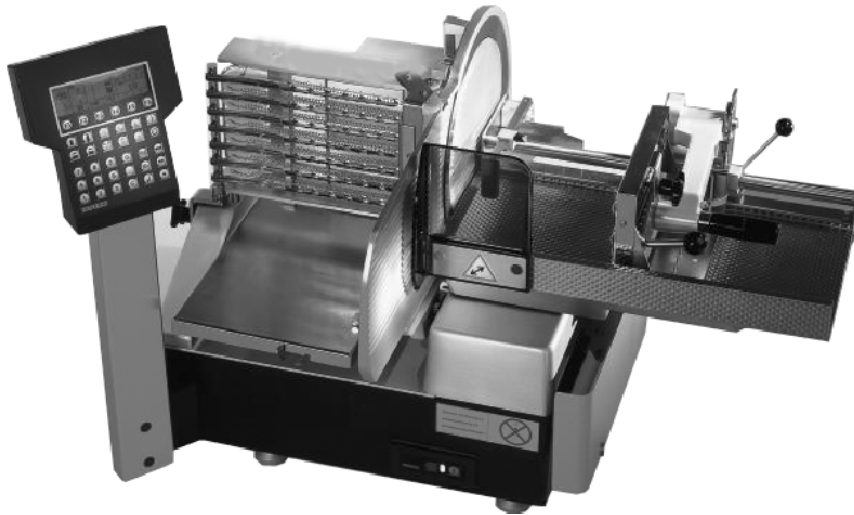


Automatic slicer A 400/ A 400 FB



Series (code No.) 90.077	Spare parts list No. 054.98.3.0003	A 400/A 400 FB
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Automatic Slicer

A 400/ A 400 FB

Content of drawings	Page of drawing
Basic parts and motor	1
Carriage (400 mm)	21
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Drive Table	64
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Sharpener	137
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Plates and accessories	147
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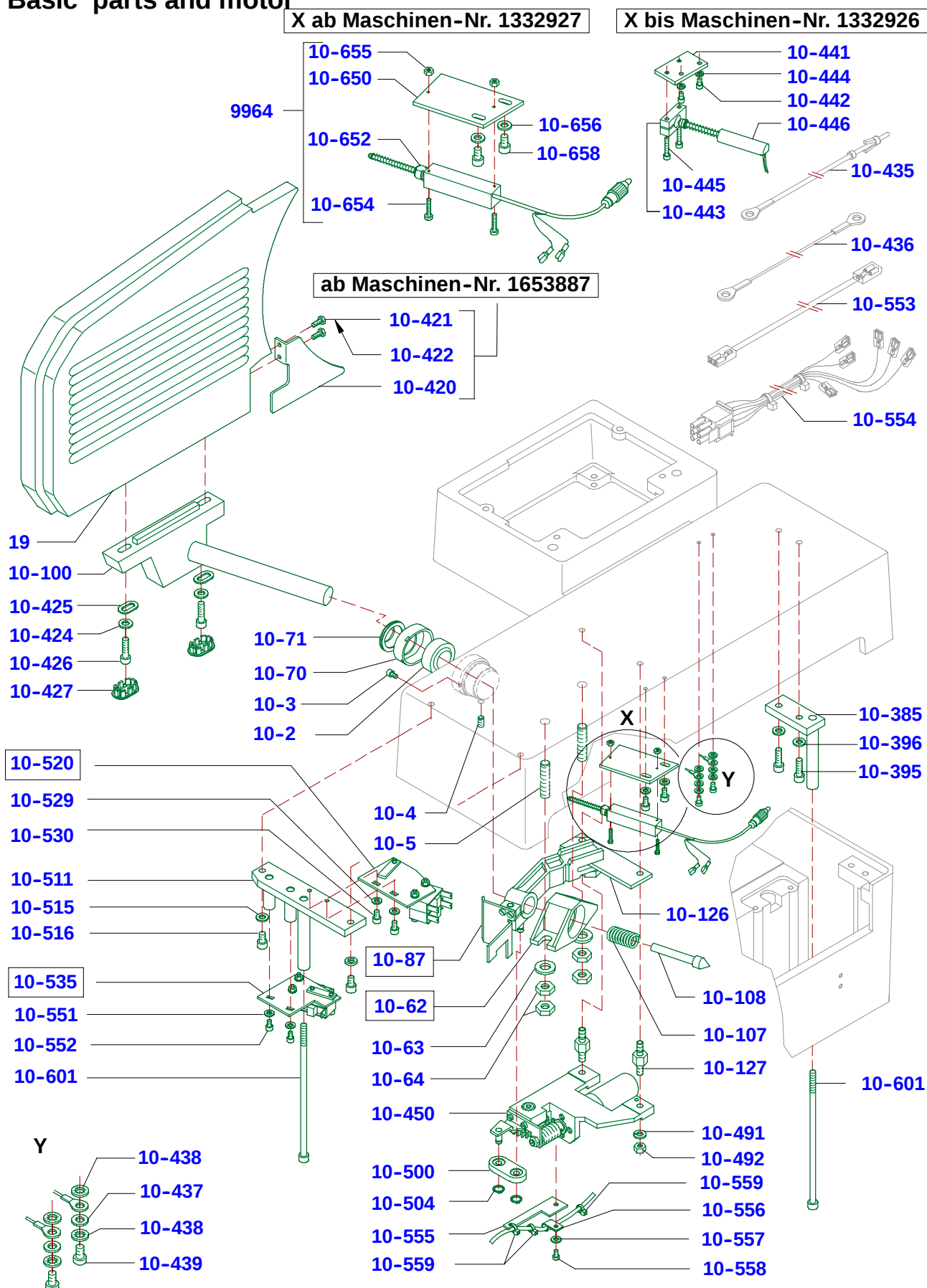
12-2 Rimmed drawing position numbers mark the assemblies of spare parts. The spare parts, which may be ordered, are marked in a detailed way elsewhere in the spare parts list.

The spare parts marked with „Q” are important for the verification, i. e. at the assembly of these parts the verification seal is destroyed. These parts can be purchased only at authorized Bizerba representations.

The content of the parts number list is located before the text pages in the rear part of the spare parts list.

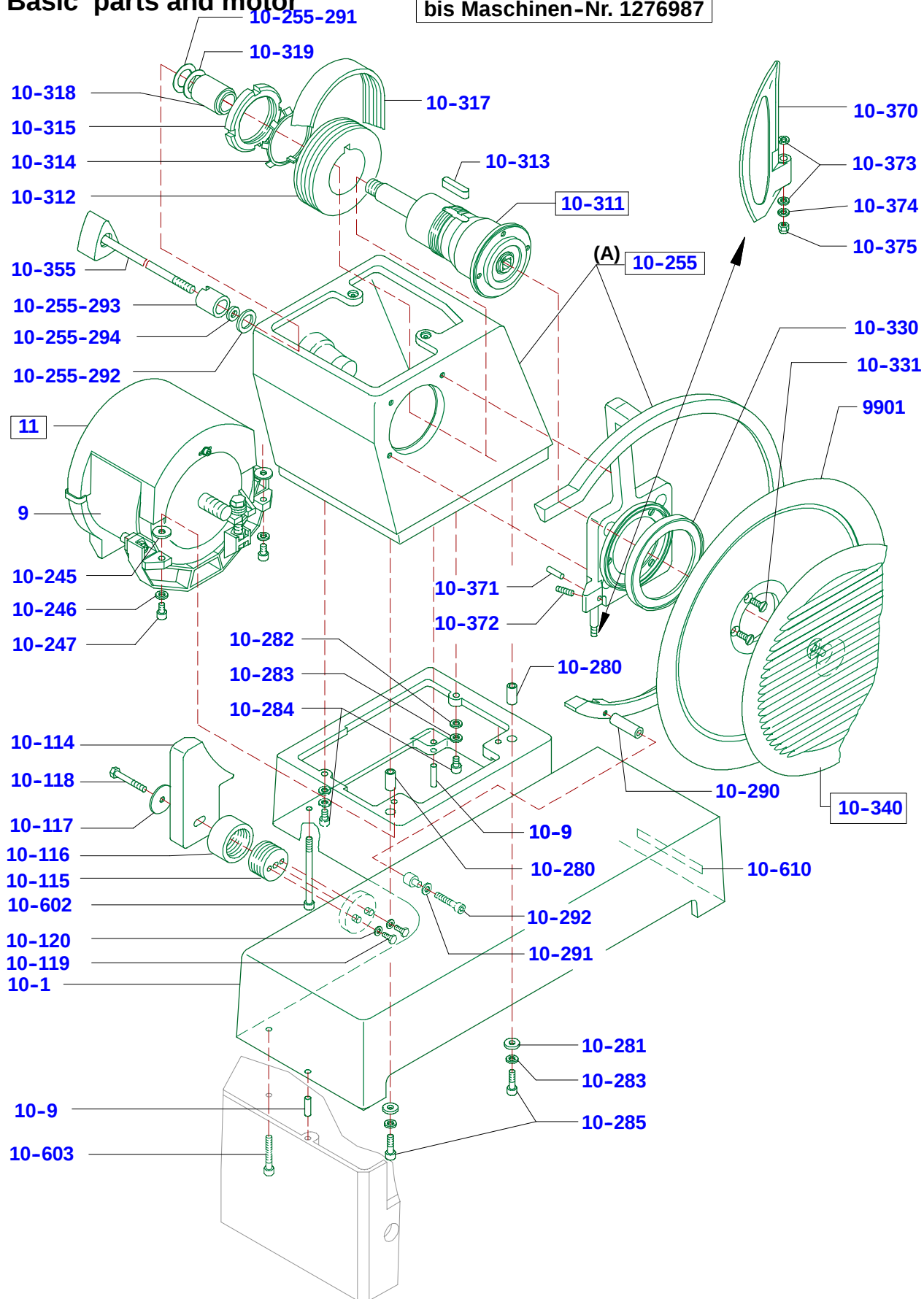
A 400/A 400 FB	Spare parts list No. 054.98.3.0003	Series (code No.) 90.077
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Basic parts and motor



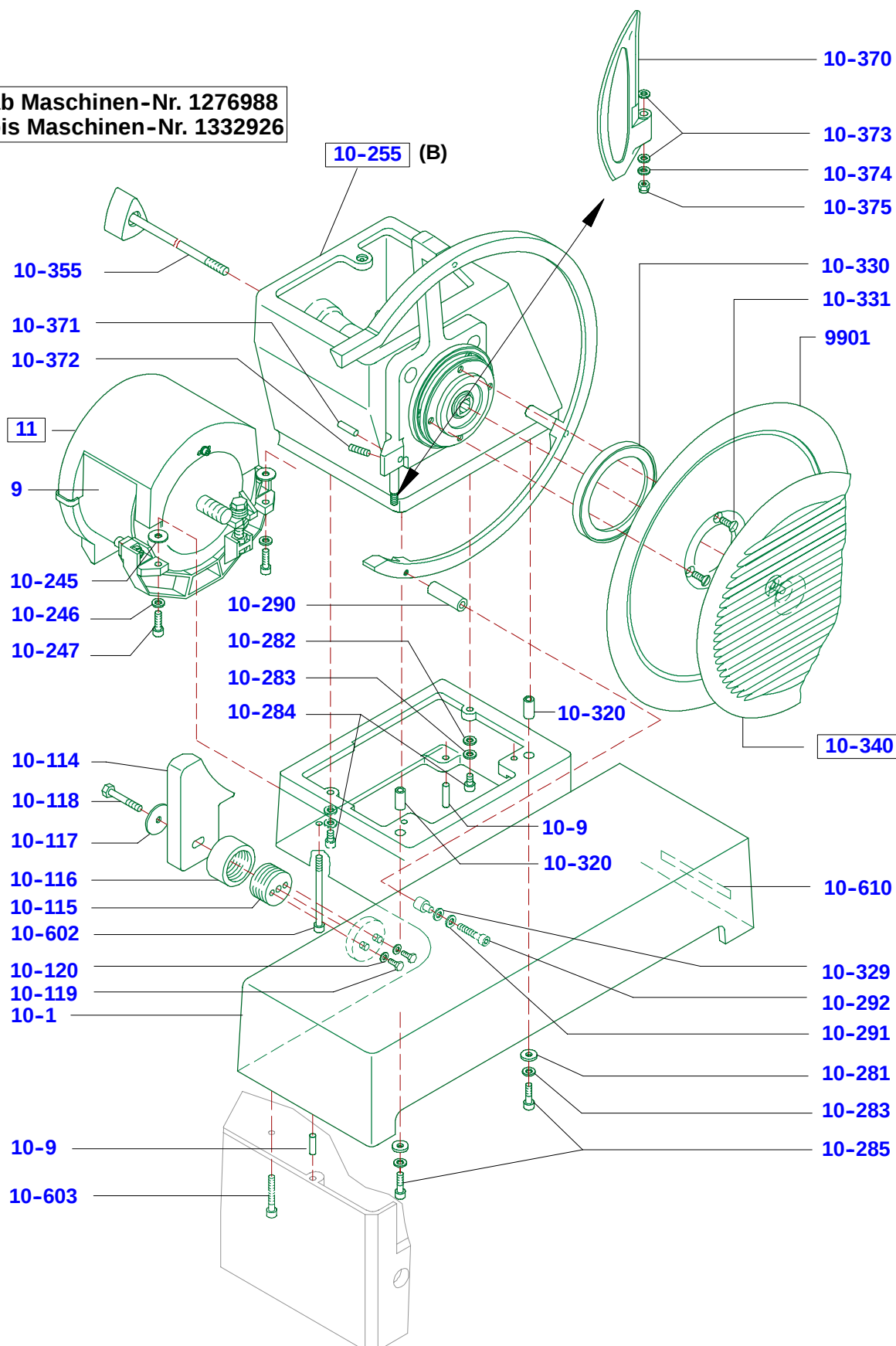
Basic parts and motor

bis Maschinen-Nr. 1276987



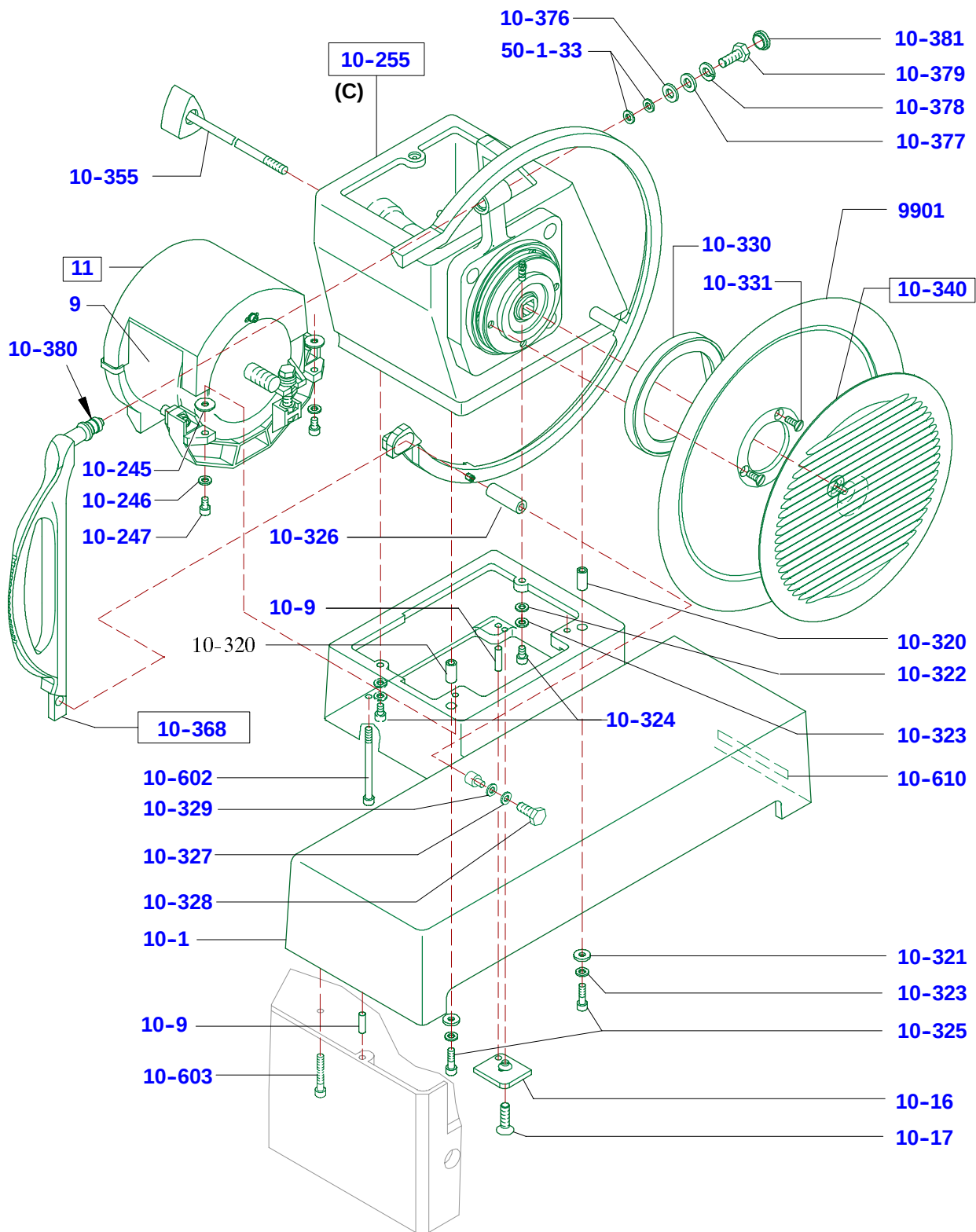
Basic parts and motor

ab Maschinen-Nr. 1276988
bis Maschinen-Nr. 1332926



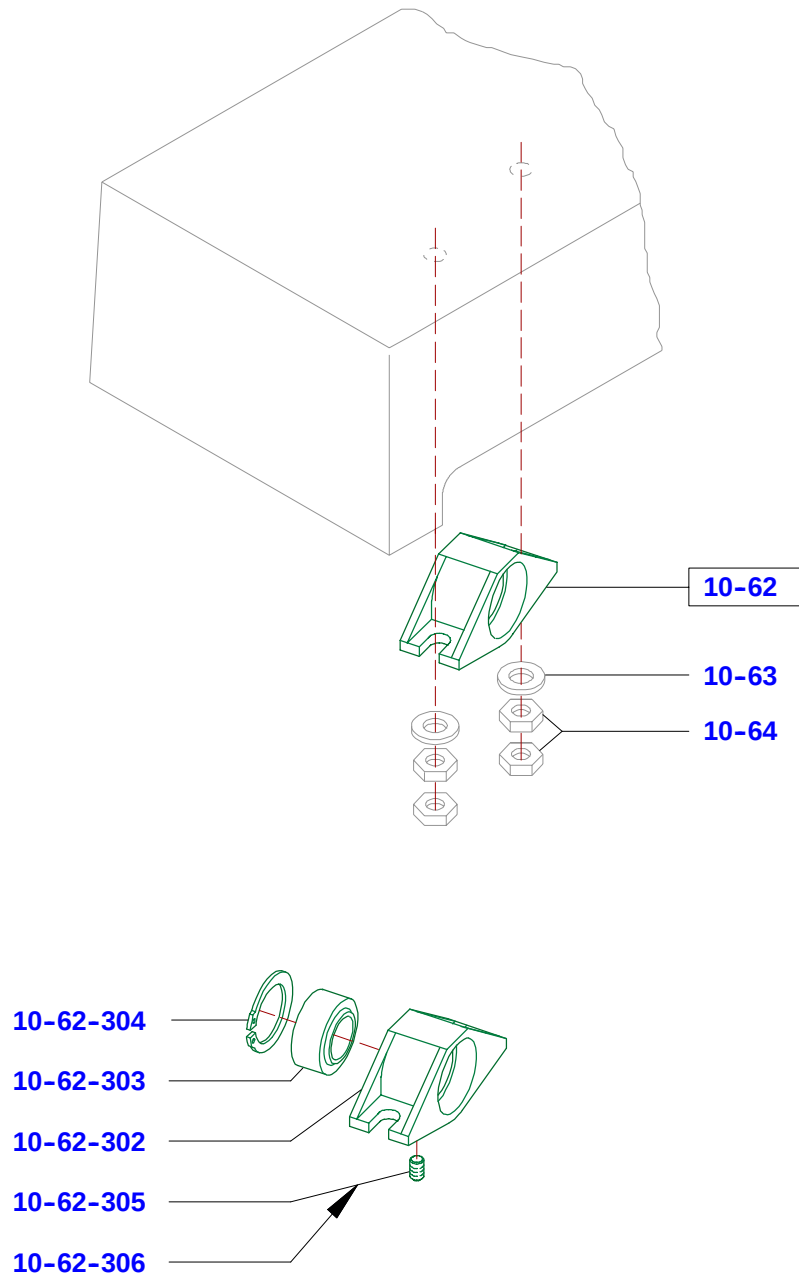
Basic parts and motor

ab Maschinen-Nr. 1332927



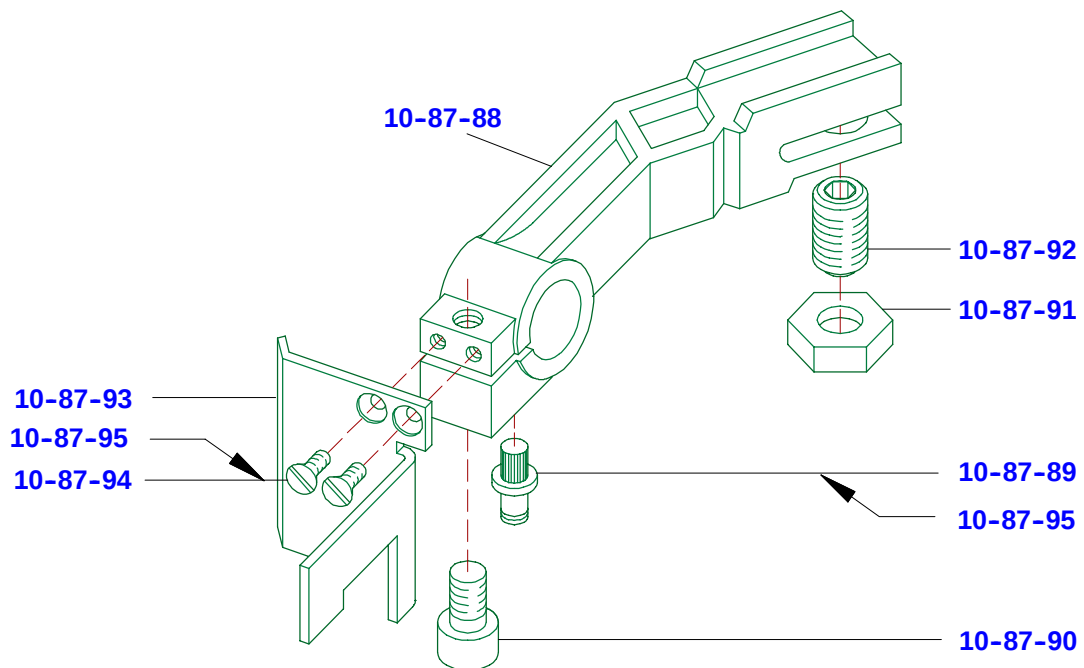
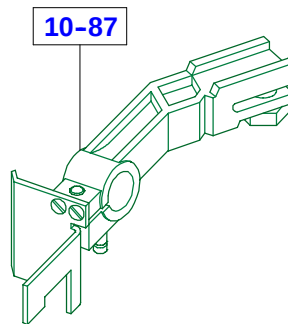
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 5
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Basic parts and motor

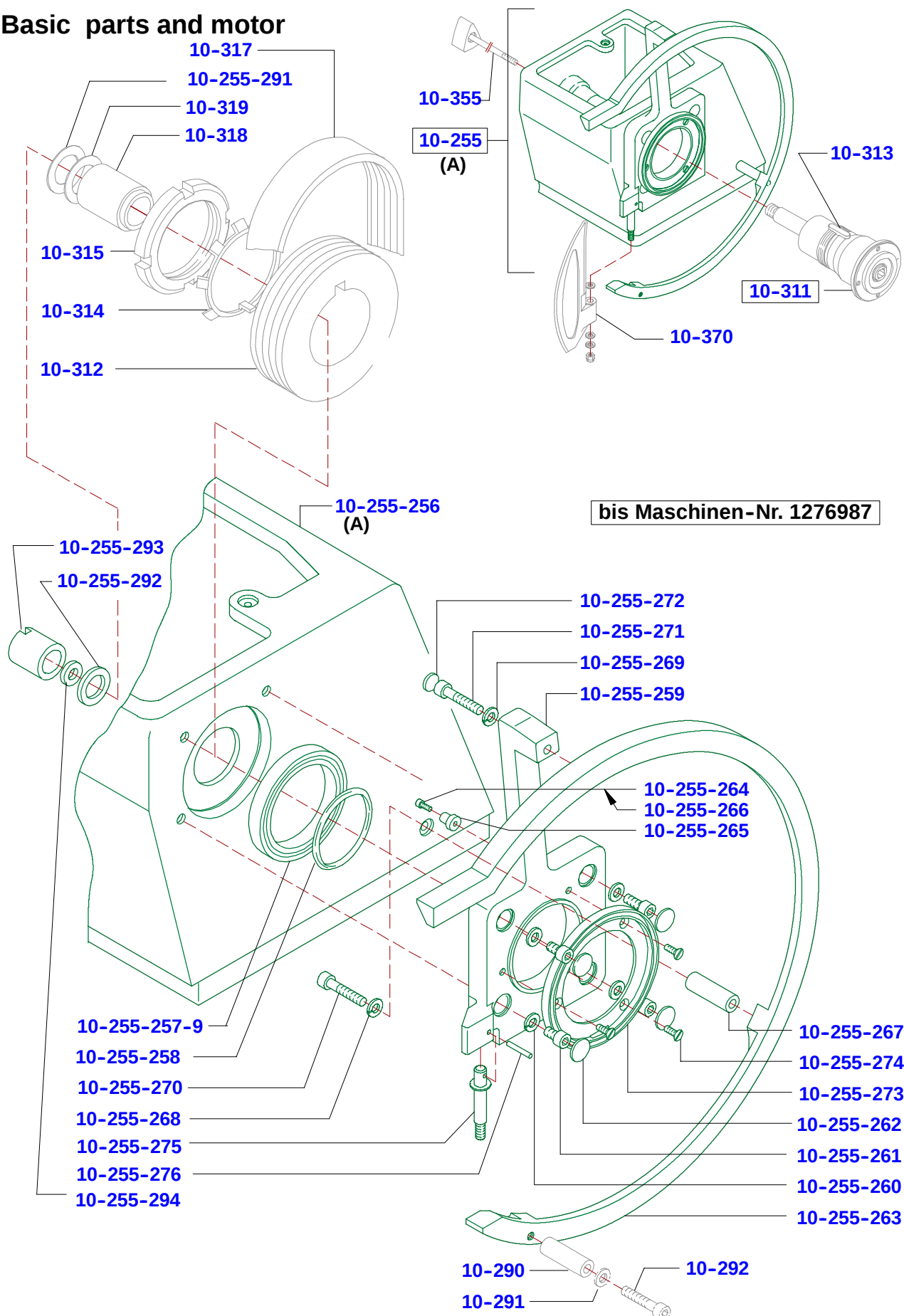


Page of drawing 6	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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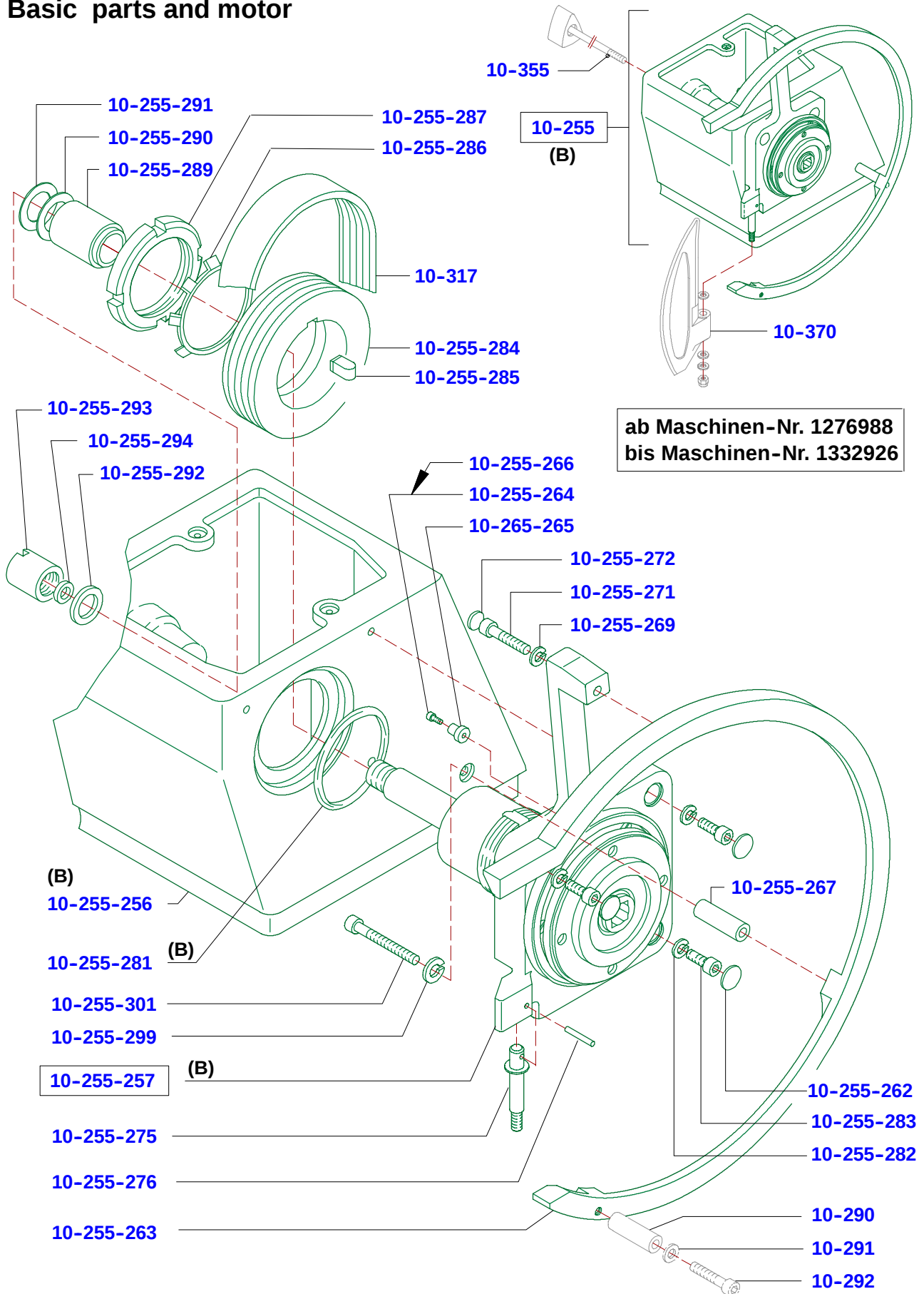
Basic parts and motor



Basic parts and motor

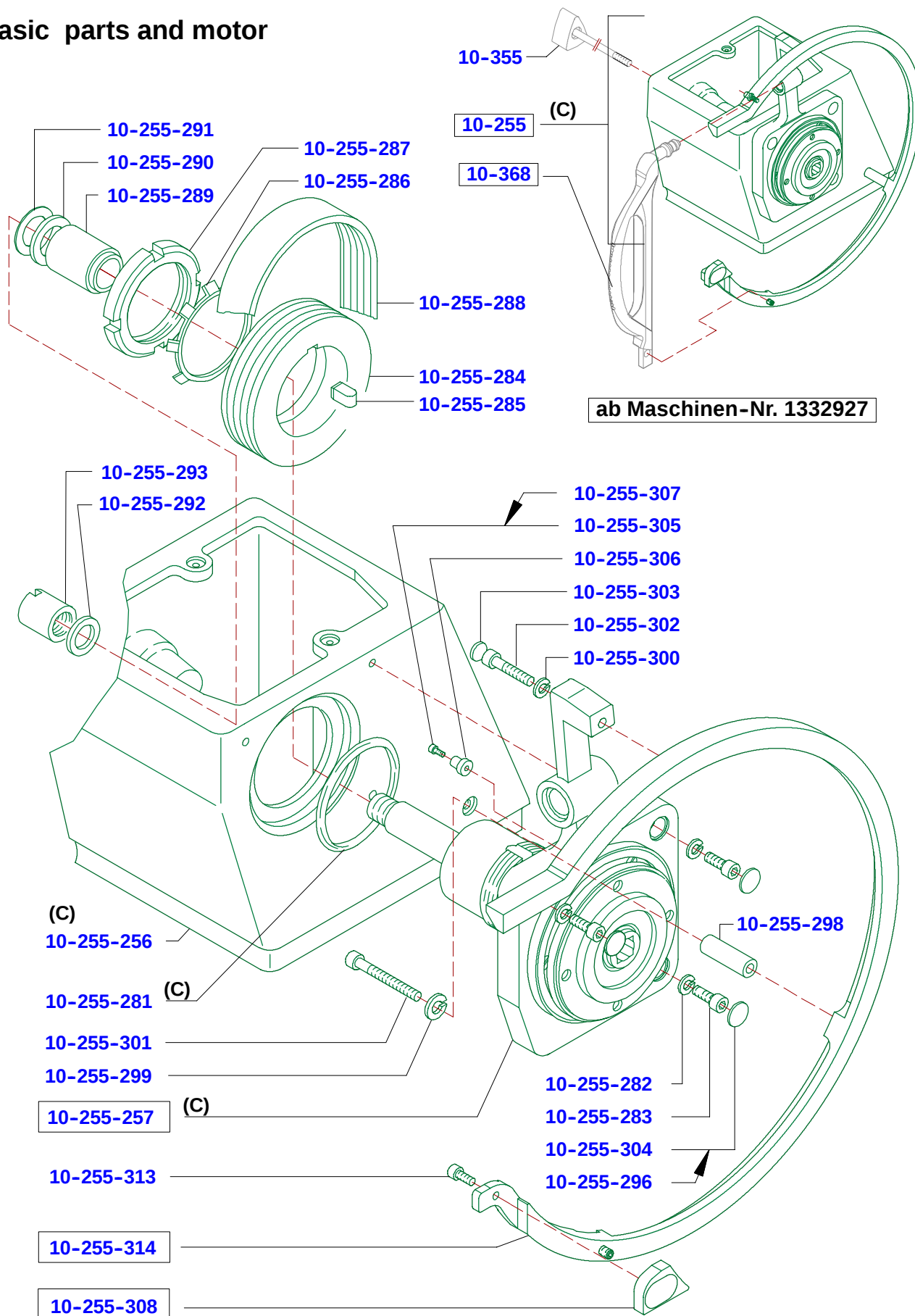


Basic parts and motor



4

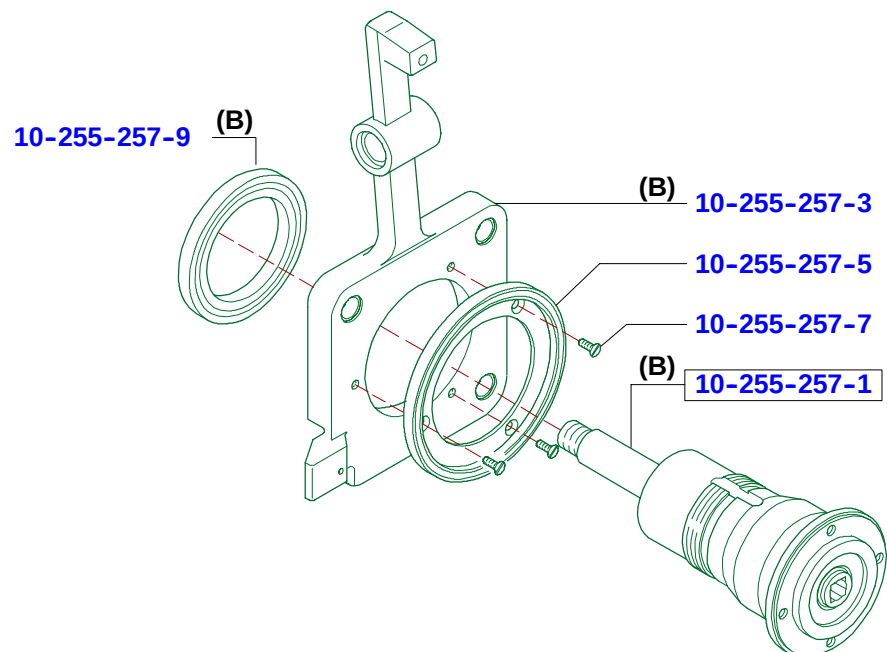
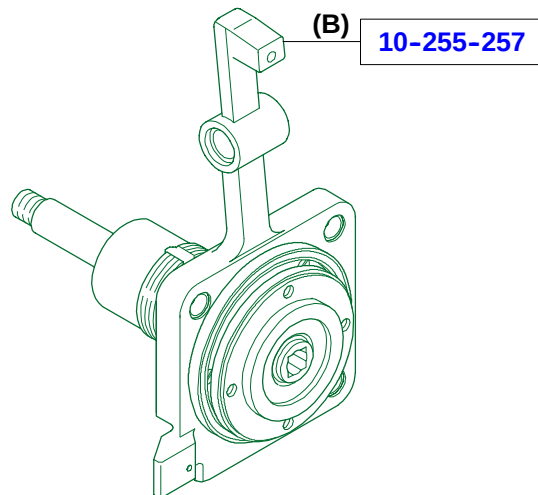
Basic parts and motor



Page of drawing 10	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Basic parts and motor

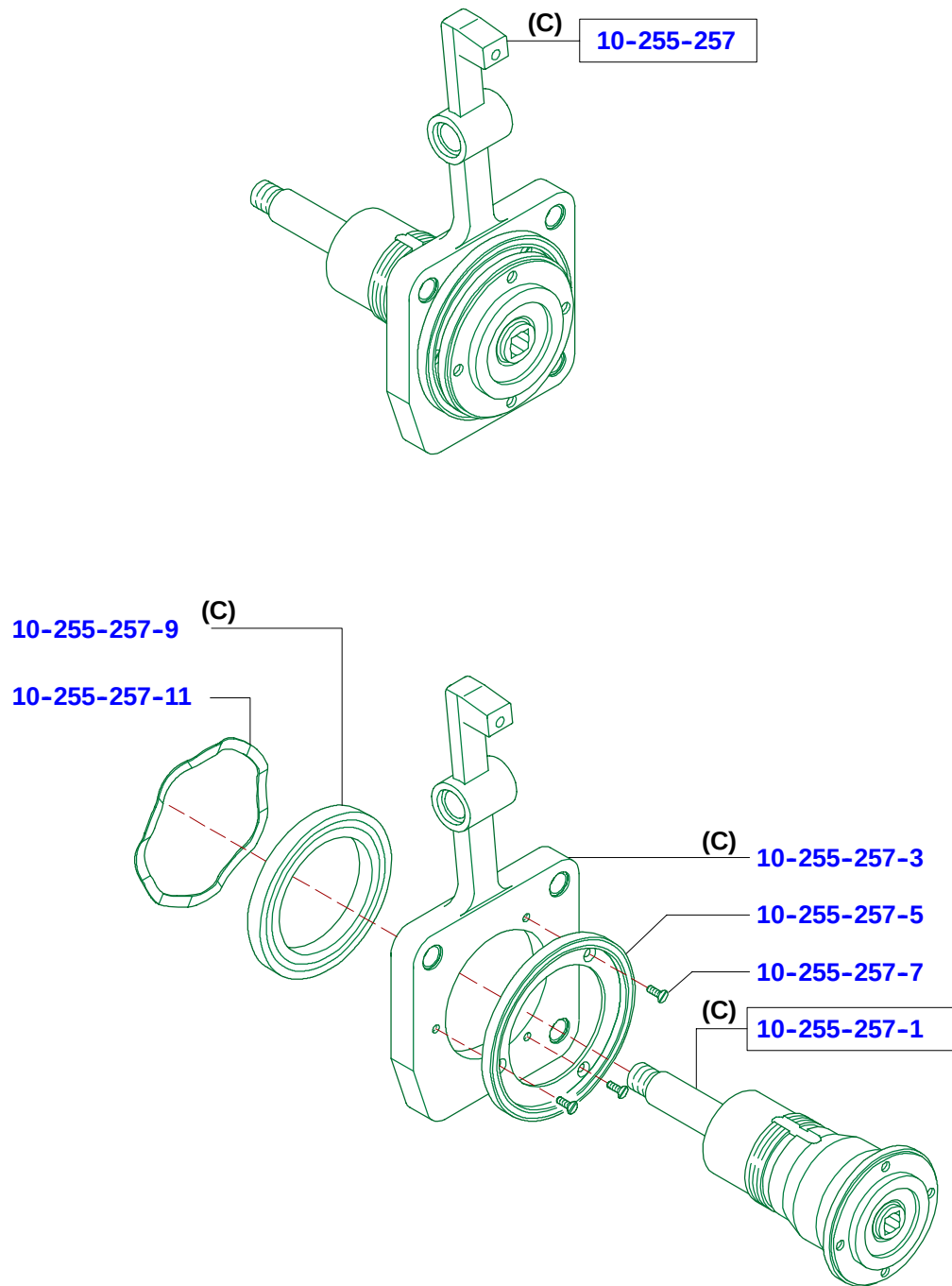
ab Maschinen-Nr. 1276988
bis Maschinen-Nr. 1332926



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 11
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Basic parts and motor

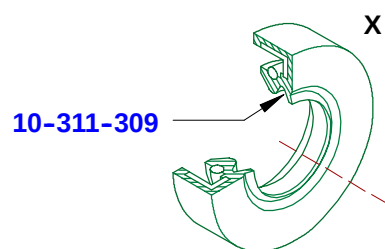
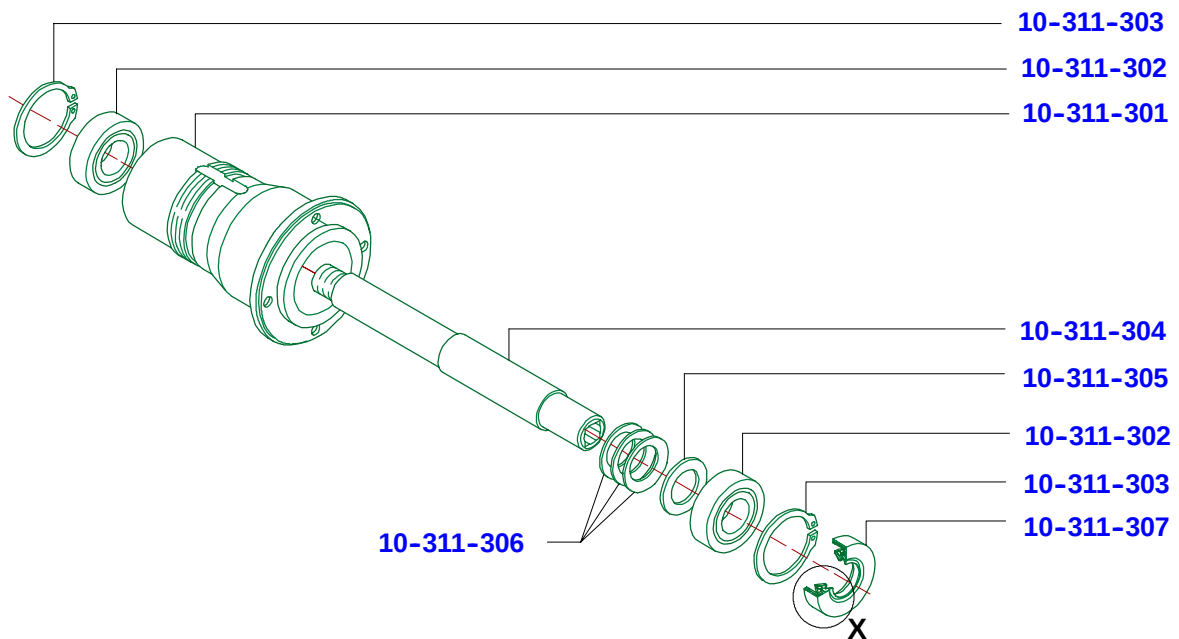
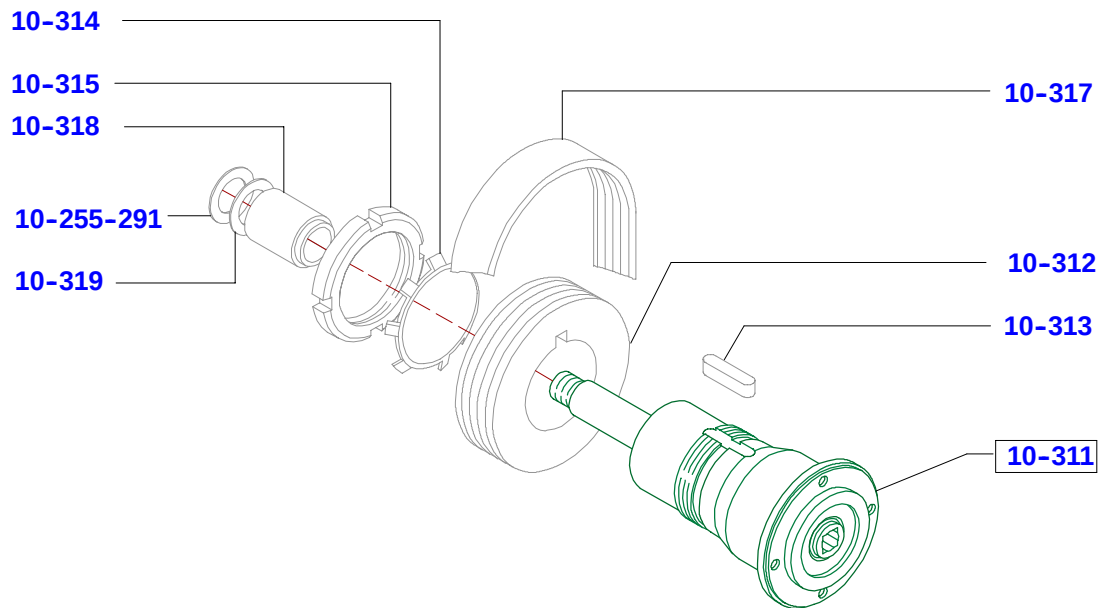
ab Maschinen-Nr. 1332927



Page of drawing 12	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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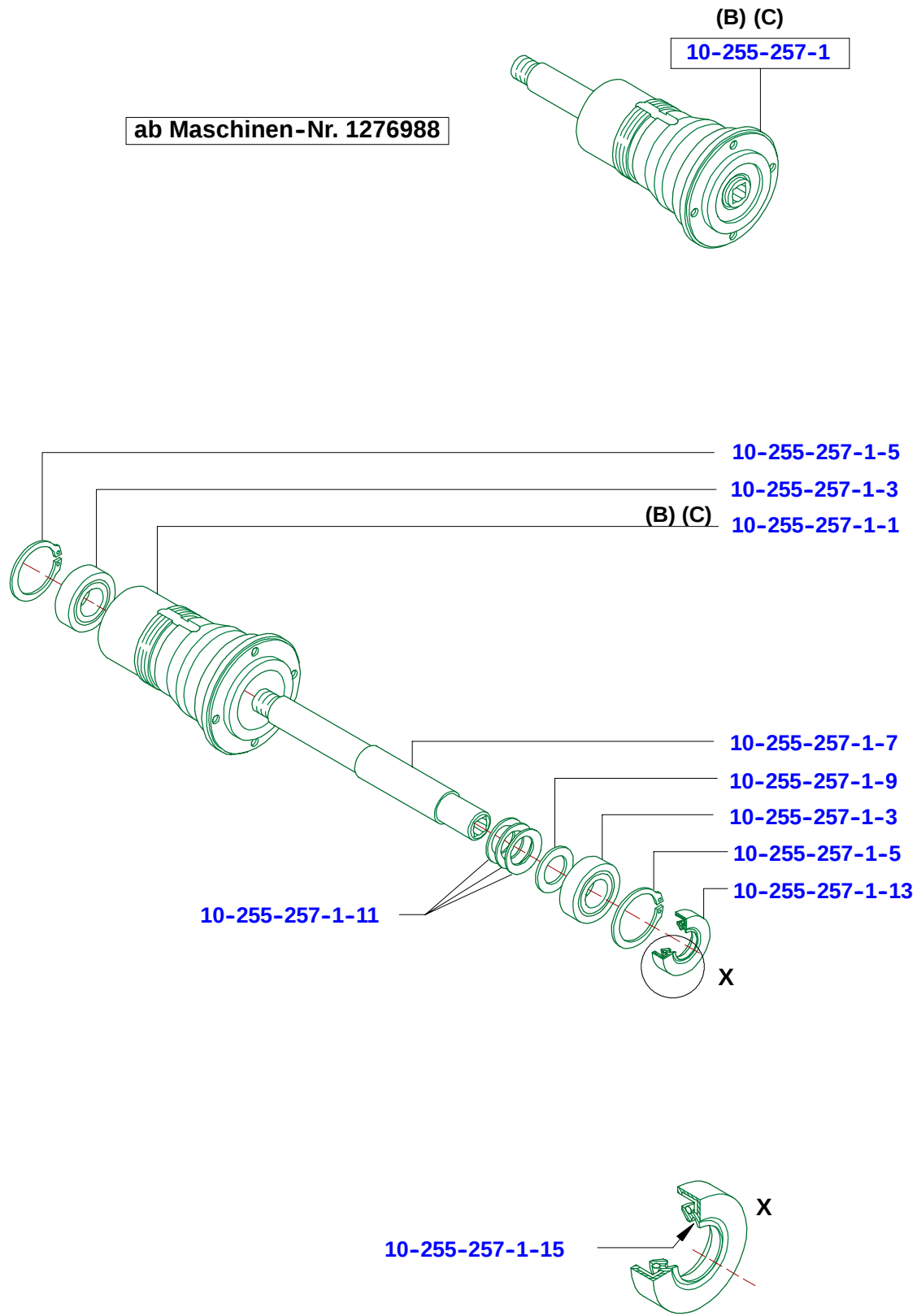
Basic parts and motor

bis Maschinen-Nr. 1276987



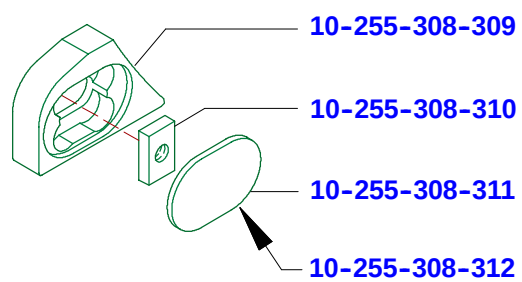
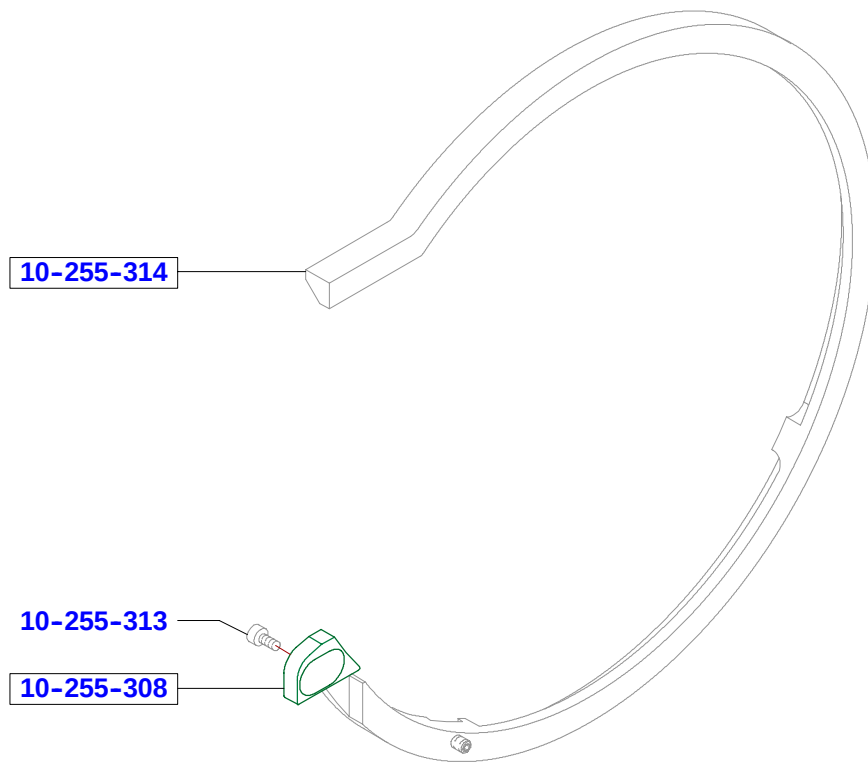
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 13
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Basic parts and motor



