

TECHNICAL DATA SHEET

TOP COATS

Article number:

Intended use:

Car refinishing Product/ Lacquer

General characteristics:

2K-AC-acrylic paint, especially developed for complete or partial painting of commercial vehicles, road tanker, busses, heavy goods vehicles and high quality coating of machinery. MS-quality with excellent durability.

Consumption: 6 - 8 m² / l.

Physical and Chemical Characteristics:

Colour shade				
Mixing ratio	2:1 by volume			
Hardener	2K-Hardeners 250, 482, 221 or 235			
Dilution	Thinner; Addition: 10 - 20 %			
Spraying viscosity 20° C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar	3 - 5 bar	1.3 - 1.5 mm	2½	
Airless / Airmix	120 - 150 bar	0.28 mm	1 - 2	
Pot life	1 - 8 h			
Coat thickness / dry film	50 - 60 µm			
Curing time / Flash off time	10 - 15 min. before oven drying			
Dry Object Temp. 20° C Object Temp. 60° C	recoat time	dust dry	set to touch	full hardness
		15 - 20 min. 10 - 15 min.	6 h 40 min.	16 - 24 h after cooling

Remarks:

Working conditions: from + 10°C and up to 75% relative air humidity.

Data: 19, April 2015

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:
info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.