



TECHNICAL DATA SHEET No 827

P 303 SPOT REPAIR PRIMER

GENERAL TECHNICAL DESCRIPTION

Excellent 1K Spray primer with high filling properties designed for spot repairs on metal and automotive plastic parts

Provides a smooth surface for topcoat application with good adhesion and flexibility properties

Fast-drying, easy to sand

Paintable with all 1K and 2K systems

SURFACE

Old, sanded paint work

Metal surfaces

OEM surfaces

Automotive Plastic Parts (PP, TSOP etc.)

Wooden surfaces

HB Body Polyester Fillers

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

Sand substrate with an appropriate grit paper

PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface. Ready to sand and overpaint after 20 - 30'.



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



5 min / 23°C (73°F)



2 - 3 coats approximately
20 - 30 microns



20 - 30 min / 23°C (73°F)



P 400 – P 600



P 800 – P 1000
Sanding by hand, wet



Overcoat with any HB
BODY Mix system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

FLASH POINT

-97°C / -206°F

SPECIFIC GRAVITY

0.90 + 0.05 g/cm³

SOLID CONTENT

(NO THINNER)

17% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 2 - 3 min after agitator ball has started to rattle
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing result
- Always test plastic substrate for adhesion, due to the diverse nature of plastics
- Optimum operating temperature range 10 - 25°C (50 - 77°F)

STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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