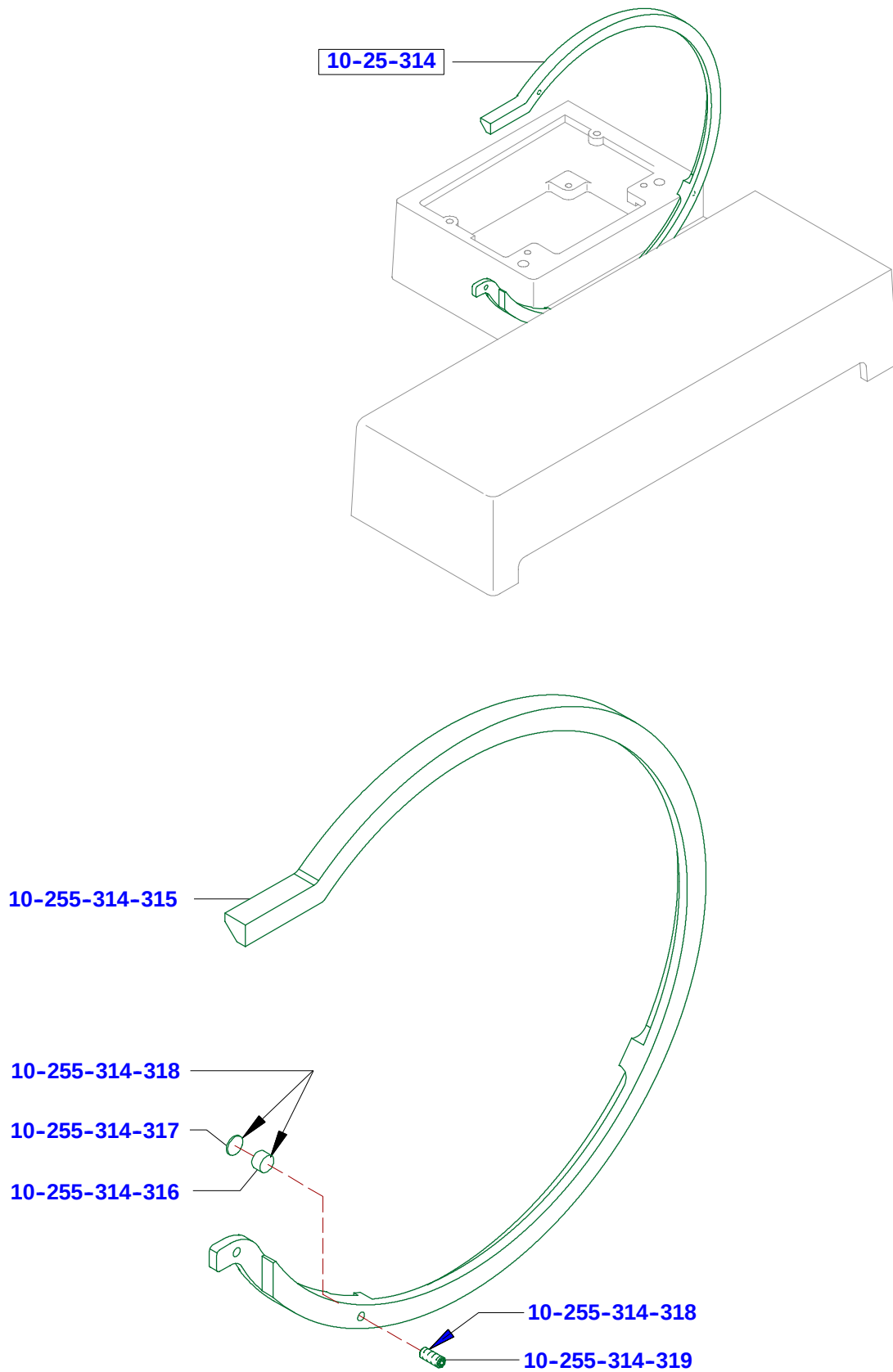
Page of drawing 14	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Basic parts and motor



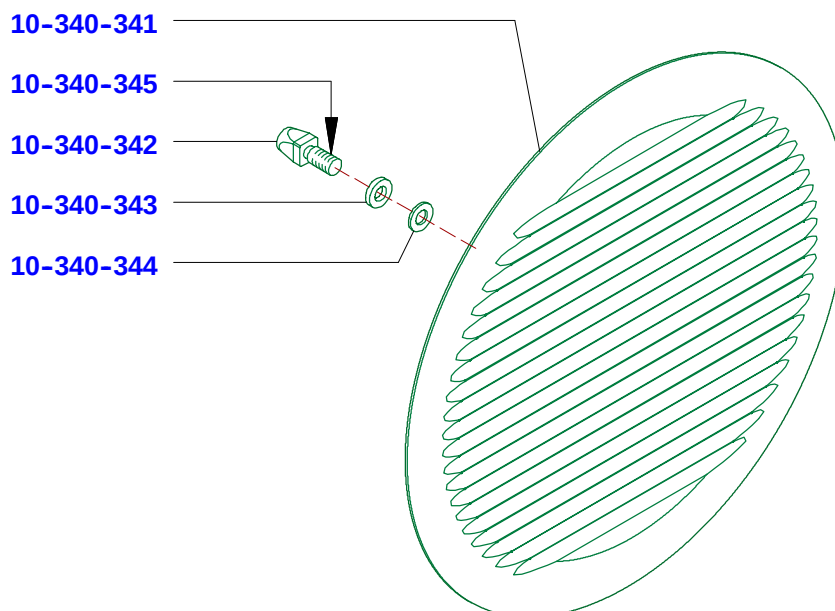
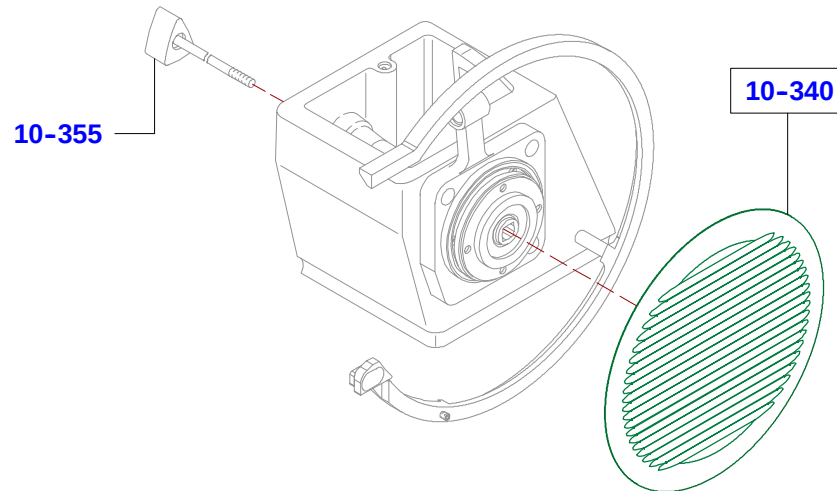
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 15
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Basic parts and motor



Page of drawing 16	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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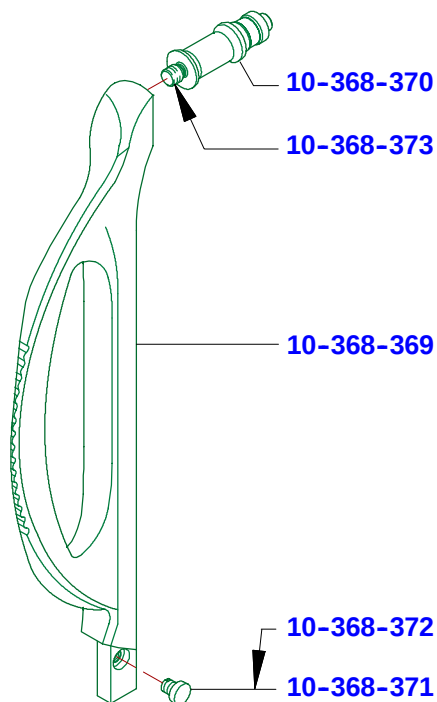
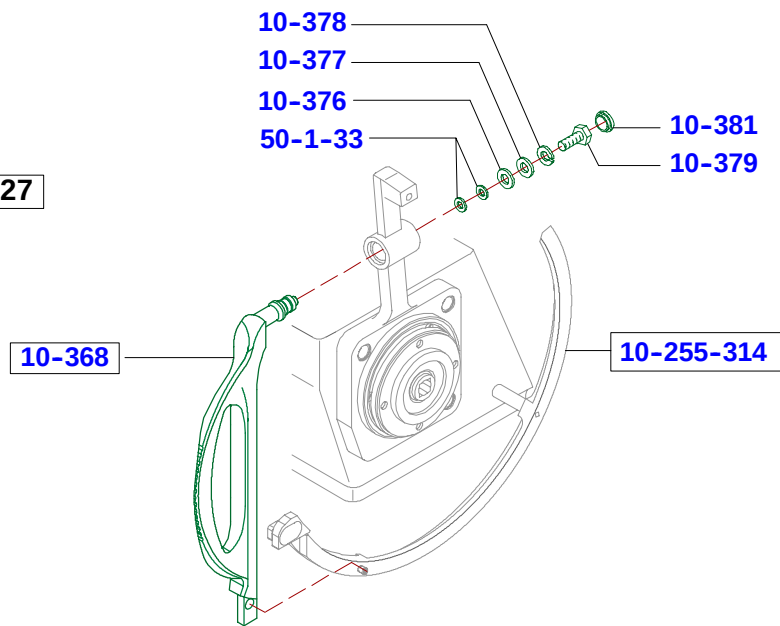
Basic parts and motor



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 17
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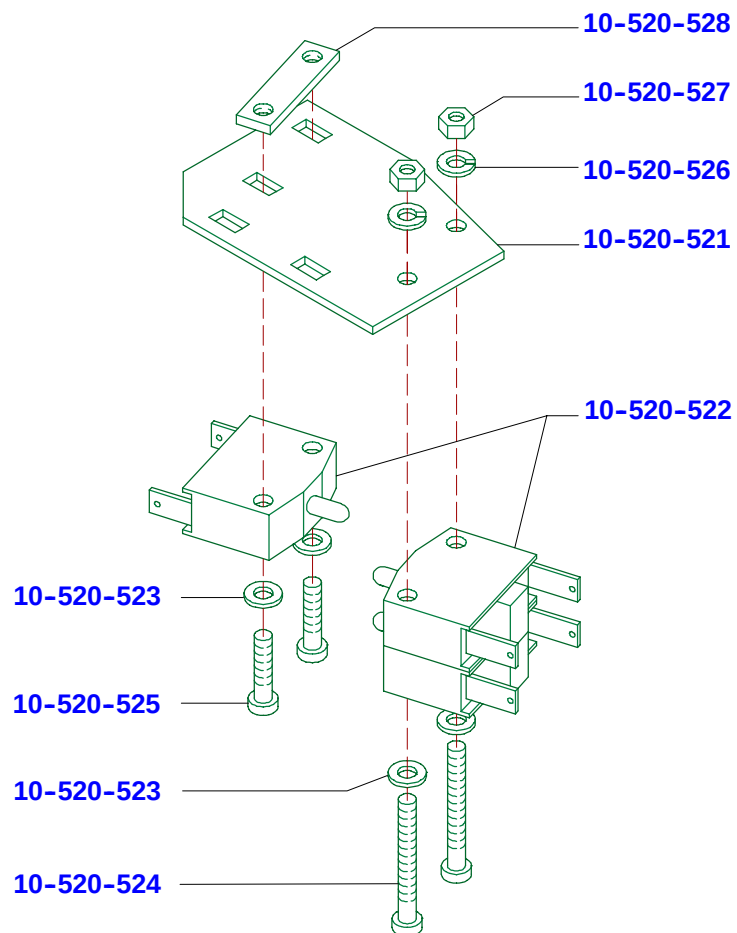
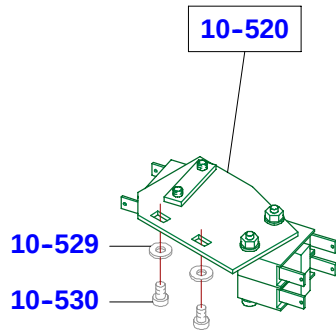
Basic parts and motor

ab Maschinen-Nr. 1332927



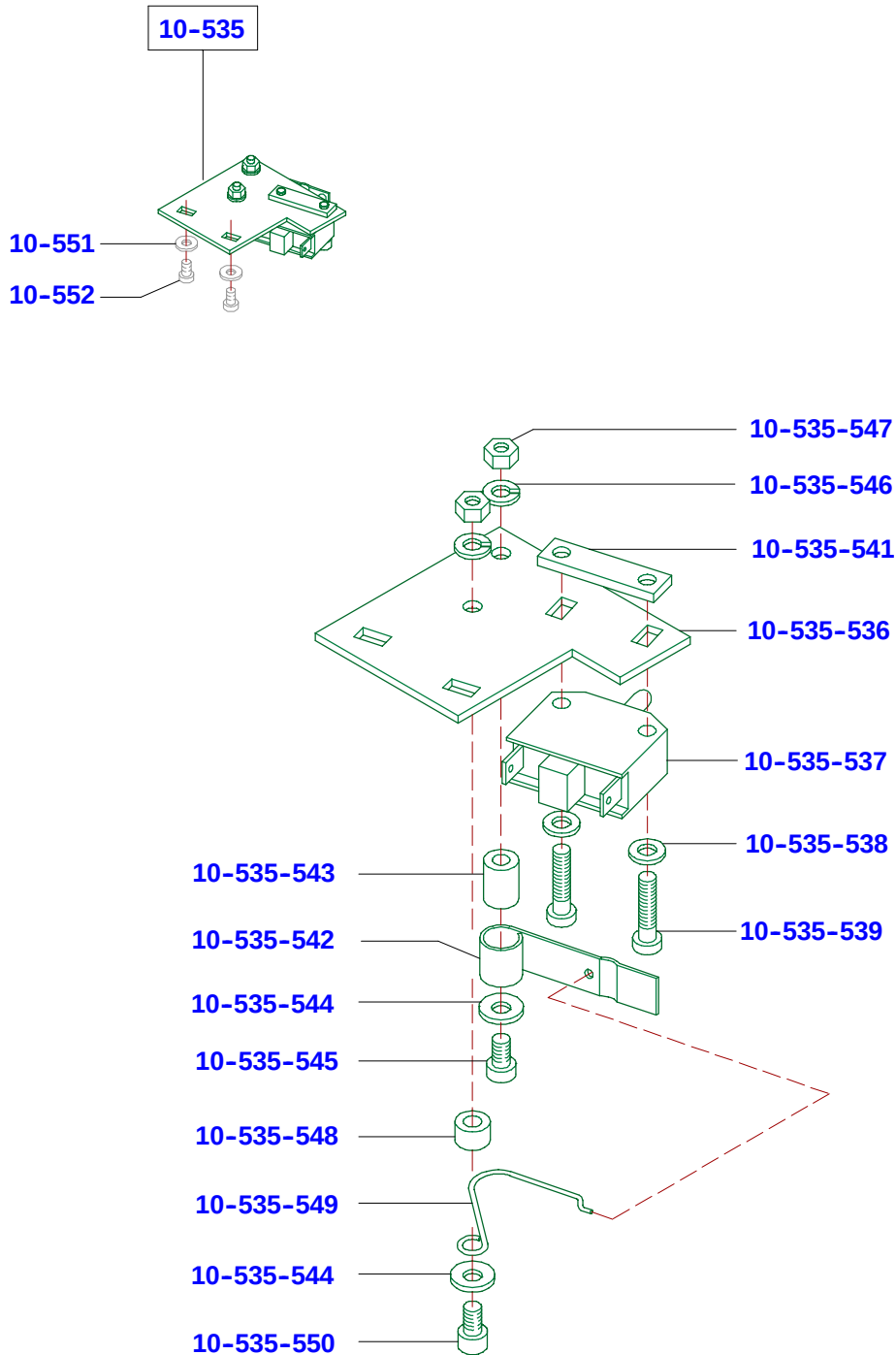
Page of drawing 18	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Basic parts and motor



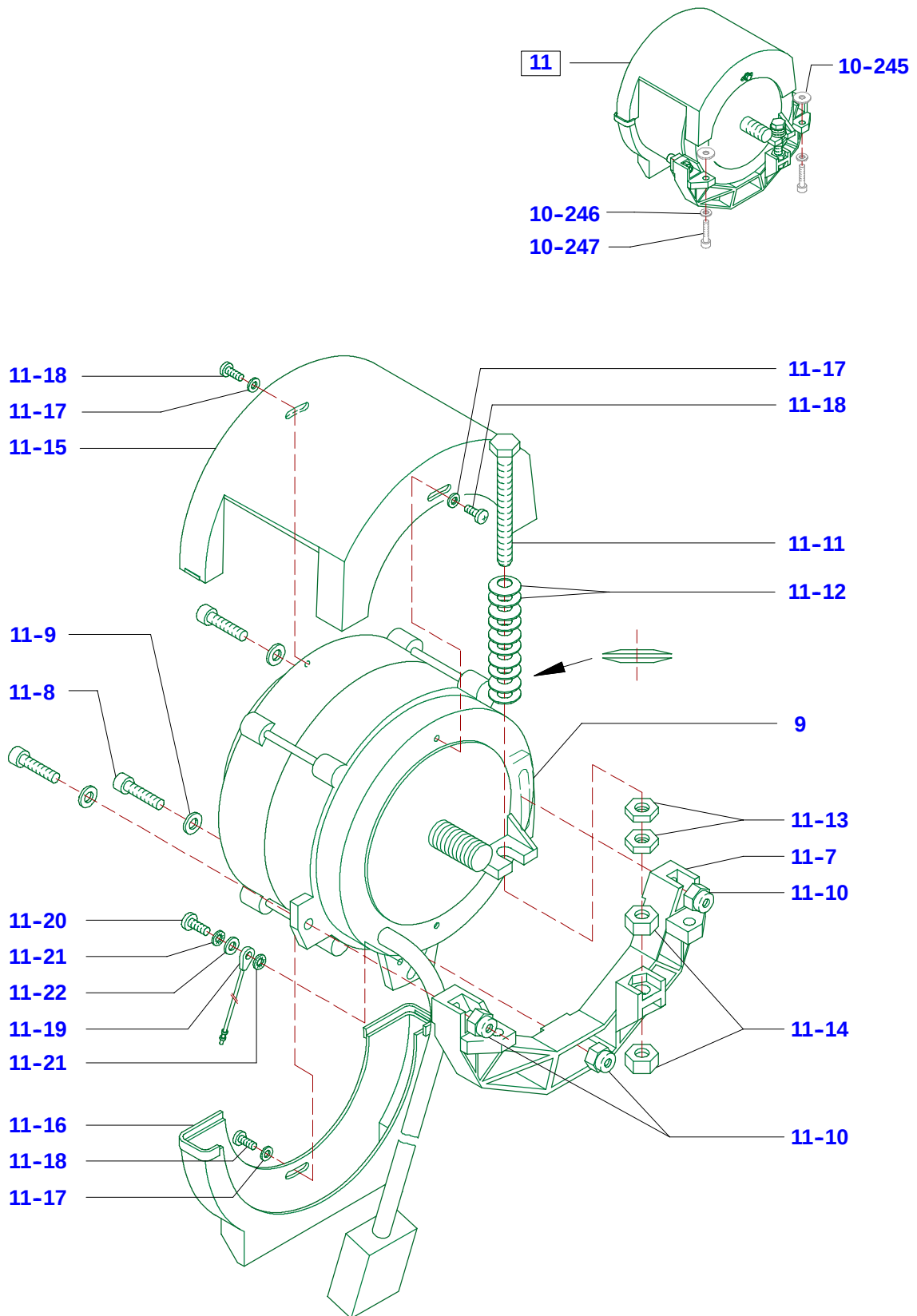
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 19
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Basic parts and motor



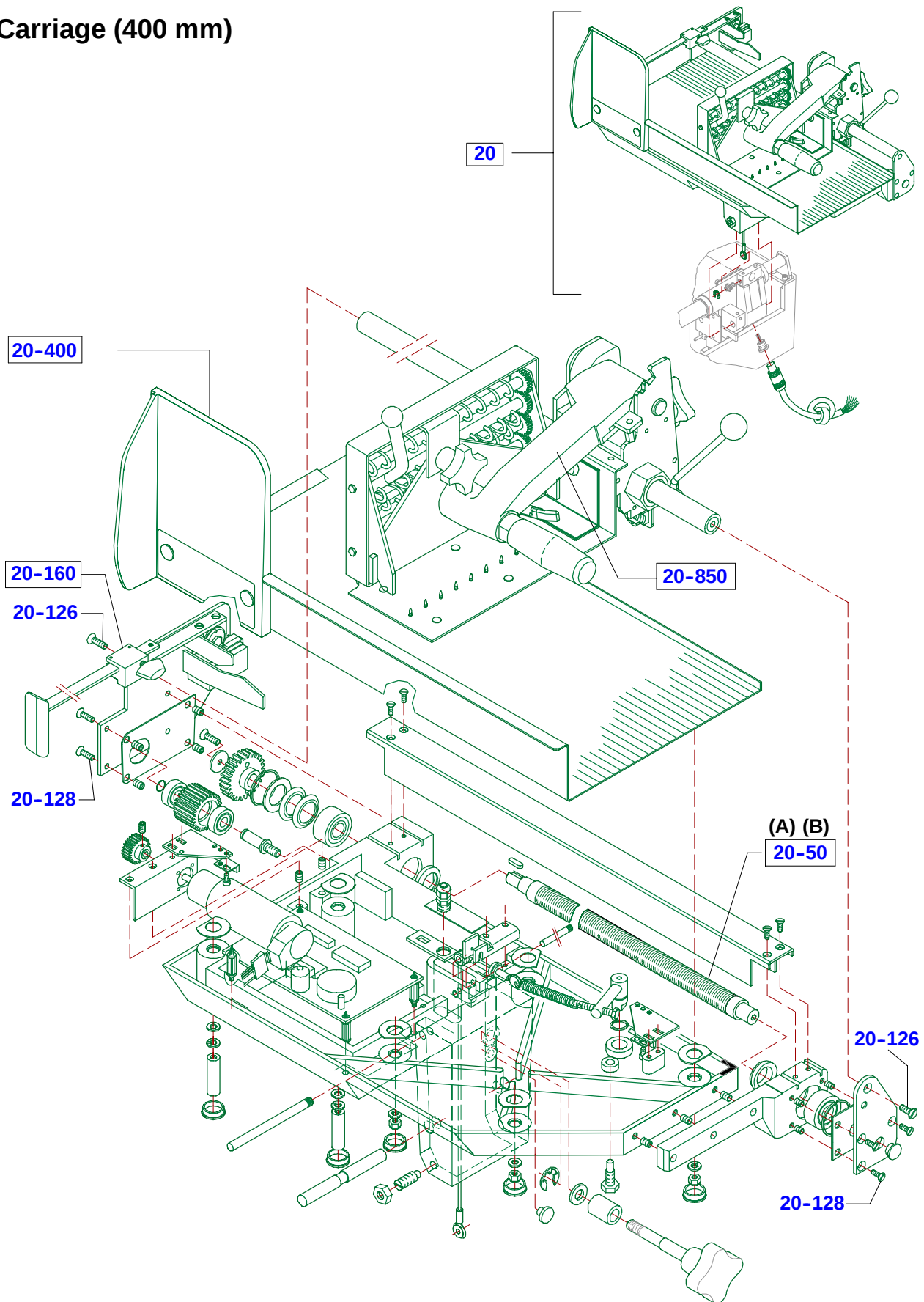
Page of drawing 20	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Basic parts and motor



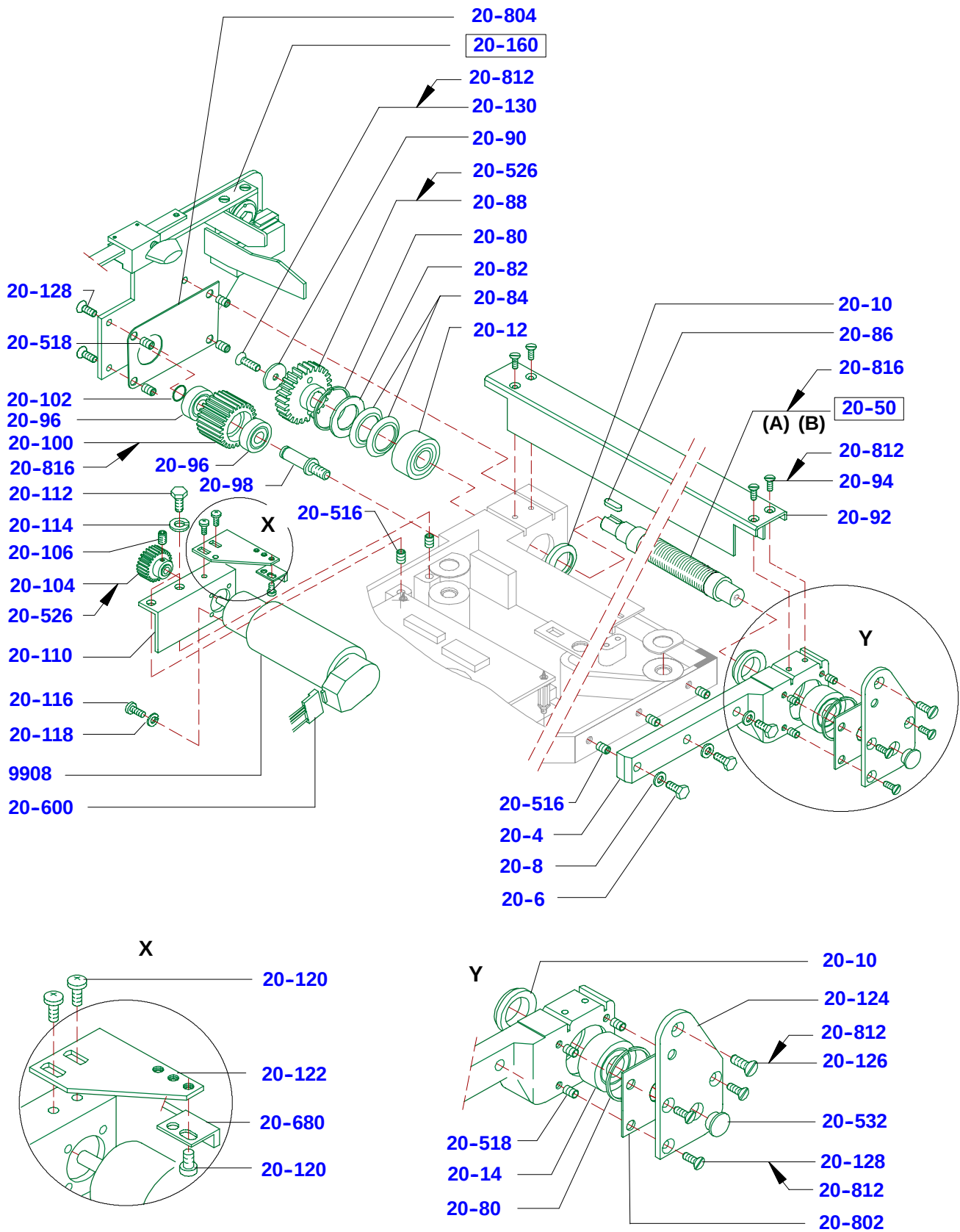
4

Carriage (400 mm)

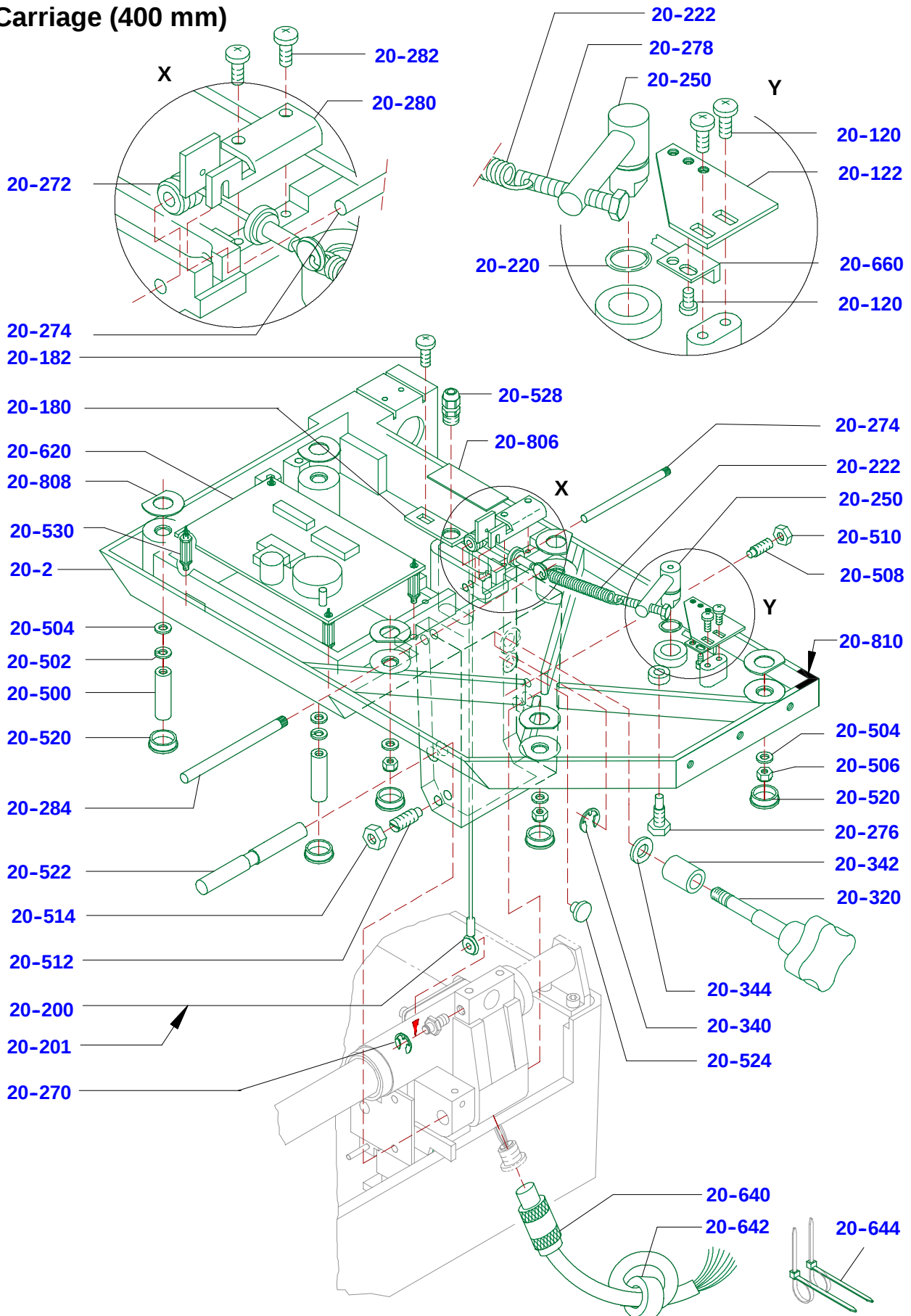


Page of drawing 22	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (400 mm)

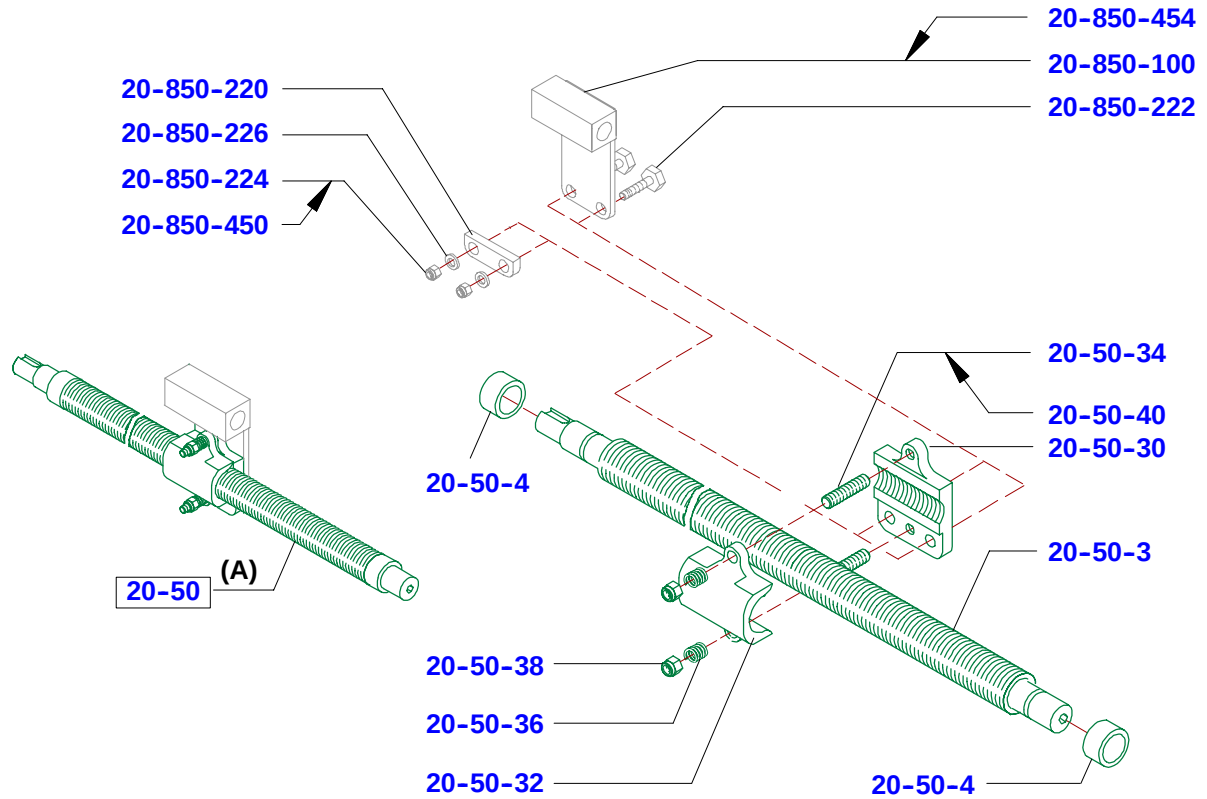


Carriage (400 mm)

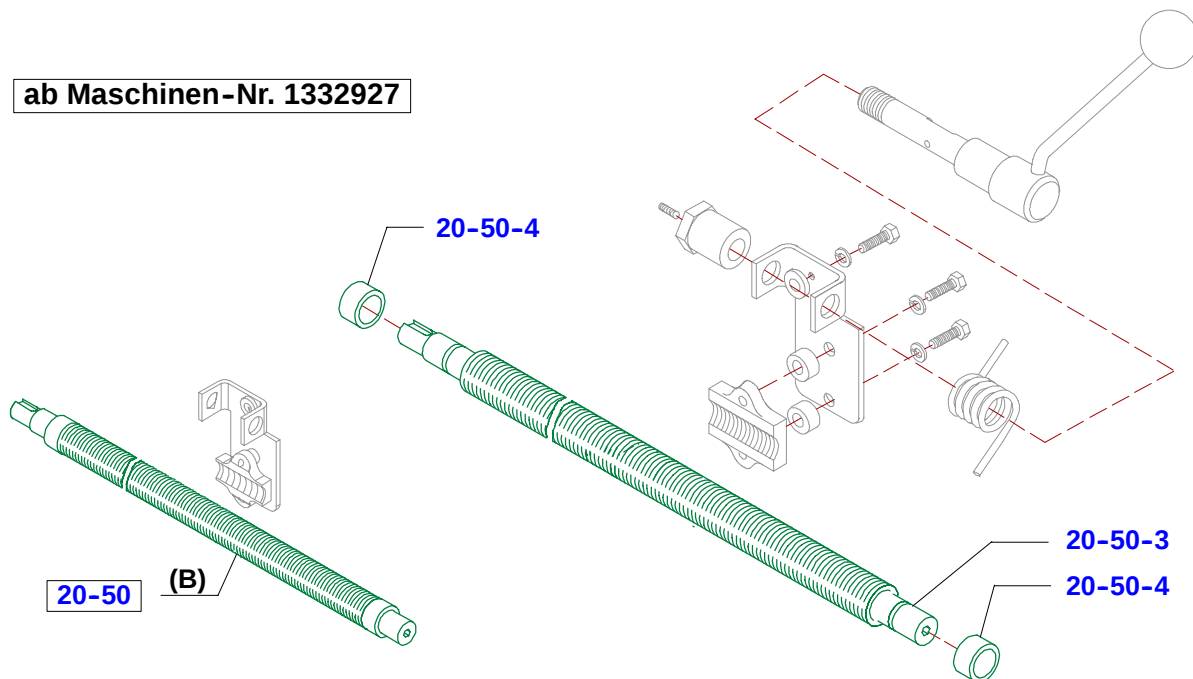


Carriage (400 mm)

bis Maschinen-Nr. 1332926



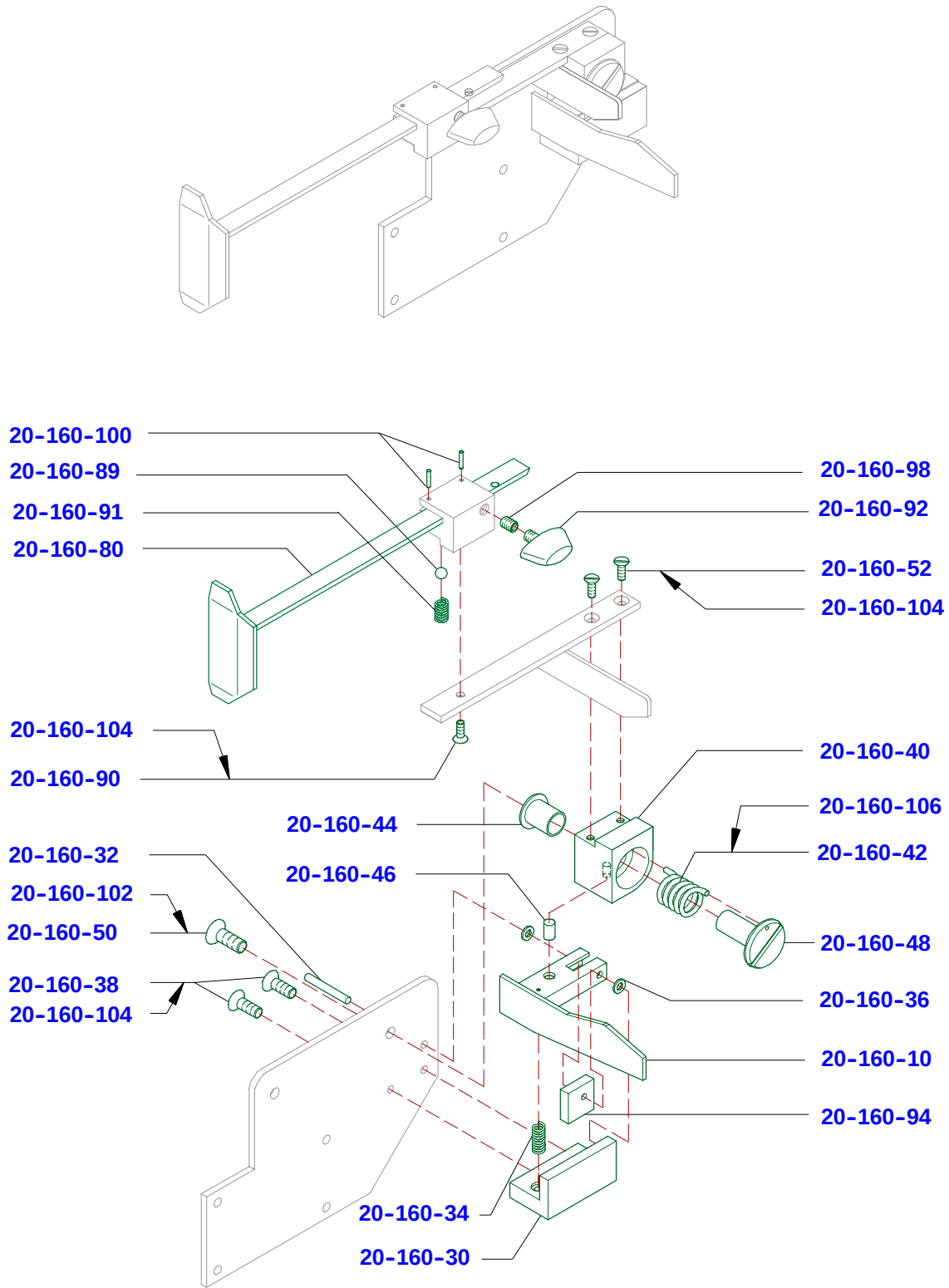
ab Maschinen-Nr. 1332927



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 25
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Carriage (400 mm)

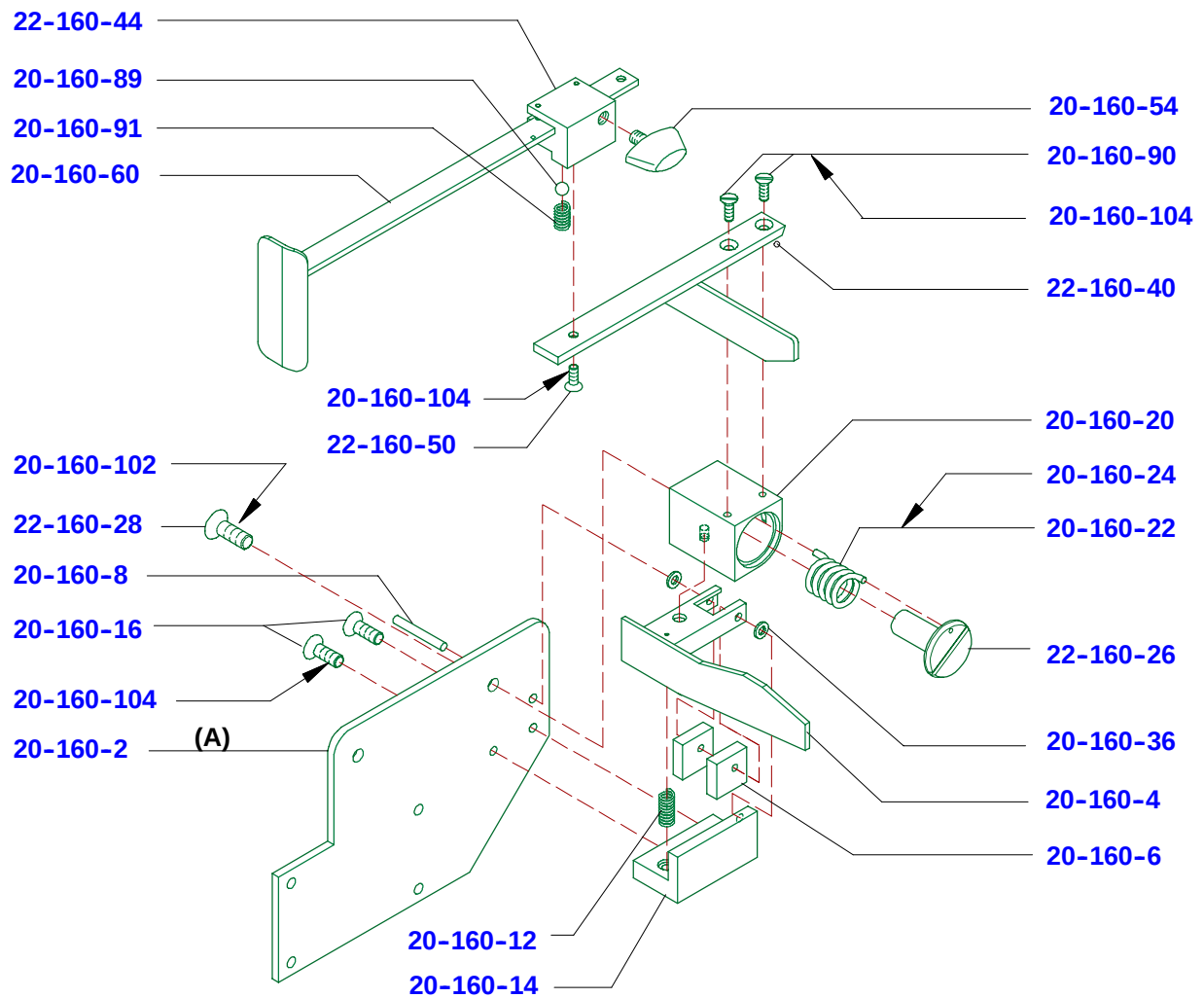
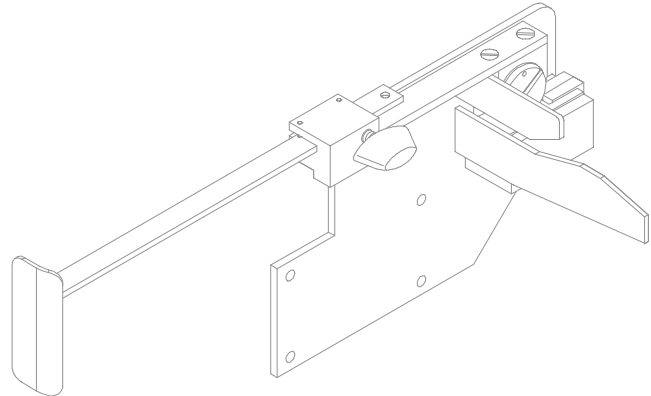
bis Maschinen-Nr. 1276987



Page of drawing 26	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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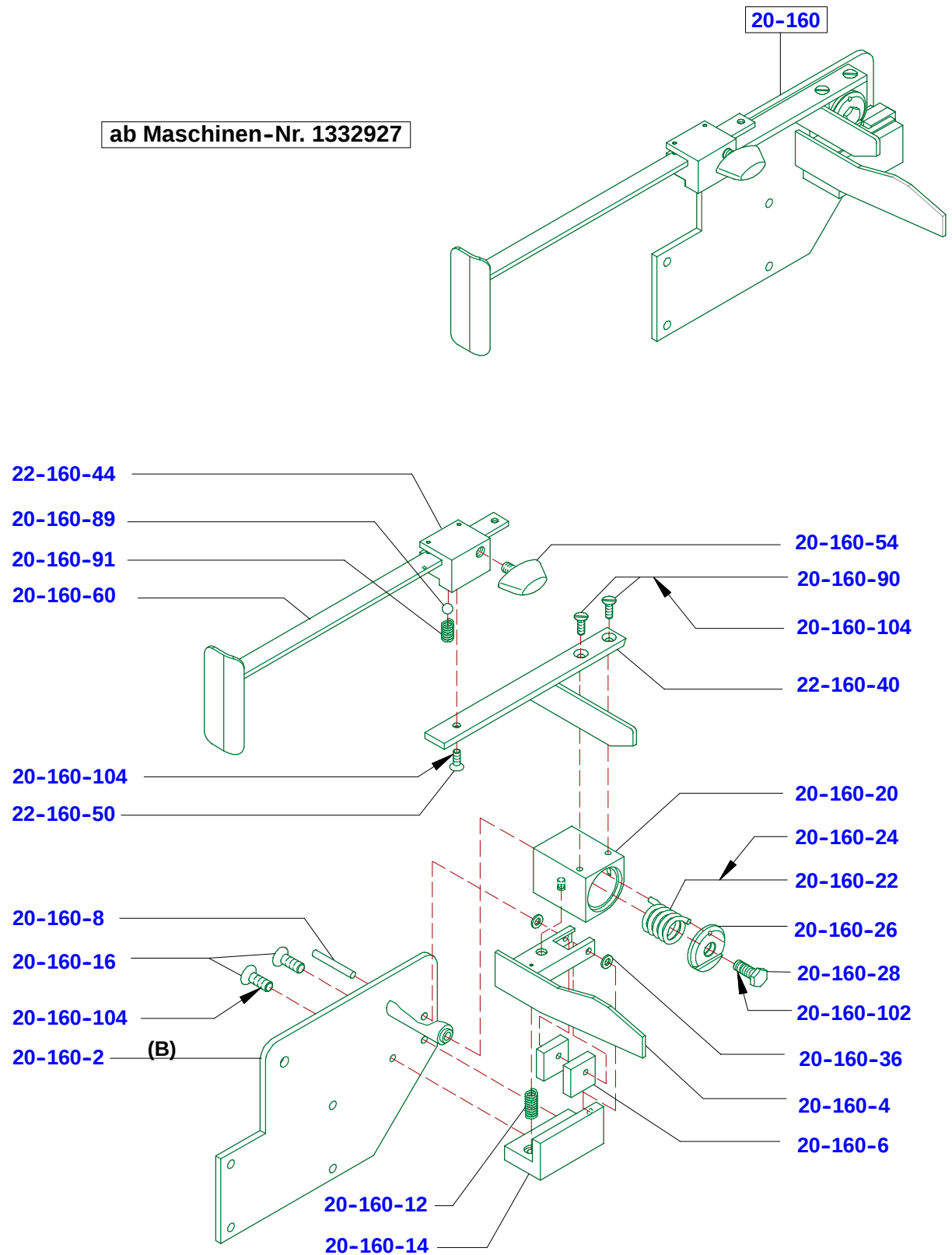
Carriage (400 mm)

ab Maschinen-Nr. 1276988
bis Maschinen-Nr. 1332926



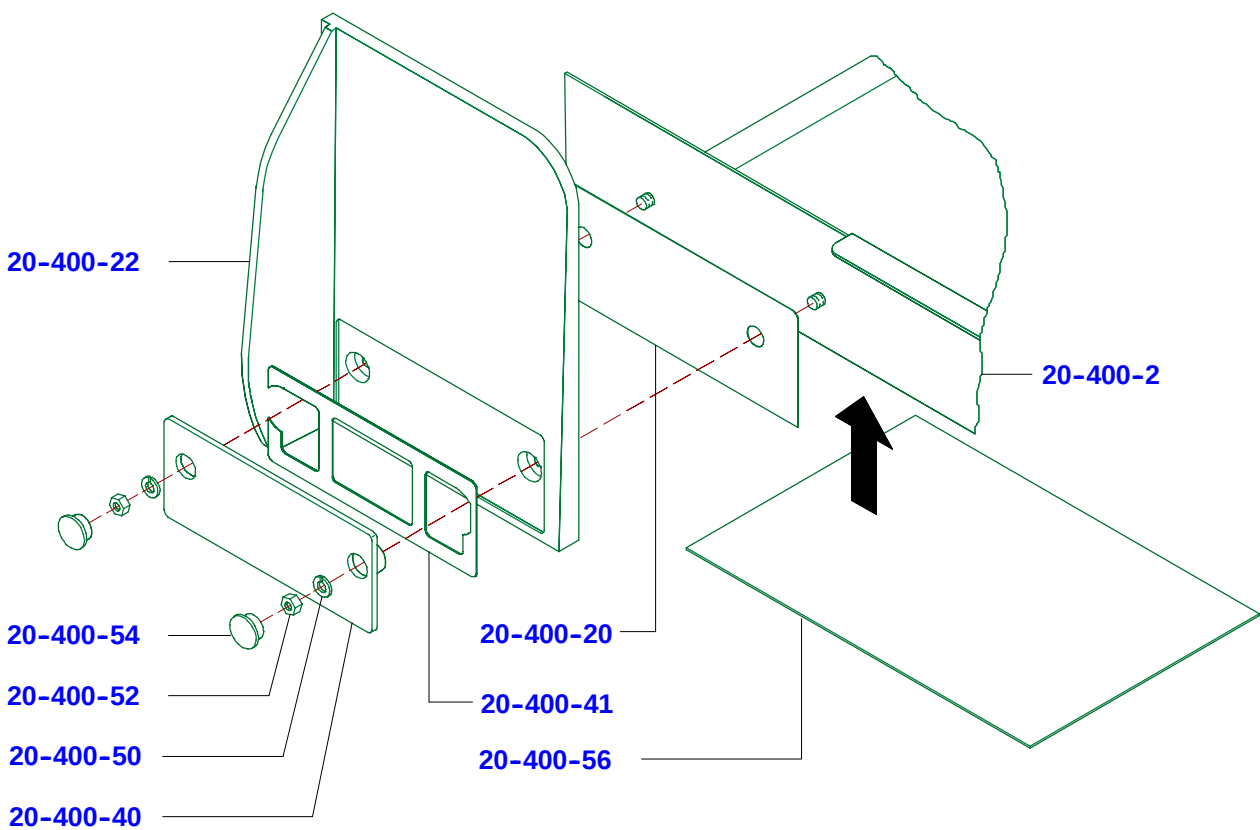
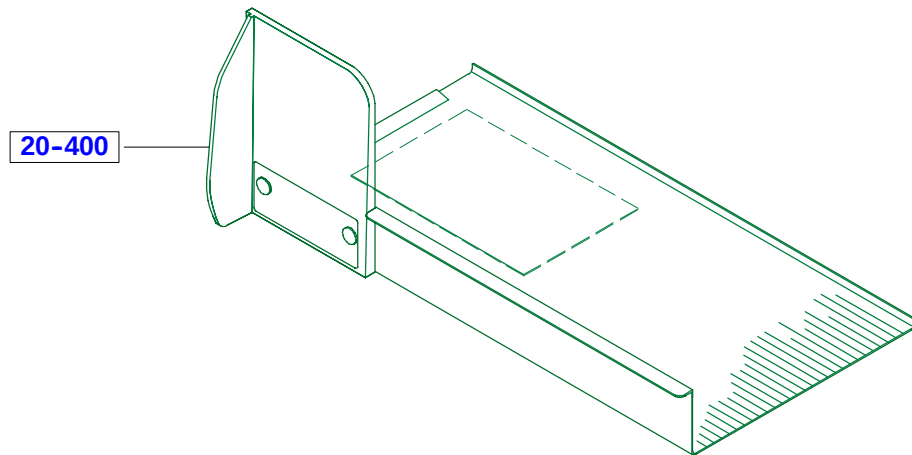
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 27
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Carriage (400 mm)

