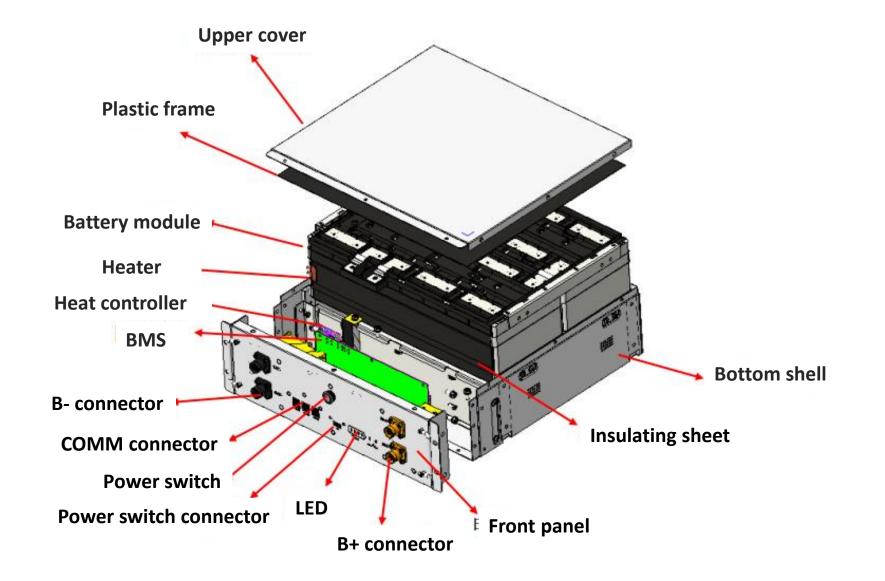
# **Explode picture**





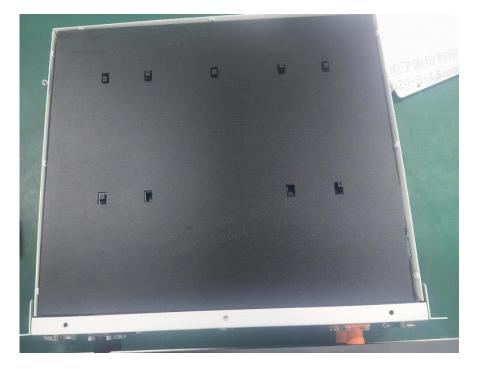
# The whole frame----Using mold bending technology, the overall appearance is tougher





## **Insulation protection**







After opening the battery box cover, you can see a black bracket insulation film, which plays the role of insulation and protection. Products are safer and more reliable The entire battery pack is wrapped with insulating film, which is safe and reliable

## Partition design between battery cells and voltage collection cables

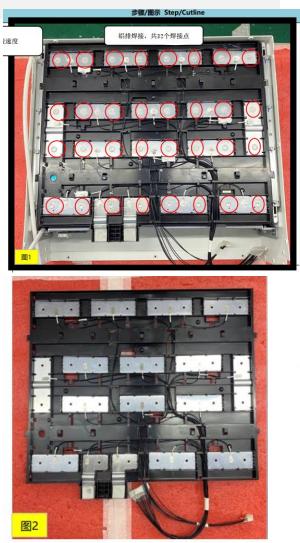






The sampling insulation bracket separates the battery cell from the voltage collection cable, eliminating the risk of short circuits between the collection cable and the battery cell collection cable, and improving safety The power connection between the battery cells adopts aluminum laser welding to ensure reliable connection







