



BODY 932 BITUMEN UNDERBODY COATING

Technical Data Sheet No 717

General Technical Description

Special coating made of artificial resin, bitumen and wax

Perfect protection from moisture and rust with permanent elasticity in temperatures from -20°C (-68°F) to +60°C (140°F)

Very good adhesion to clean surfaces as well as on top of earlier bituminous coatings

Can not be overpainted

Surface

Underbody parts

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application:



Always mix well before use



2h / 23°C (73°F)



10-20%
767 ECO THINN NITRO THINNER



Protect from humidity



Application with spray gun:
Pressure 5-6 bar
nozzle 4mm-5mm
(73-87psi)



Always close tin after use



Always wear protective equipment



Apply with a brush



Follow the application instructions mentioned in this TDS

Flash Point:
5°C (41°F)

Specific Gravity:
1.0 - 1.2 g/cm³

Solid Content (No thinner):
70% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 395 g/L.
2004/42/IB(e)(840)395

Theoretical Coverage:
4-5 m²/l at 100micron (4 mil) dry film thickness

Cleaning of equipment:
Clean after final use with:
740 ACRYL NORMAL THINNER /
767 ECO THINN NITRO THINNER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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