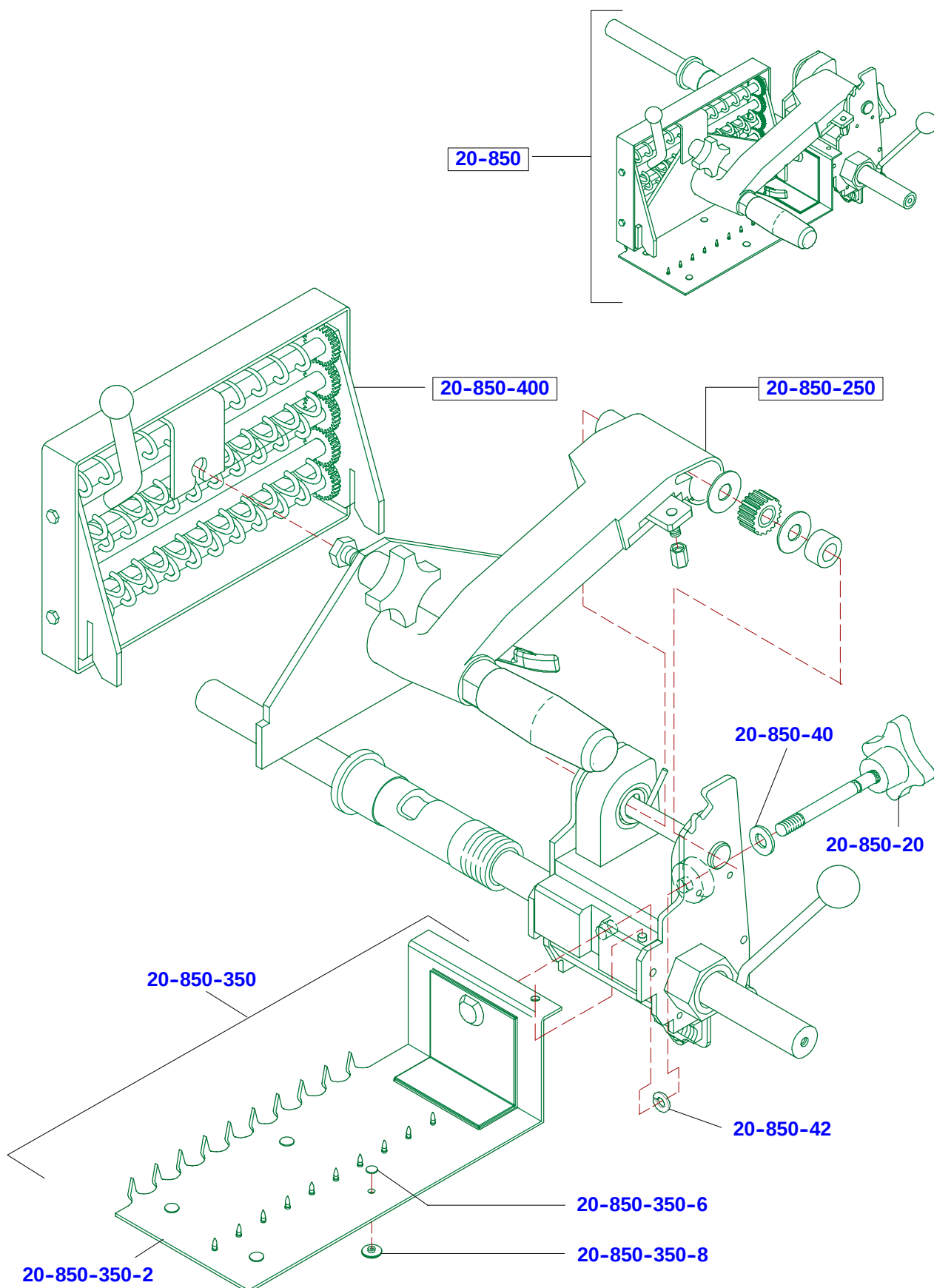


Page of drawing 28	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (400 mm)

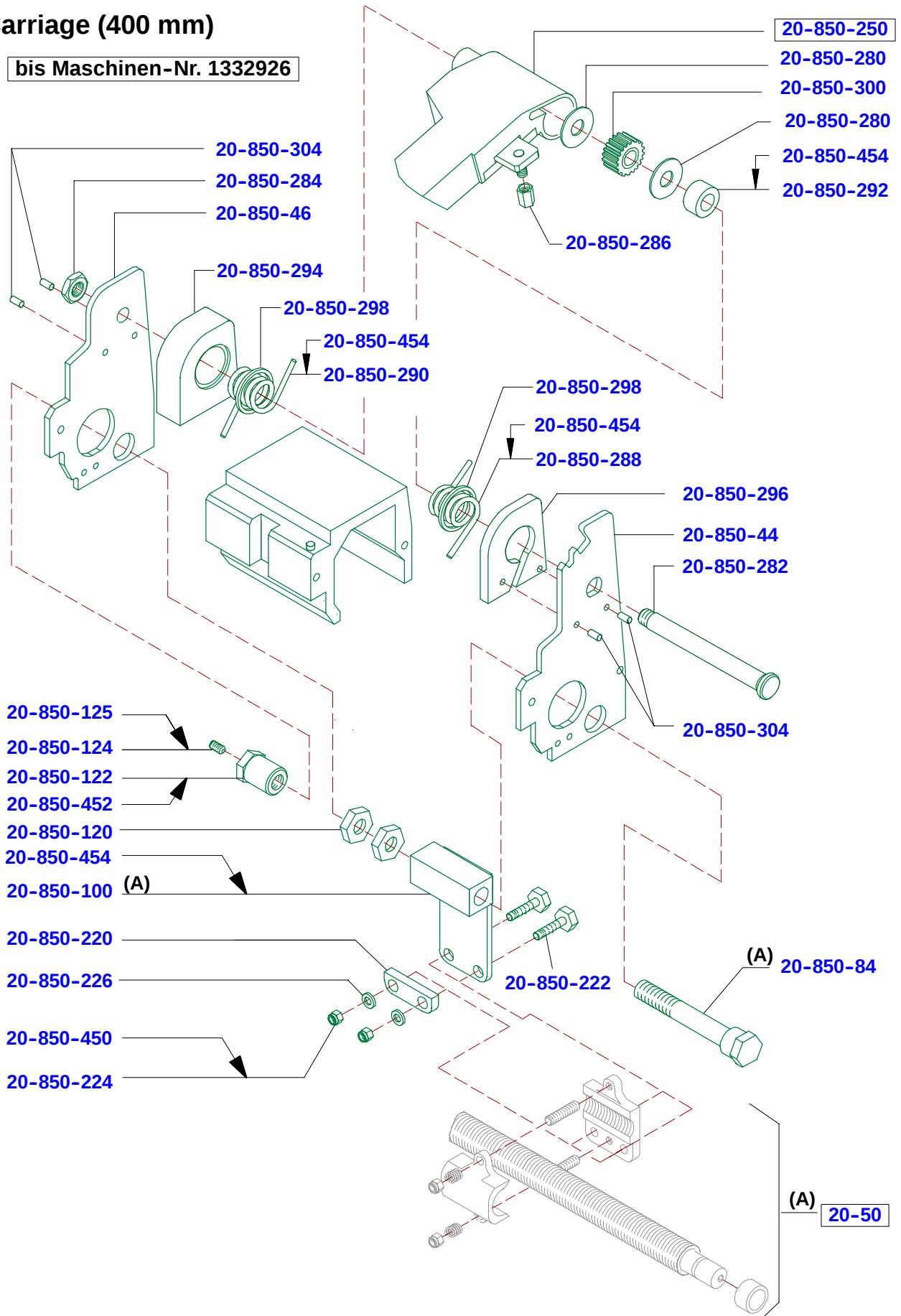


Carriage (400 mm)



Carriage (400 mm)

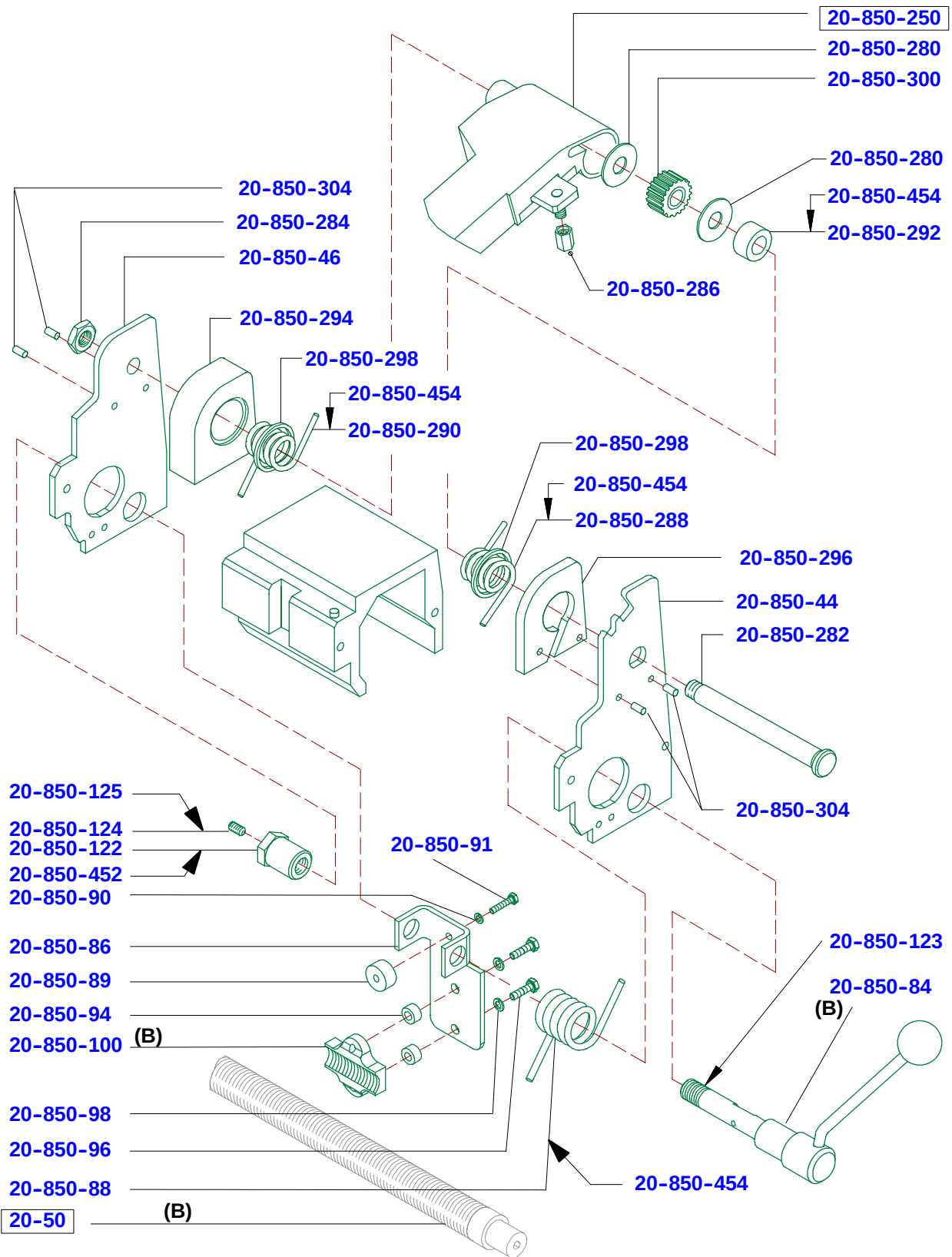
bis Maschinen-Nr. 1332926



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 31
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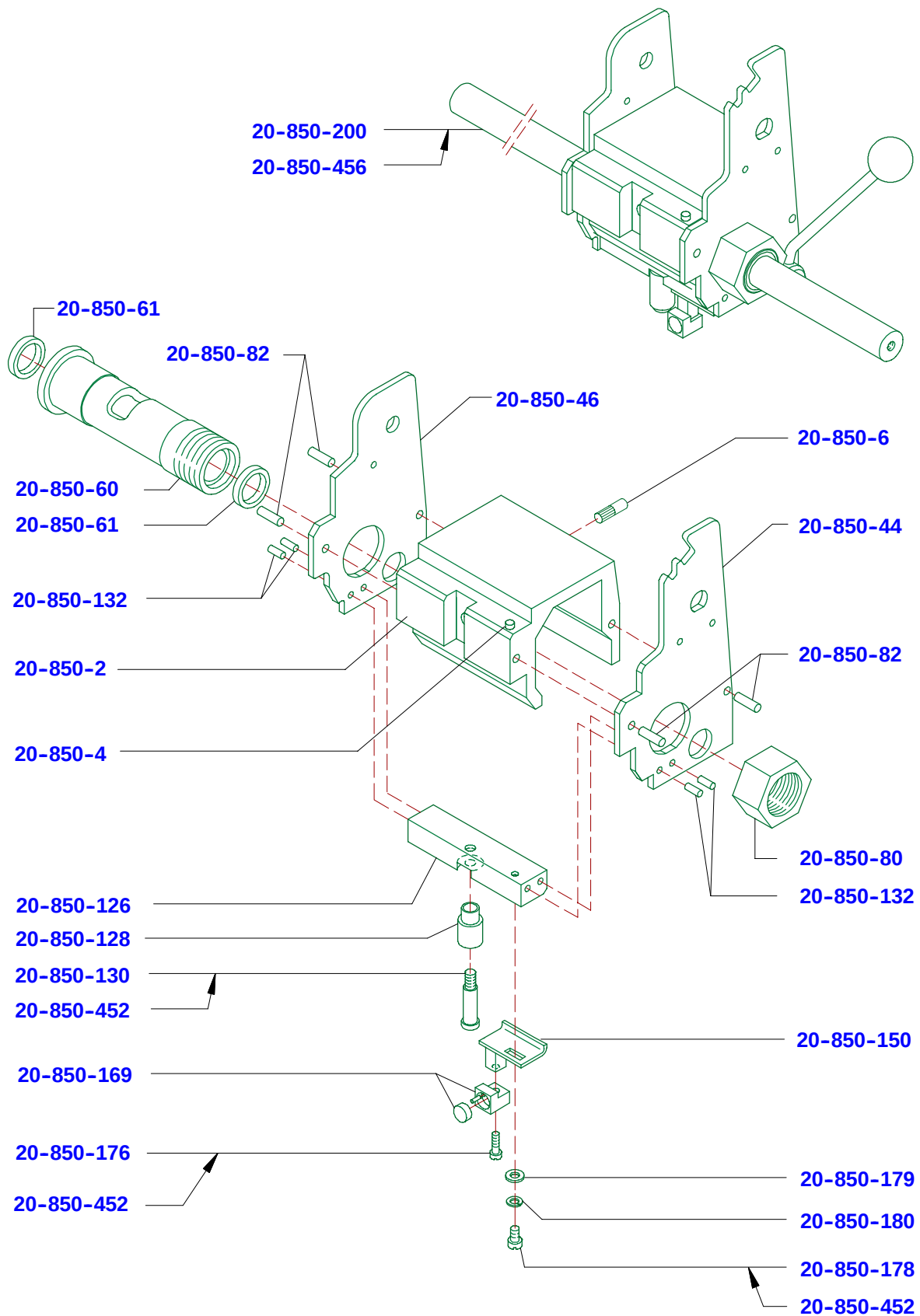
Carriage (400 mm)

ab Maschinen-Nr. 1332927



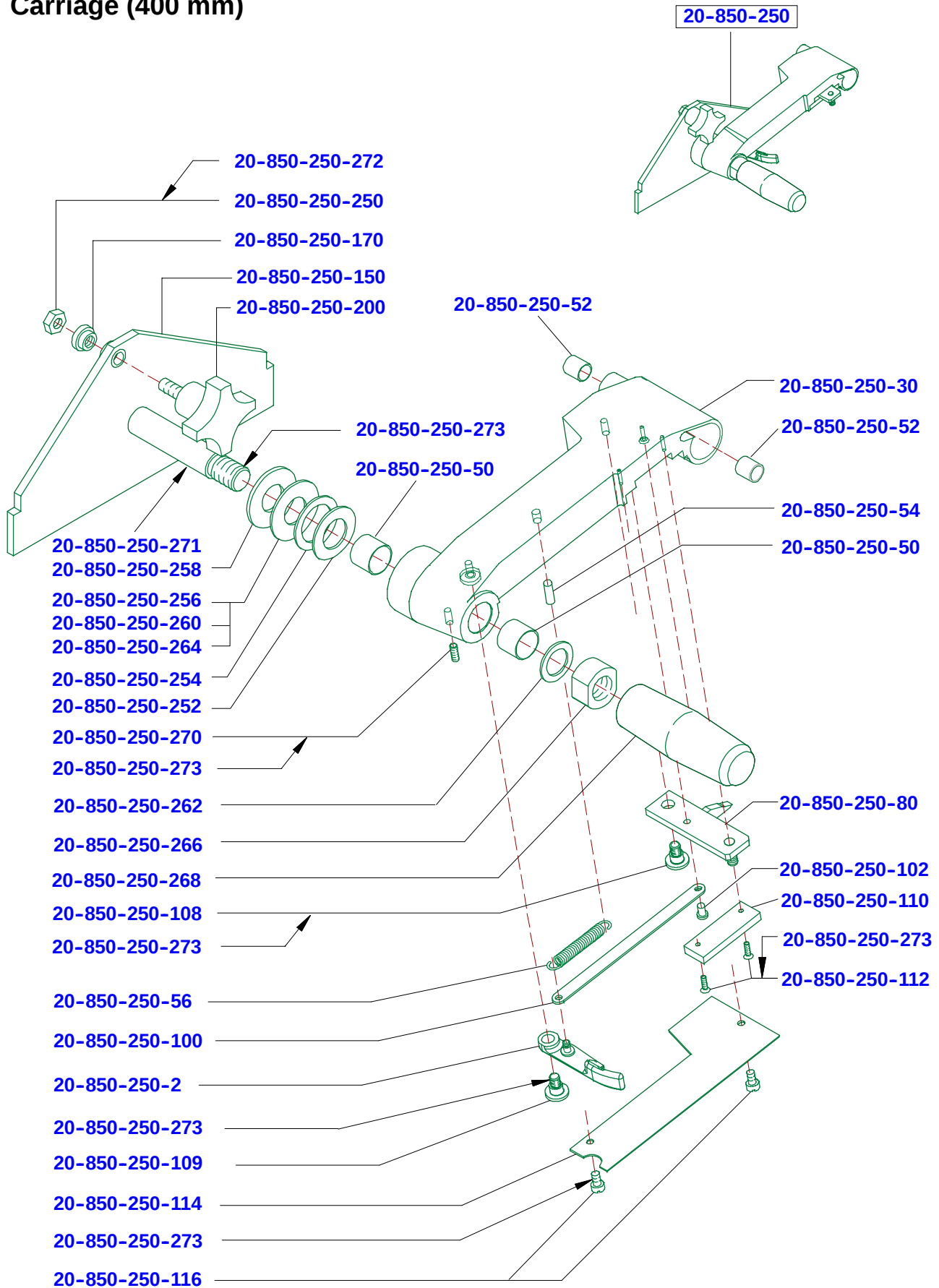
Page of drawing 32	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (400 mm)



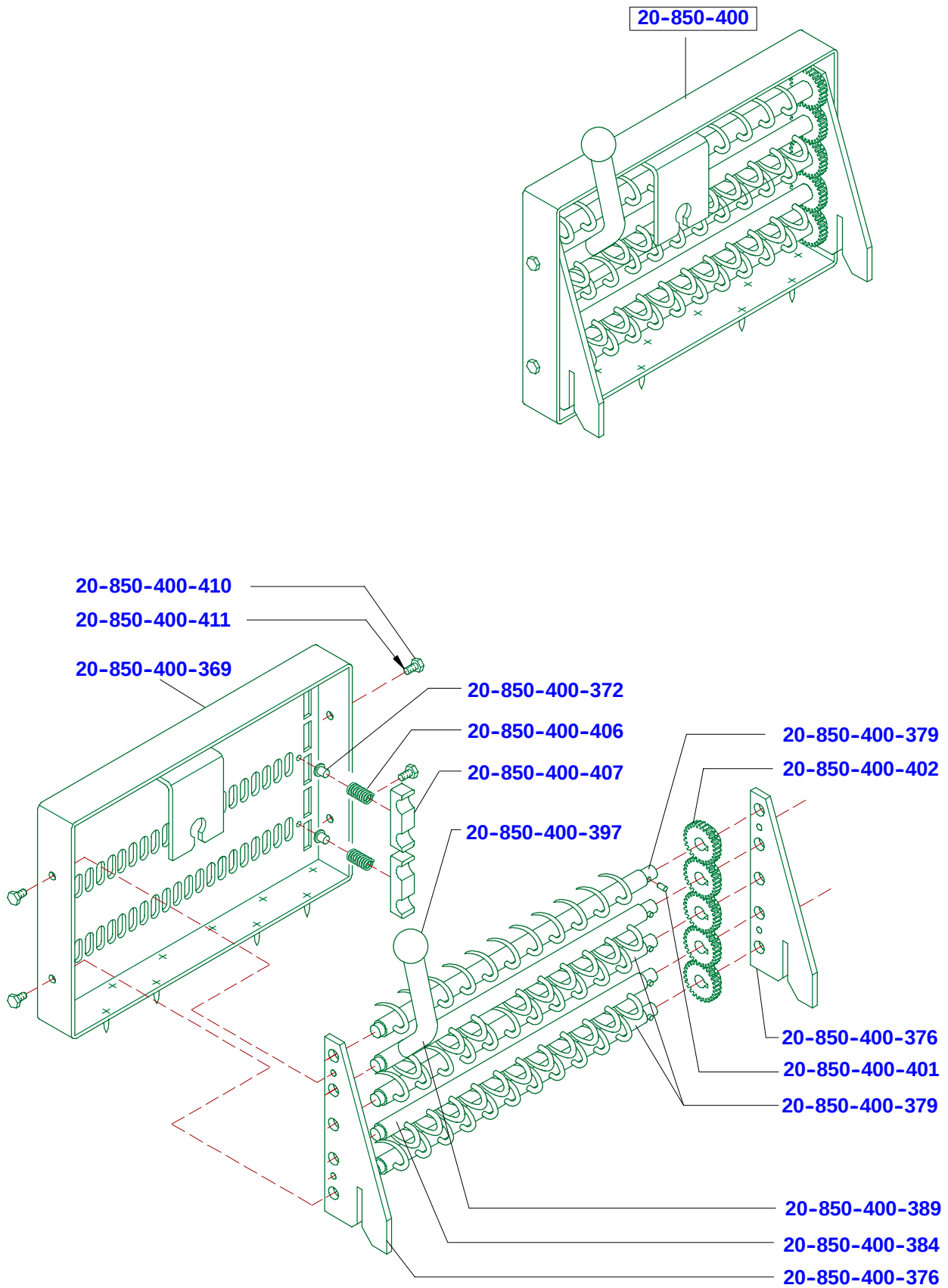
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 33
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Carriage (400 mm)



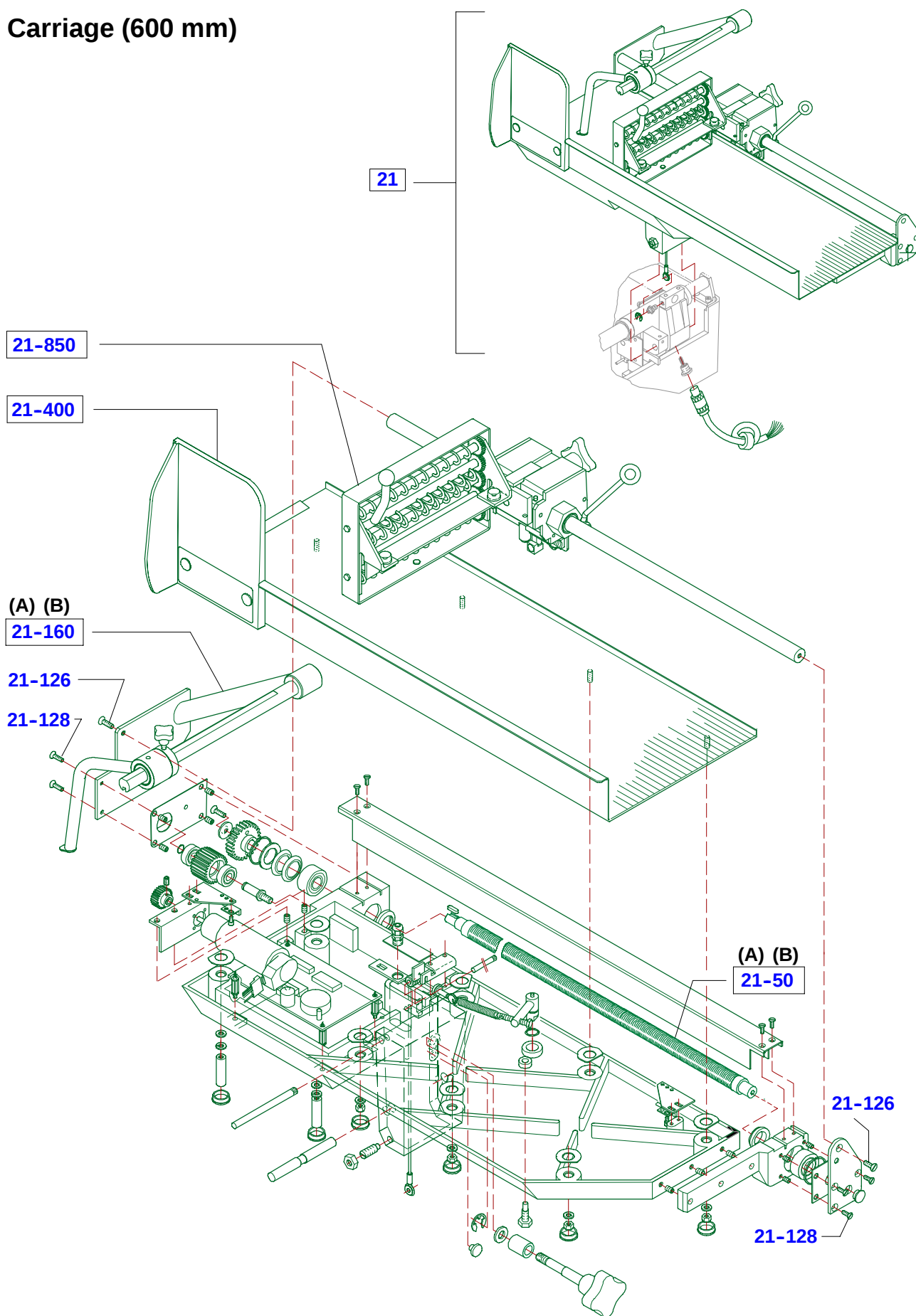
Page of drawing 34	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (400 mm)



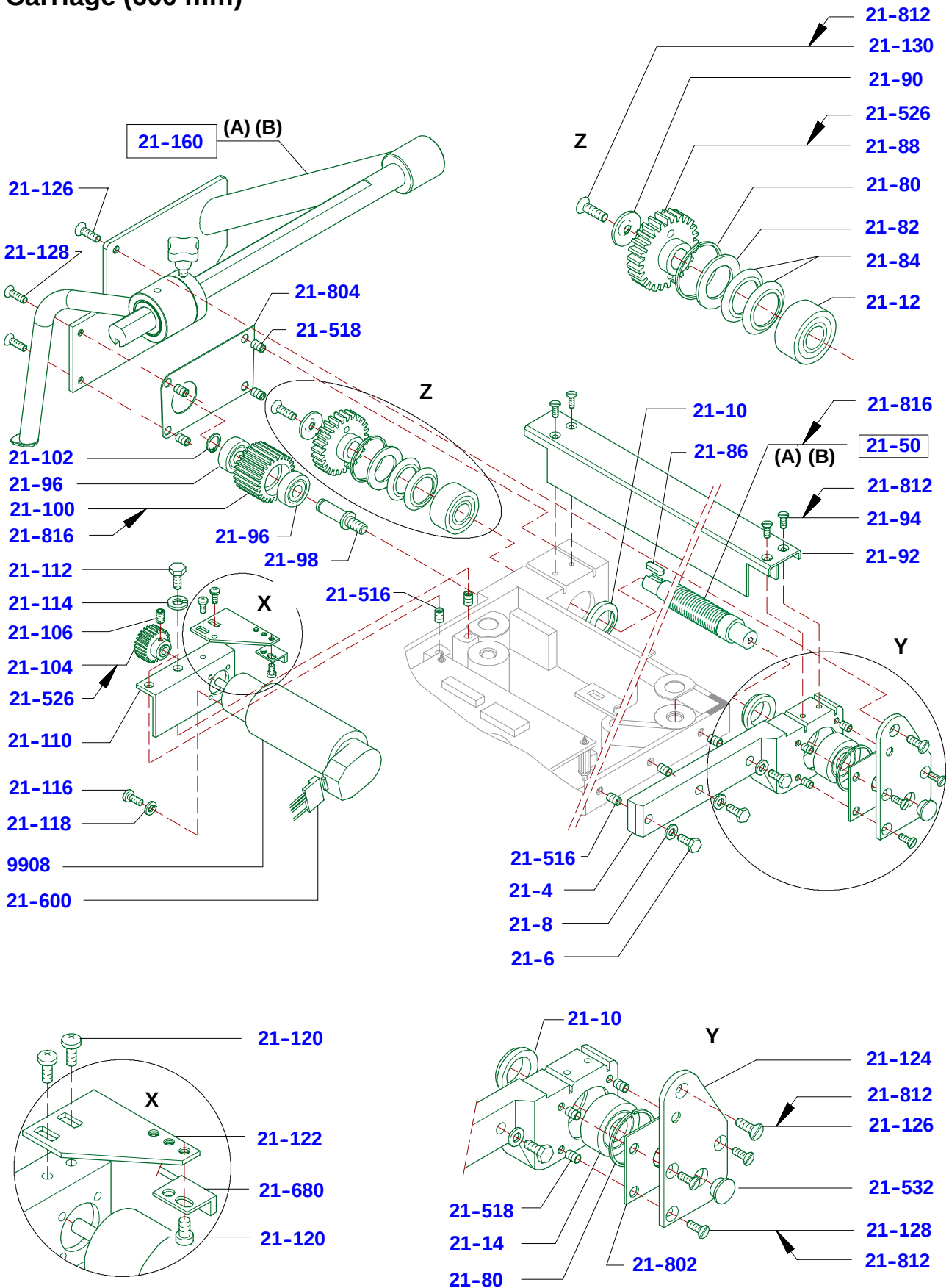
4

Carriage (600 mm)

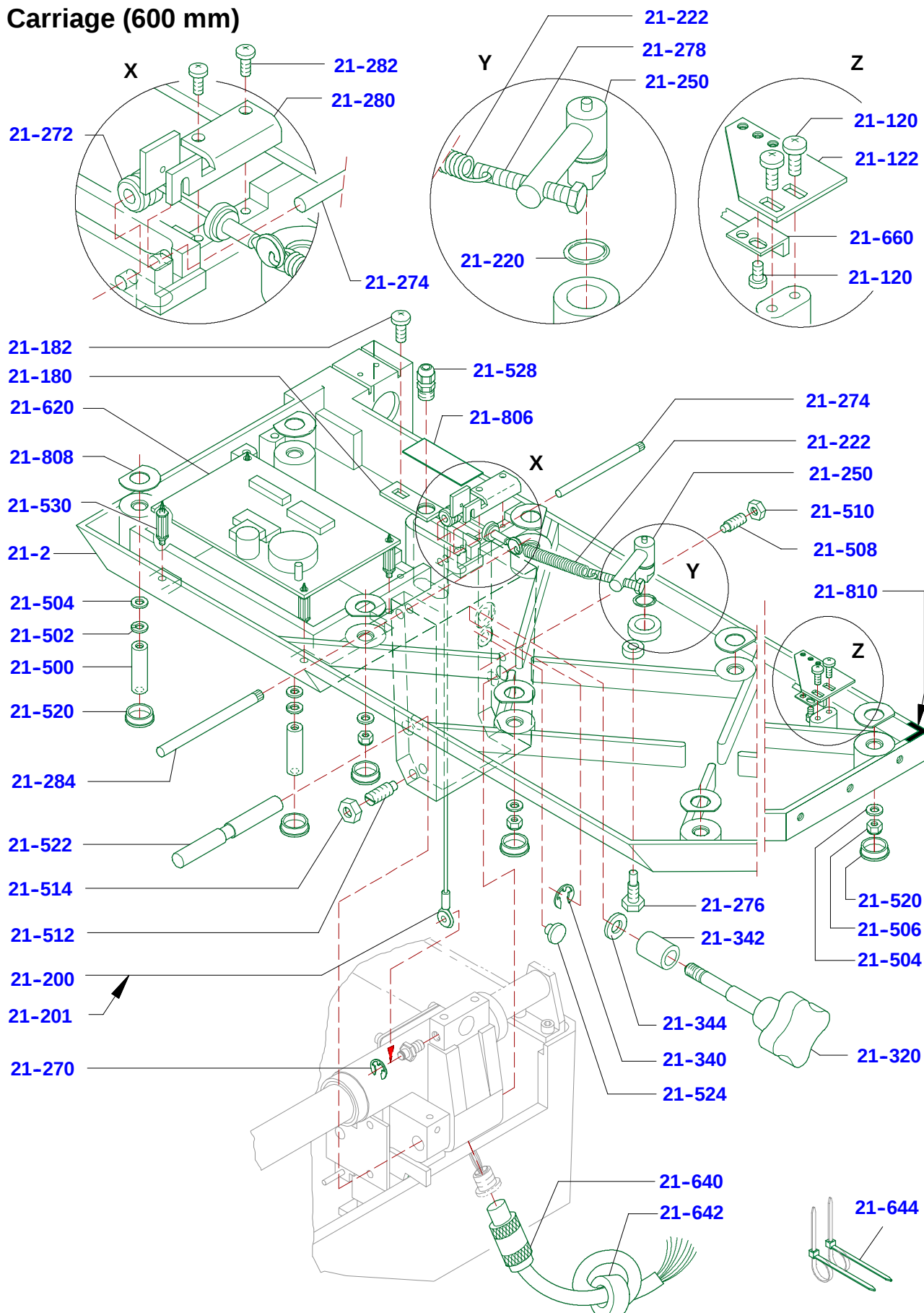


Page of drawing 36	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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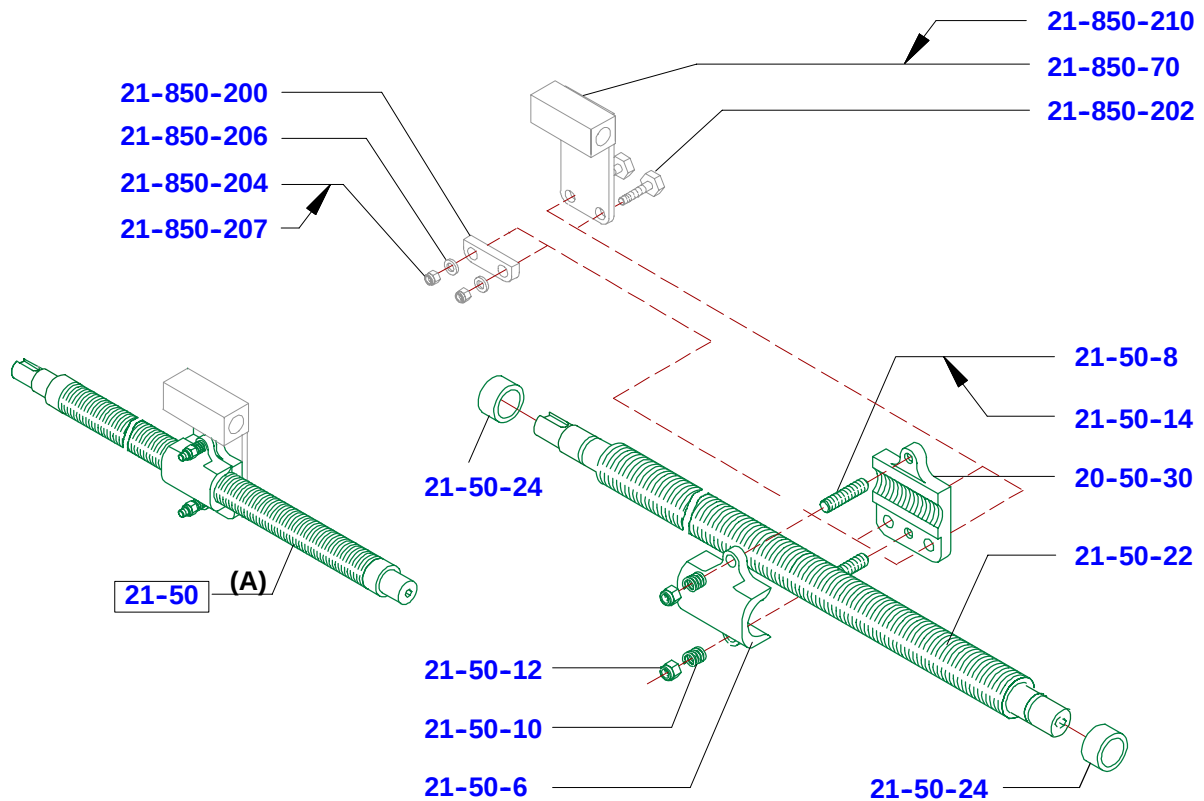
Carriage (600 mm)



Carriage (600 mm)

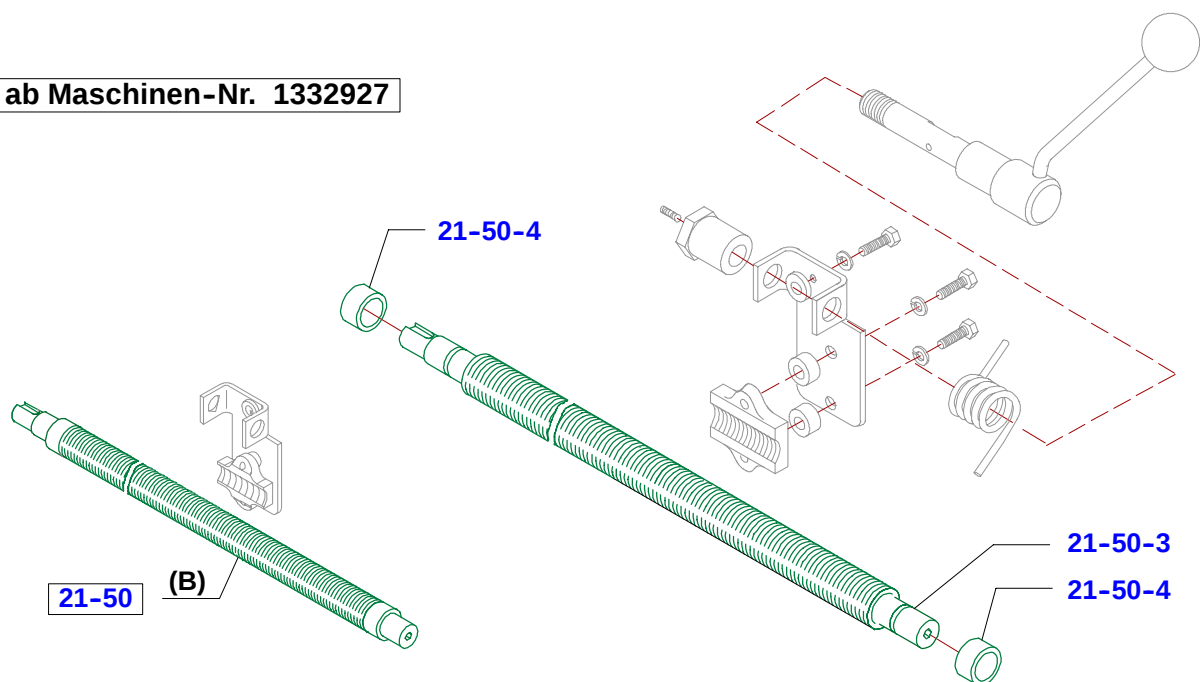


Carriage (600 mm)

bis Maschinen-Nr. 1332926

4

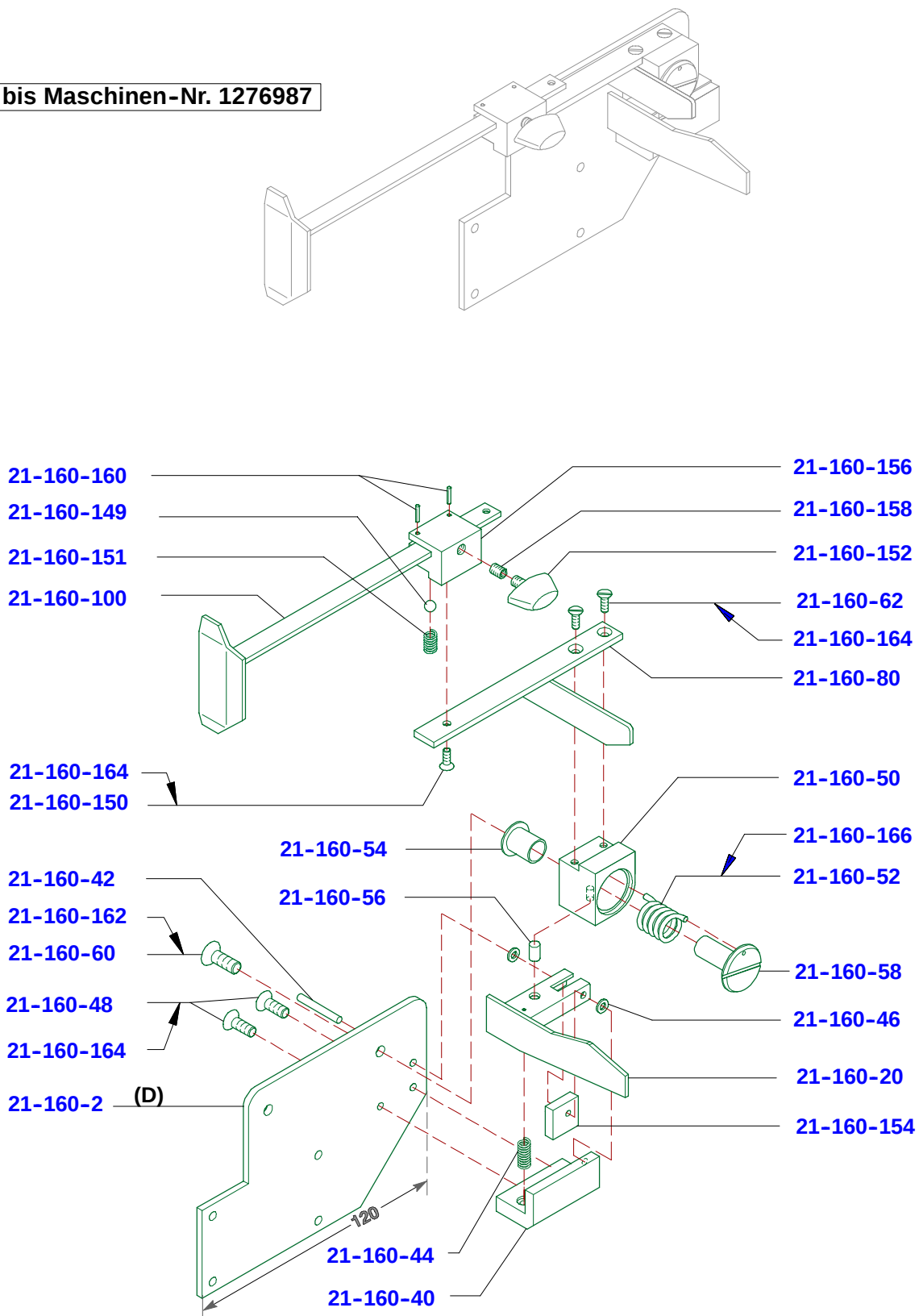
ab Maschinen-Nr. 1332927



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 39
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Carriage (600 mm)

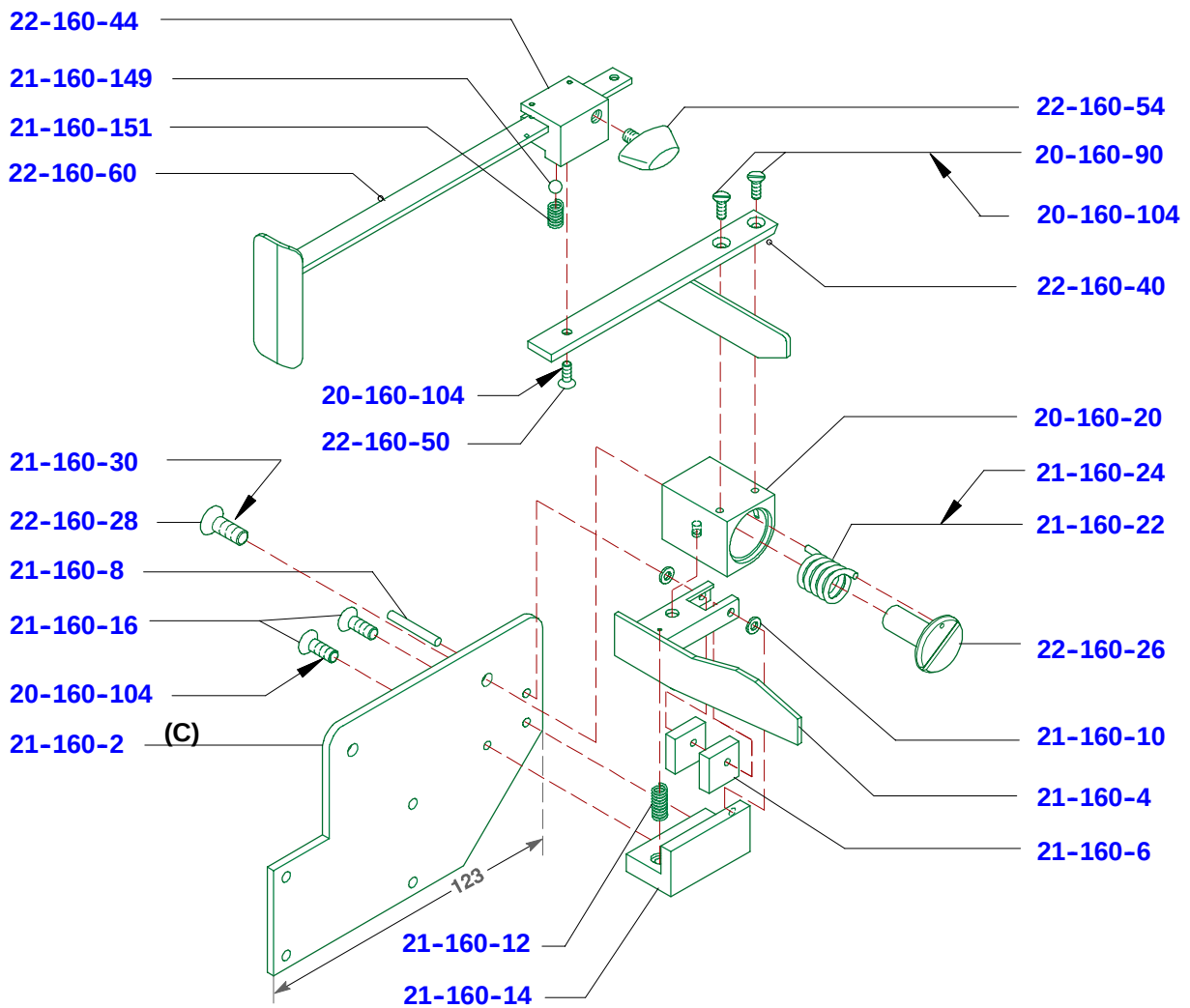
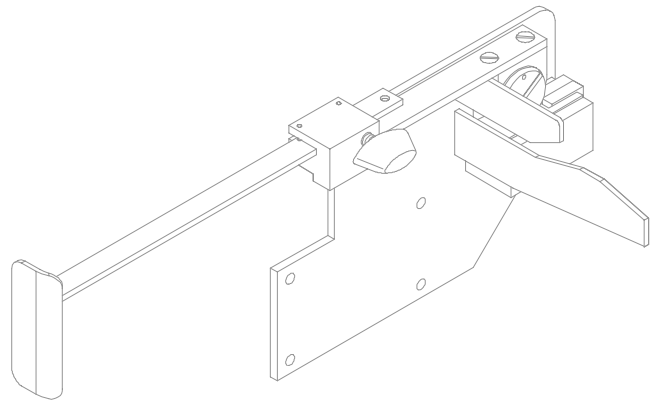
bis Maschinen-Nr. 1276987



