

Description

High-quality HS clear coat X4, characterized by high gloss.

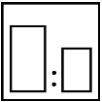



Features & Benefits

- easy to apply,
- excellent spillage,
- fast drying,
- excellent gloss,
- long-lasting persistence and resistance to yellowing;

Substrate preparation

Base coat should be fully dry. The product was tested on water basecoat and solvent basecoat.

Application data

	Mixing ratio	<u>By volume</u>	<u>By weight</u>
	9040 X4 Clear Coat	2	1000
	9220/9230/9250/9270 2K Hardener	1	510
	Spray gun set /air inlet		
	Gravity feed 1.2 – 1.3 mm	1.8 – 2.0 bar	
	Suction feed	Verify manufacturer's info.	
	Application		
	Number of coats	2 – 3 coats	
	Flash off between coats	5 - 7 min	
	Flash off before drying (60 °C)	10 min	
	Total dry film build	40 – 60 microns	
	Drying		
	Dry to polish (60 °C/140 °F)	20 - 25 min	
	Dry to polish (20 °C/68 °F)	8 – 12 h	
	IR	10 - 15 min	
	Pot life (20 °C/68 °F)	> 60 min	

Complementary products

9220 (ultra fast), 9230 (fast), 9250 (medium), 9270 (slow) 2K Hardener

Testing of the material

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test...) has to be done at least 15 days after the application.

Prod. Nr.	Description	Volume	Packaging Box
9040-5	/	5 L	3
9040-1	/	1 l	6

VOC

VOC 2004/42/IIIB(e) (840) <577 g/L

RTS VOC 577 g/l (4.8 VOC)

Other information

Solids content: 42 %

Spray viscosity: 14-15 s

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Table 1.1 – Mixing ratio by weight (2:1 mixing ratio with 92xx hardeners)

Volume of RFU paint required (ml)	Weight Clearcoat	Weight Clear Coat + Hardener
100	64	96
250	159	240
330	210	317
600	319	480
750	478	720
1000	638	959

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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