

# **BODY 930 BITUMEN UNDERBODY COATING -Kg**

Technical Data Sheet No 723



## General Technical Description

Bituminous thixotropic coating

Excellent anticorrosive and stone chip protection

Perfect adhesion with permanent elasticity

Can not be overpainted

#### Surface

Underbody parts of car body

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISII NORMAI /771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

## **Product Application:**



Always mix well before use



Drying time 2-6h/23°C (73°F) Flash Point: <0°C (32°F)

Specific Gravity: 1.2 - 1.3 g/cm<sup>3</sup>

Solid Content (No thinner): 78-82% Weight

#### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 350 g/L. 2004/42/IIB(e)(840)350

## Theoretical Coverage:

 $4 - 5 \text{ m}^2 / \text{l}$  at 100  $\mu$ m (4 mil) dry film thickness

### Cleaning of equipment:

Clean after final use with: 740 ACRYL NORMAL THINNER / 767 ECO THINN NITRO THINNER

# Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- · Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

#### Storage shelf life:

· Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.



Addition of 10-20% 767 ECO THINN NITRO **THINNER** 



Protect from humidity



Application with spray gun: 4-5mm Pressure 5-6 bar (73-87 psi)



Always close tin after use



Apply with brush



Always wear protective equipment



Follow the application instructions mentioned in this TDS

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 4 / 2019, March 2019