Page of drawing 40	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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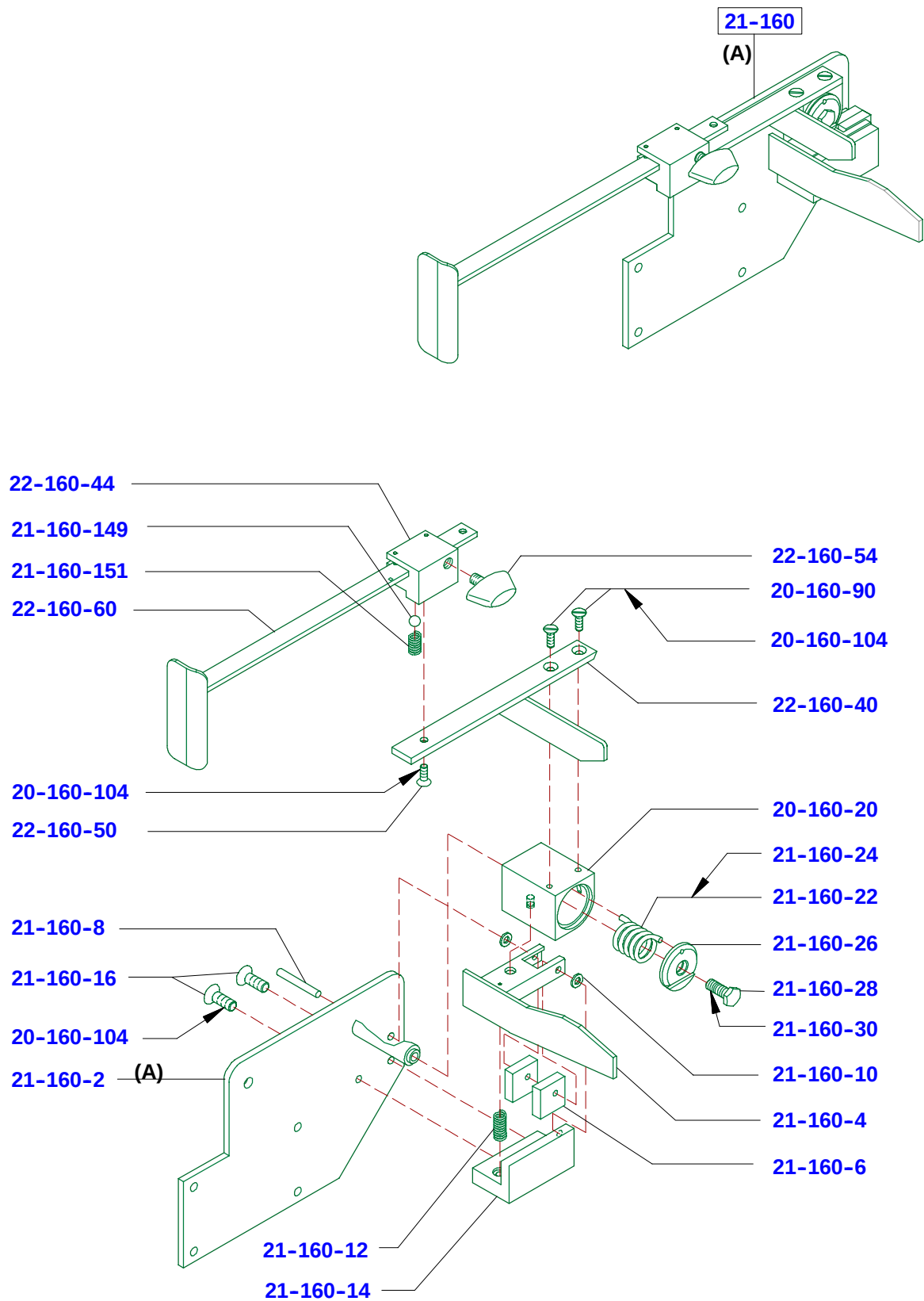
Carriage (600 mm)

ab Maschinen-Nr. 1276988
bis Maschinen-Nr. 1332926



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 41
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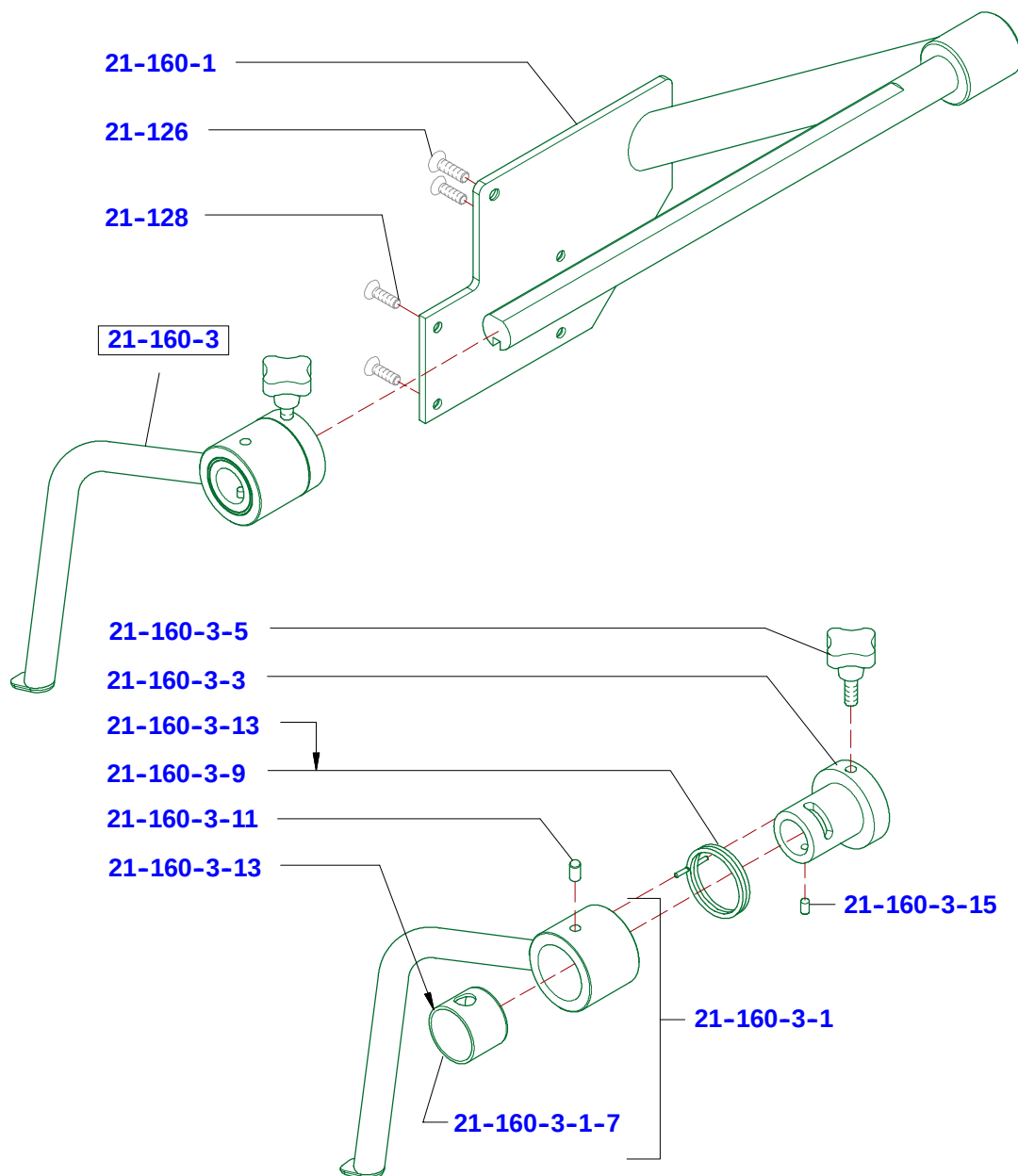
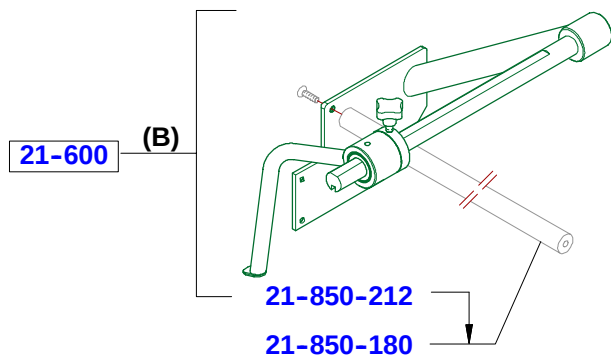
Carriage (600 mm) Ausführung Japan



Page of drawing 42	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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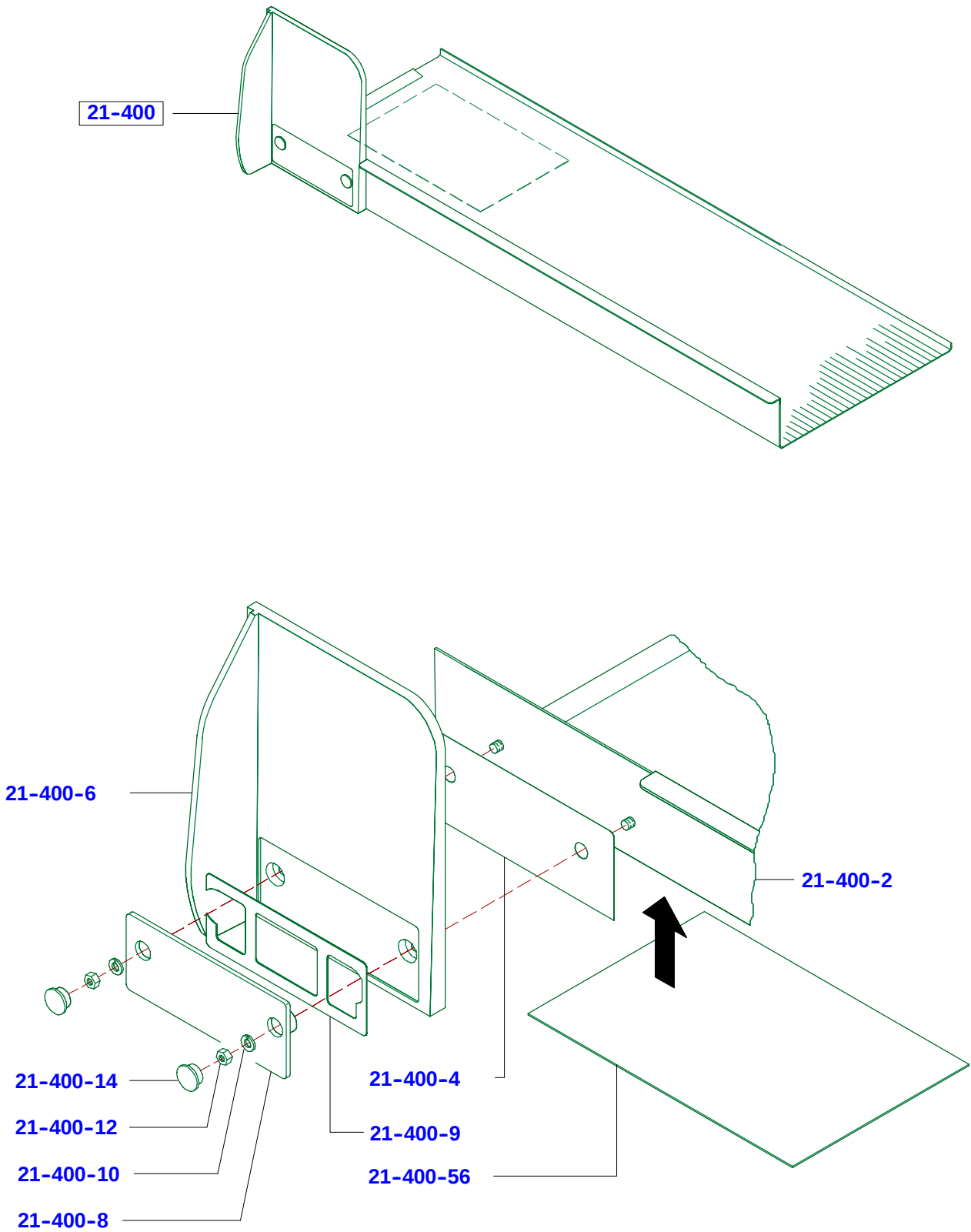
Carriage (600 mm)

ab Maschinen-Nr. 1332927

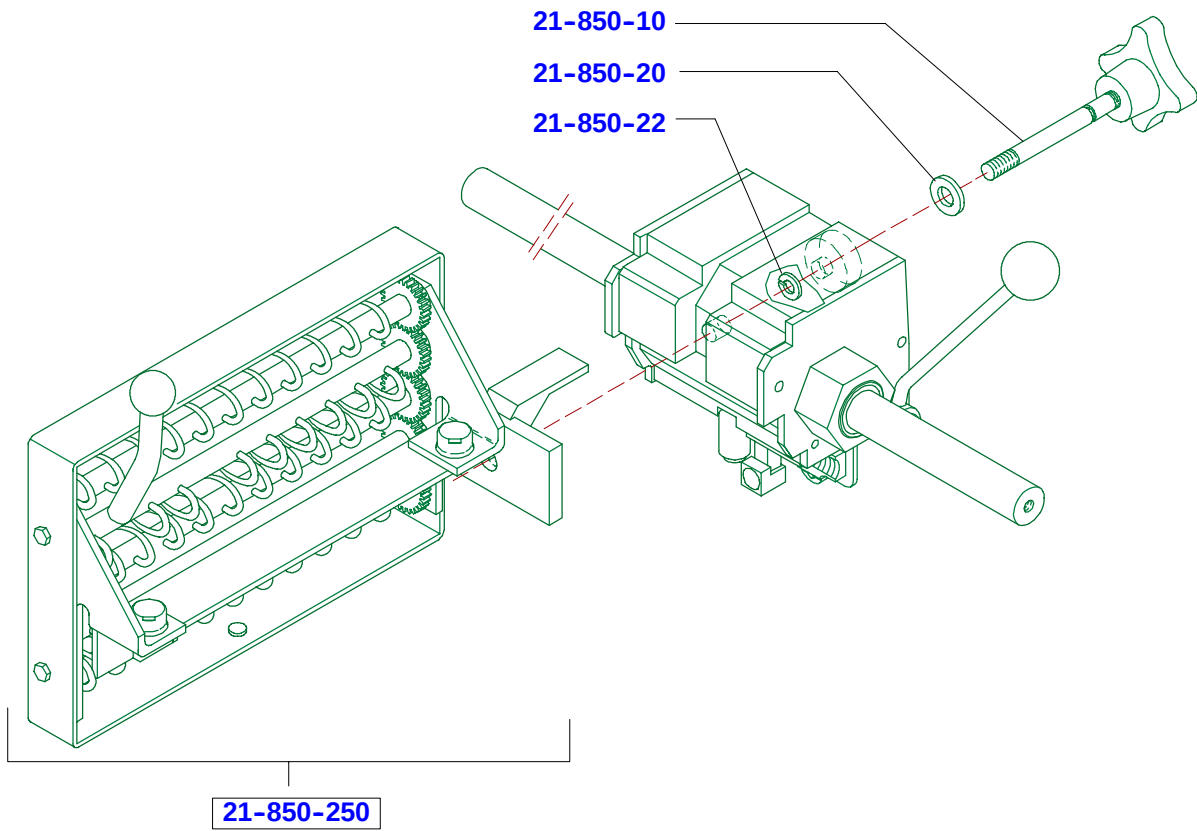
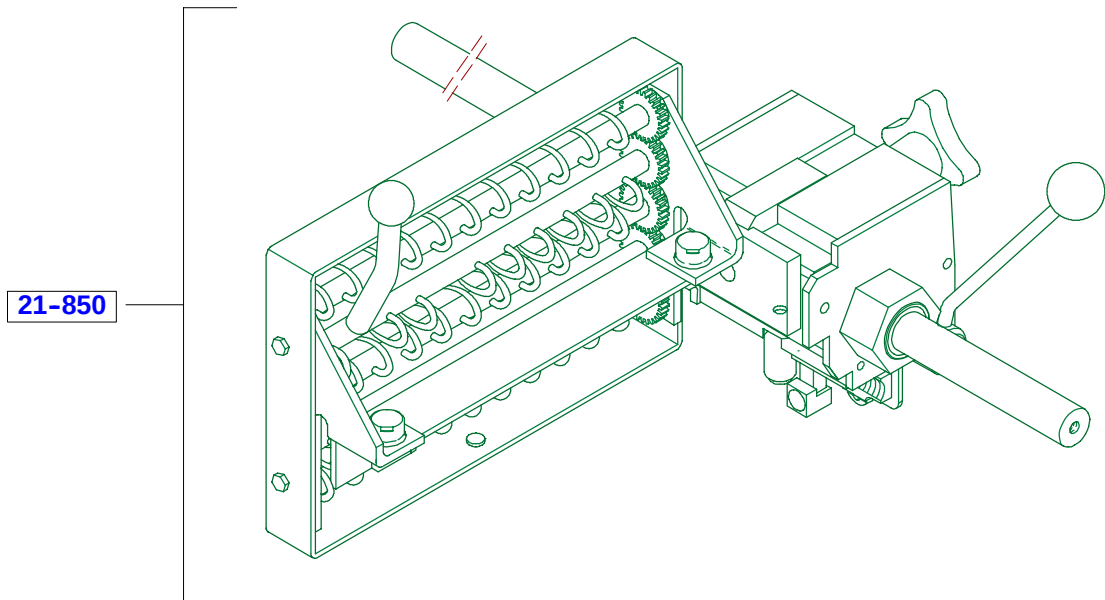


Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 43
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Carriage (600 mm)



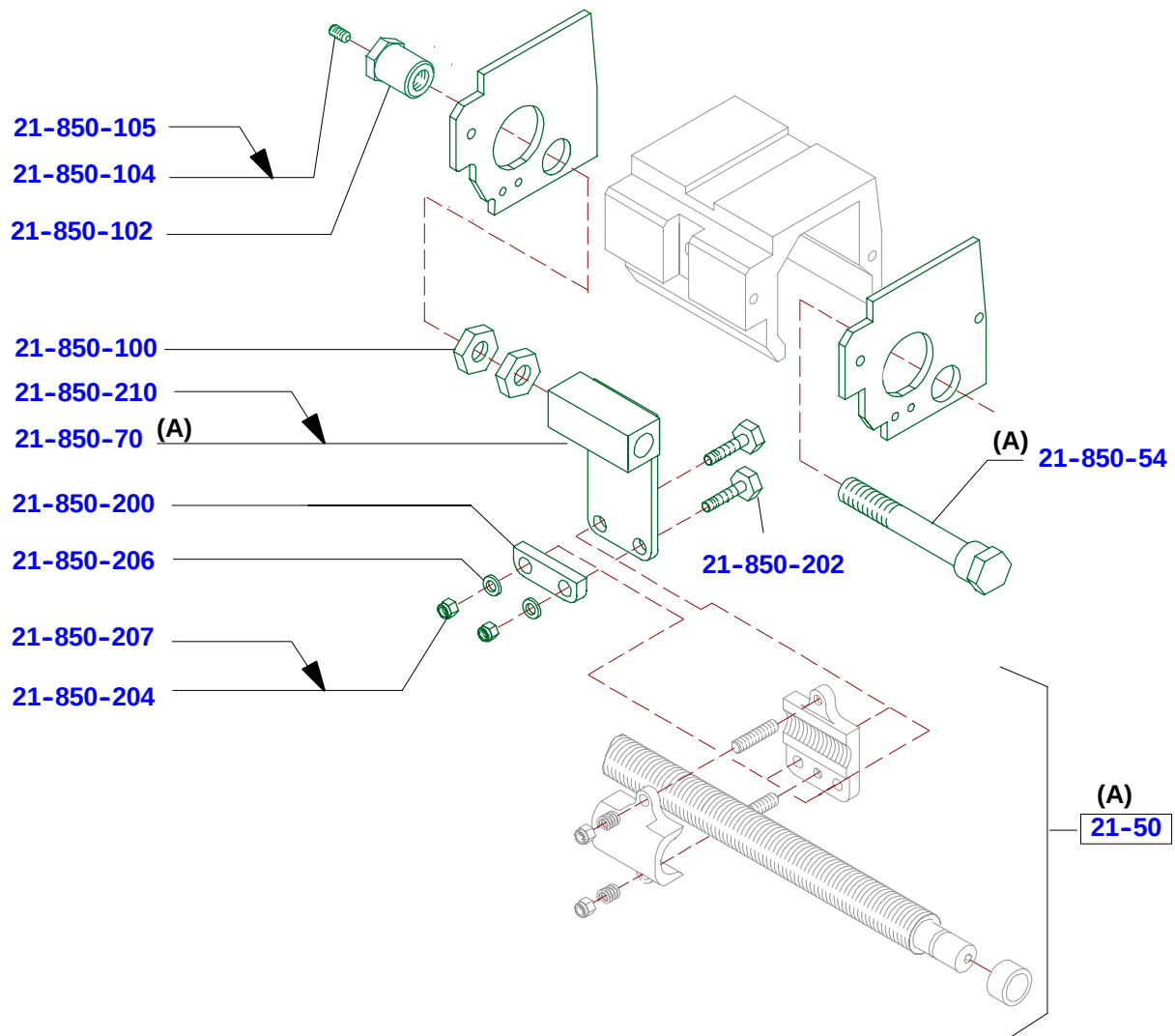
Carriage (600 mm)



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 45
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Carriage (600 mm)

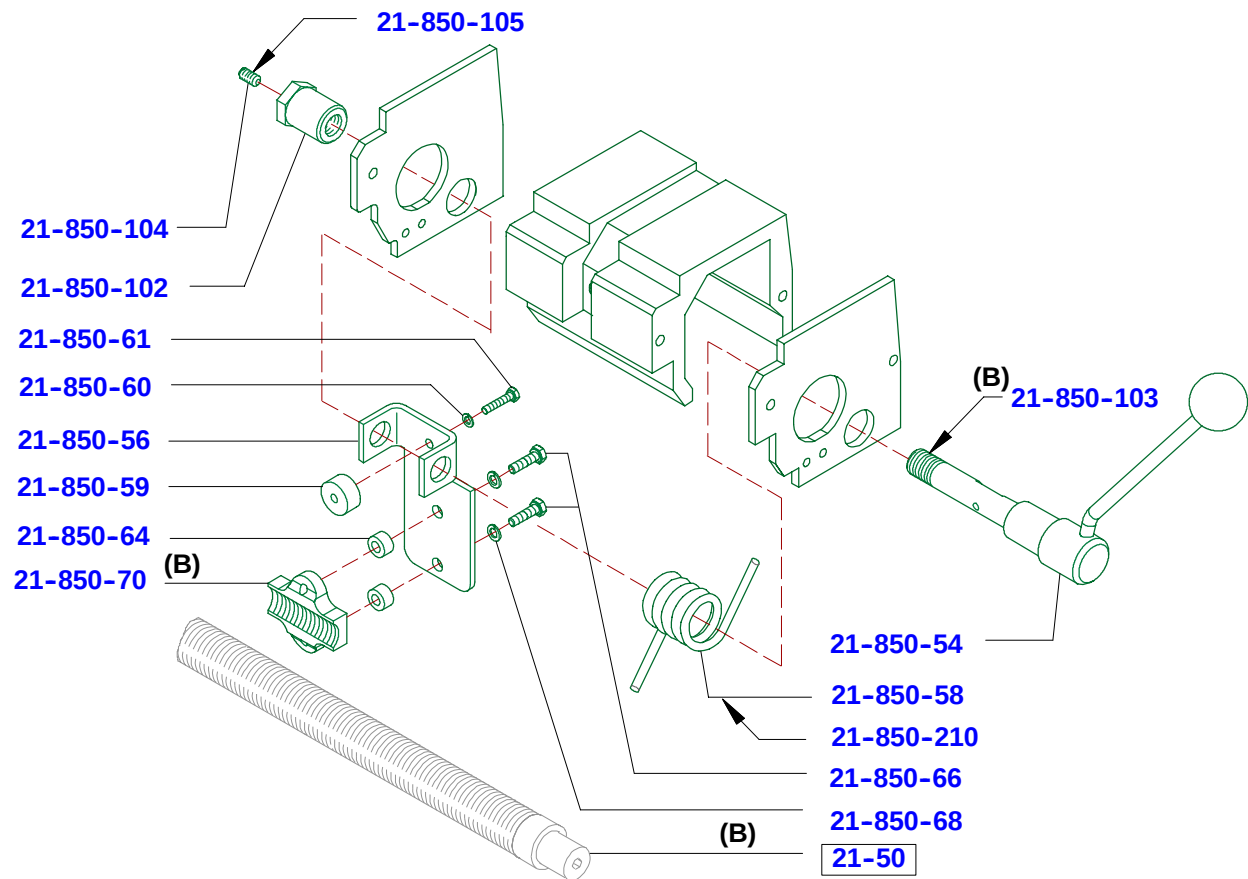
bis Maschinen-Nr. 1332926



Page of drawing 46	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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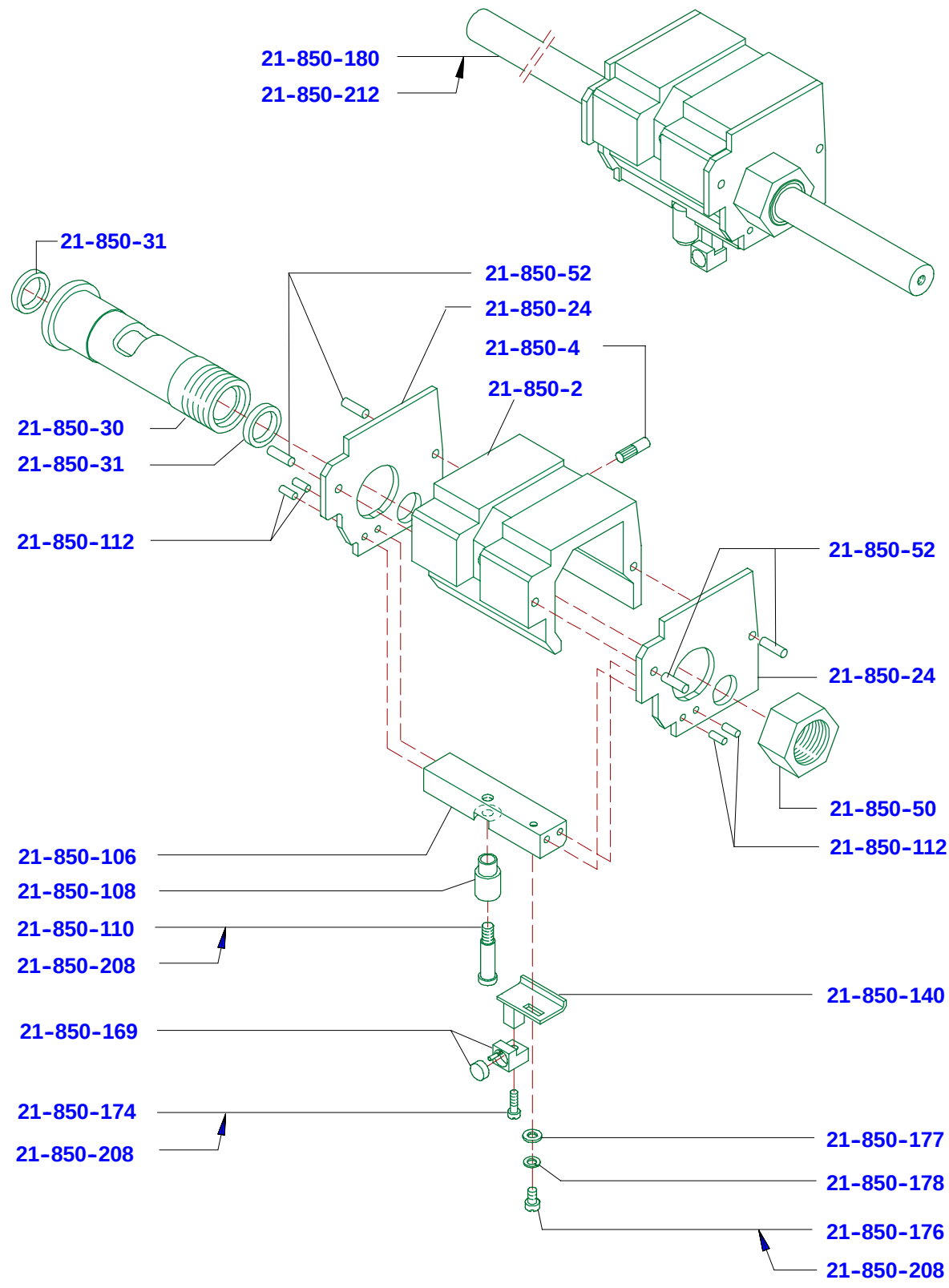
Carriage (600 mm)

ab Maschinen-Nr. 1332927



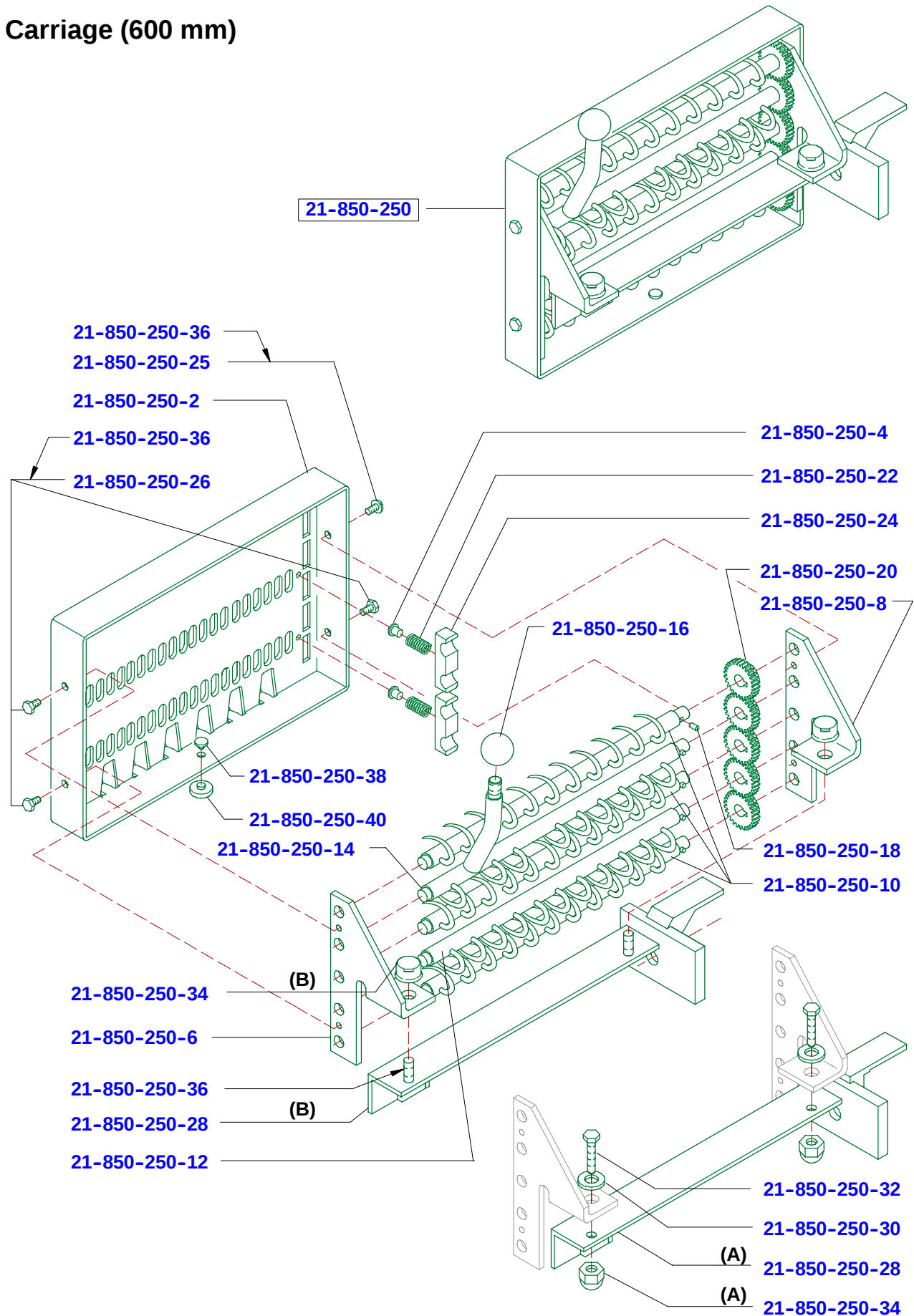
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 47
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Carriage (600 mm)

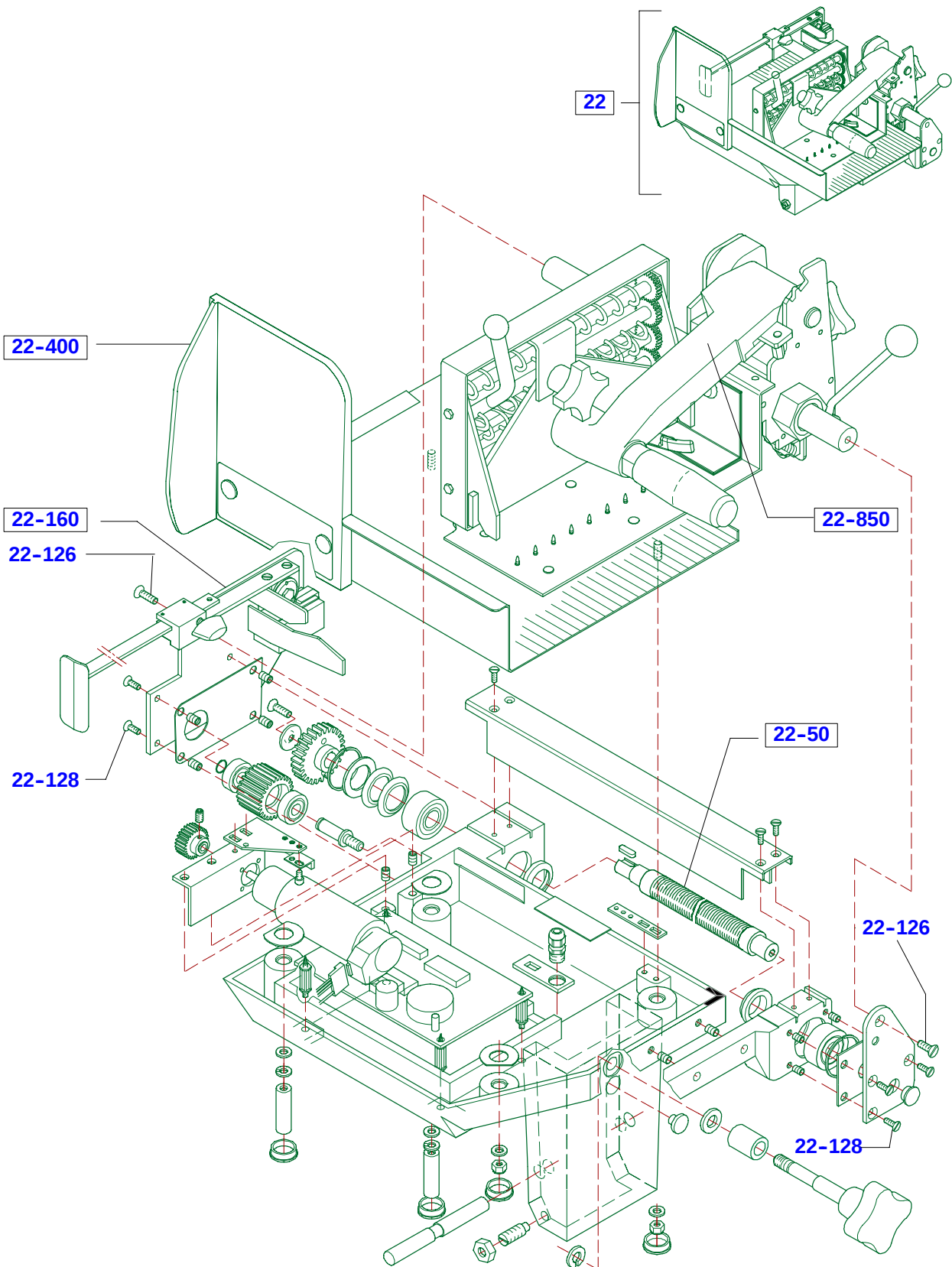


Page of drawing 48	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (600 mm)

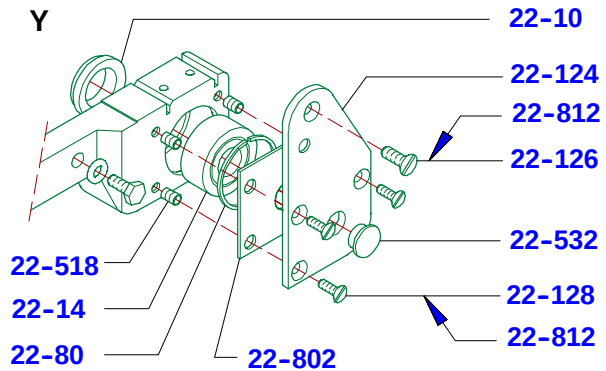
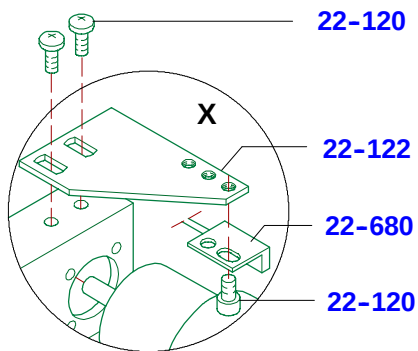
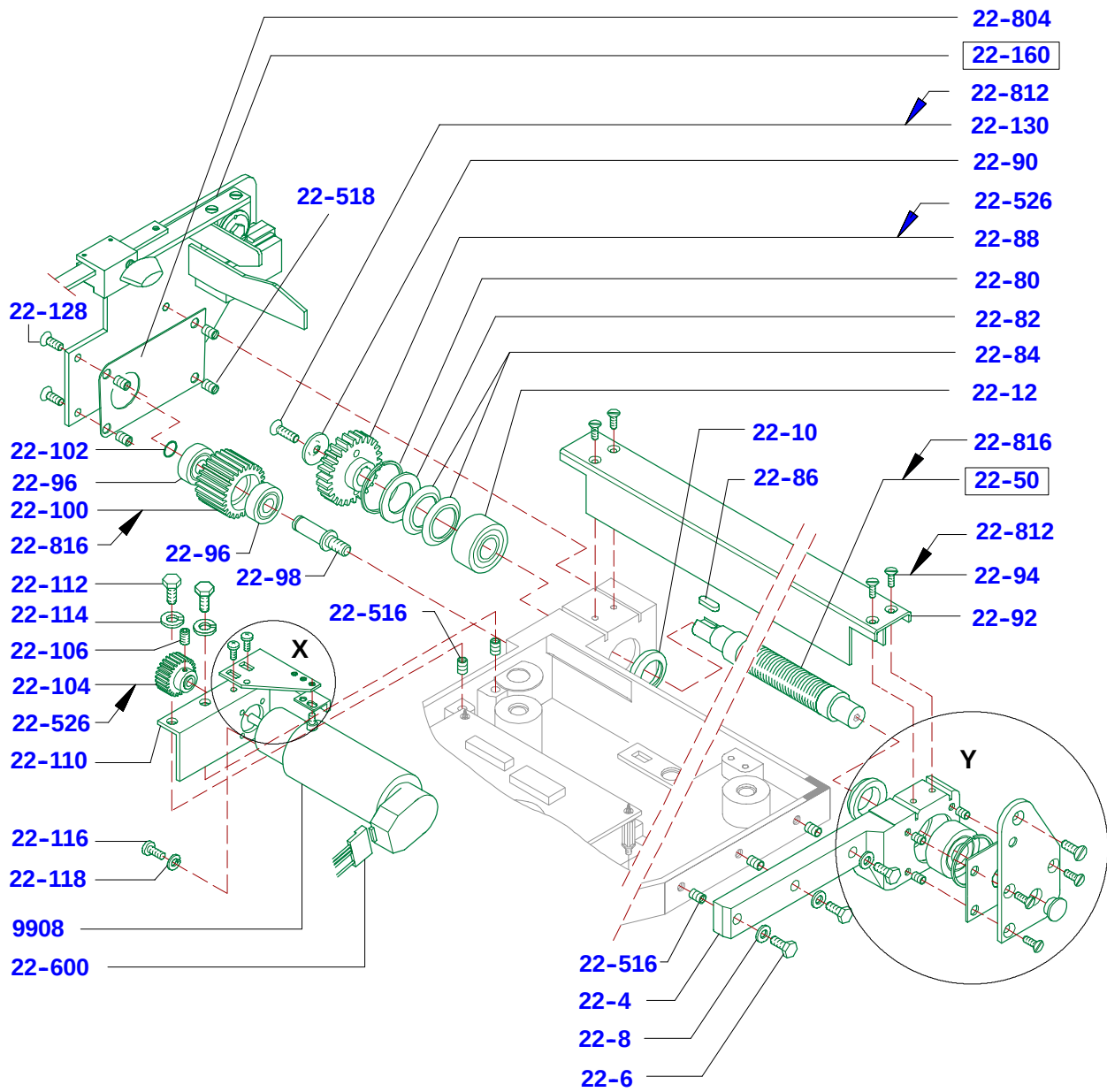


Carriage (200 mm)



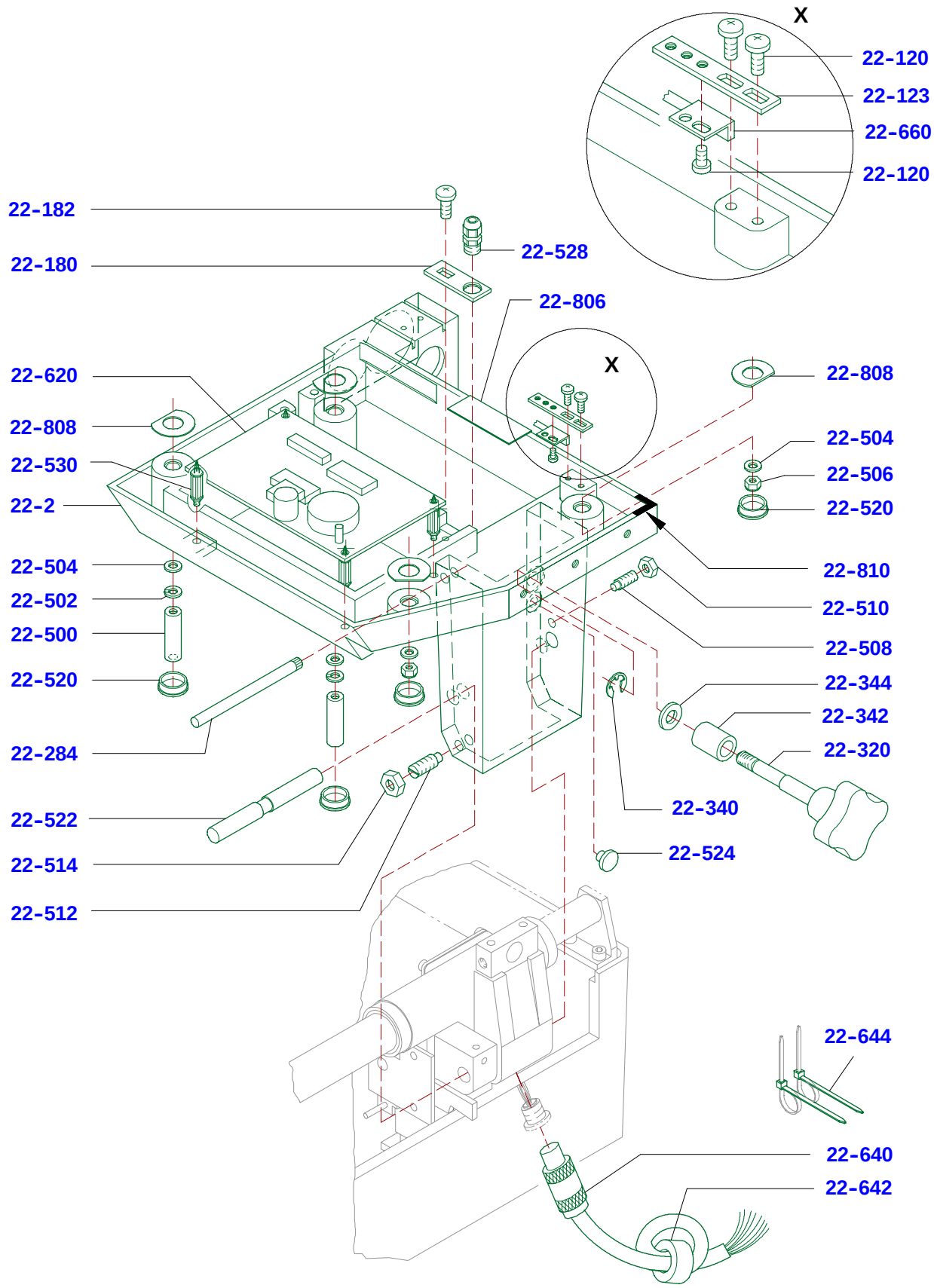
Page of drawing 50	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (200 mm)

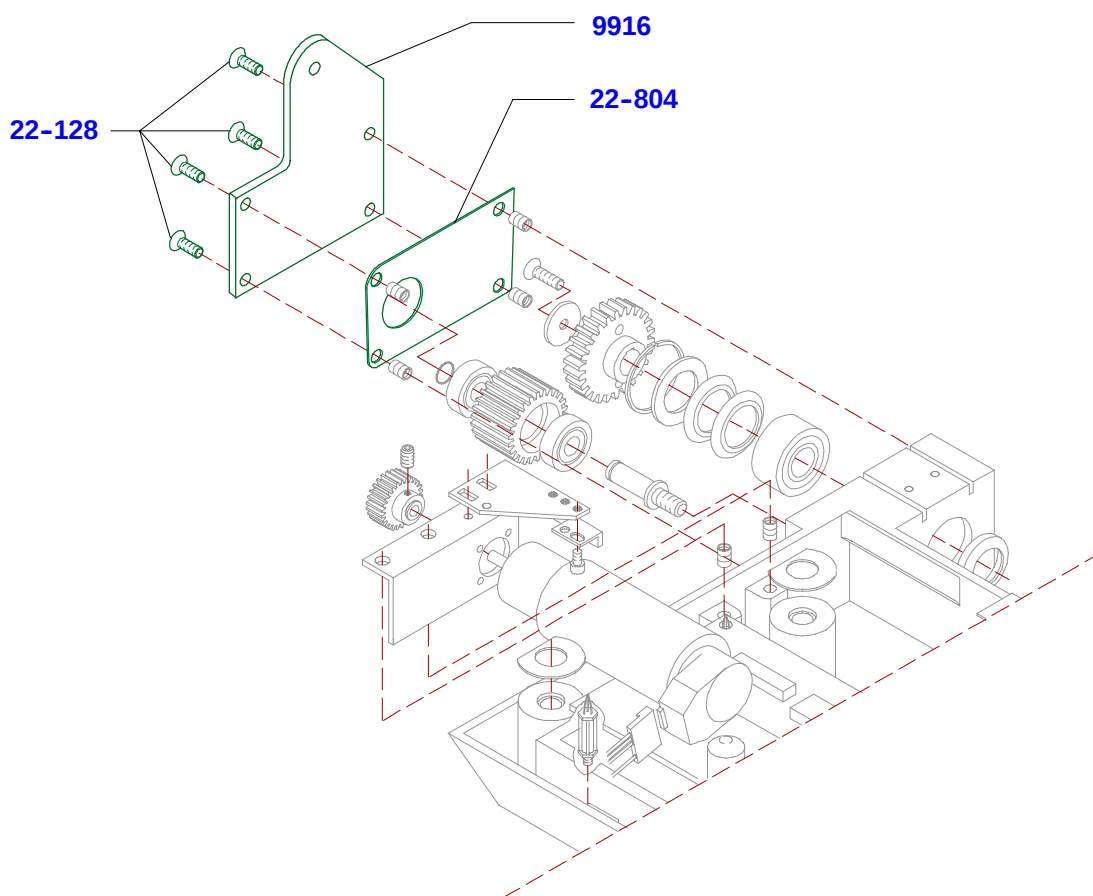
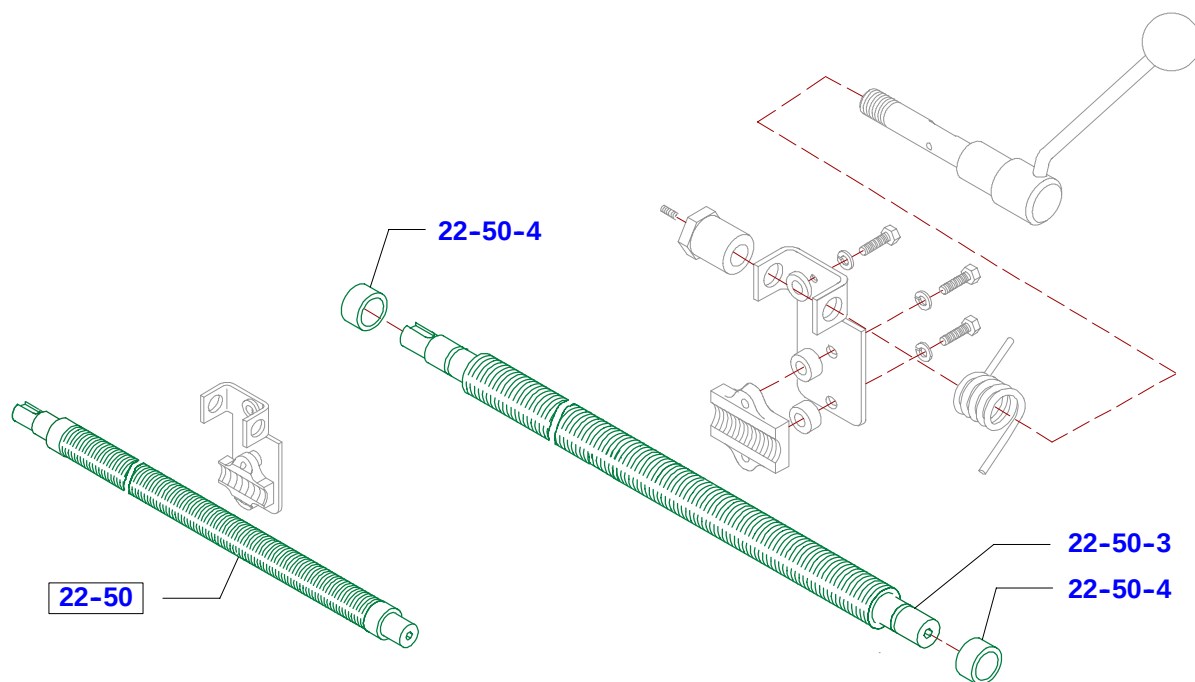


Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 51
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Carriage (200 mm)

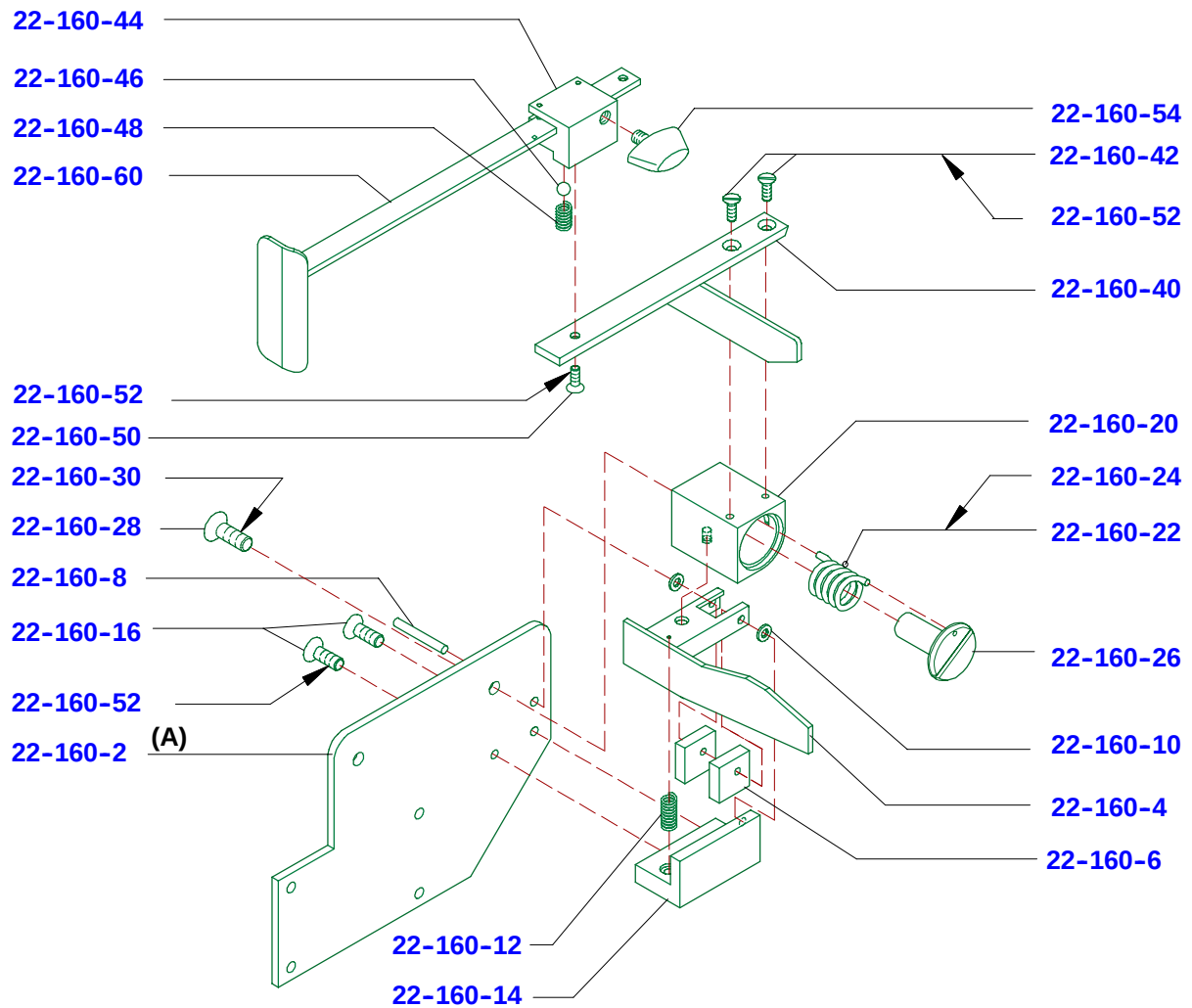
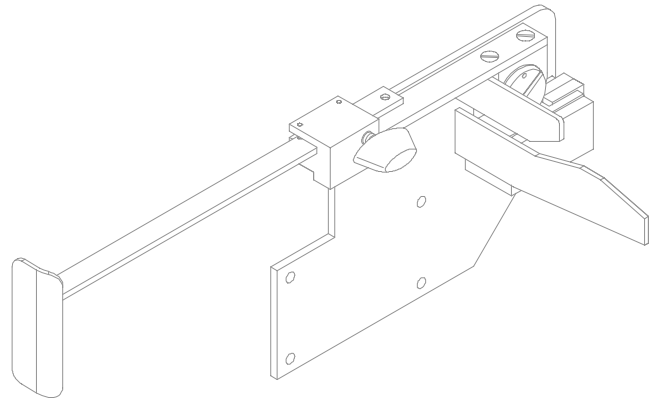