SUNWODA

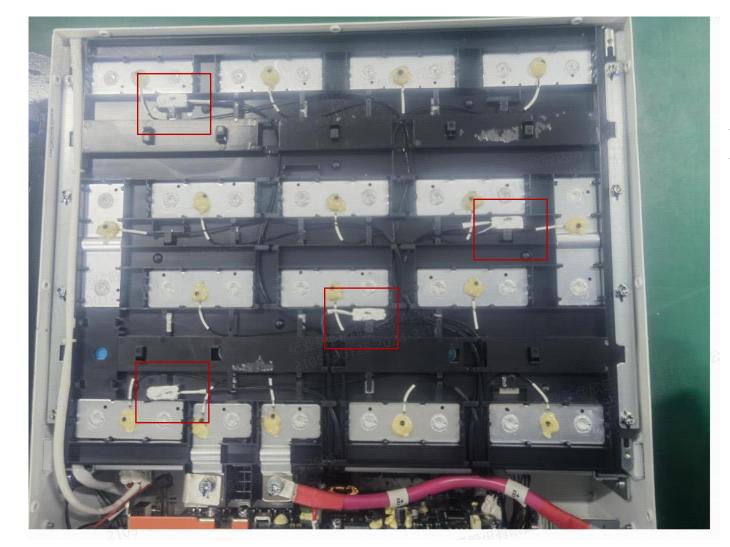
ENERGY

Voltage collection uses nickel sheets 9 Point laser welding, fixed with fixing glue, reliable connection

Fixing glue

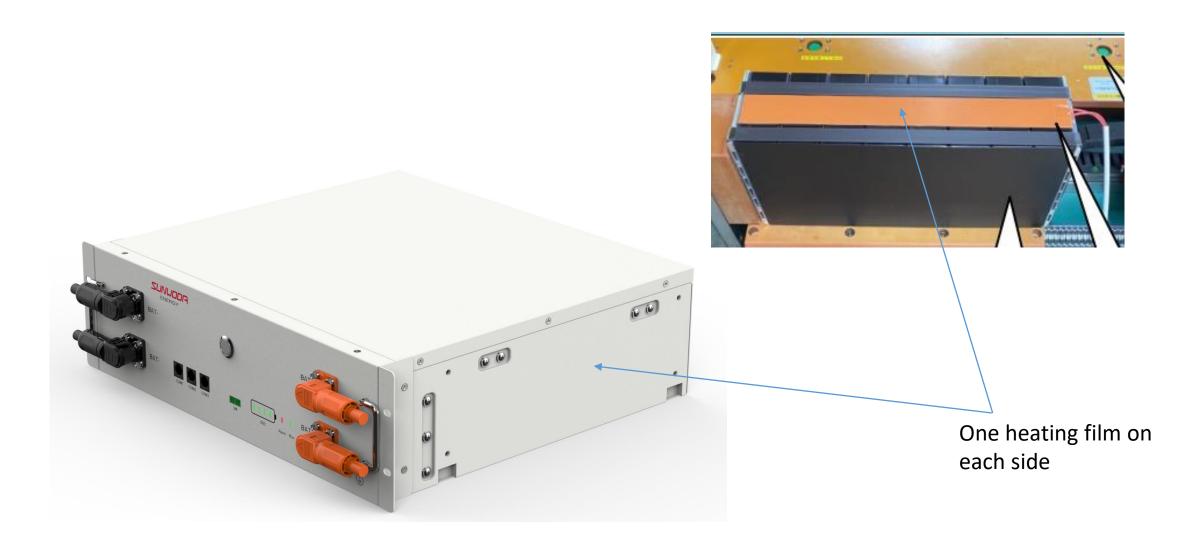
# 4 way temperature sampling





Use 4 Circuit temperature sampling, realtime monitoring of battery cell temperature to ensure the safety of battery cells during charging and discharging The battery is equipped with a heating film that can be charged at low temperatures, achieving a wide temperature range of -10  $^{\circ}$ C to 50  $^{\circ}$ C for charging





## Anti-expansion design for charge and discharge cycles



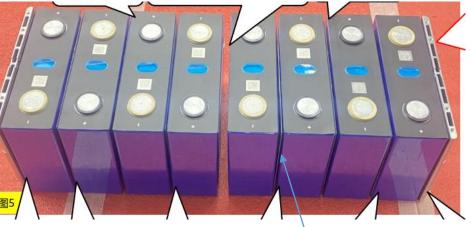
Steel strip

The two ends of the battery pack are made of aluminum plates and tightened with steel strips to prevent irreversible expansion of the battery cells due to overheating during charging and discharging cycles, which affects the battery cell's lifespan and reduces its capacity

aluminum plate

#### Thermal insulation design between cells





Mica sheets have been added between both cells for thermal insulation to prevent heat from spreading between the cells, which results in better heat dissipation and can effectively slow down the life degradation of the cells. In addition, when the battery cell is in abnormal condition, it can effectively organize the thermal runaway between the battery cells to prevent the abnormality from further spreading.