Carriage (200 mm)



Carriage (200 mm)

ab Maschinen-Nr.	1276988
bis Maschinen-Nr.	1332926

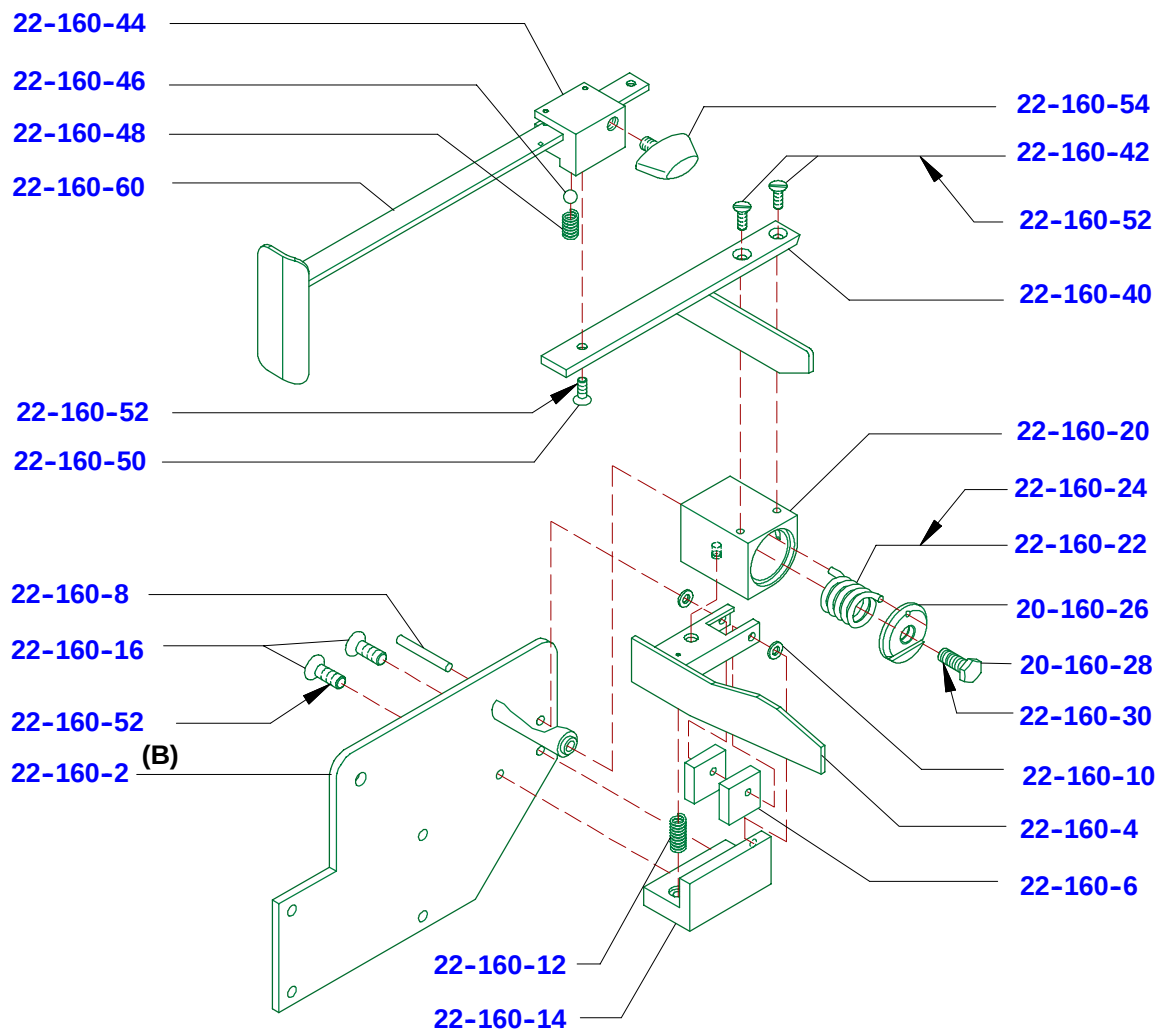
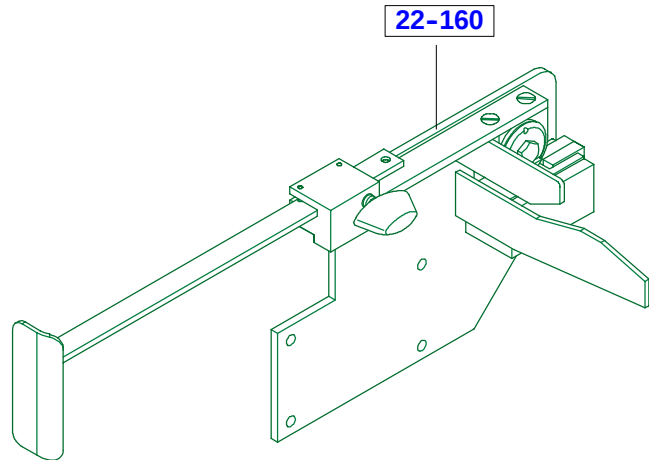


Page of drawing 54	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (200 mm)

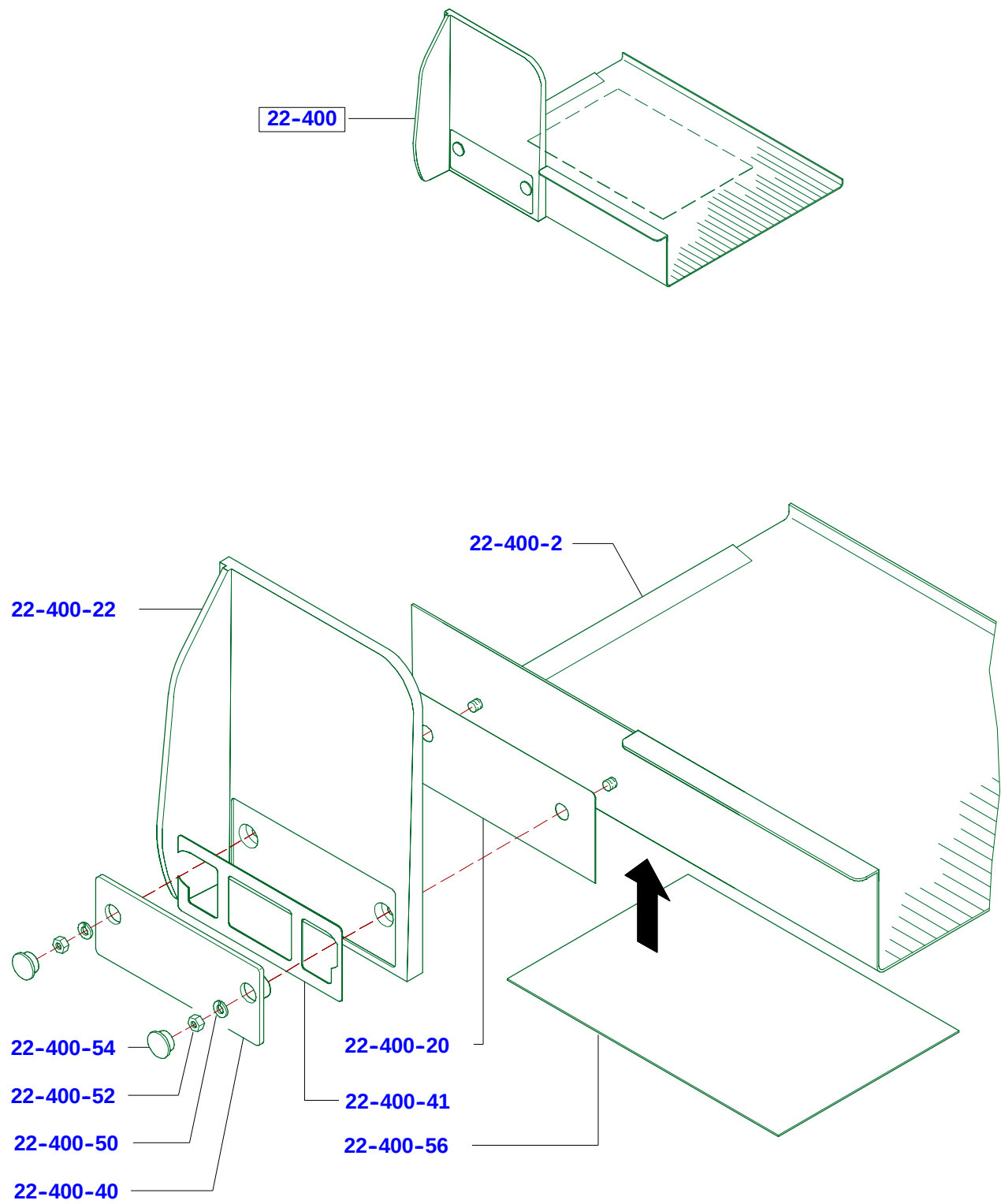
ab Maschinen-Nr. 1332927

22-160

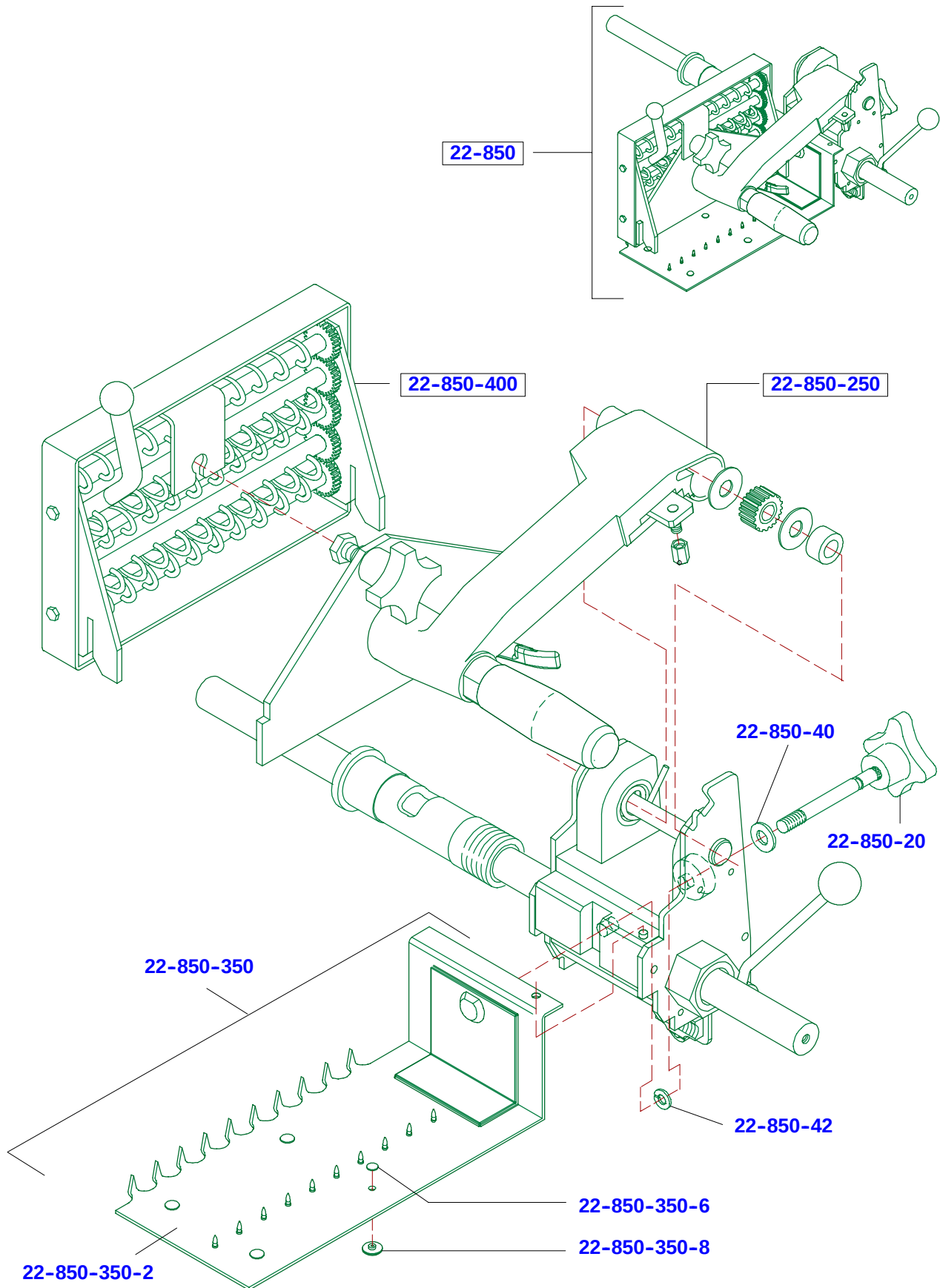


Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 55
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Carriage (200 mm)

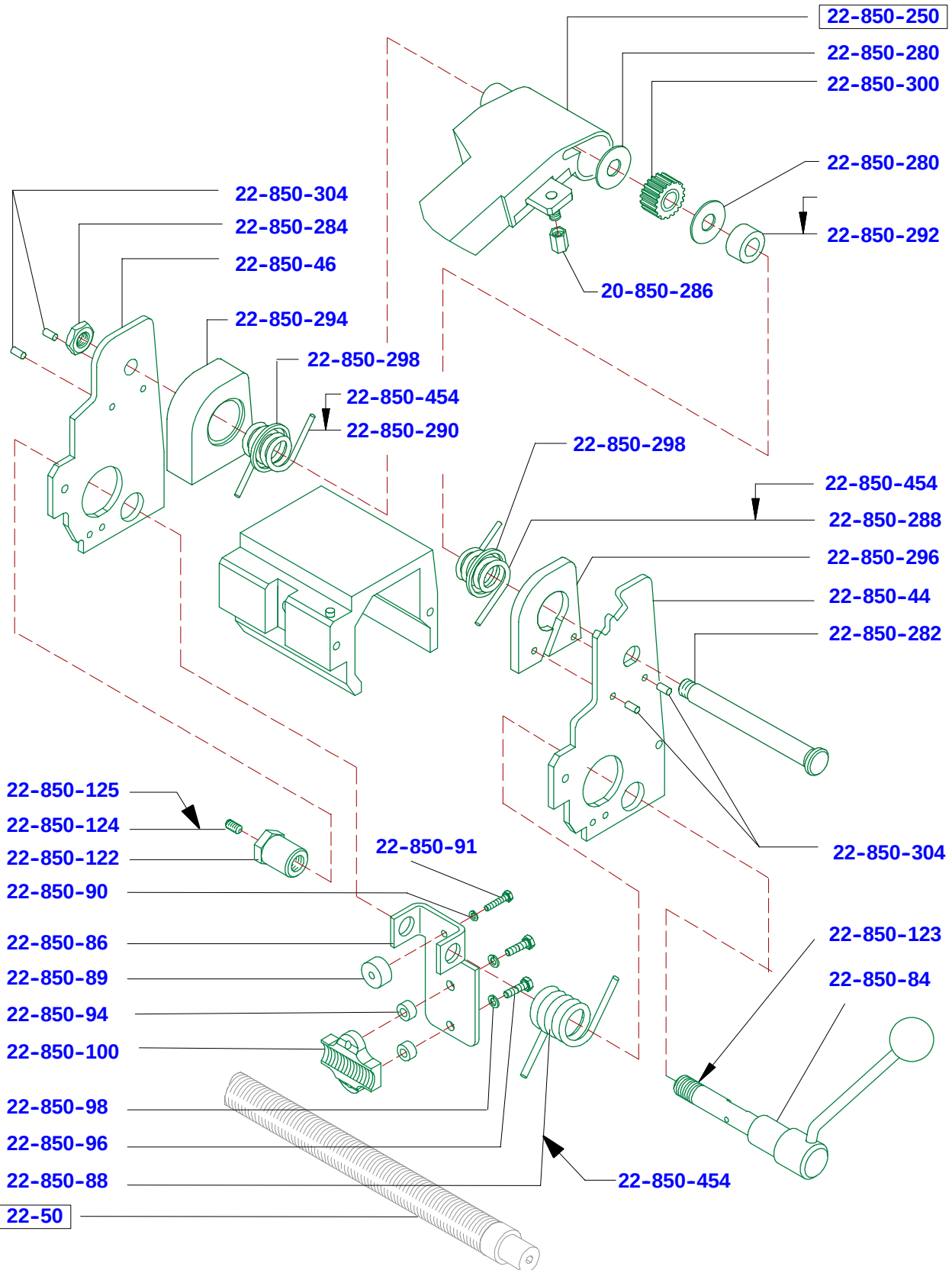


Carriage (200 mm)



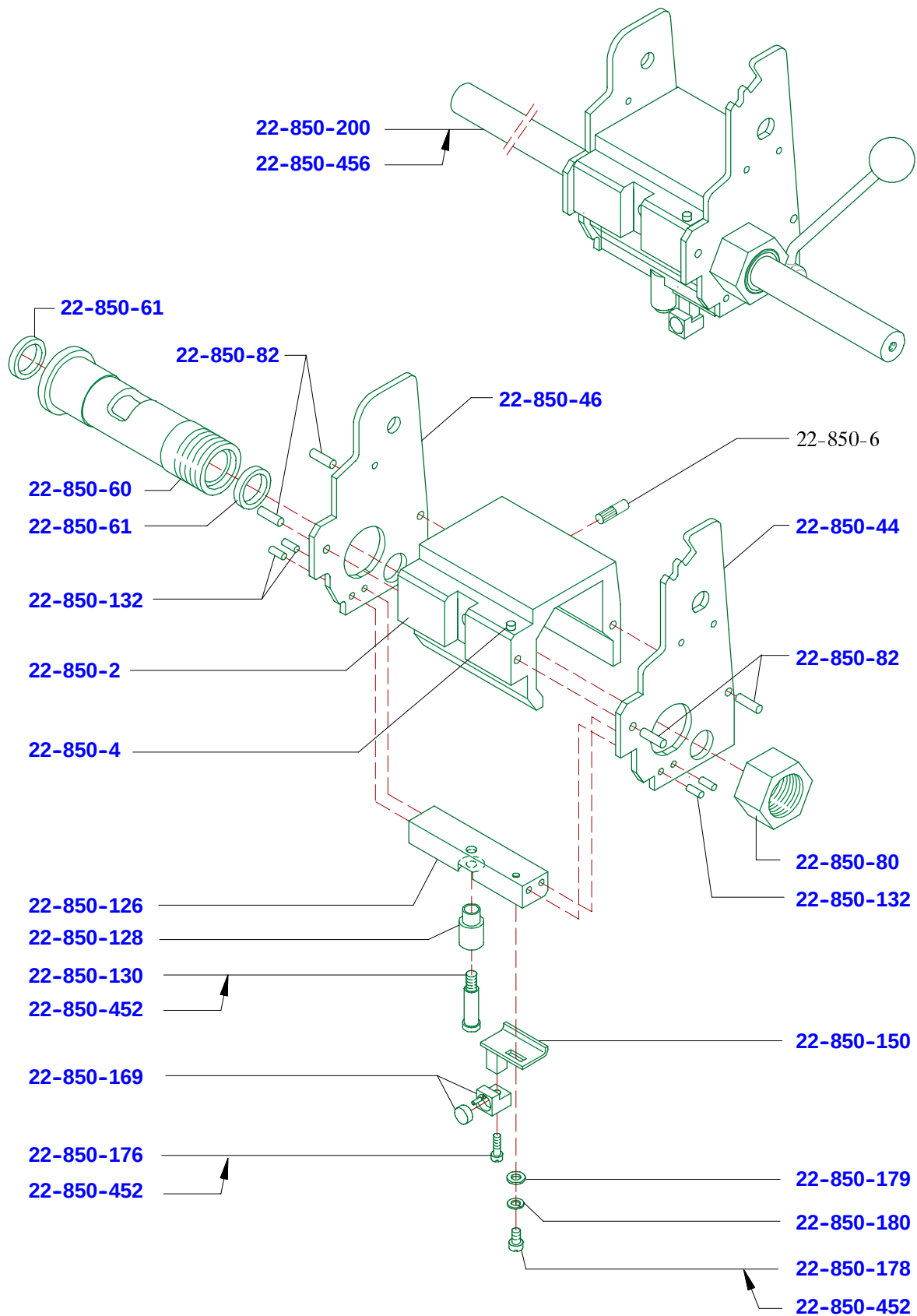
4

Carriage (200 mm)



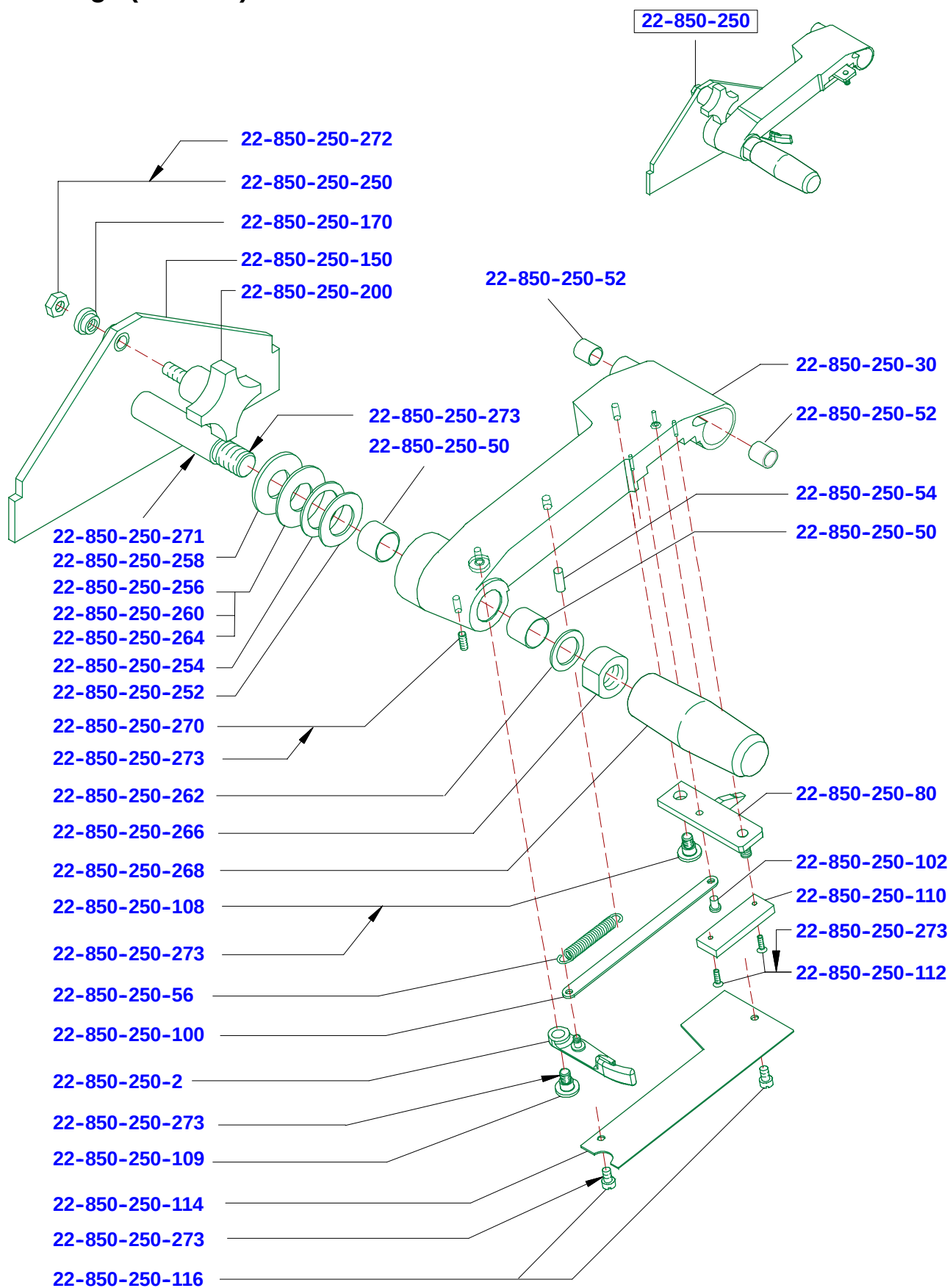
Page of drawing 58	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (200 mm)



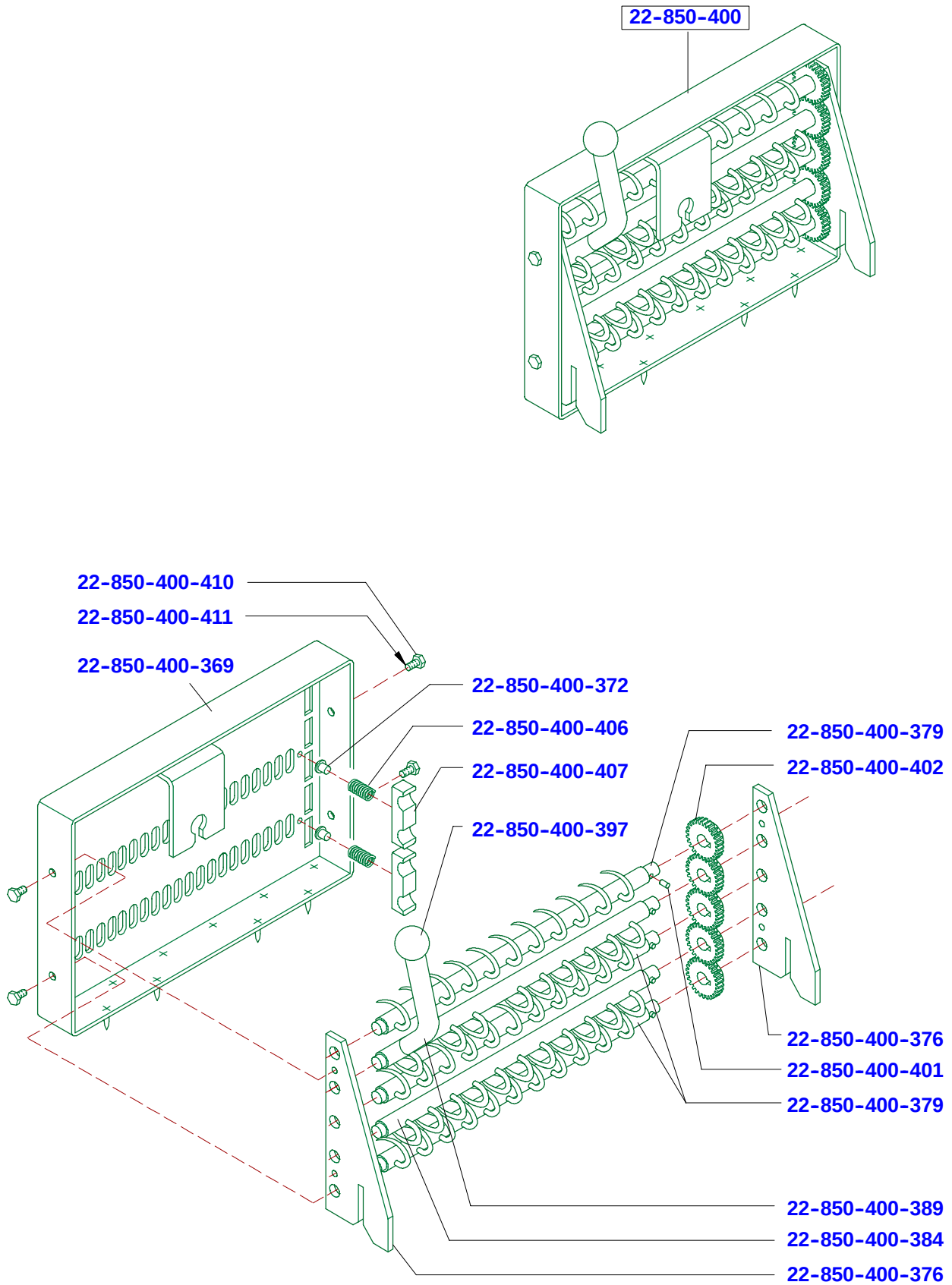
4

Carriage (200 mm)



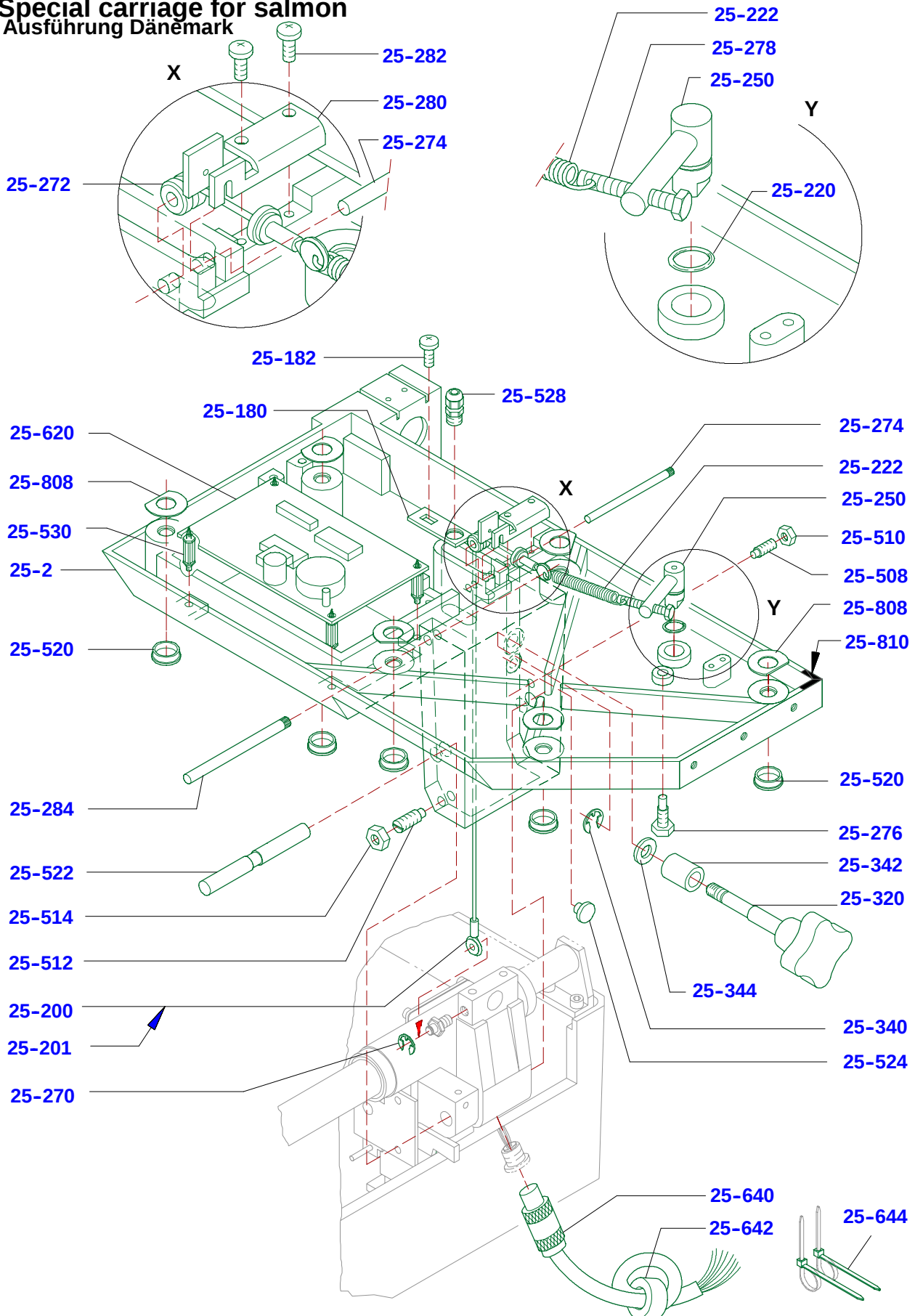
Page of drawing 60	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Carriage (200 mm)

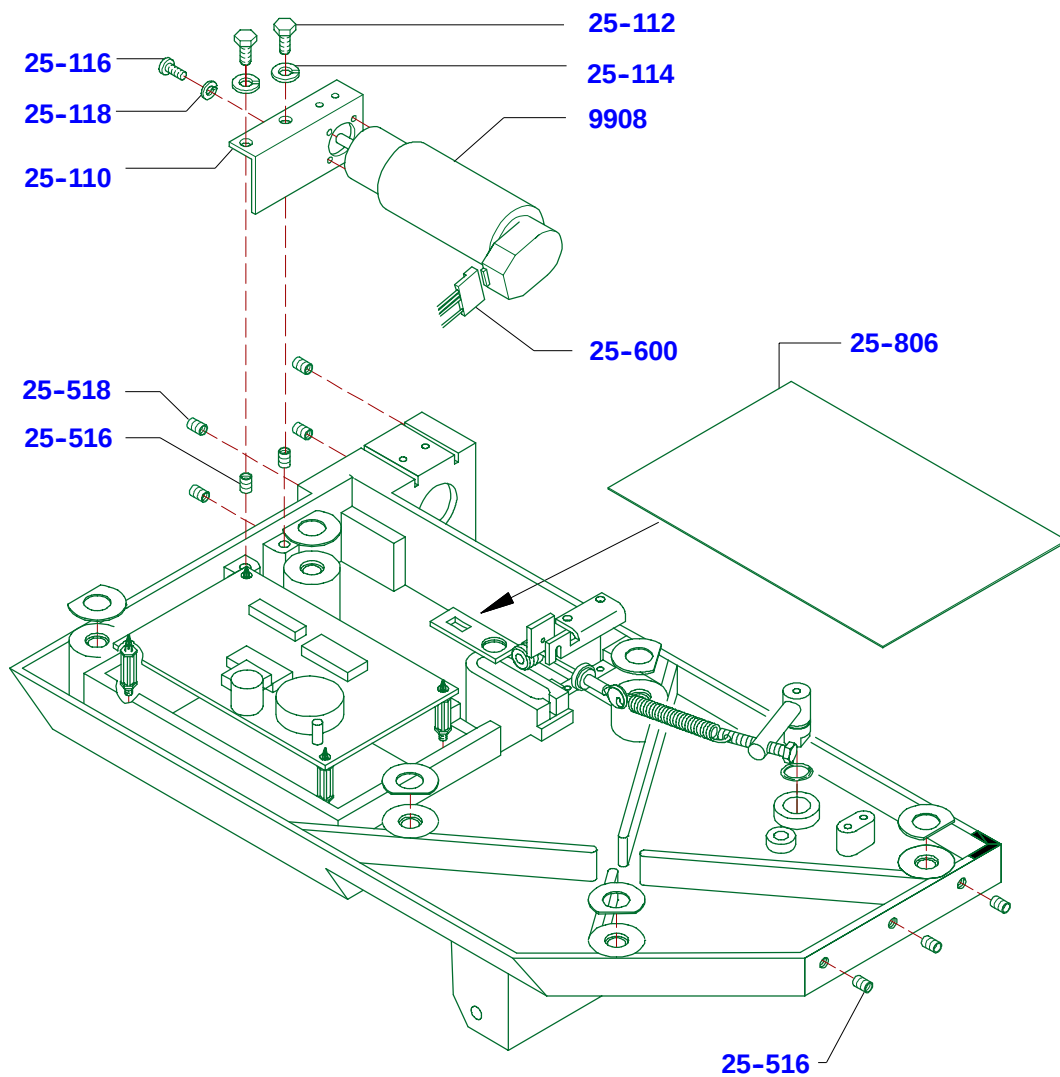


4

Special carriage for salmon
Ausführung Dänemark

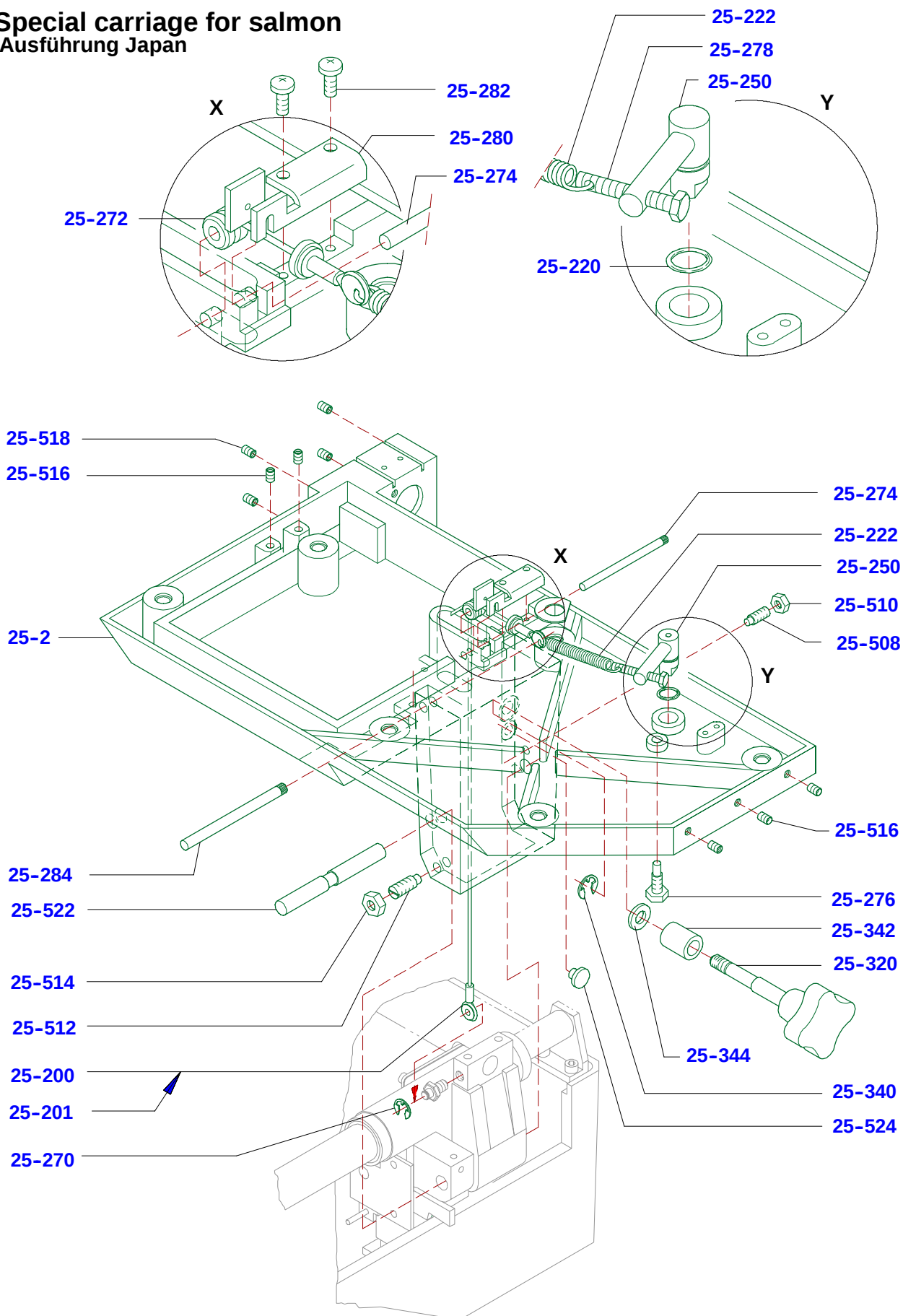


Special carriage for salmon
Ausführung Dänemark

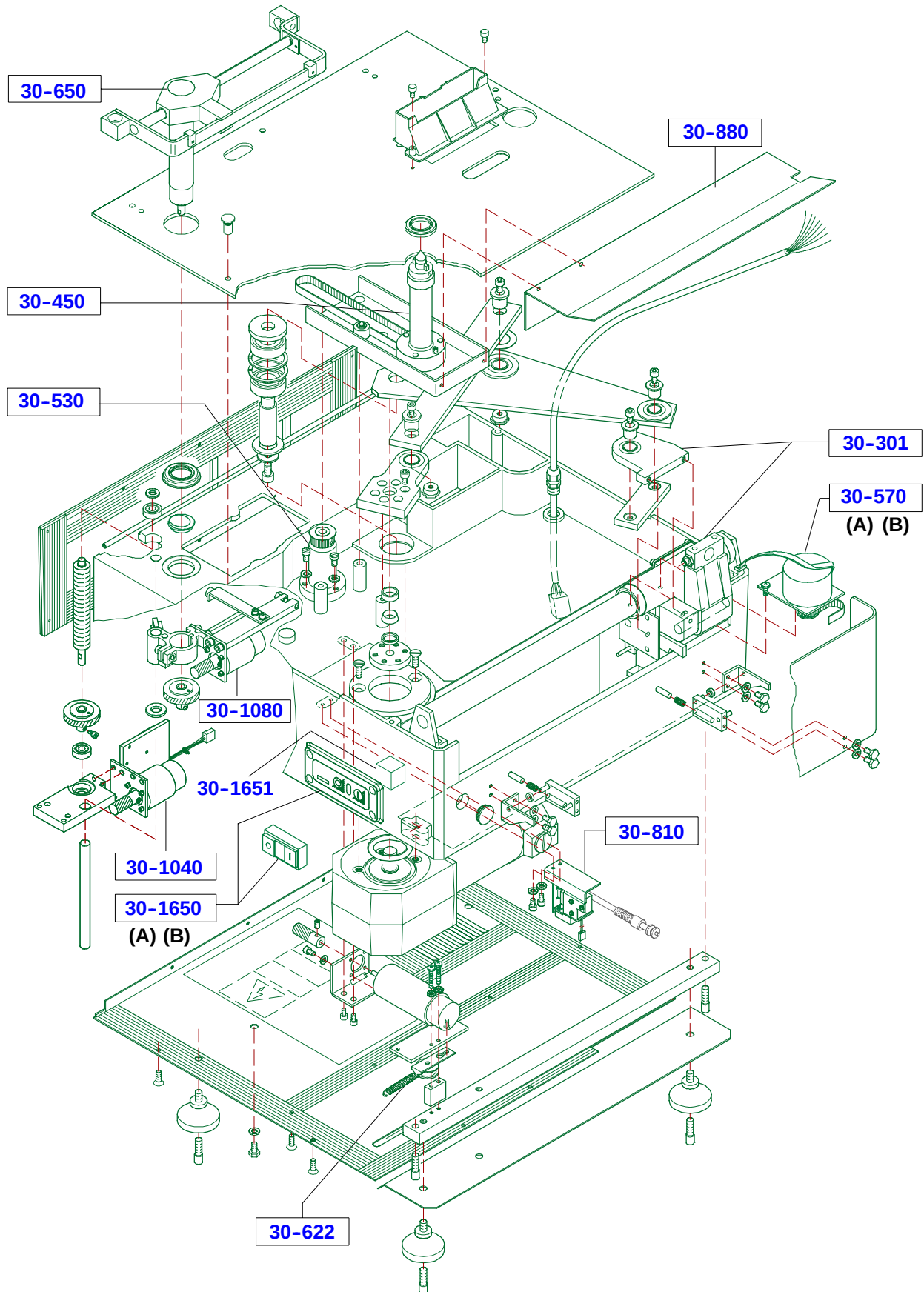


4

Special carriage for salmon
Ausführung Japan

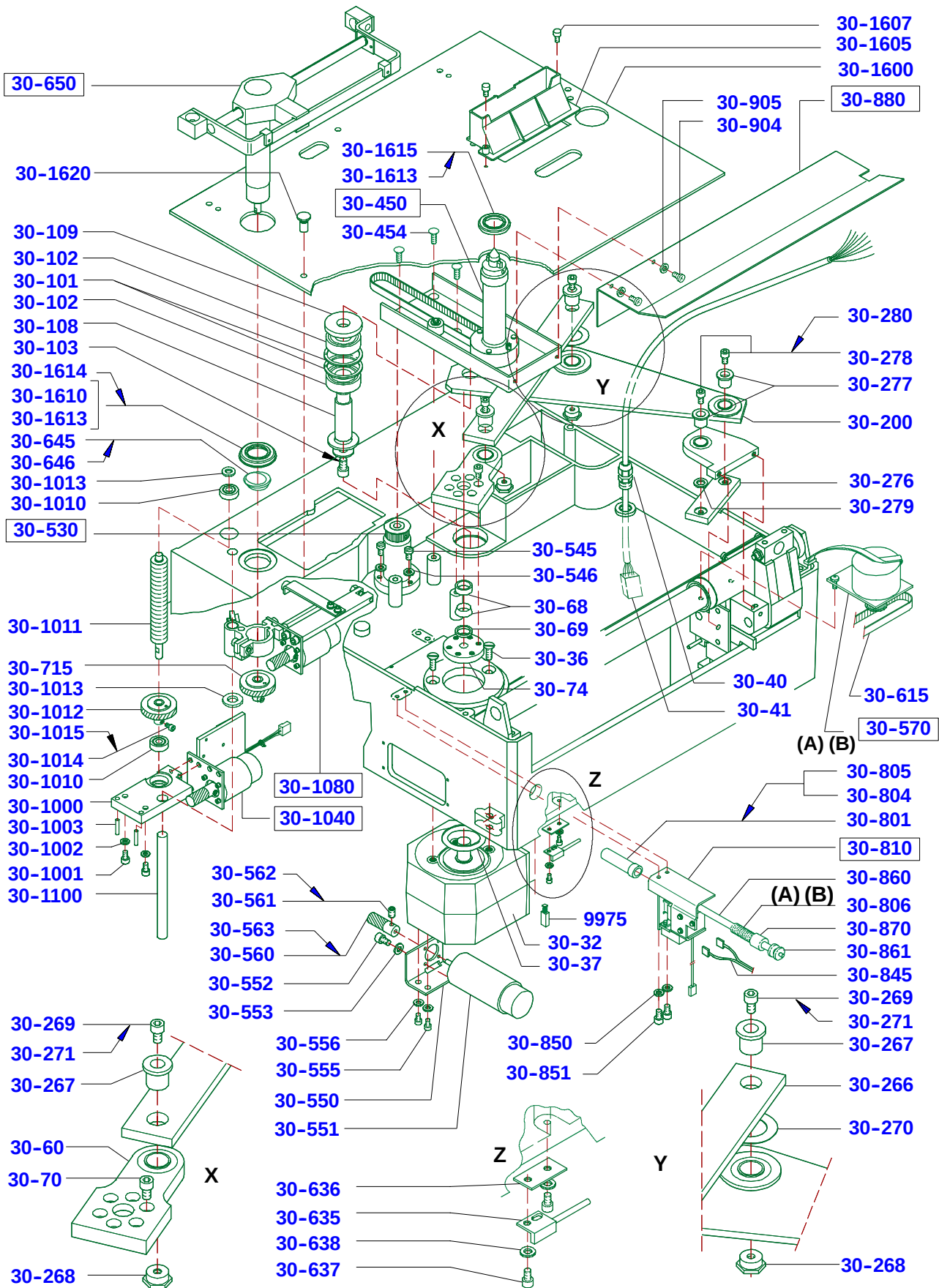


Drive Table

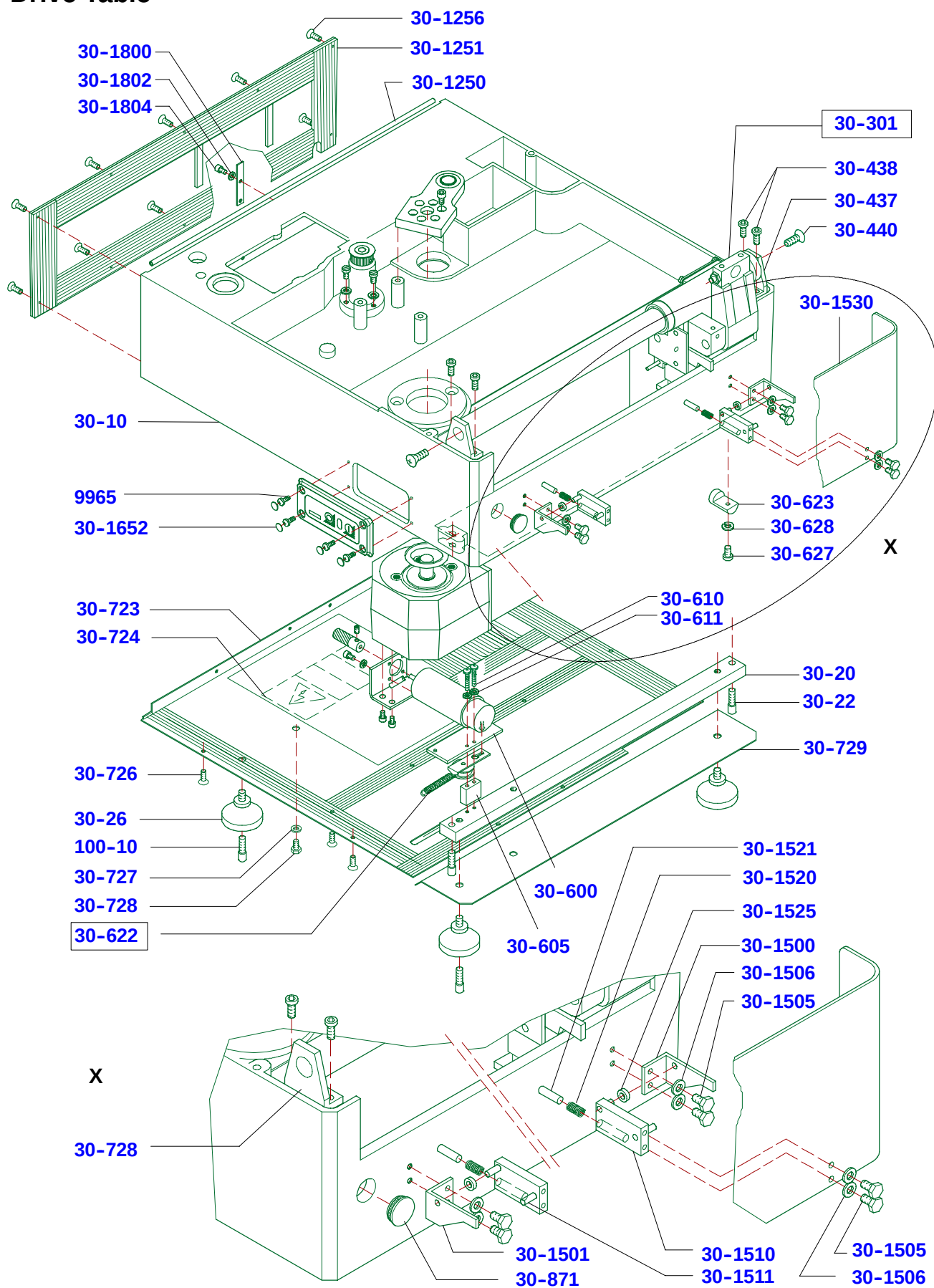


4

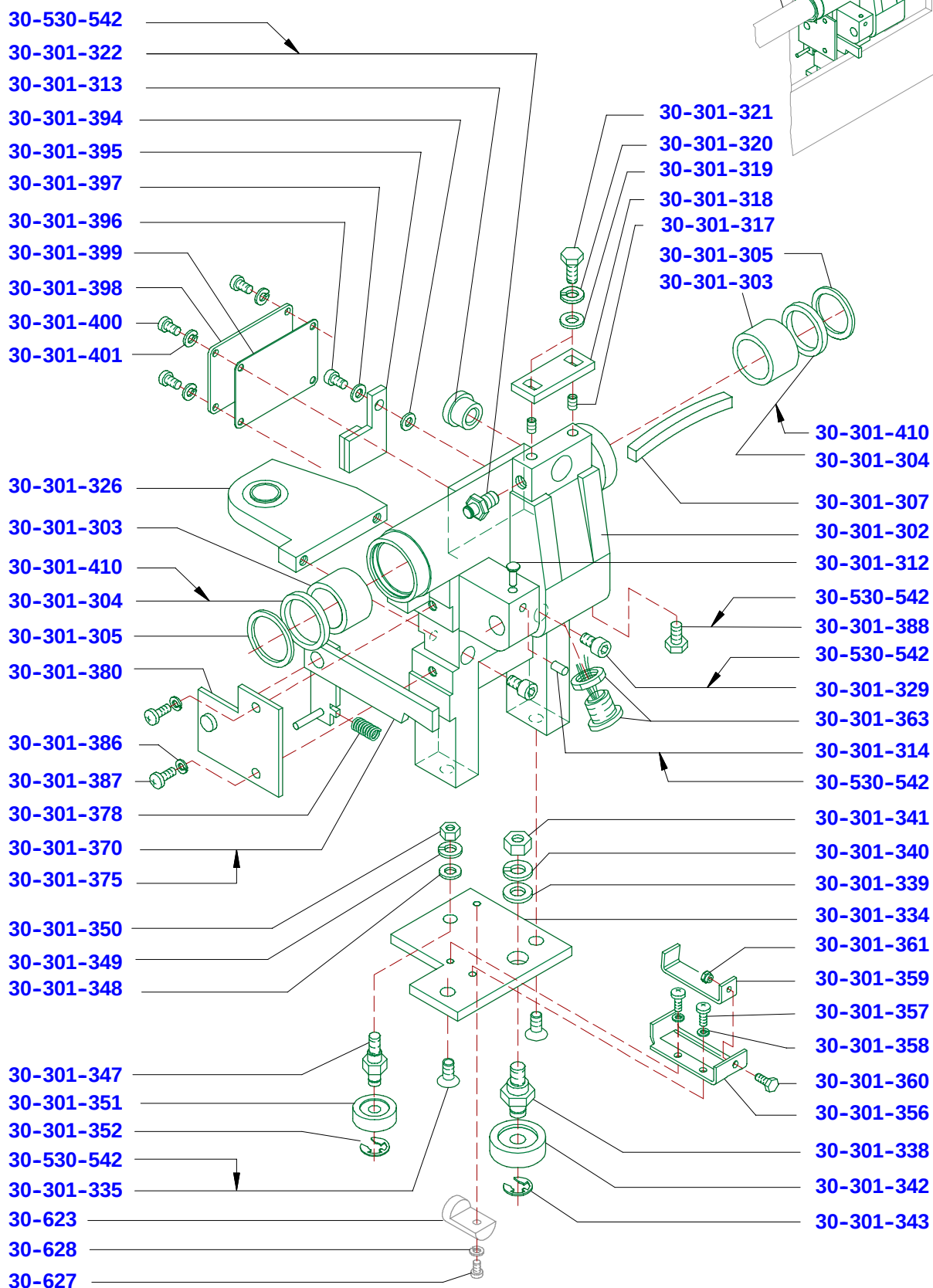
Drive Table



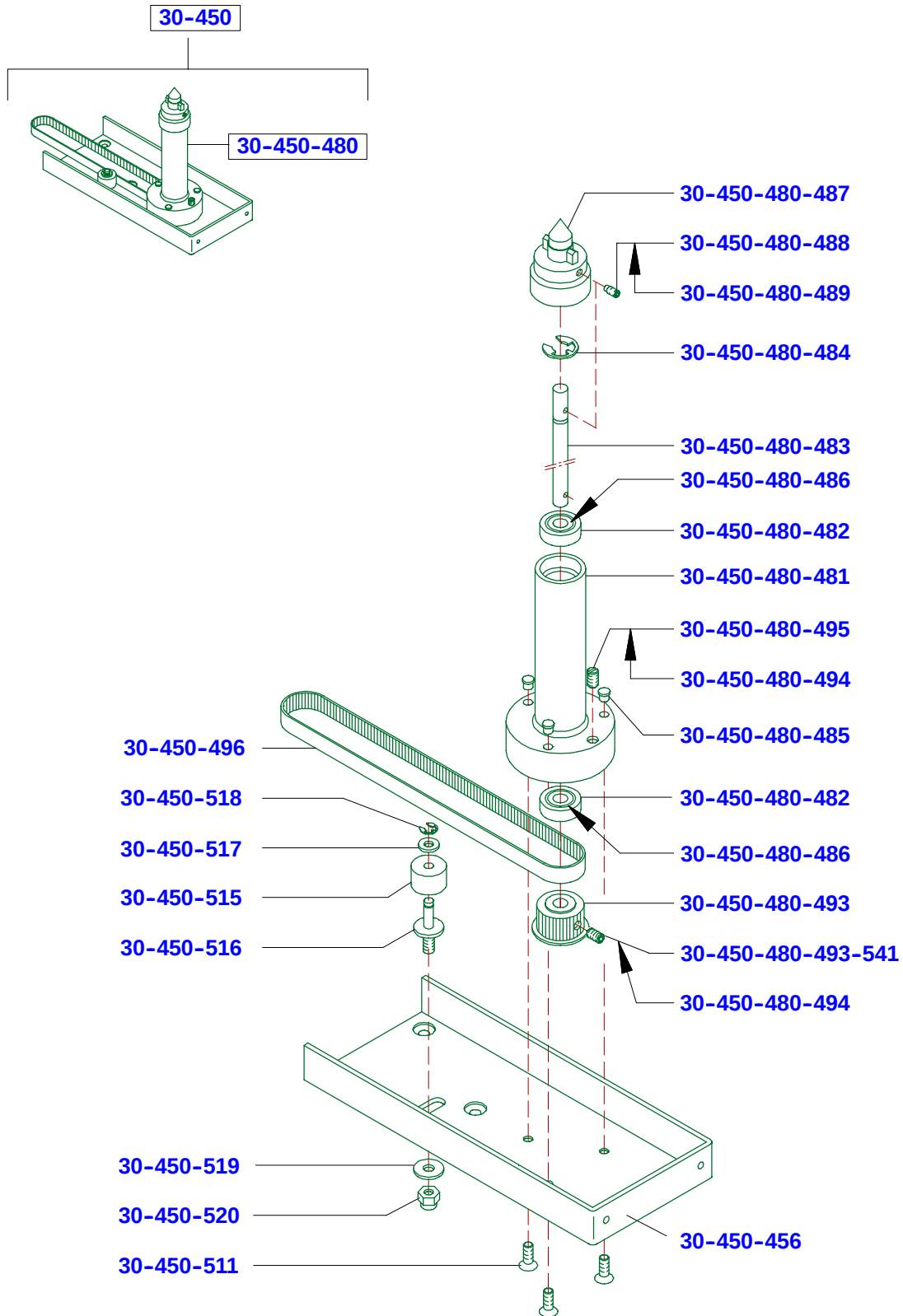
Drive Table



Drive Table

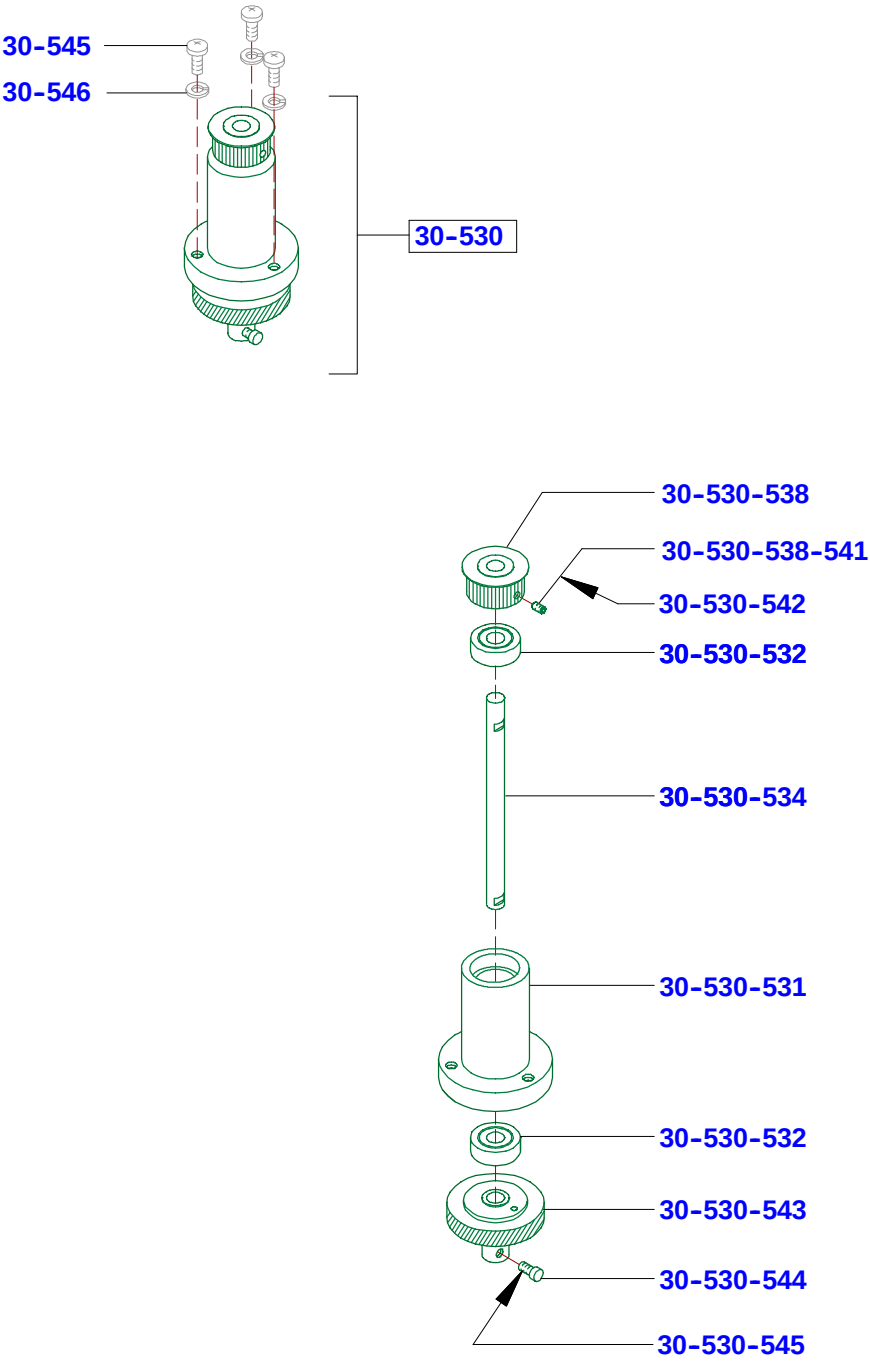


Drive Table



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 69
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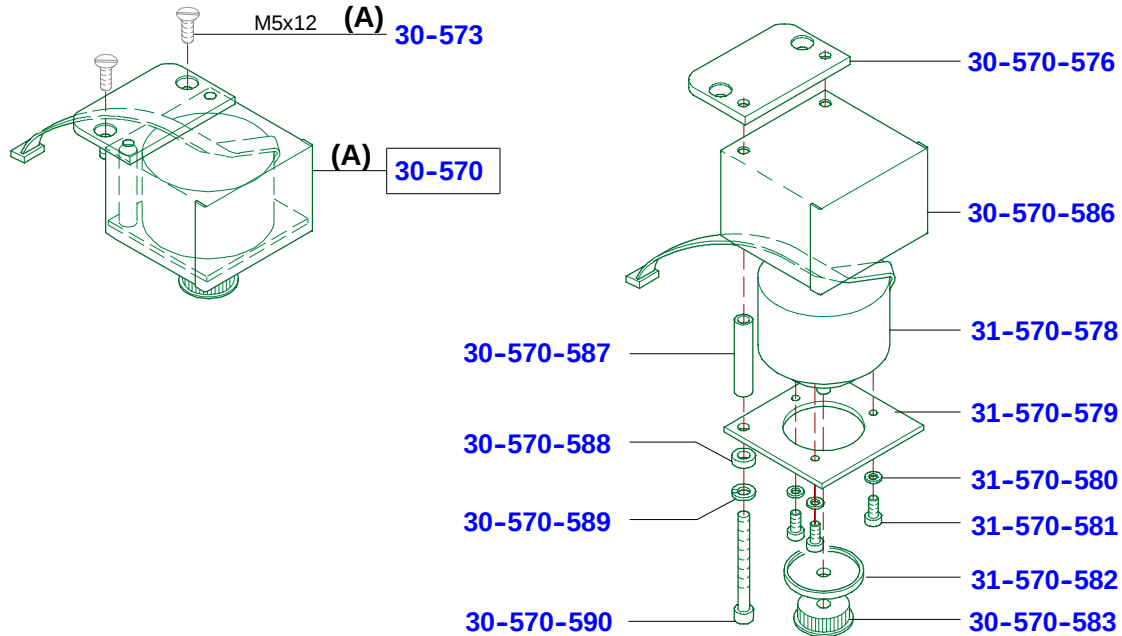
Drive Table



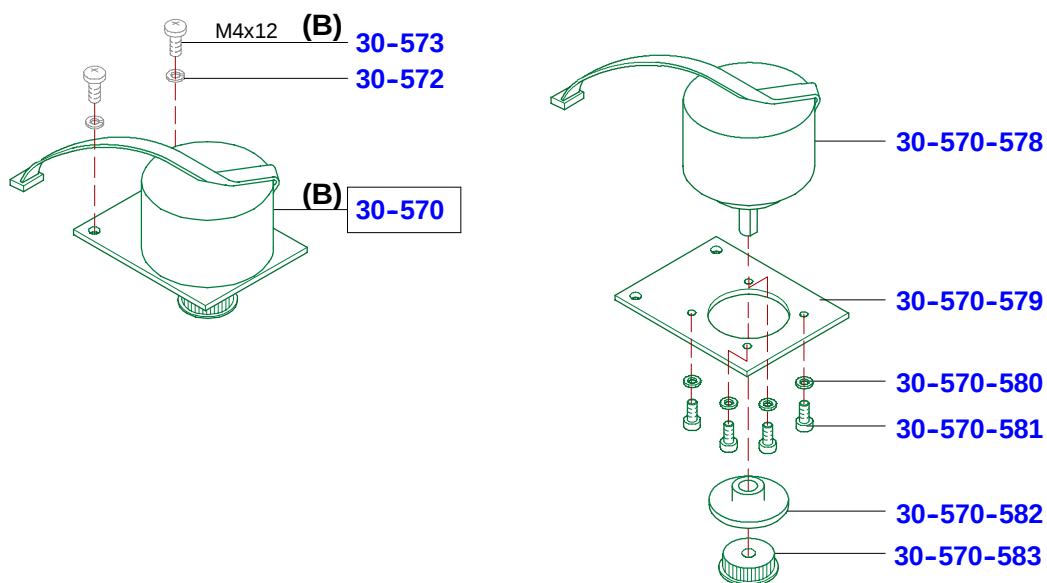
Page of drawing 70	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Drive Table

bis Maschinen-Nr. 2162294

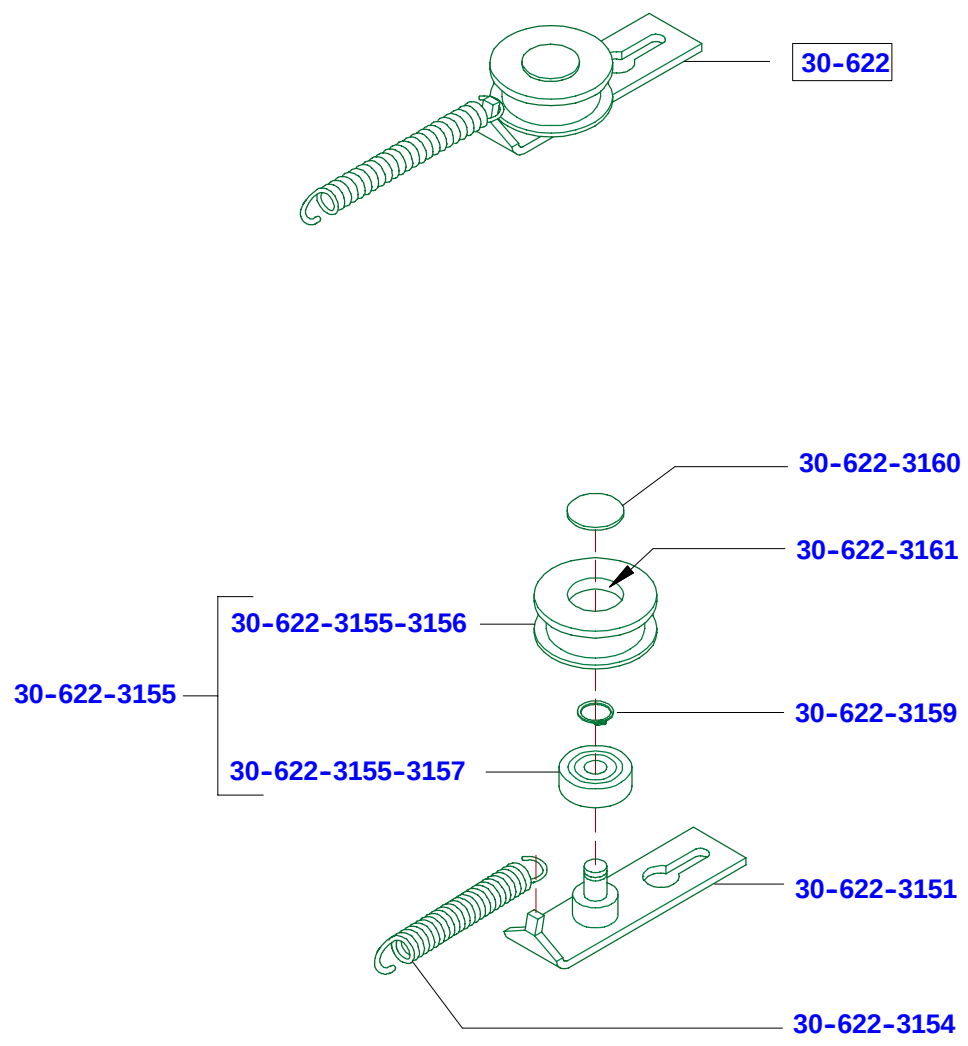


ab Maschinen-Nr. 2162295



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 71
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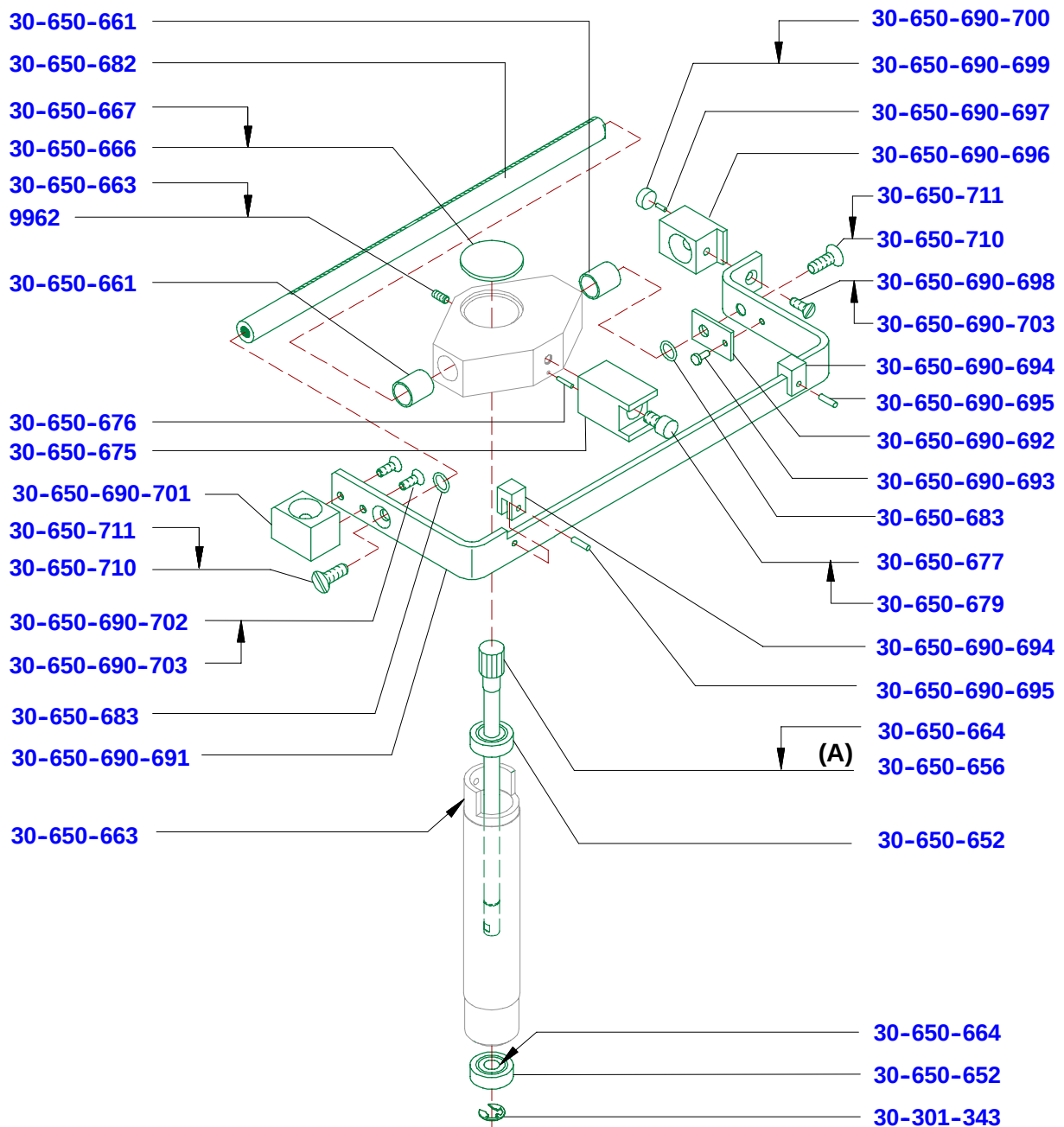
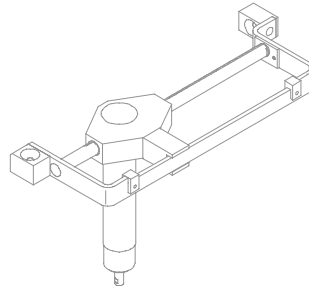
Drive Table



Page of drawing 72	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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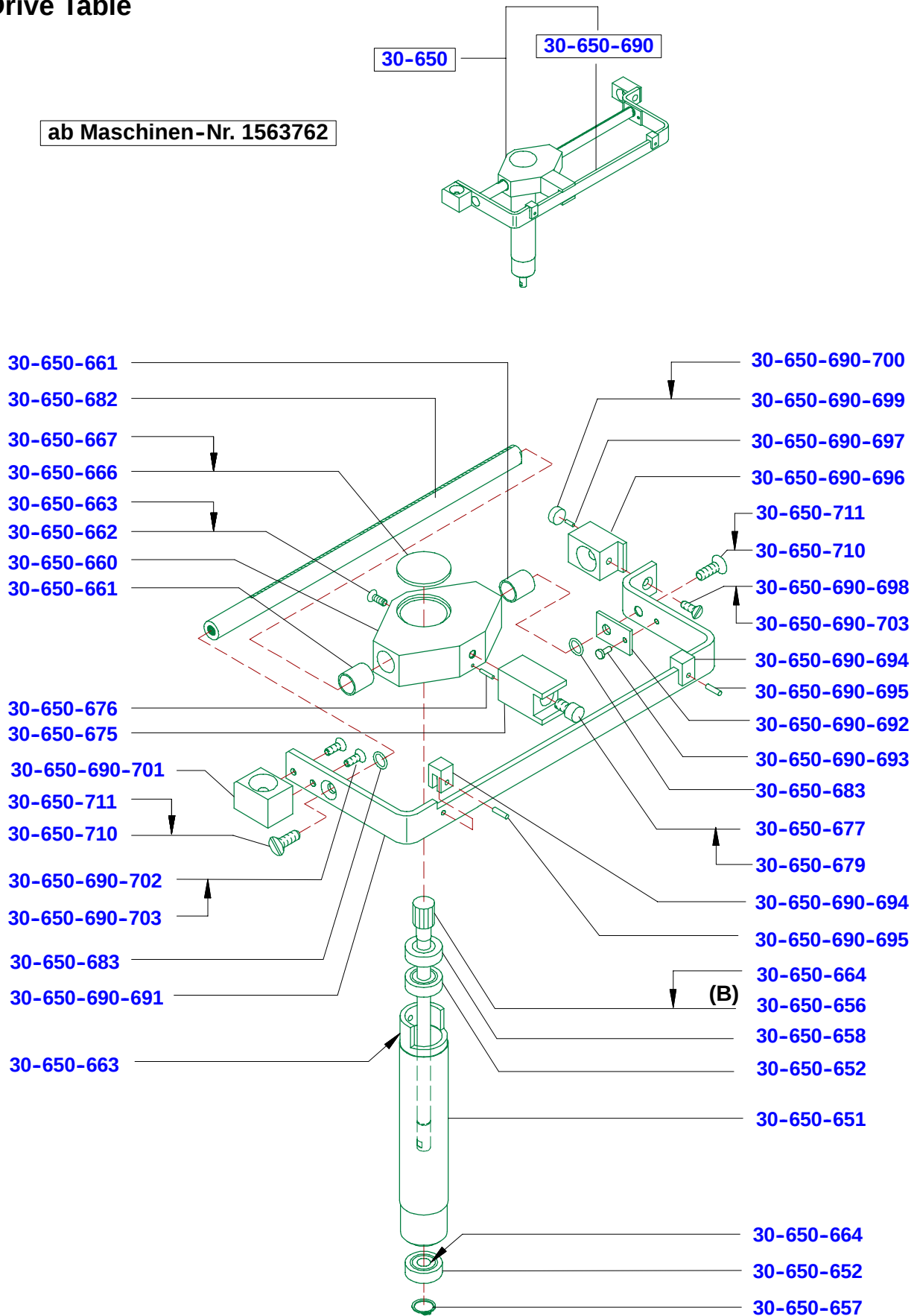
Drive Table

bis Maschinen-Nr. 1563762

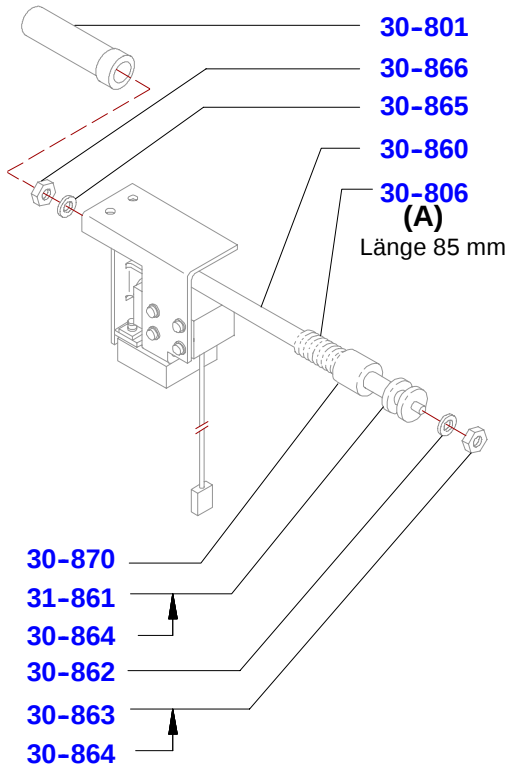


Drive Table

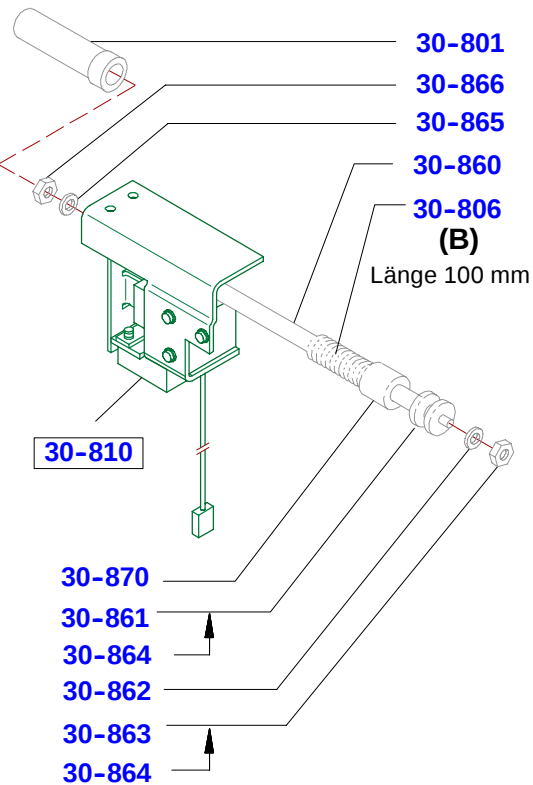
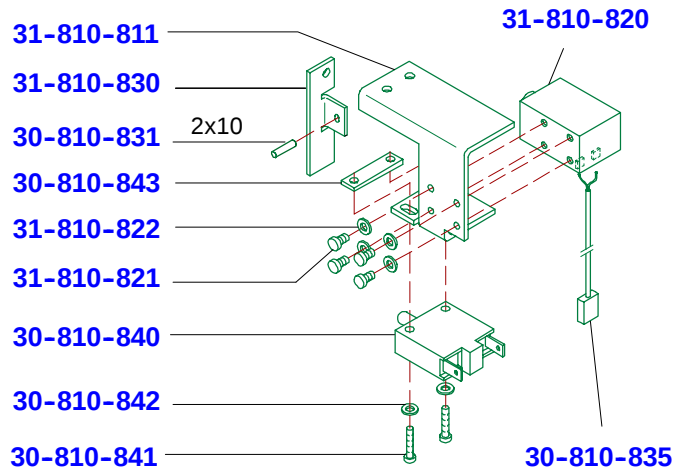
ab Maschinen-Nr. 1563762



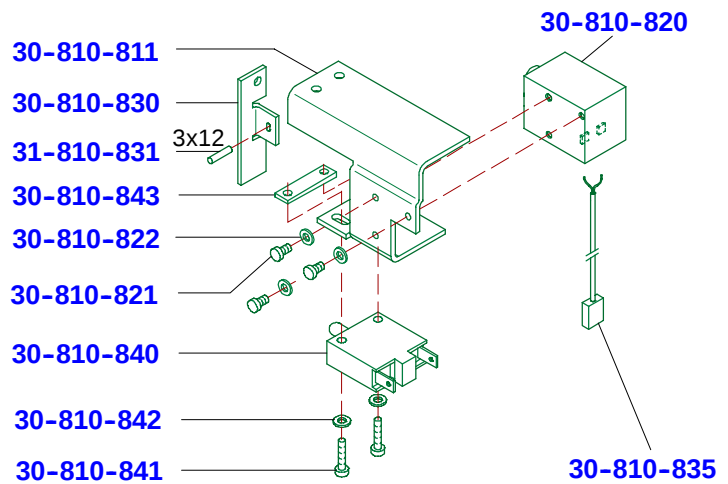
Drive Table



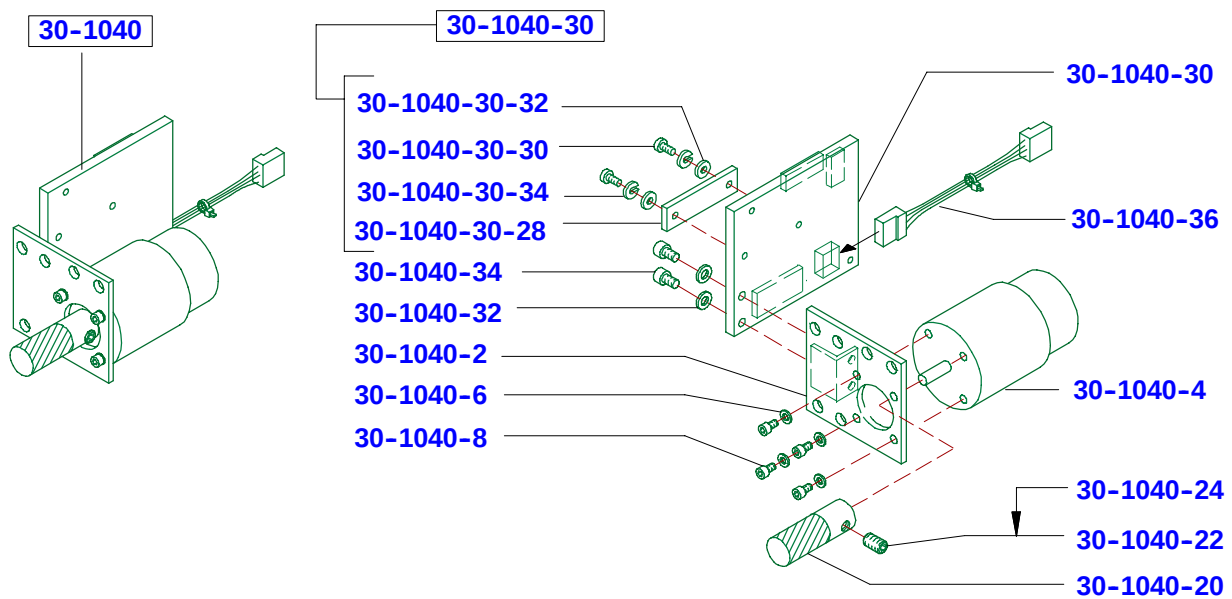
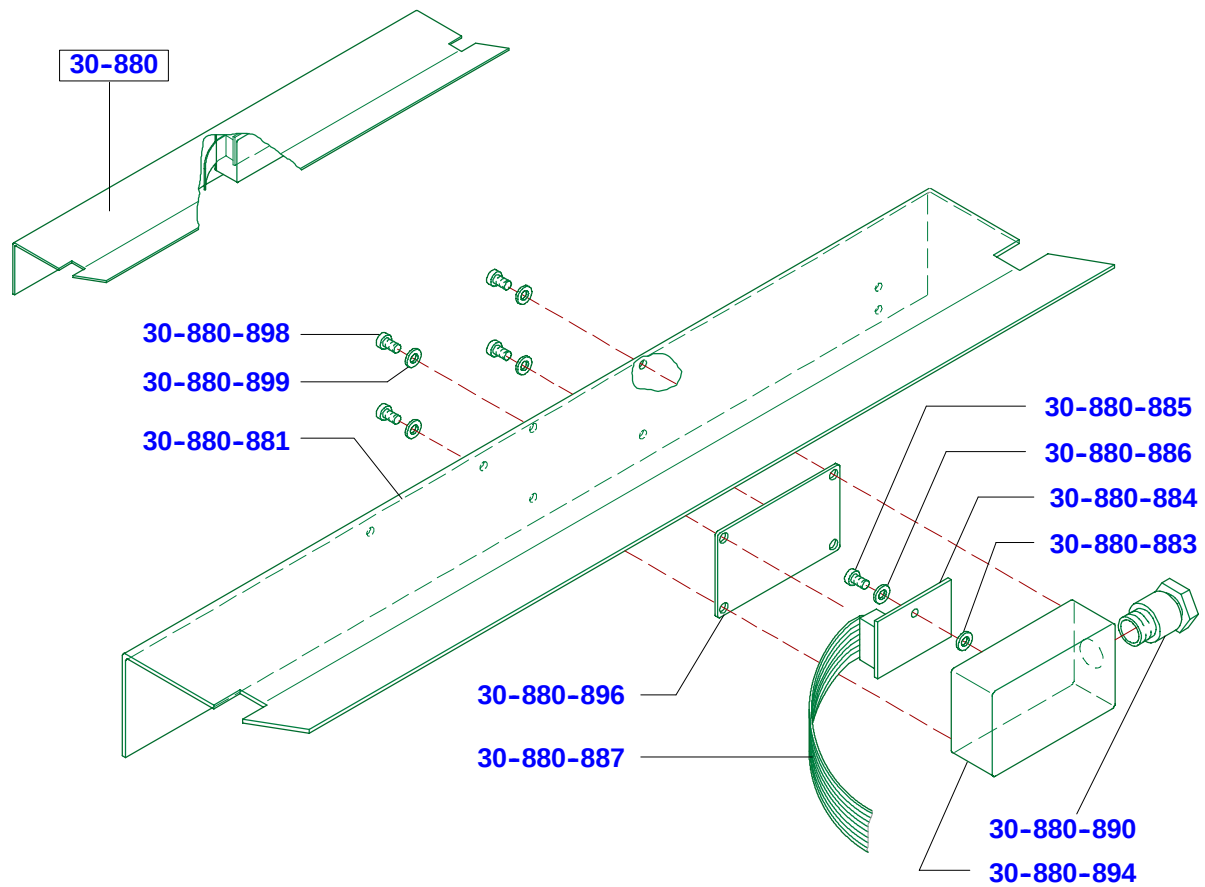
bis Maschinen-Nr. 1428858



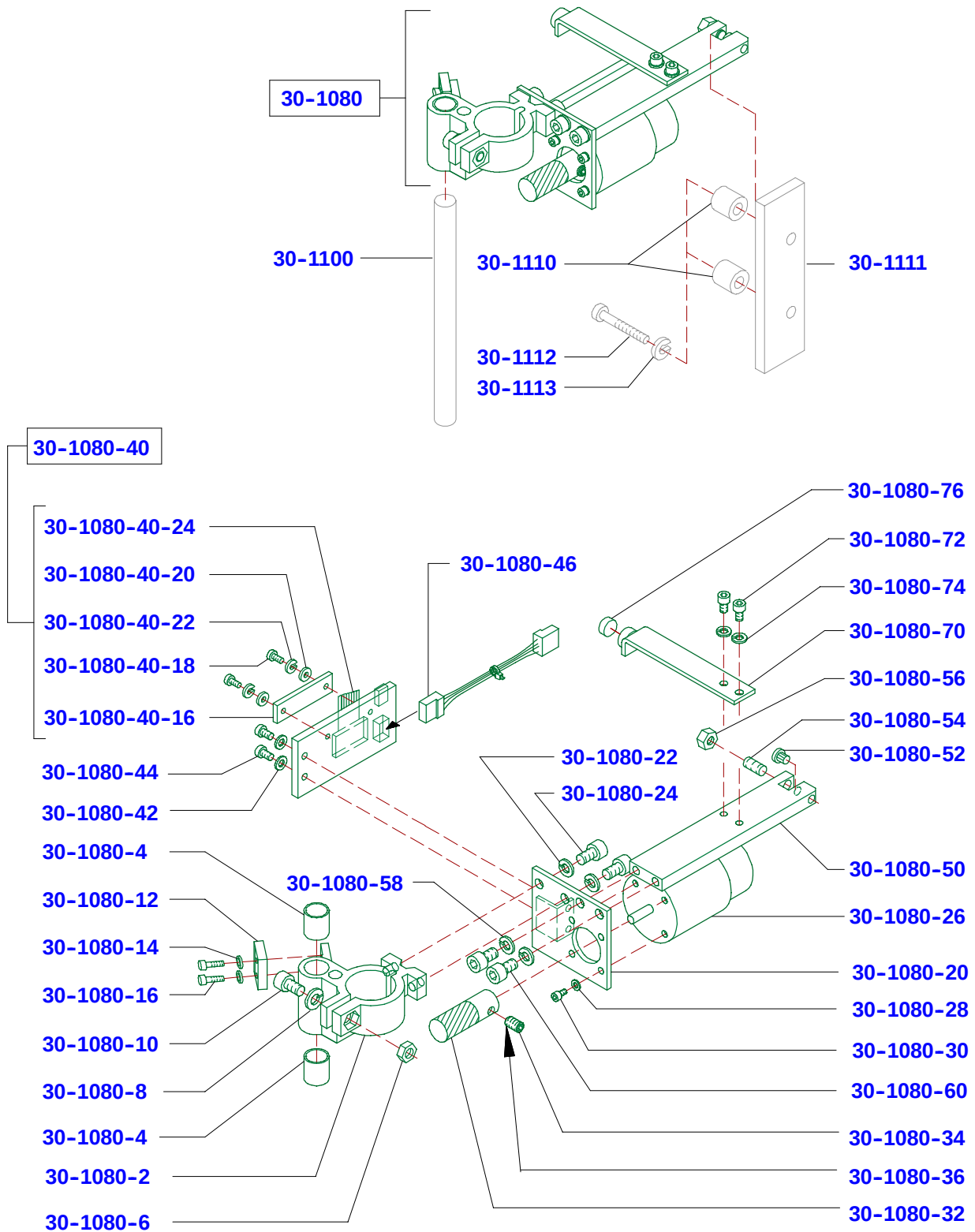
ab Maschinen-Nr. 1428859



Drive Table

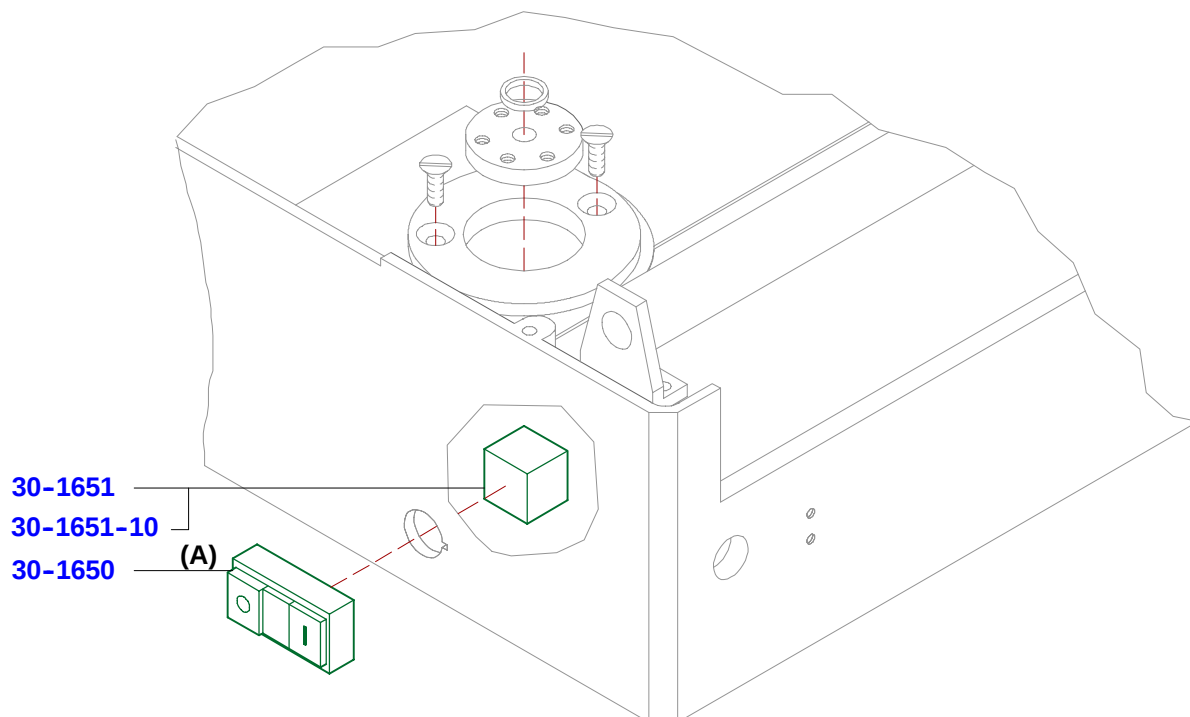


Drive Table

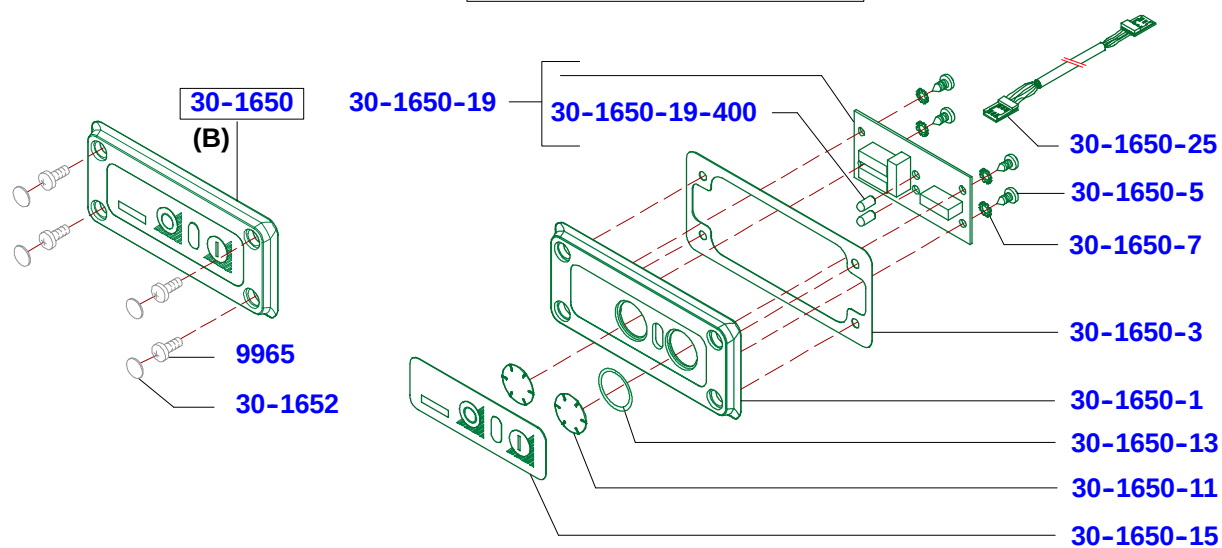


Drive Table

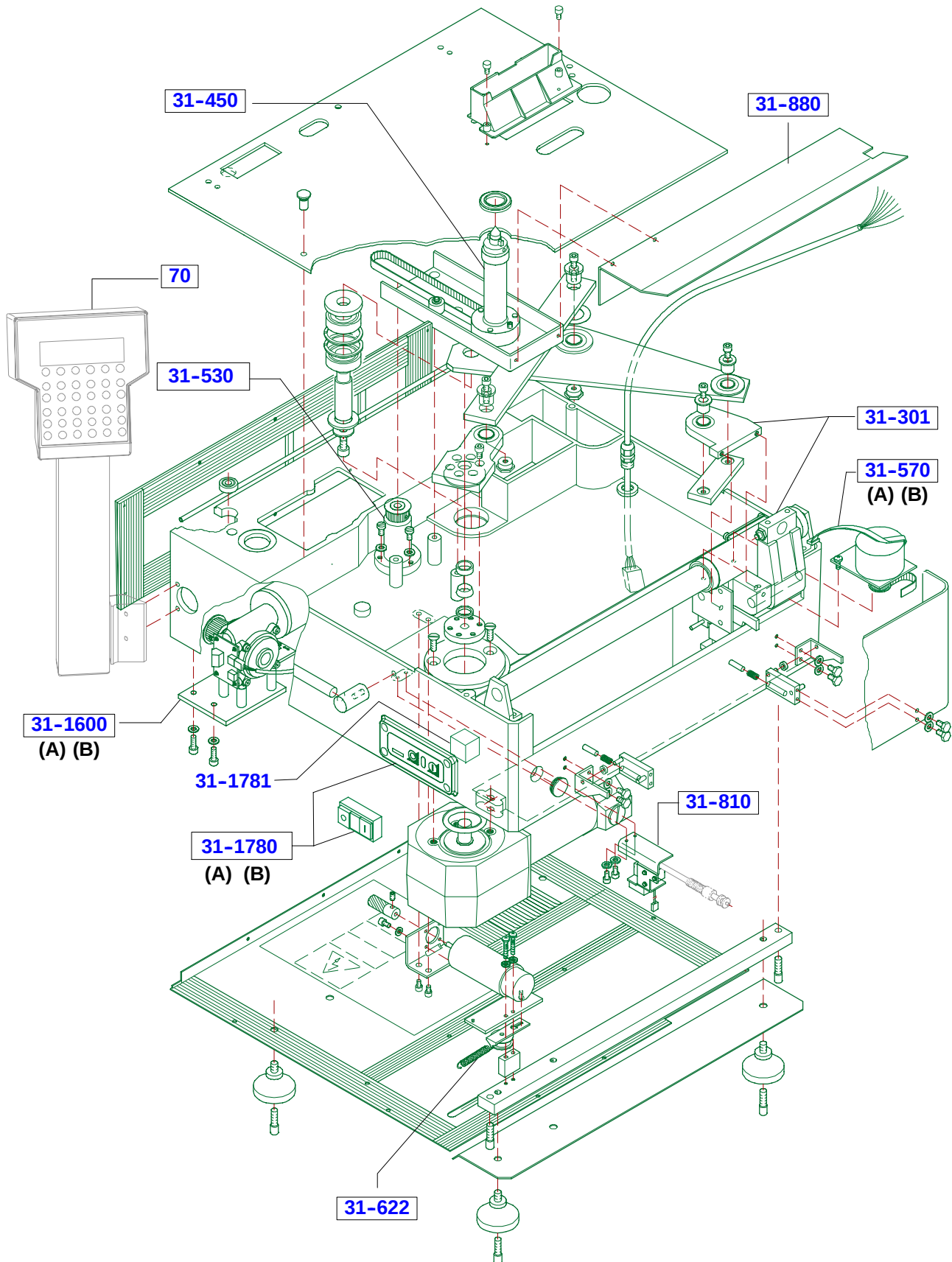
bis Maschinen-Nr. 1276987



ab Maschinen-Nr. 1276988

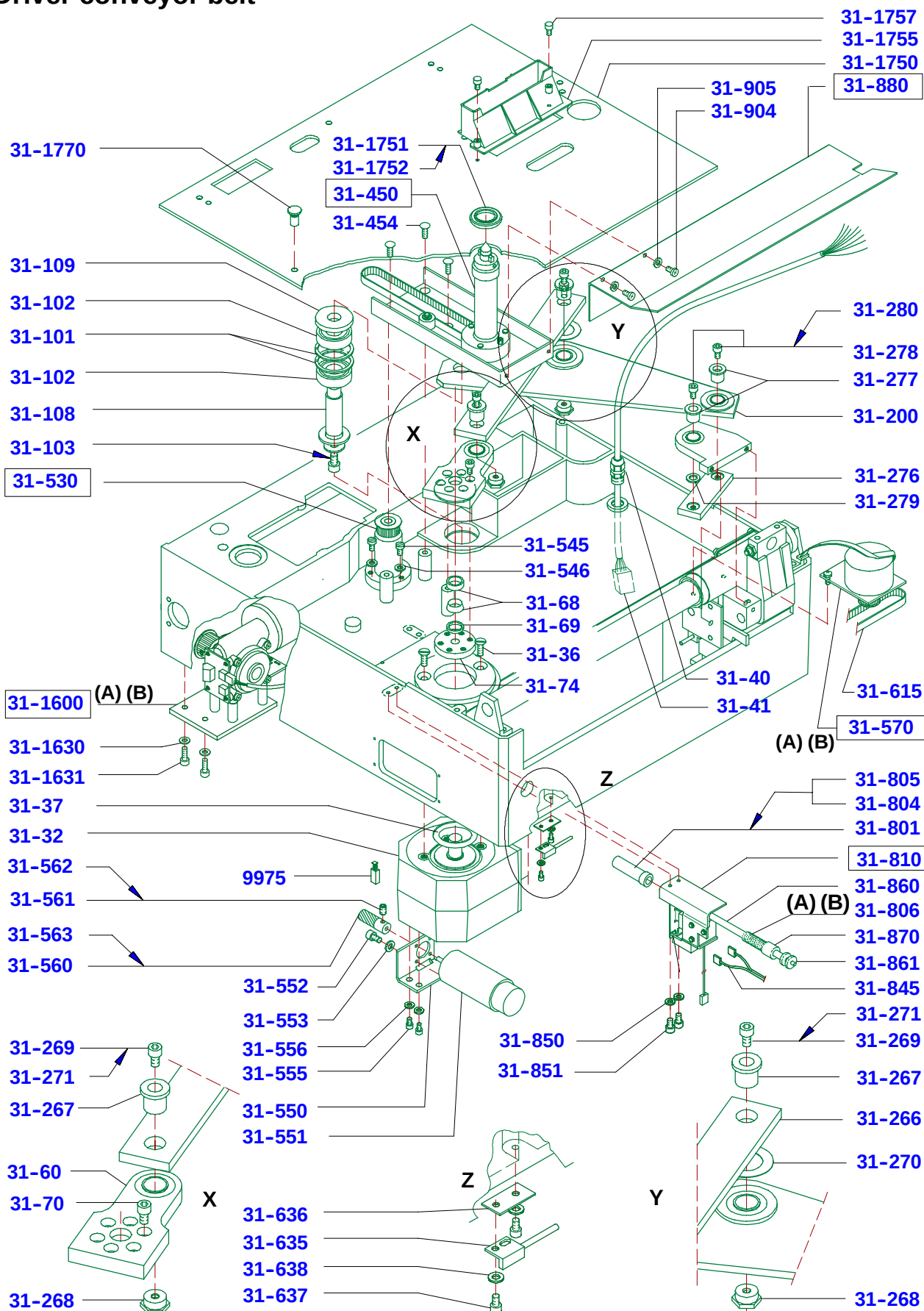


Driver conveyor belt

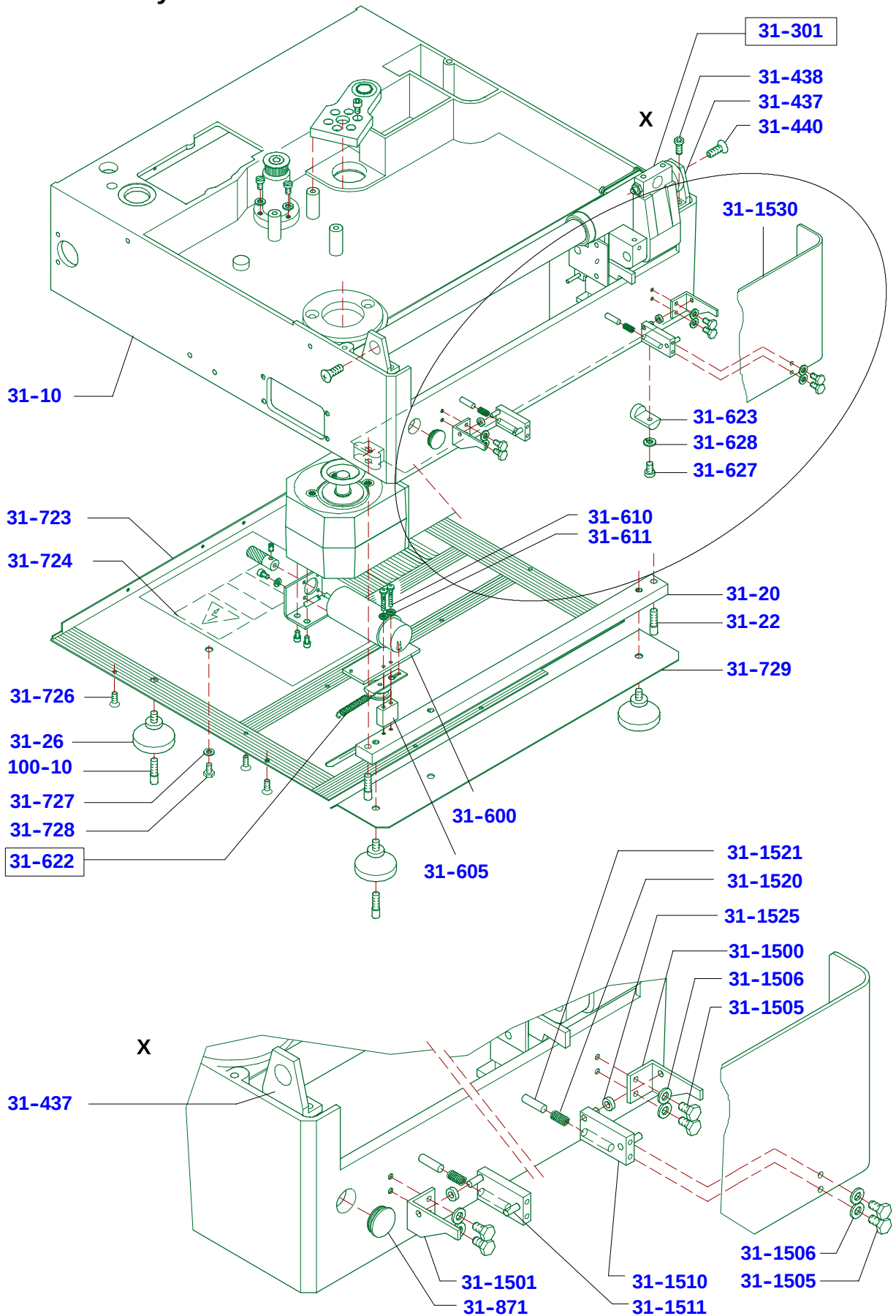


4

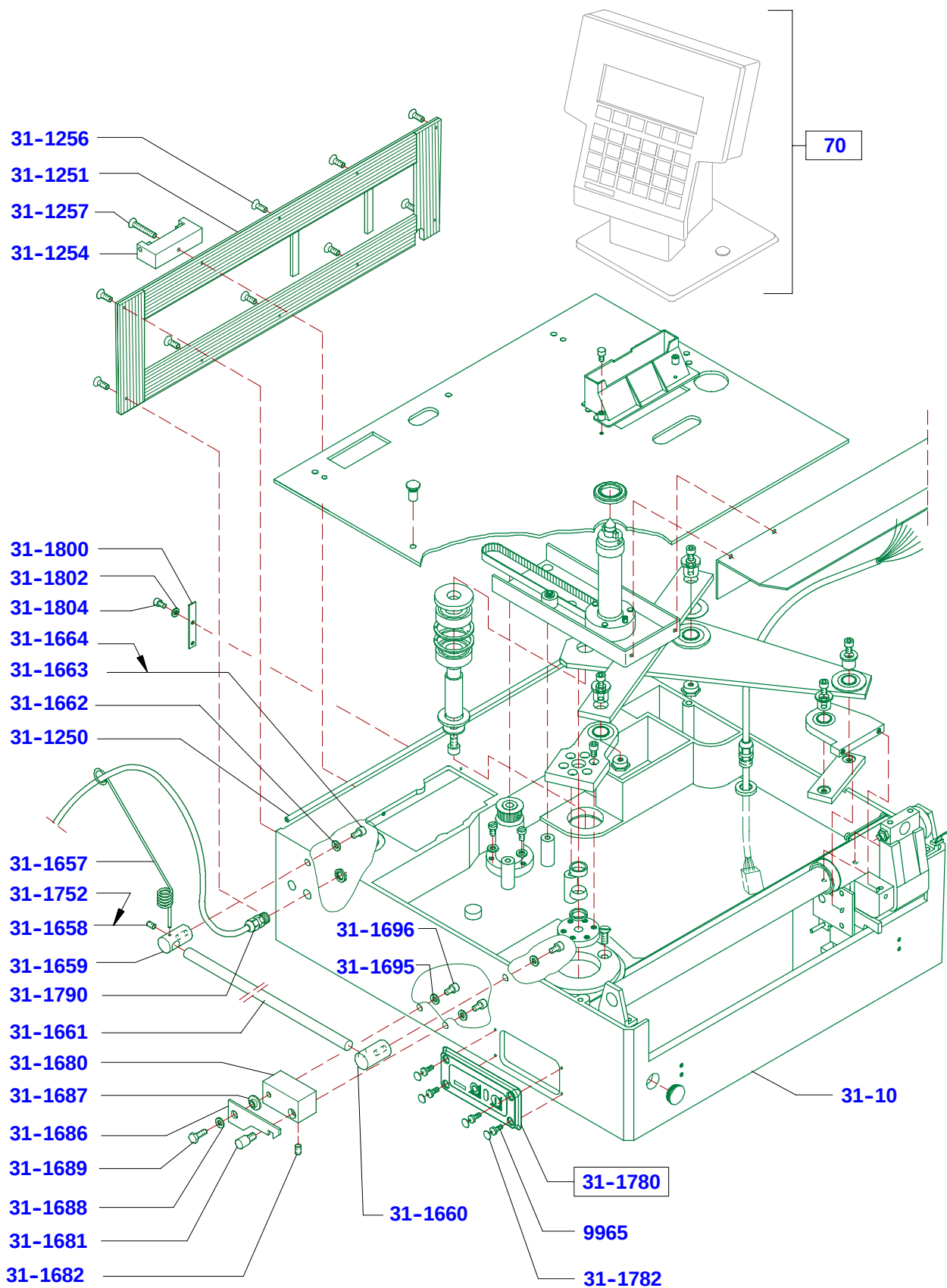
Driver conveyor belt



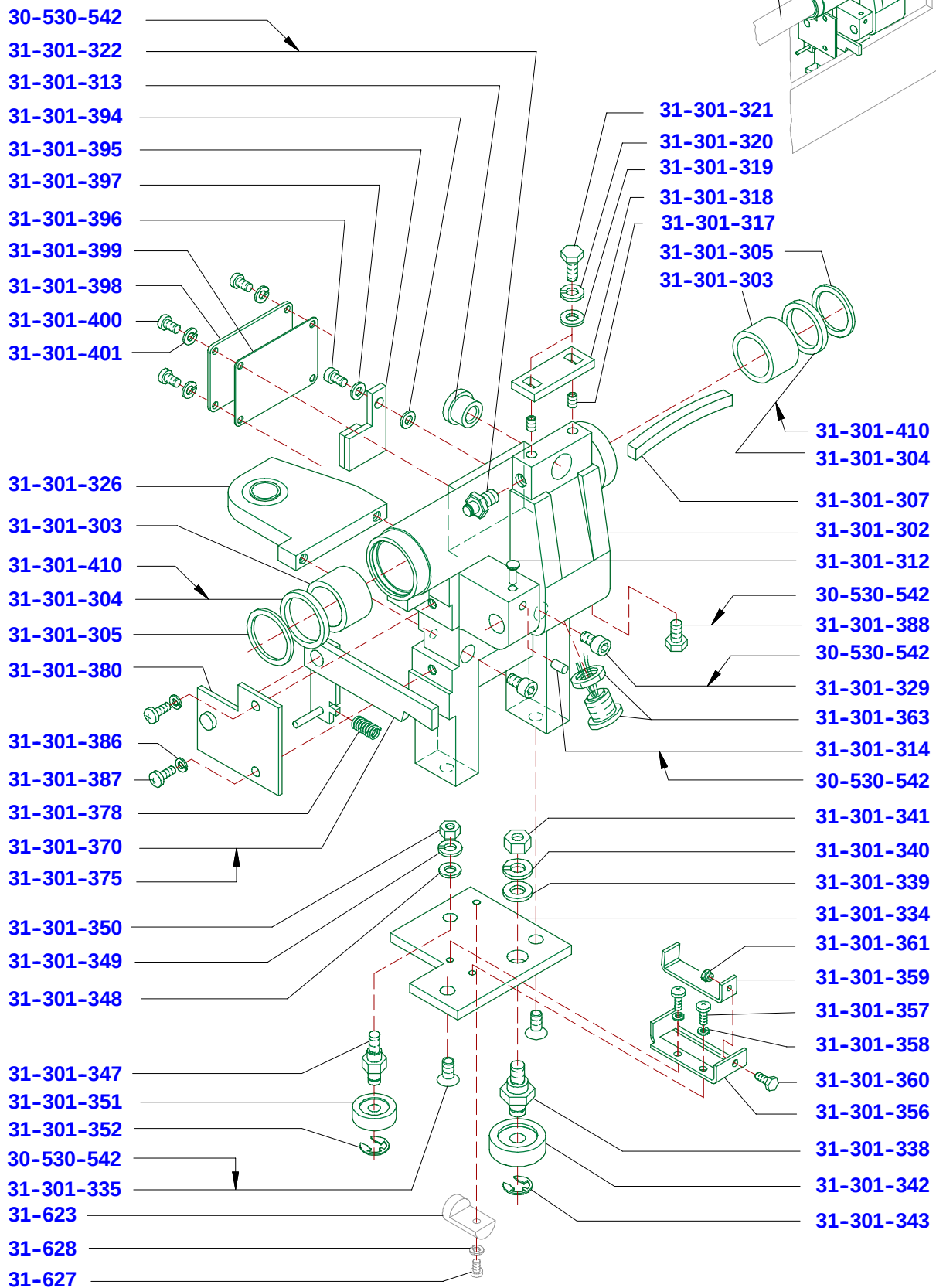
Driver conveyor belt



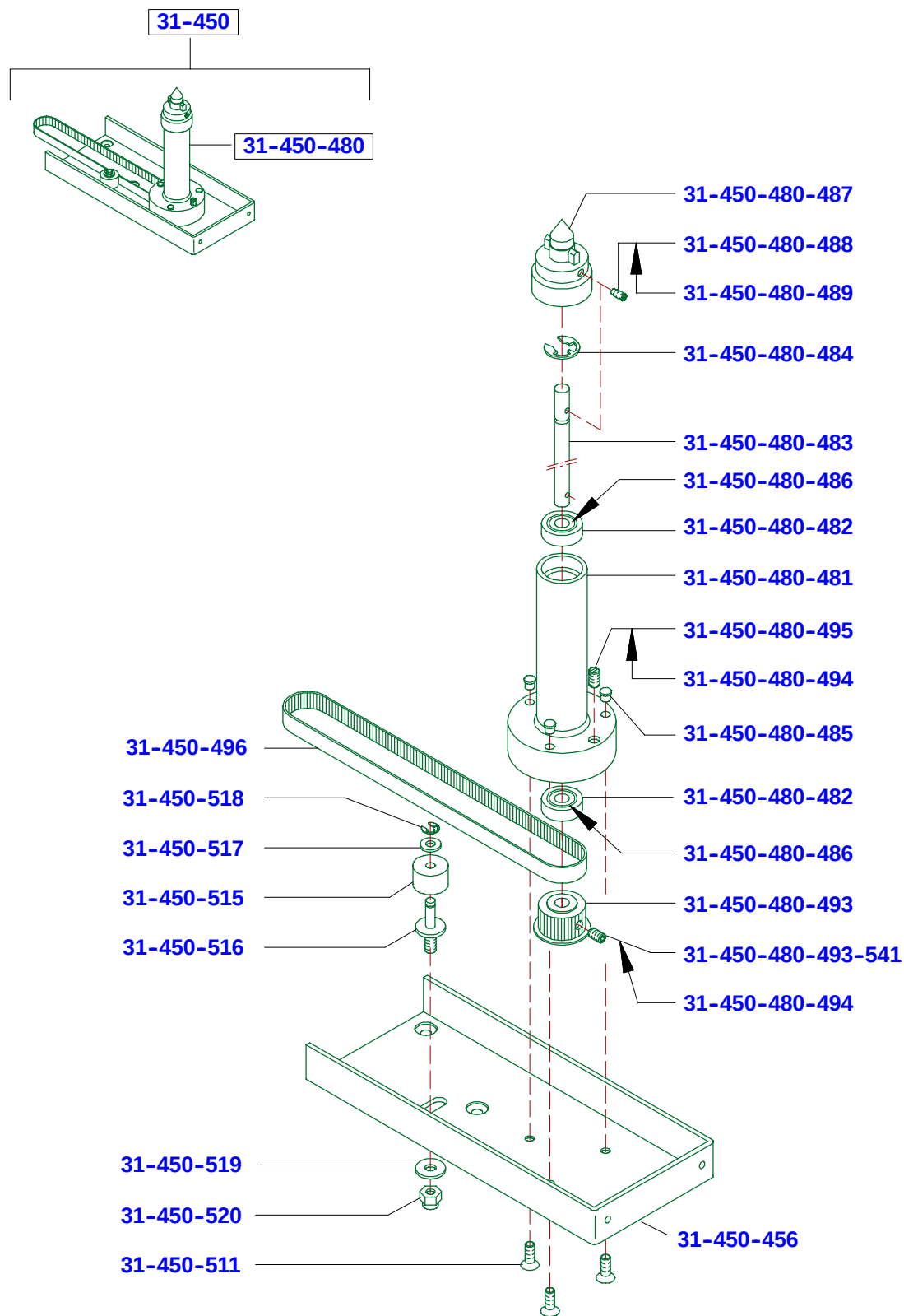
Driver conveyor belt



Driver conveyor belt

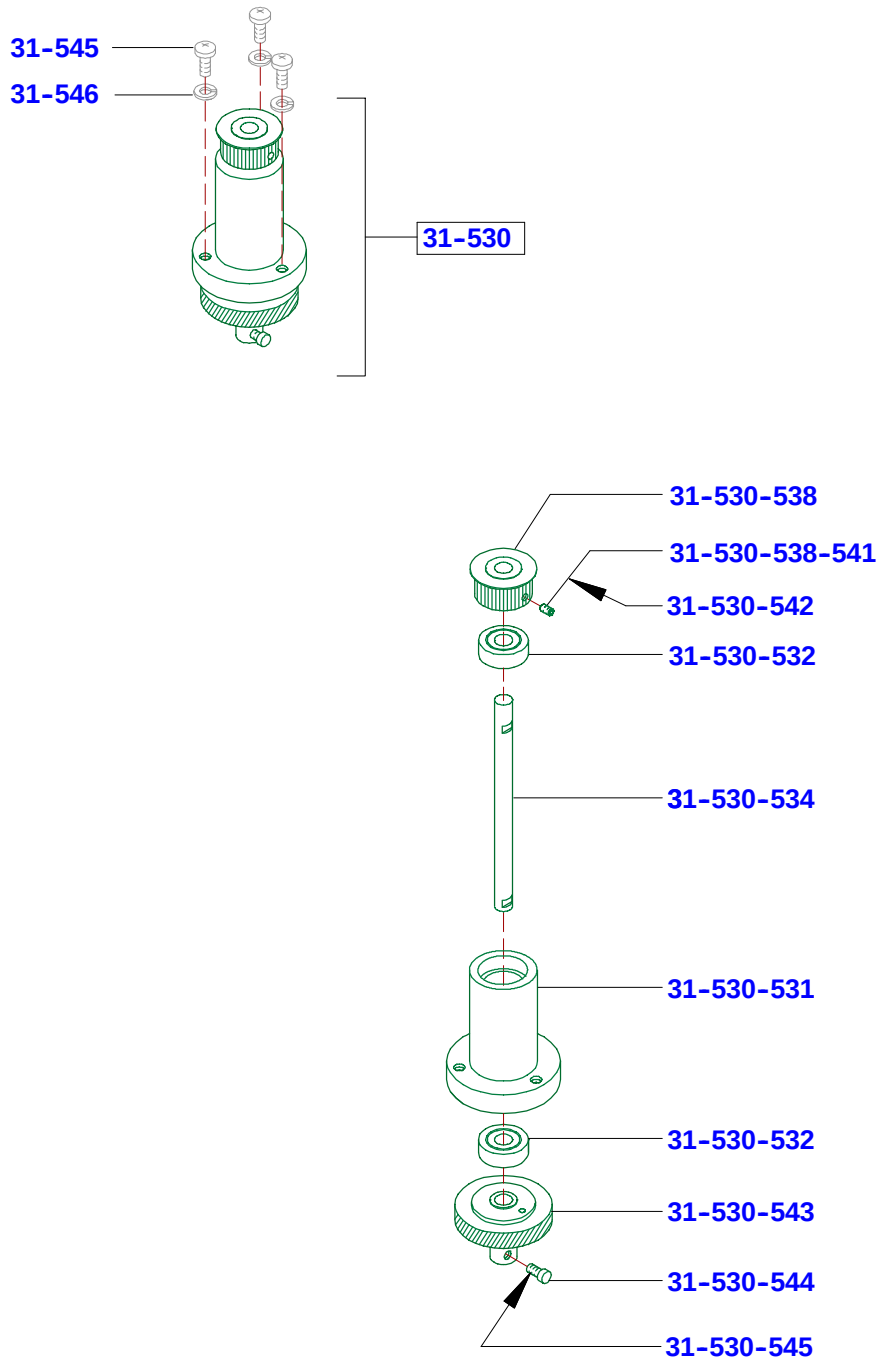


Driver conveyor belt



Page of drawing 84	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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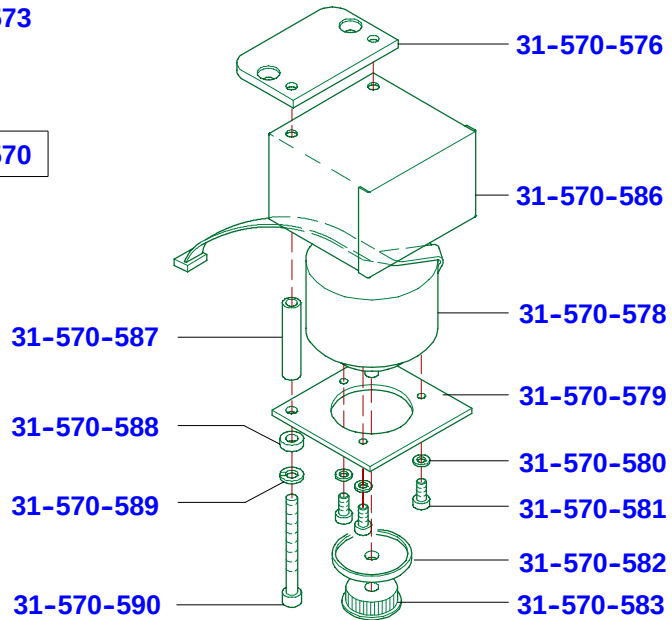
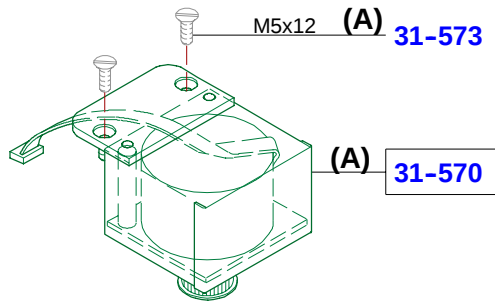
Driver conveyor belt



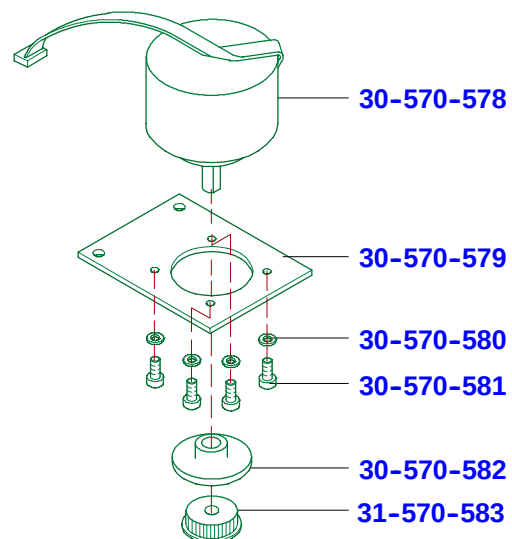
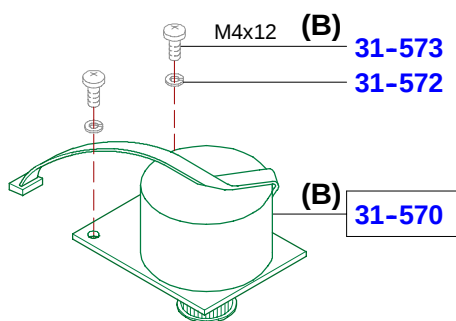
4

Driver conveyor belt

bis Maschinen-Nr. 1428858

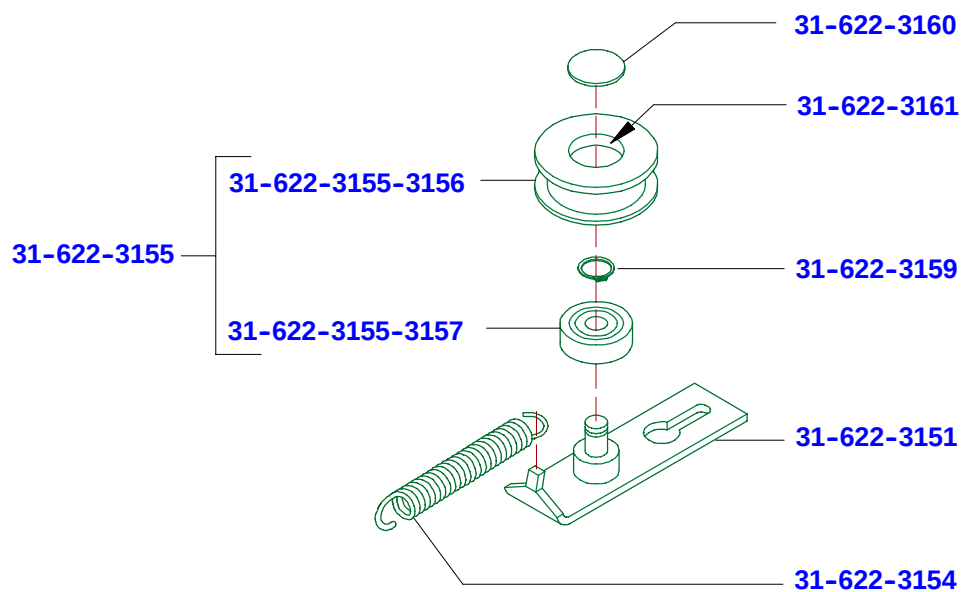
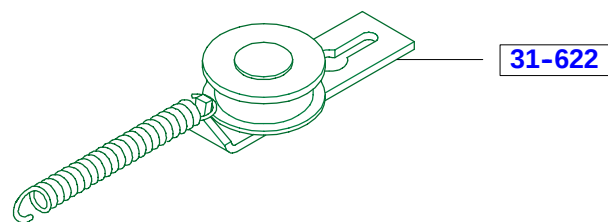


ab Maschinen-Nr. 1428859



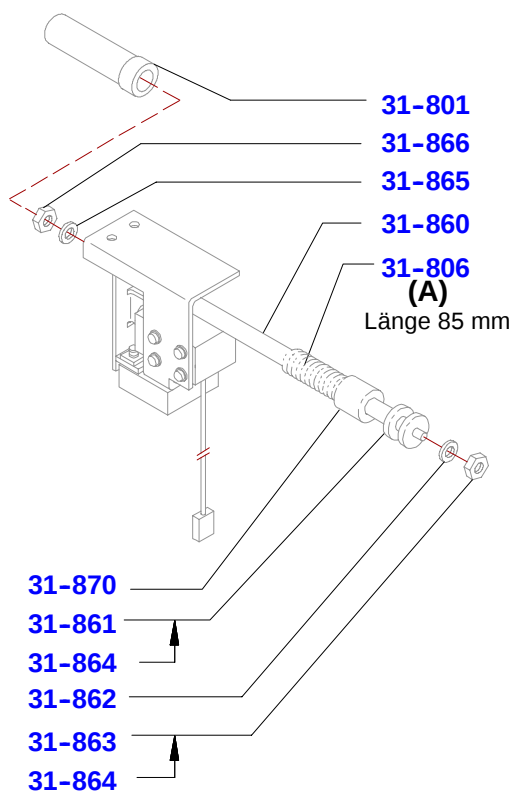
Page of drawing 86	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Driver conveyor belt

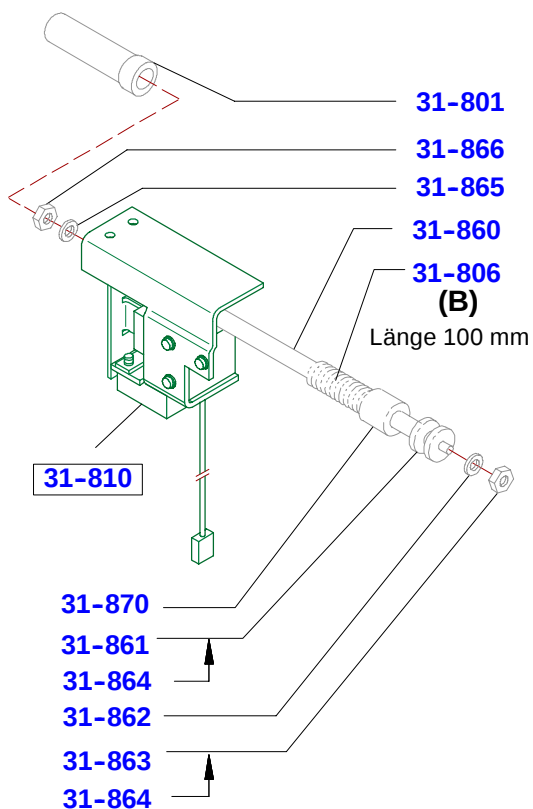
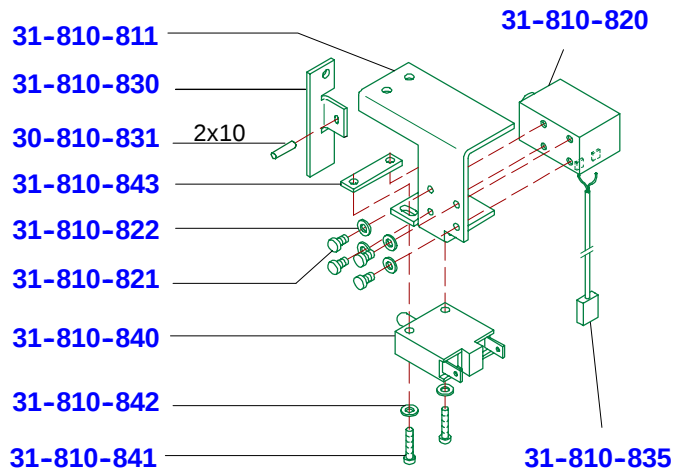


4

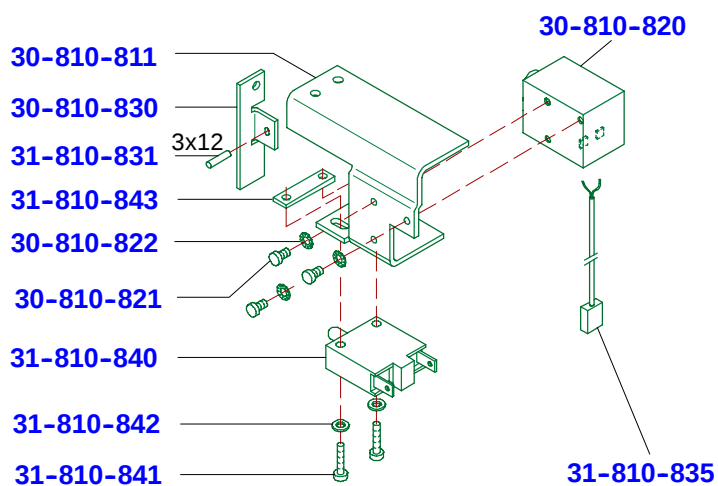
Driver conveyor belt



bis Maschinen-Nr. 2162294

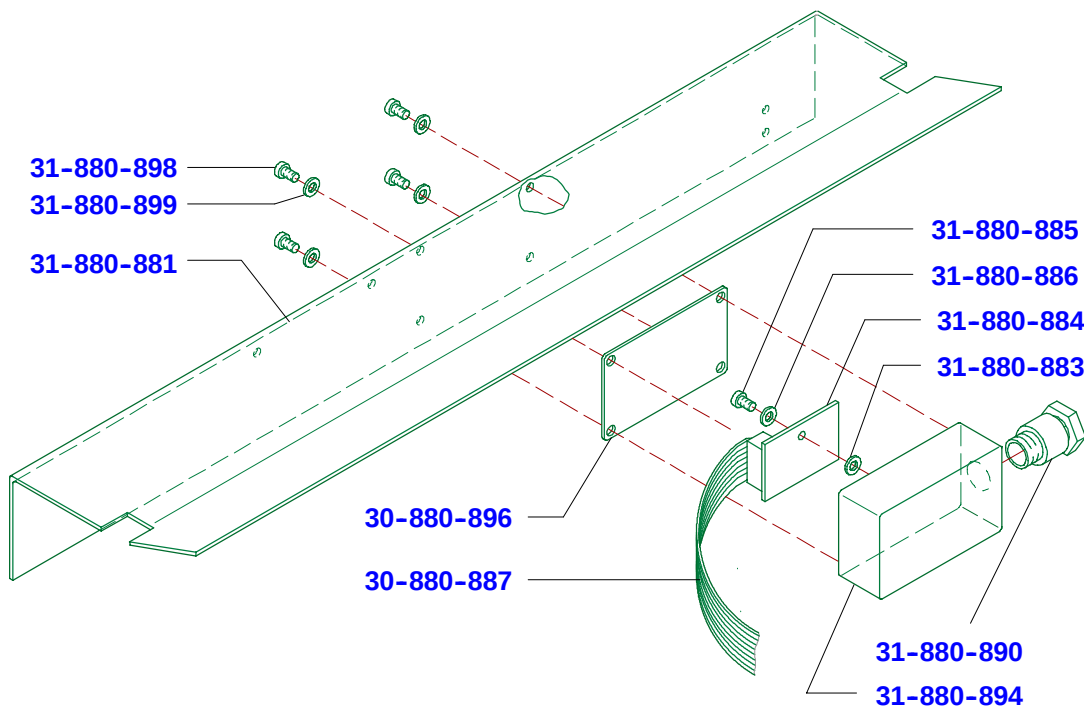
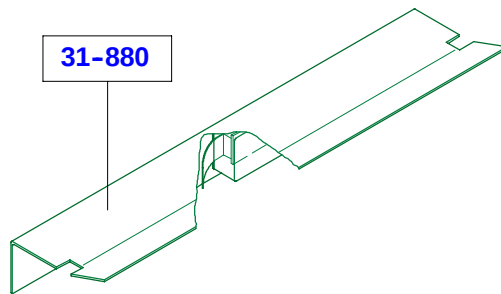


ab Maschinen-Nr. 2162295



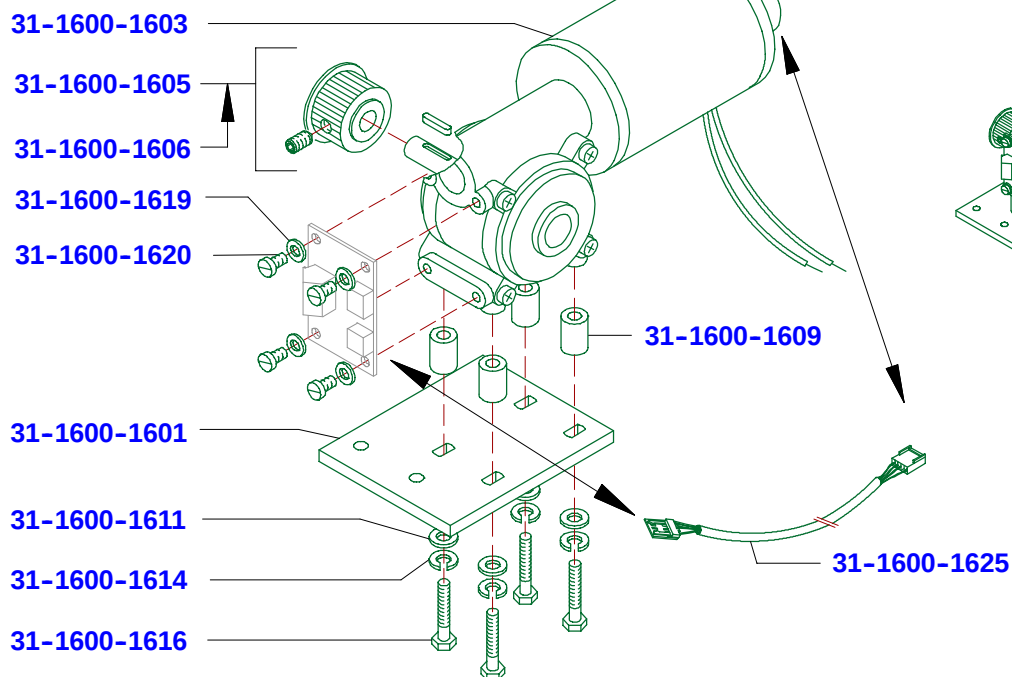
Page of drawing 88	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Driver conveyor belt

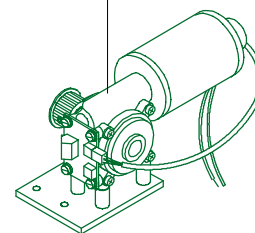


Driver conveyor belt

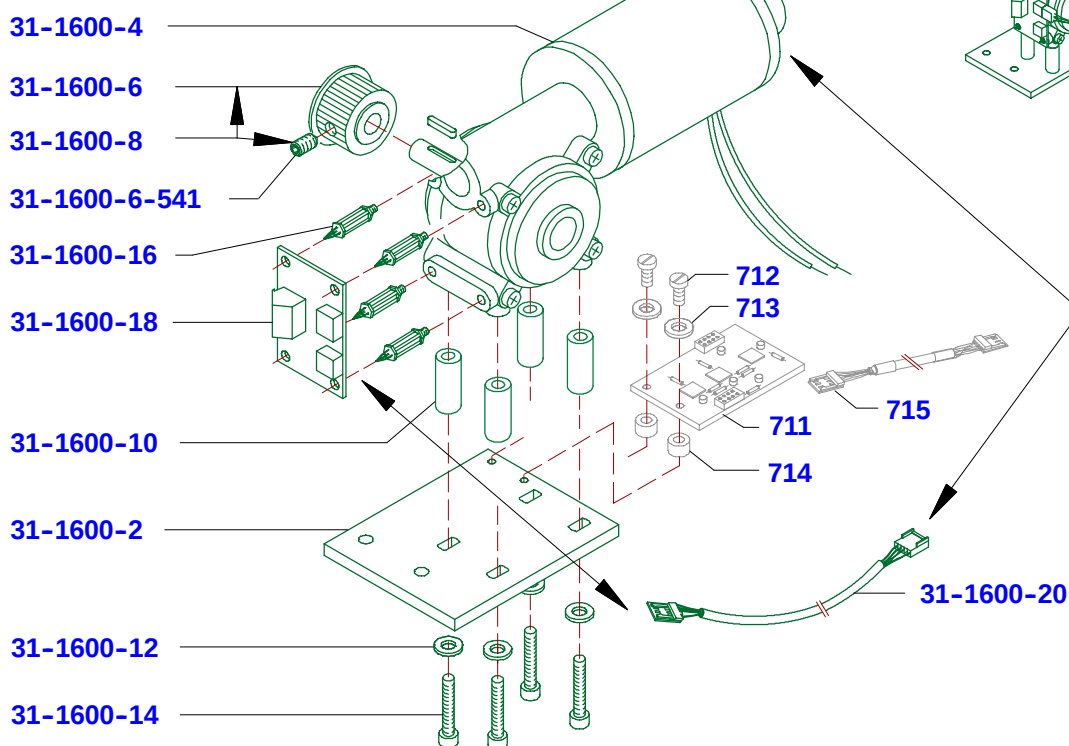
bis Maschinen-Nr. 1332926



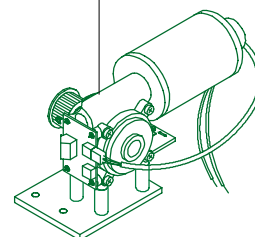
31-1600 (A)



ab Maschinen-Nr. 1332927



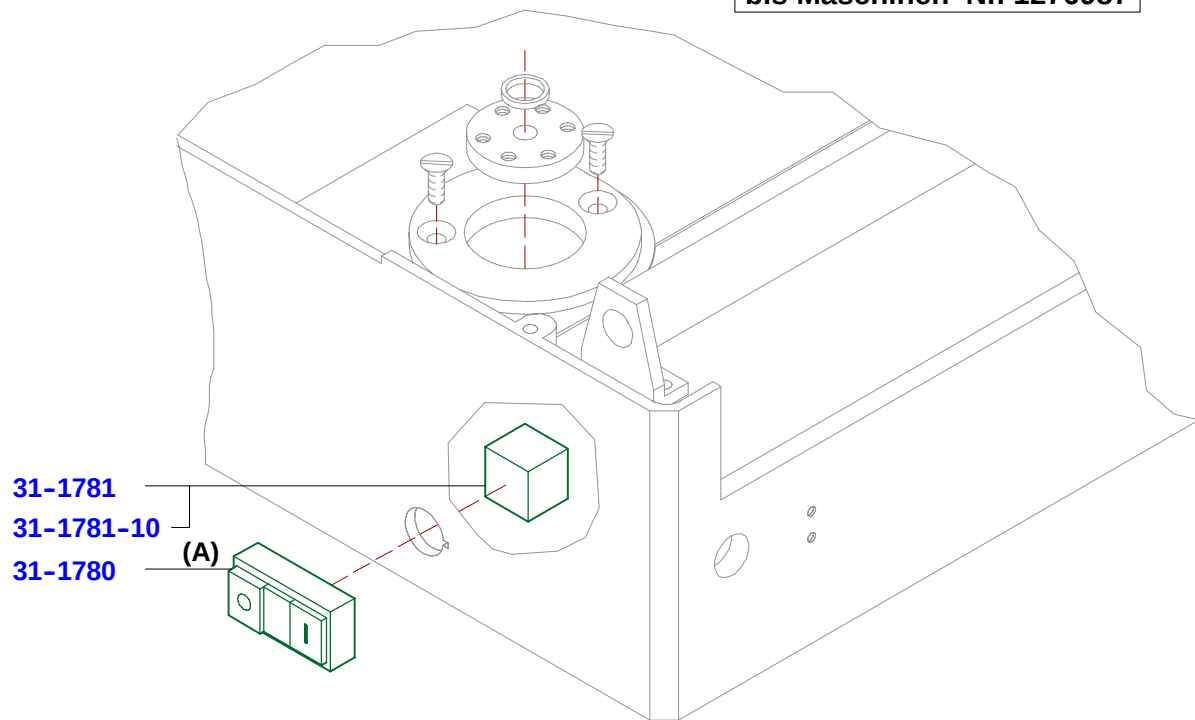
31-1600 (B)



Page of drawing 90	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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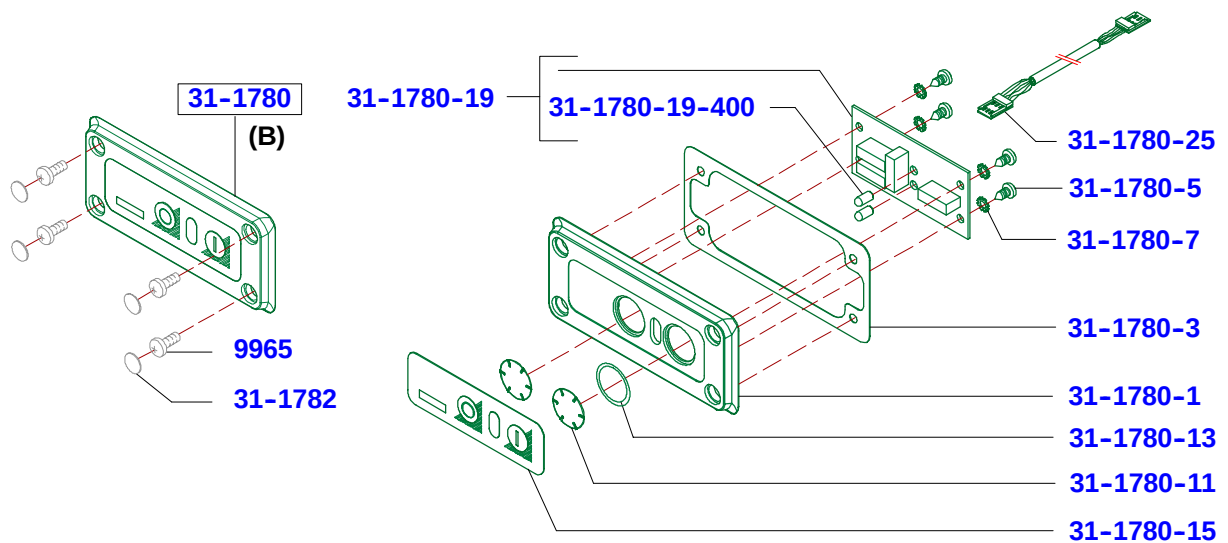
Driver conveyor belt

bis Maschinen-Nr. 1276987

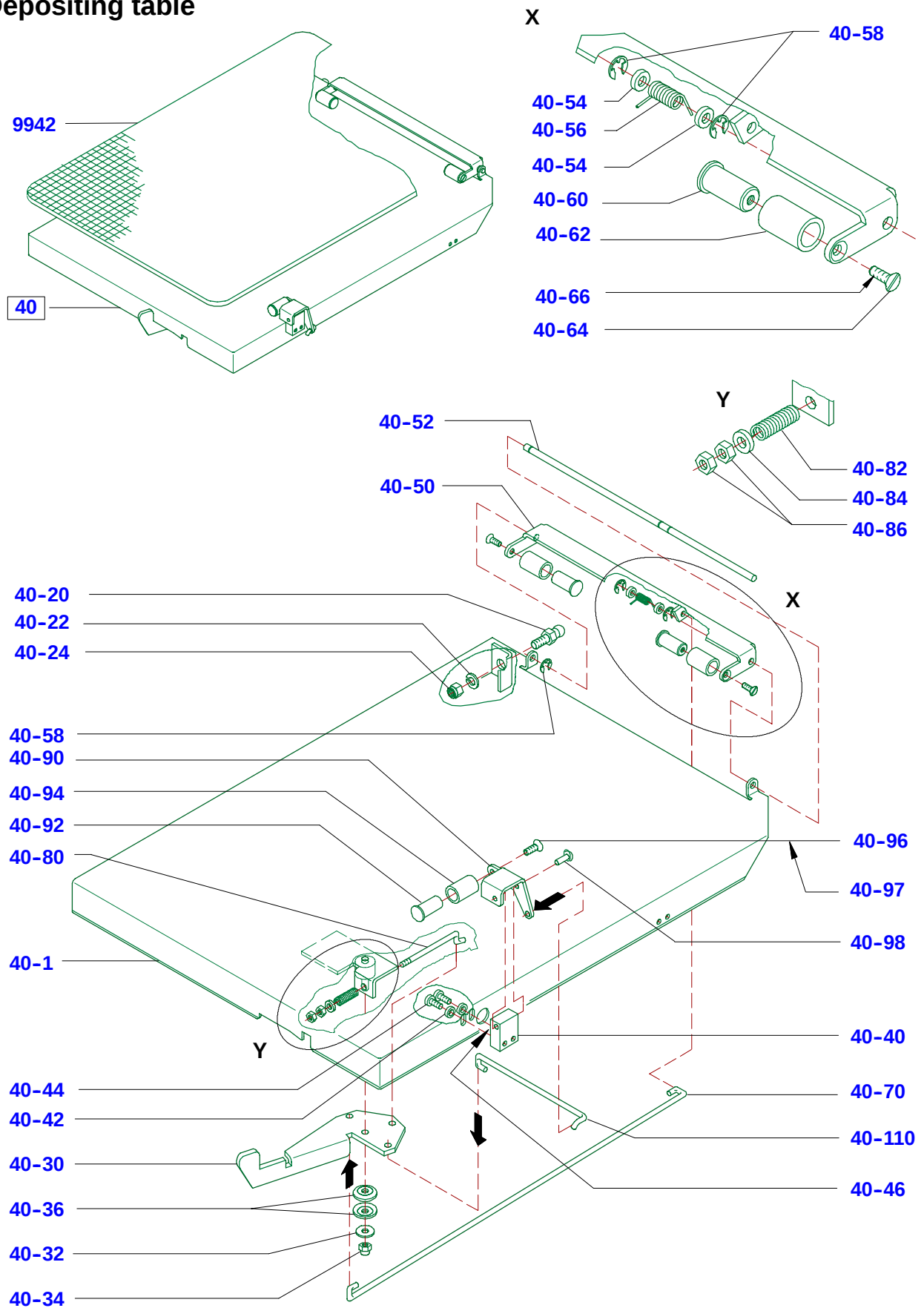


4

ab Maschinen-Nr. 1276988

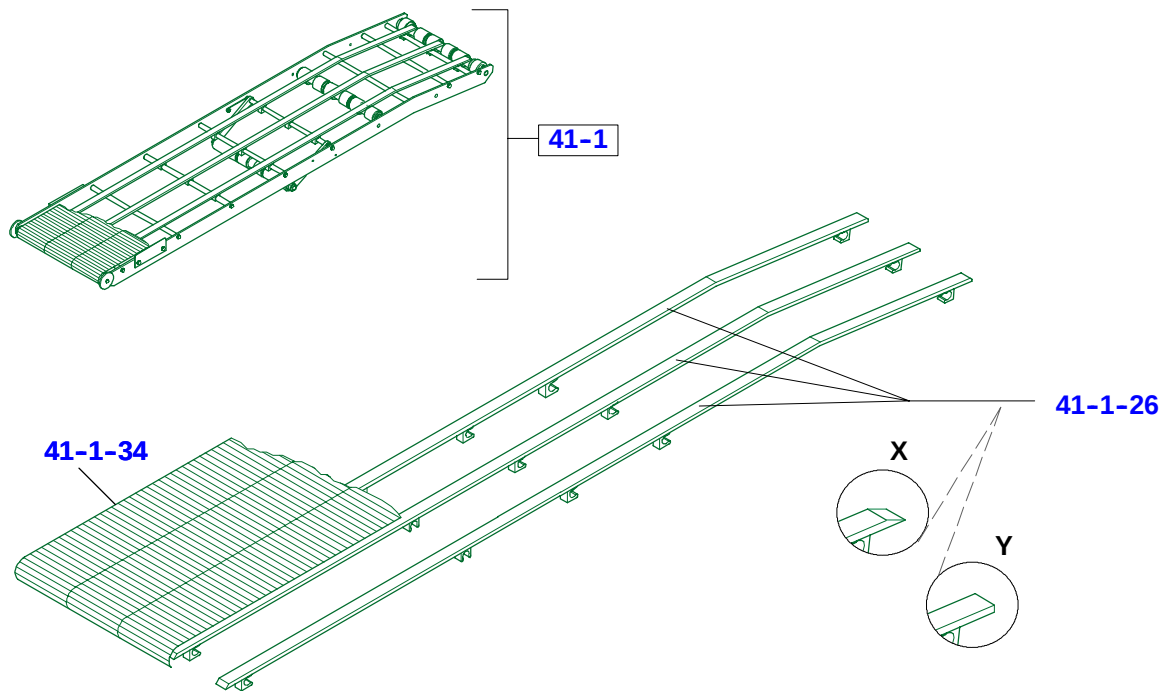
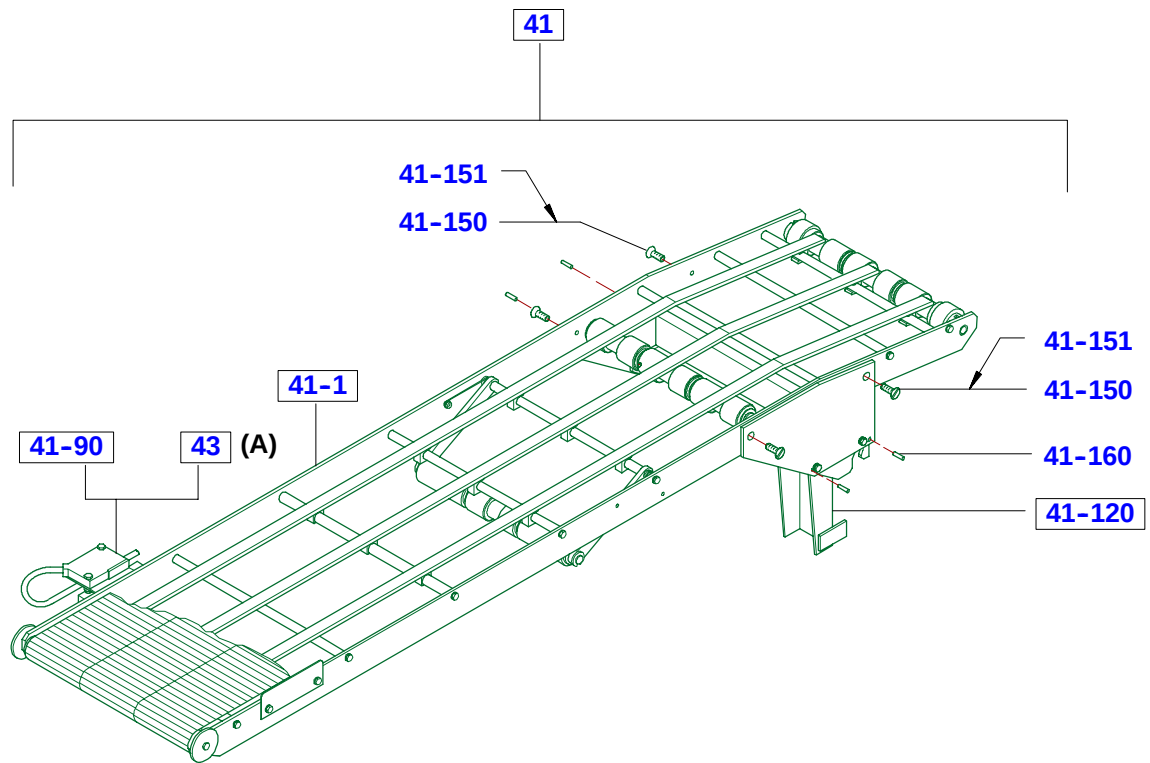


Depositing table



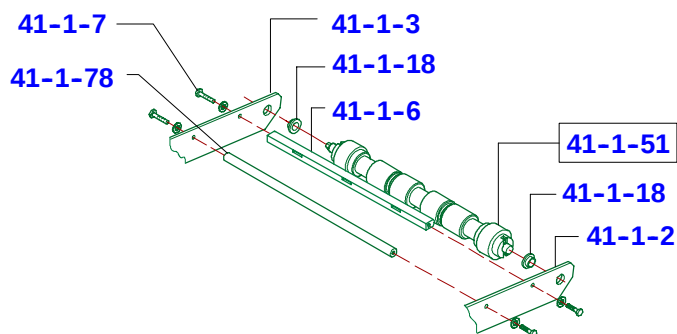
Page of drawing 92	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers

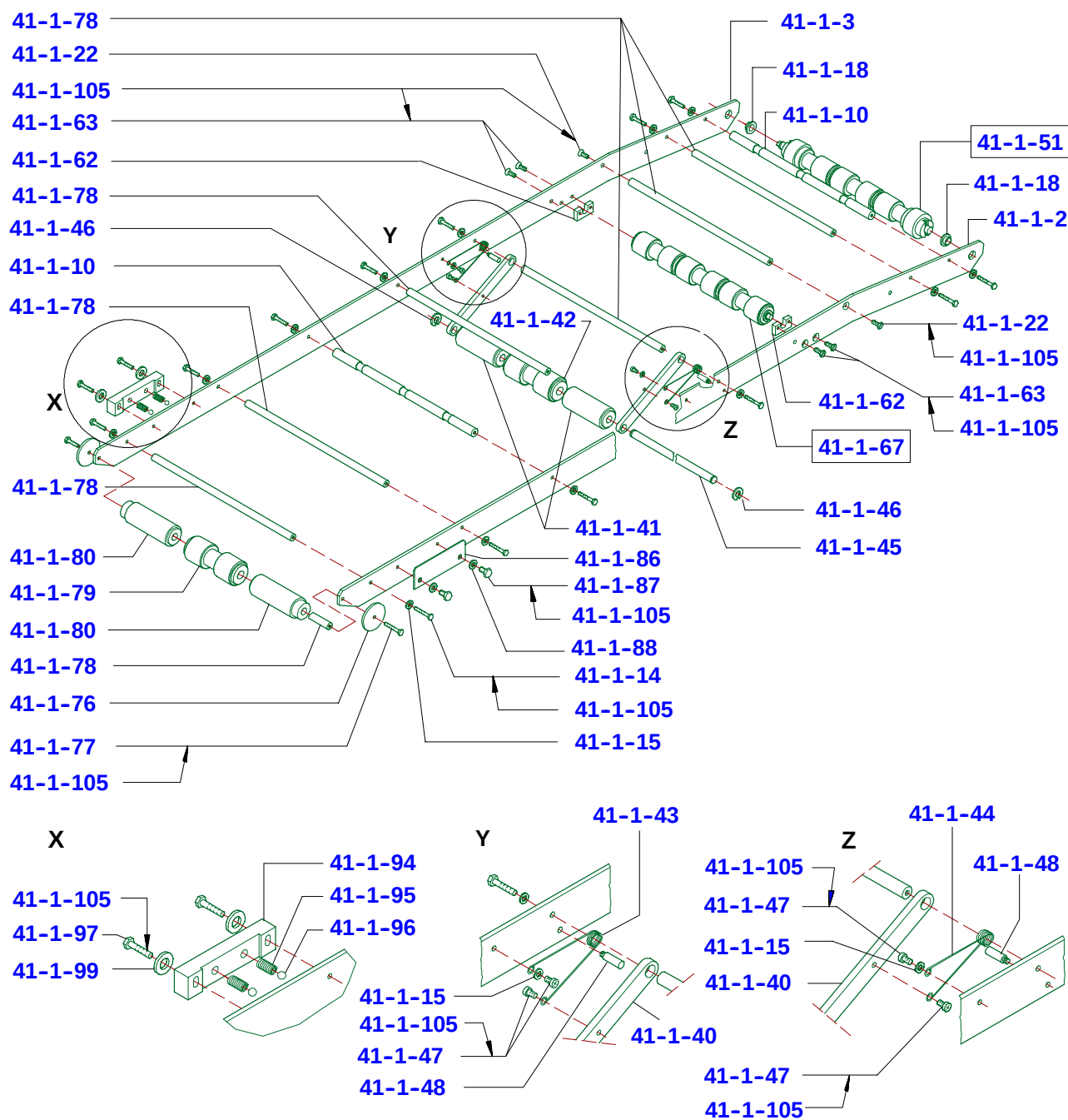


Removable conveyor belts and light barriers

bis Maschinen-Nr. 1537085

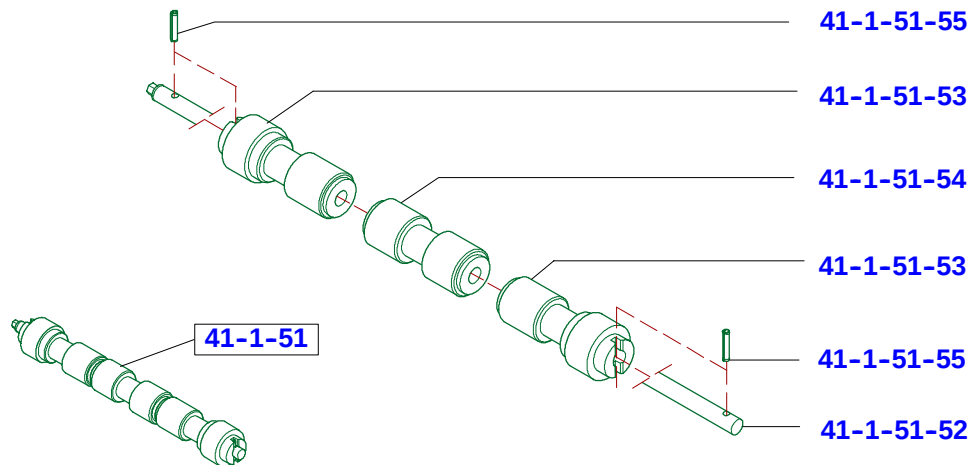


ab Maschinen-Nr. 1537086

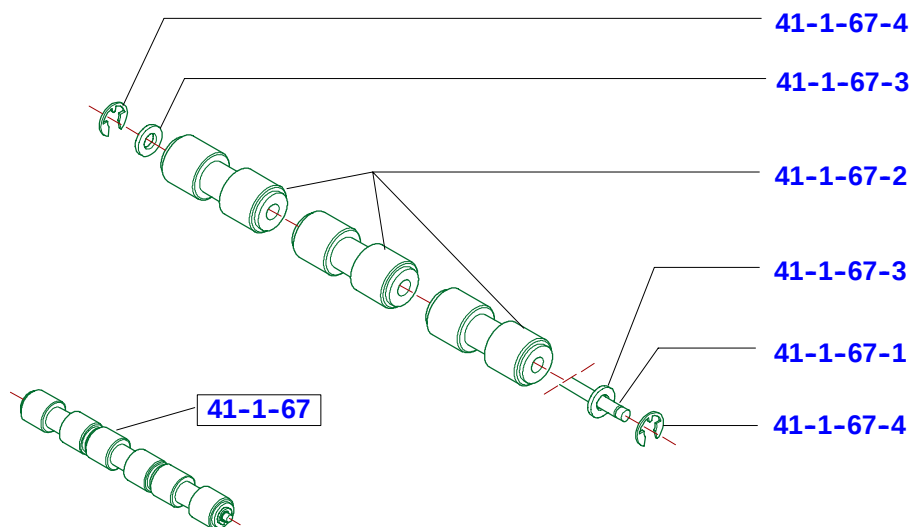


Page of drawing 94	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers

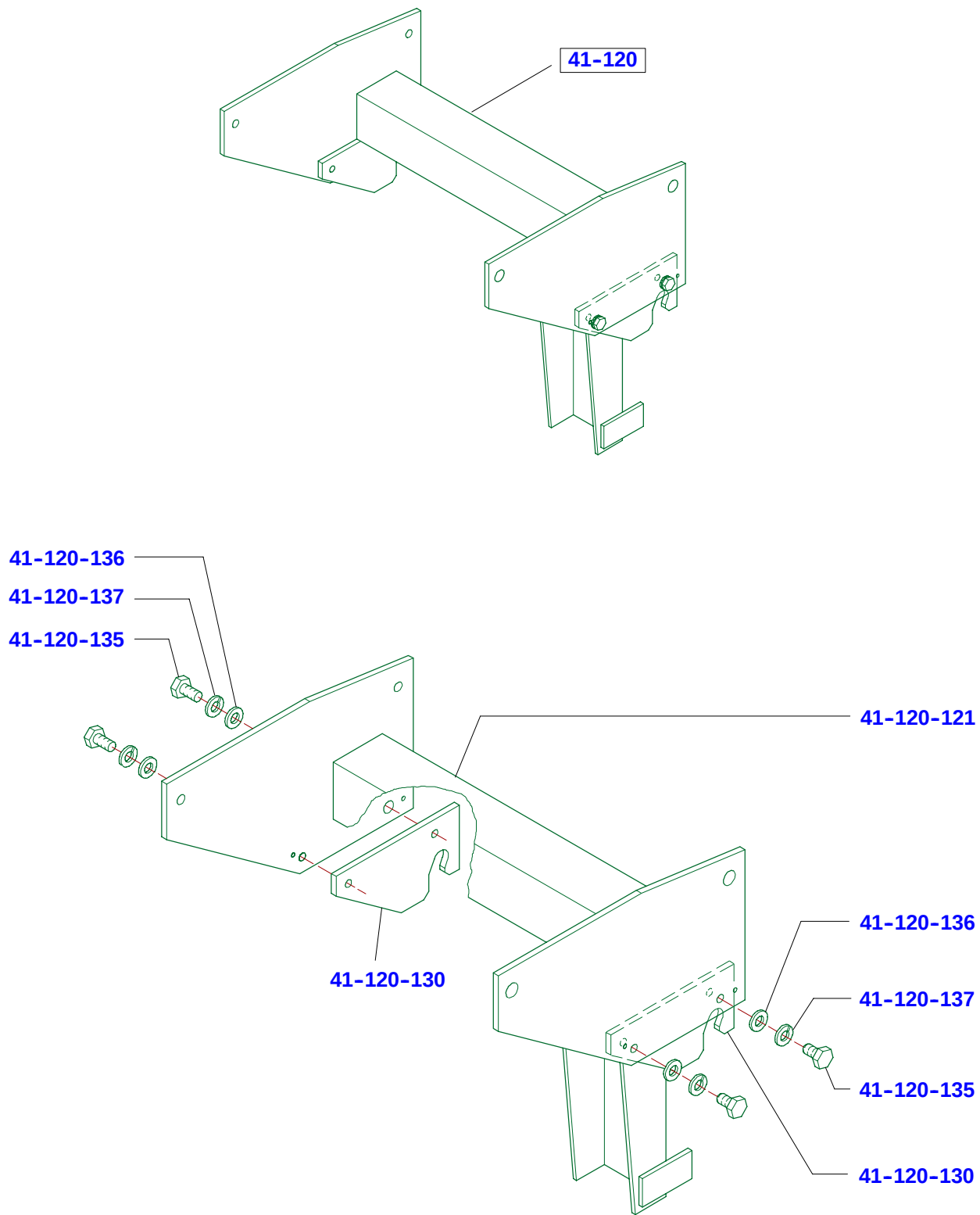


4



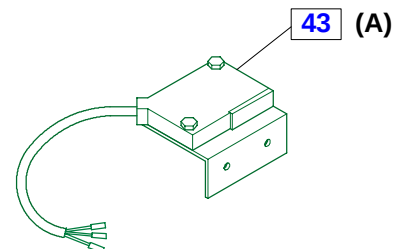
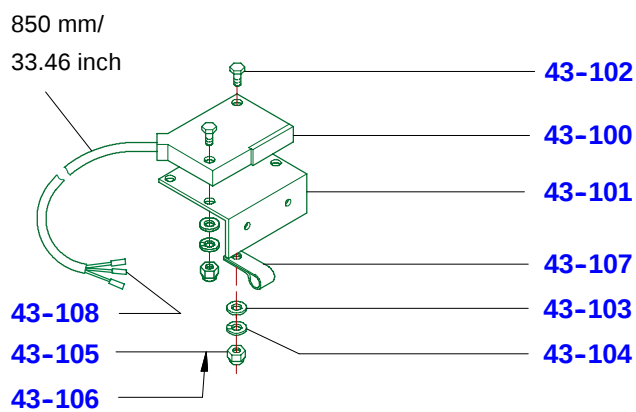
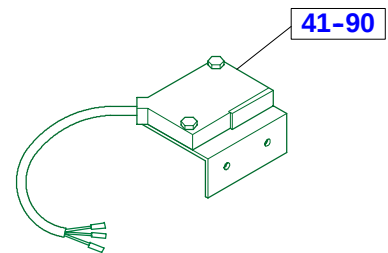
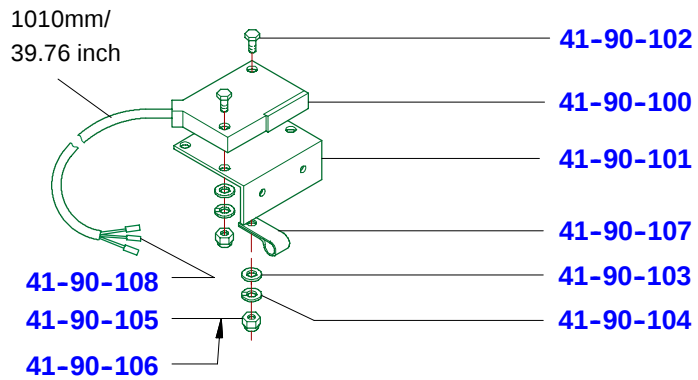
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 95
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Removable conveyor belts and light barriers



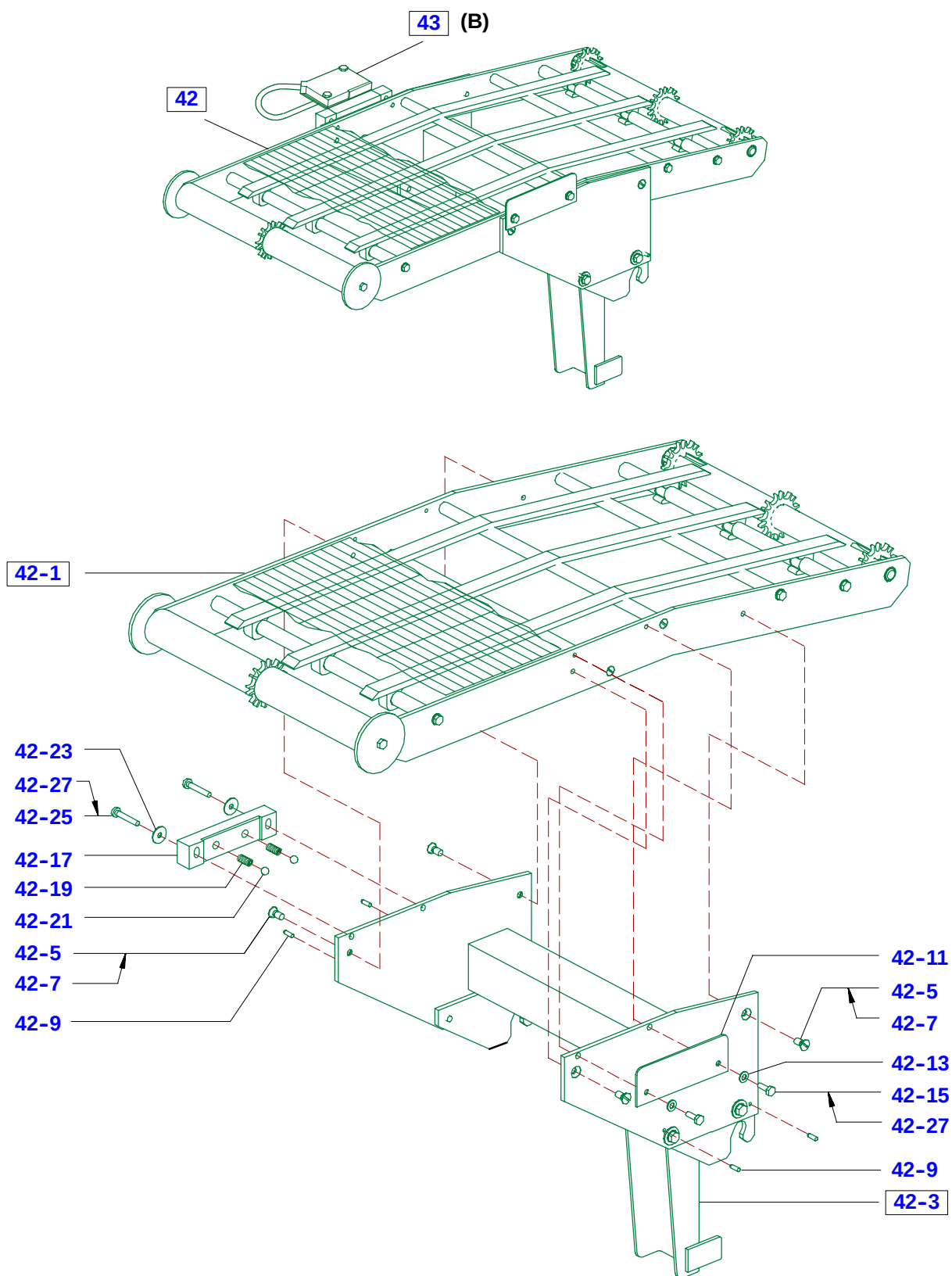
Page of drawing 96	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers



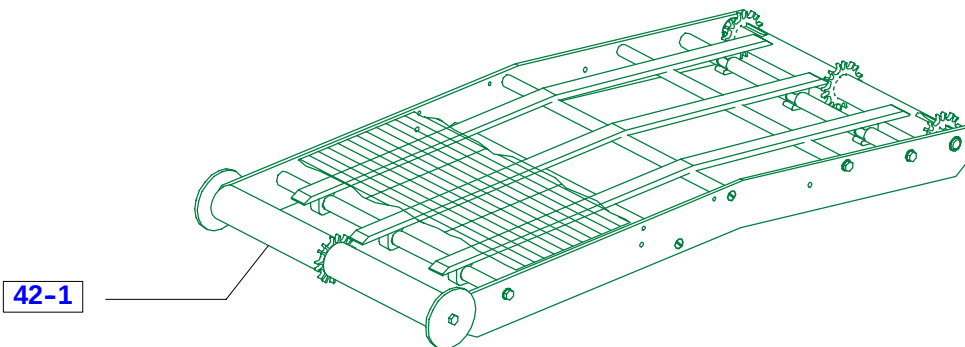
Removable conveyor belts and light barriers

Ausführung Frankreich

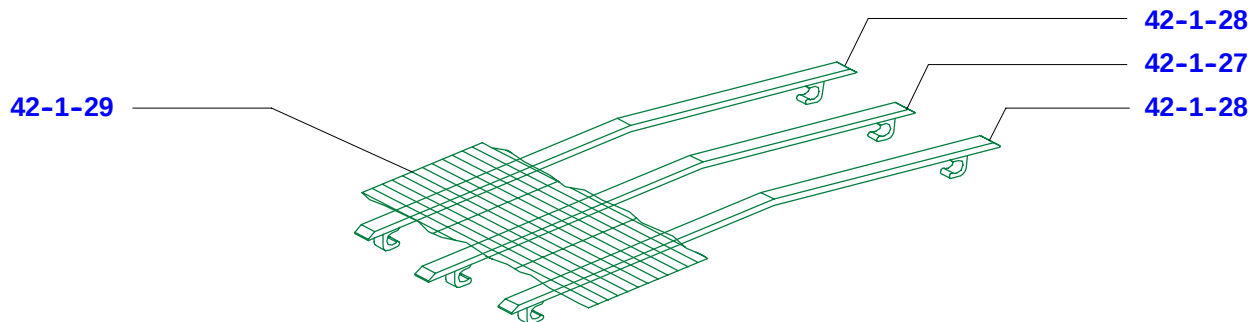


Removable conveyor belts and light barriers

Ausführung Frankreich



42-1

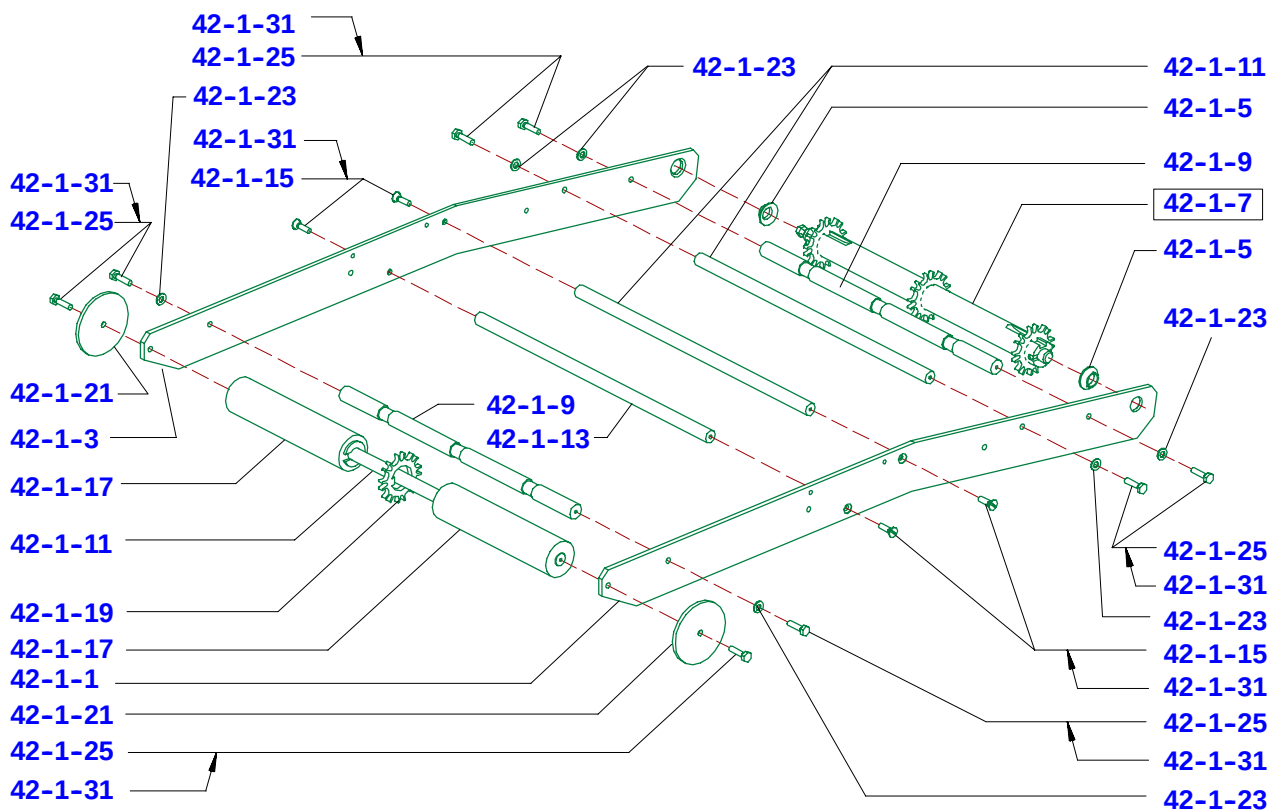


42-1-29

42-1-28

42-1-27

42-1-28



42-1-31

42-1-25

42-1-23

42-1-31

42-1-15

42-1-23

42-1-11

42-1-5

42-1-9

42-1-7

42-1-5

42-1-23

42-1-31

42-1-25

42-1-21

42-1-3

42-1-17

42-1-11

42-1-19

42-1-17

42-1-1

42-1-21

42-1-25

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42-1-13

42-1-25

42-1-31

42-1-23

42-1-15

42-1-31

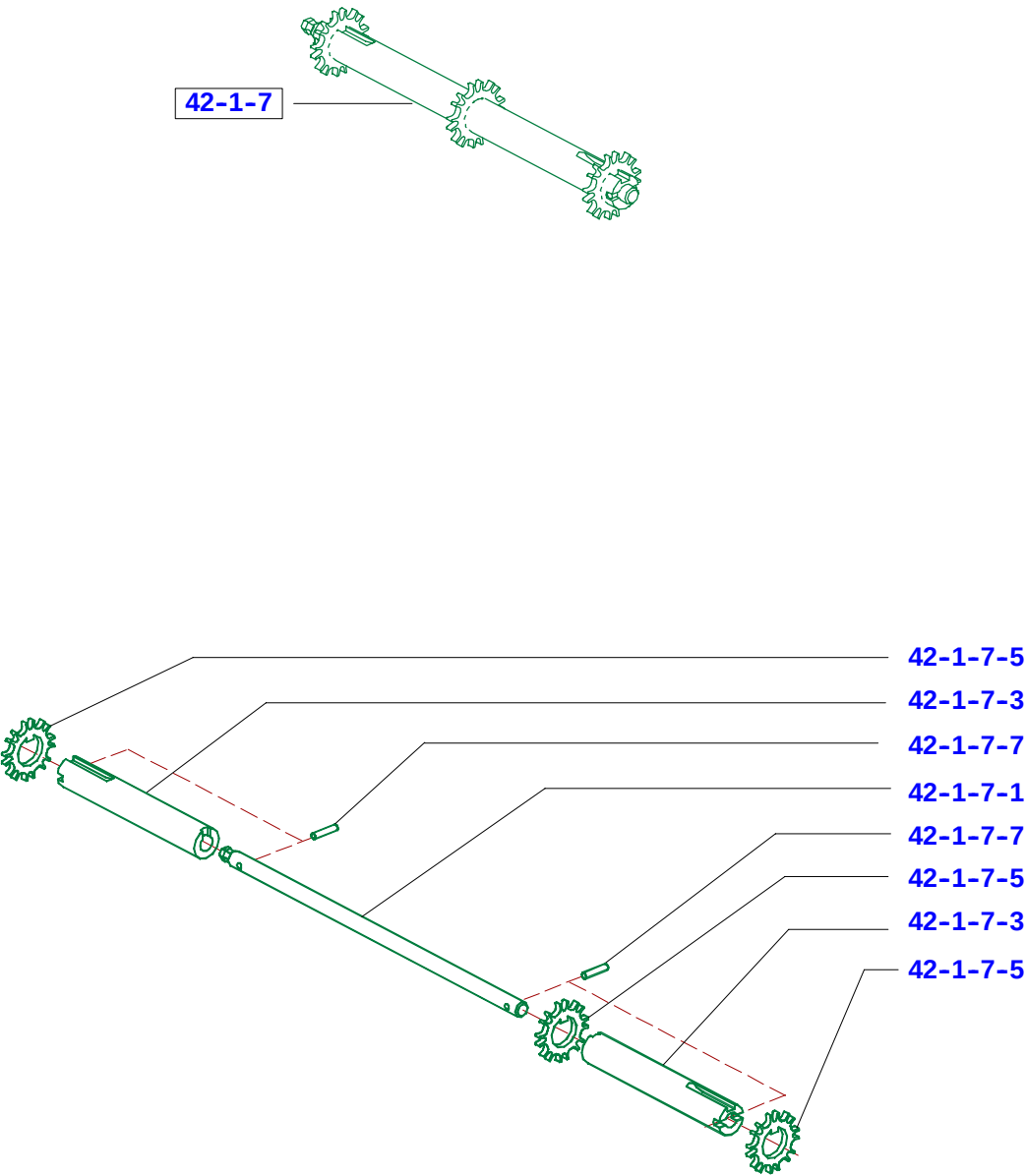
42-1-25

42-1-31

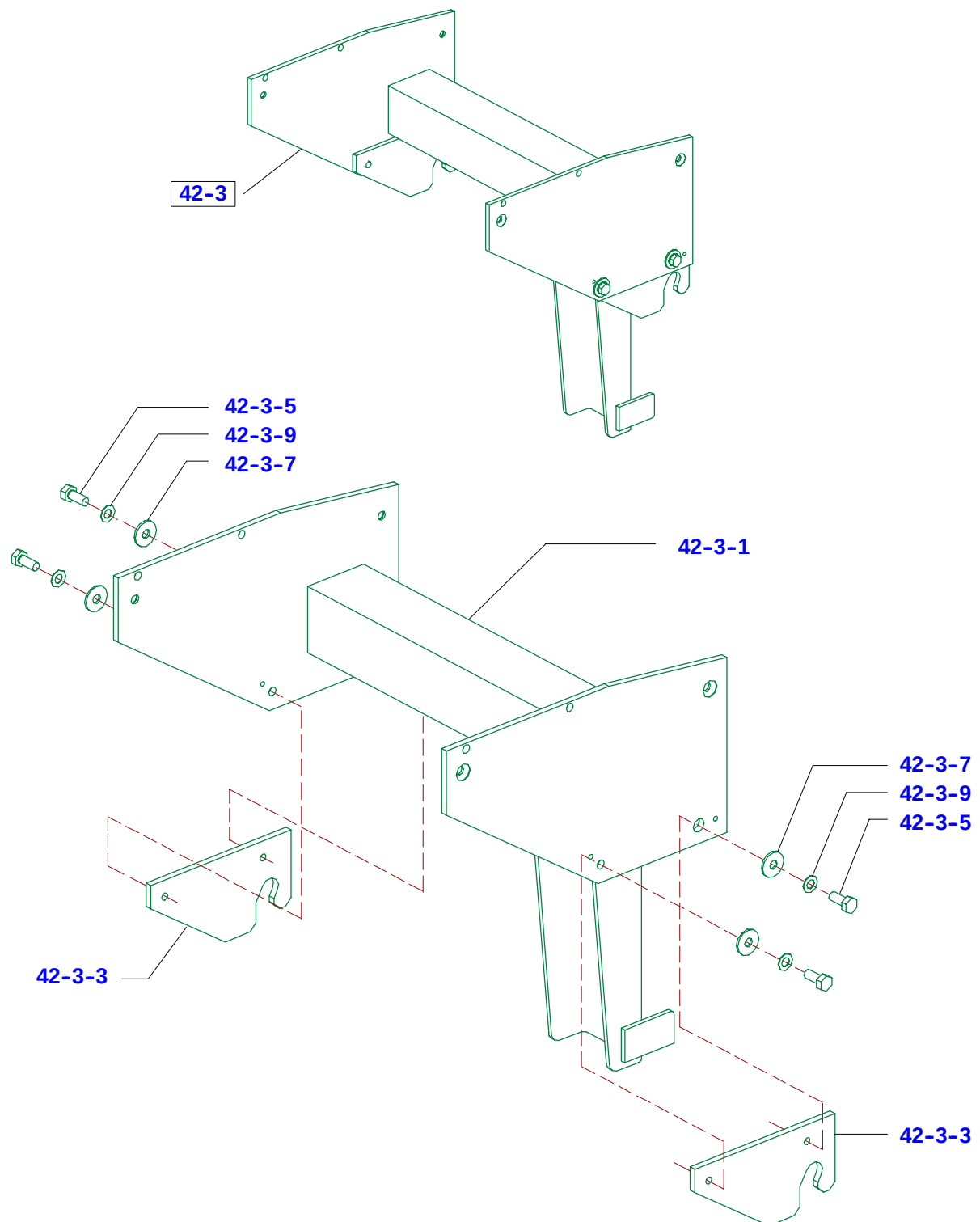
42-1-23

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 99
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Removable conveyor belts and light barriers
Ausführung Frankreich

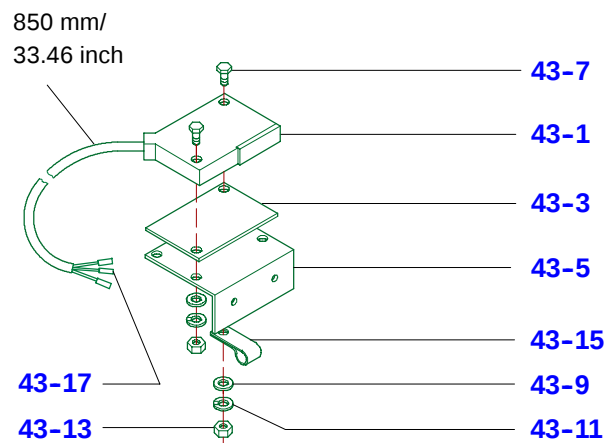
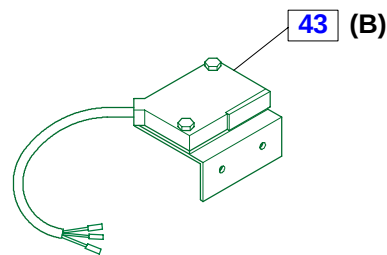


Removable conveyor belts and light barriers



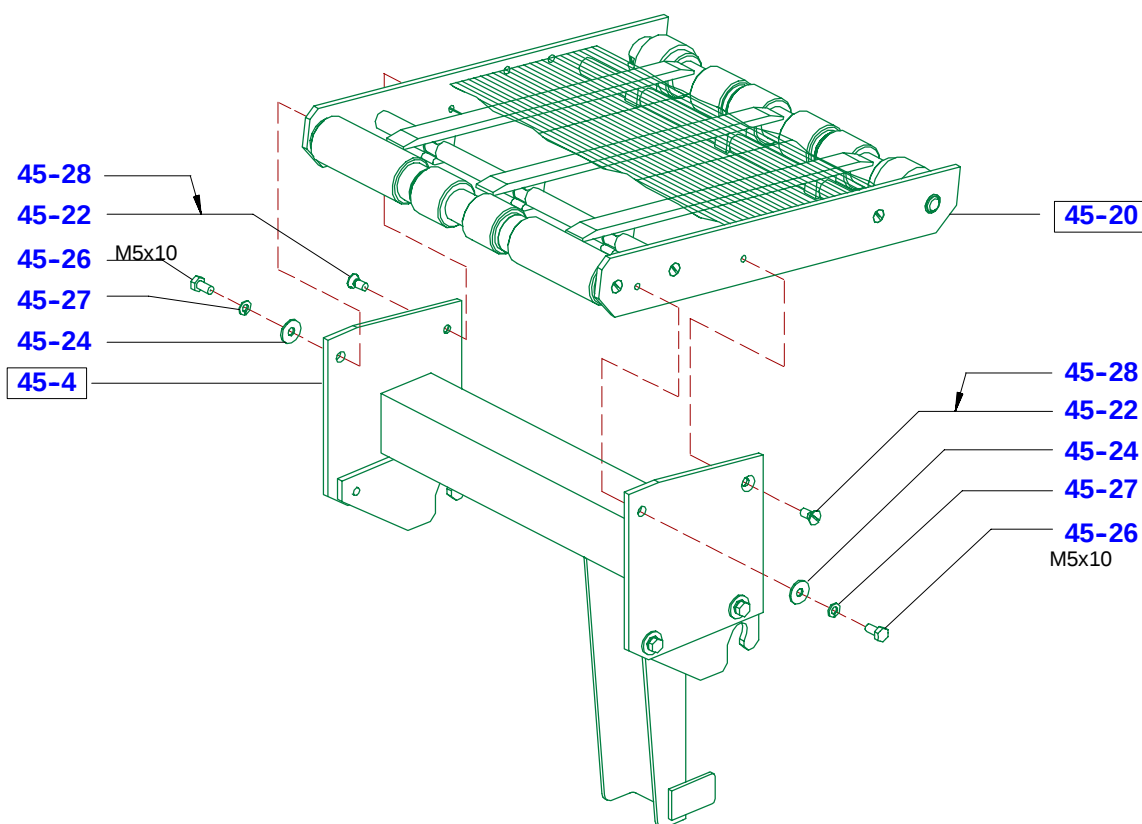
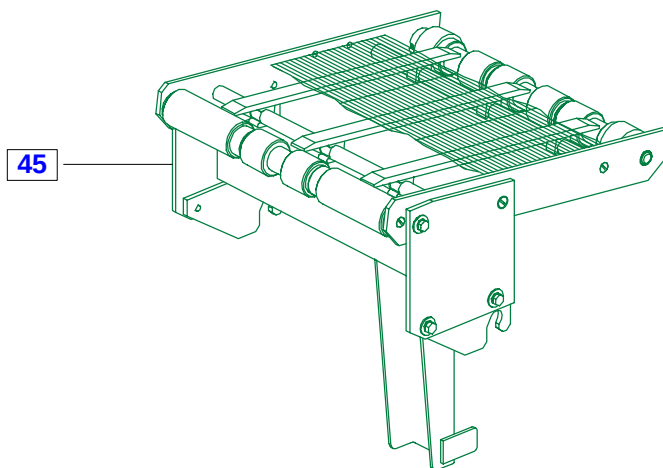
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 101
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Removable conveyor belts and light barriers Ausführung Frankreich



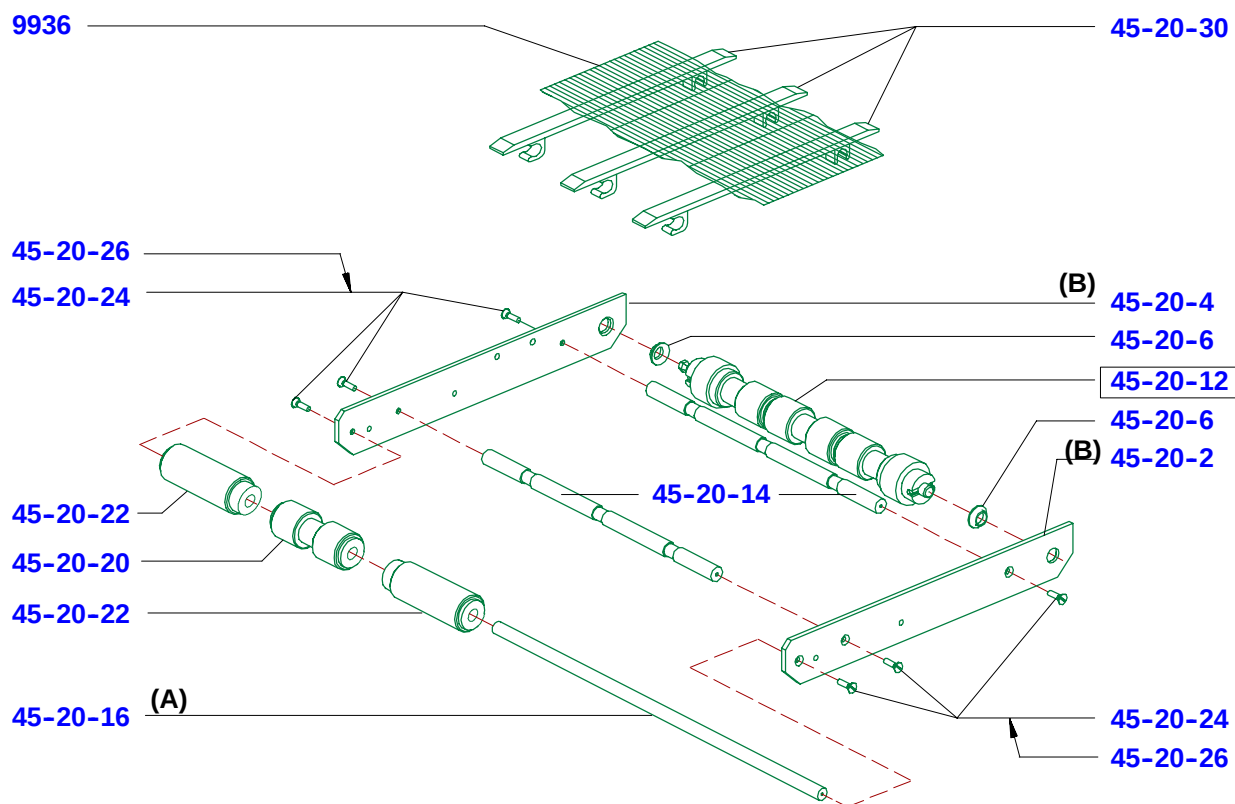
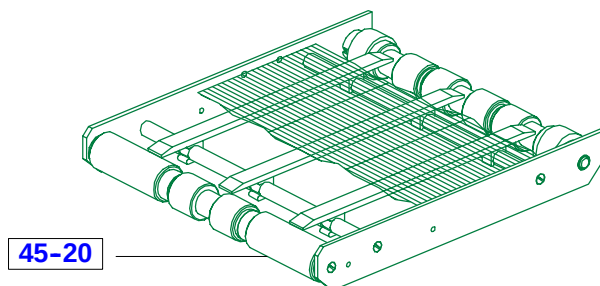
Removable conveyor belts and light barriers

Ausführung Österreich und Holland



Removable conveyor belts and light barriers

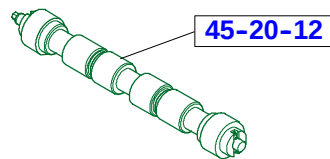
Ausführung Österreich und Holland



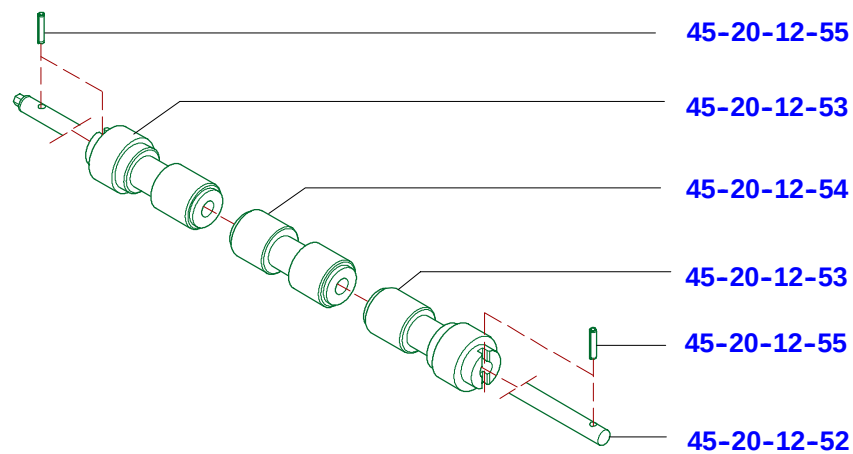
Page of drawing 104	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers

Ausführung Österreich und Holland

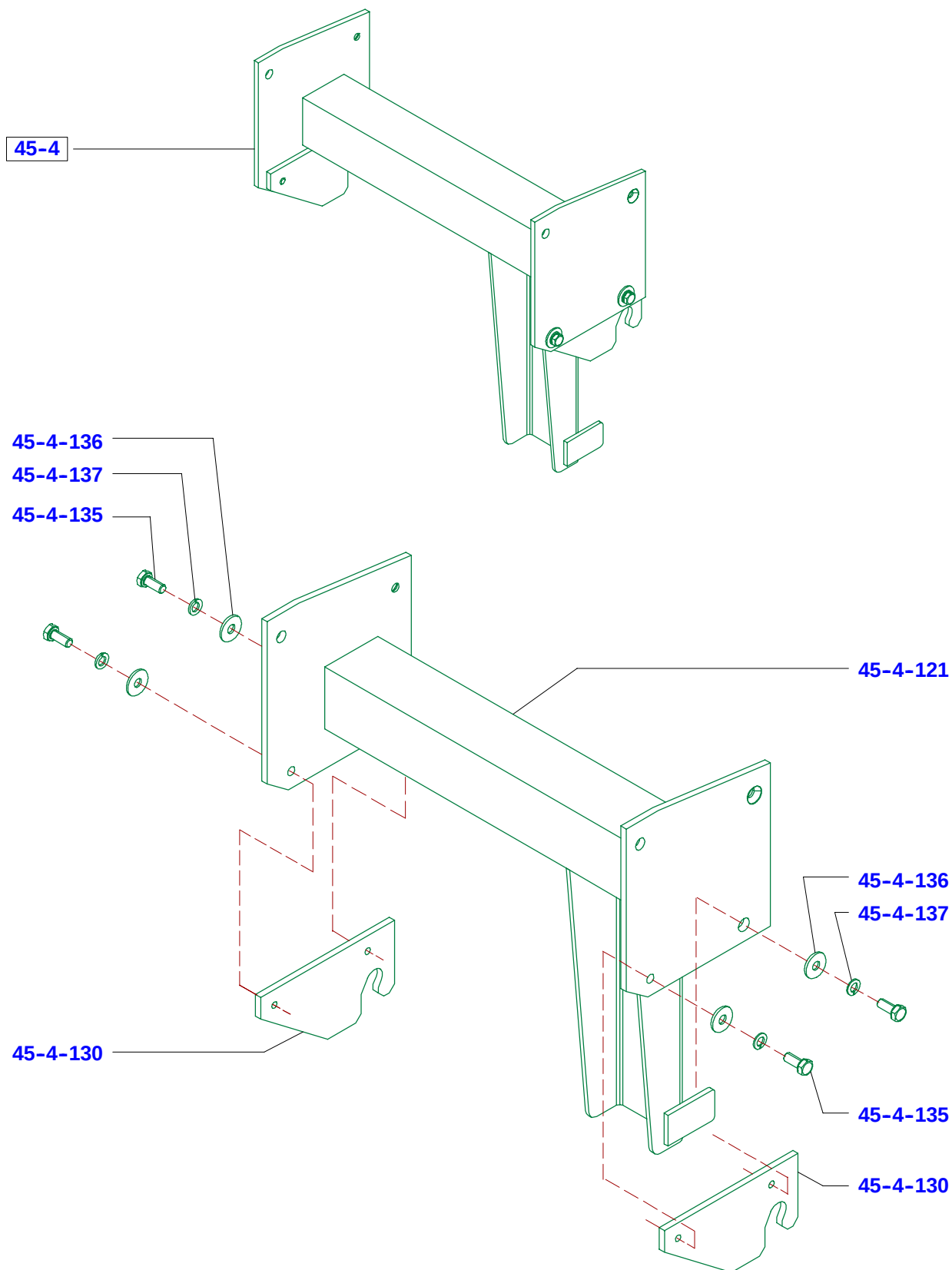


4



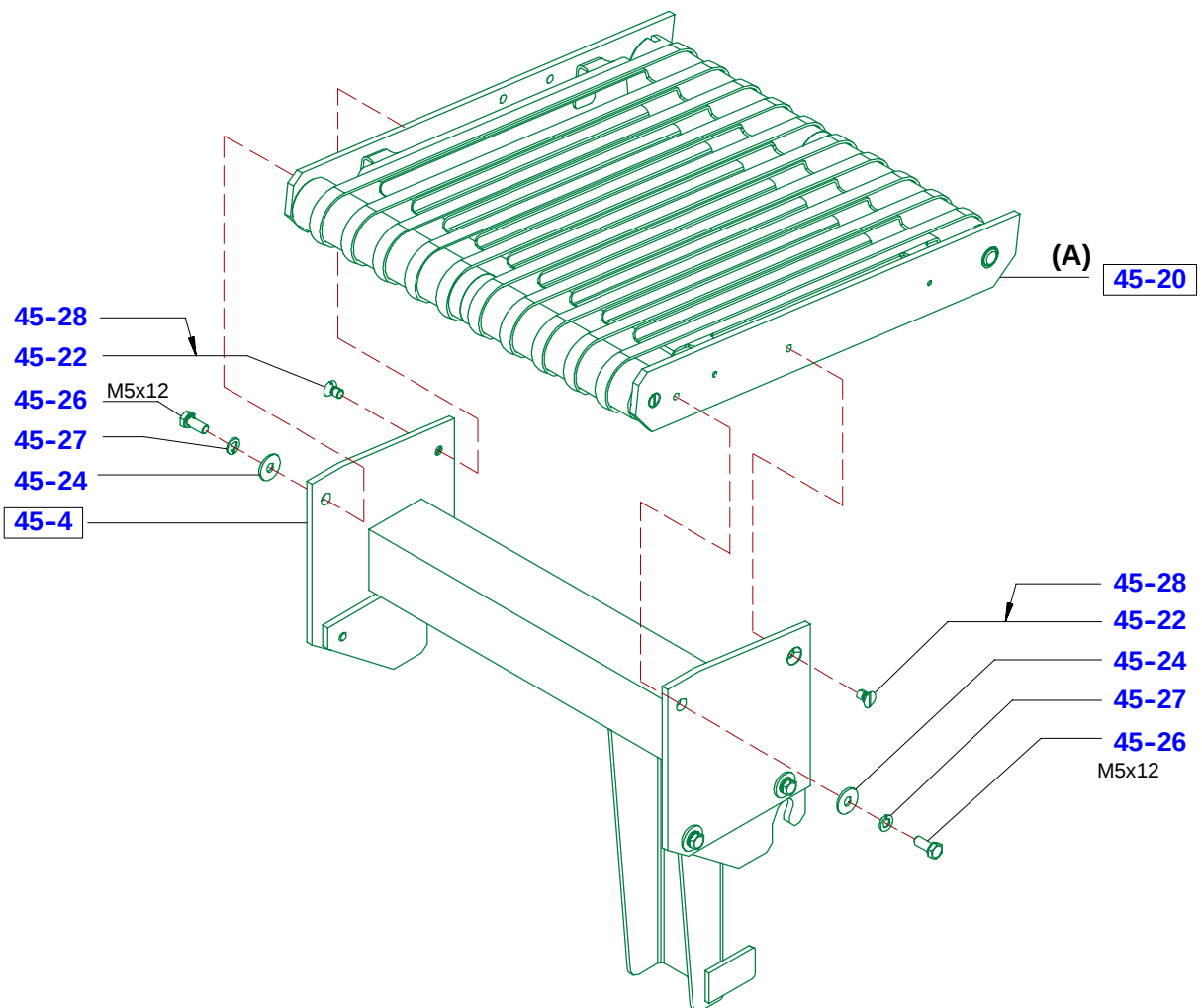
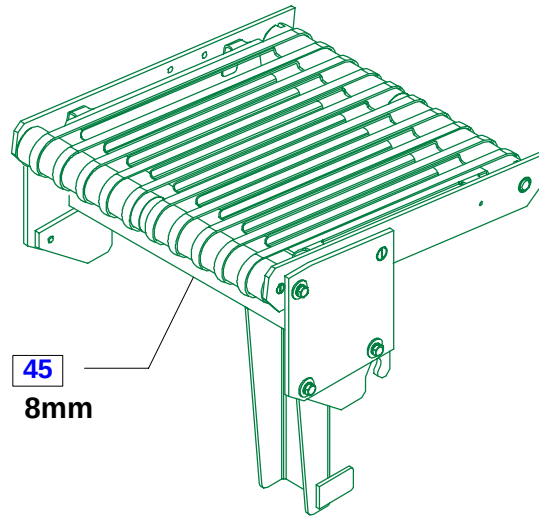
Removable conveyor belts and light barriers

Ausführung Österreich und Holland



Removable conveyor belts and light barriers

LP/LPI (8mm)

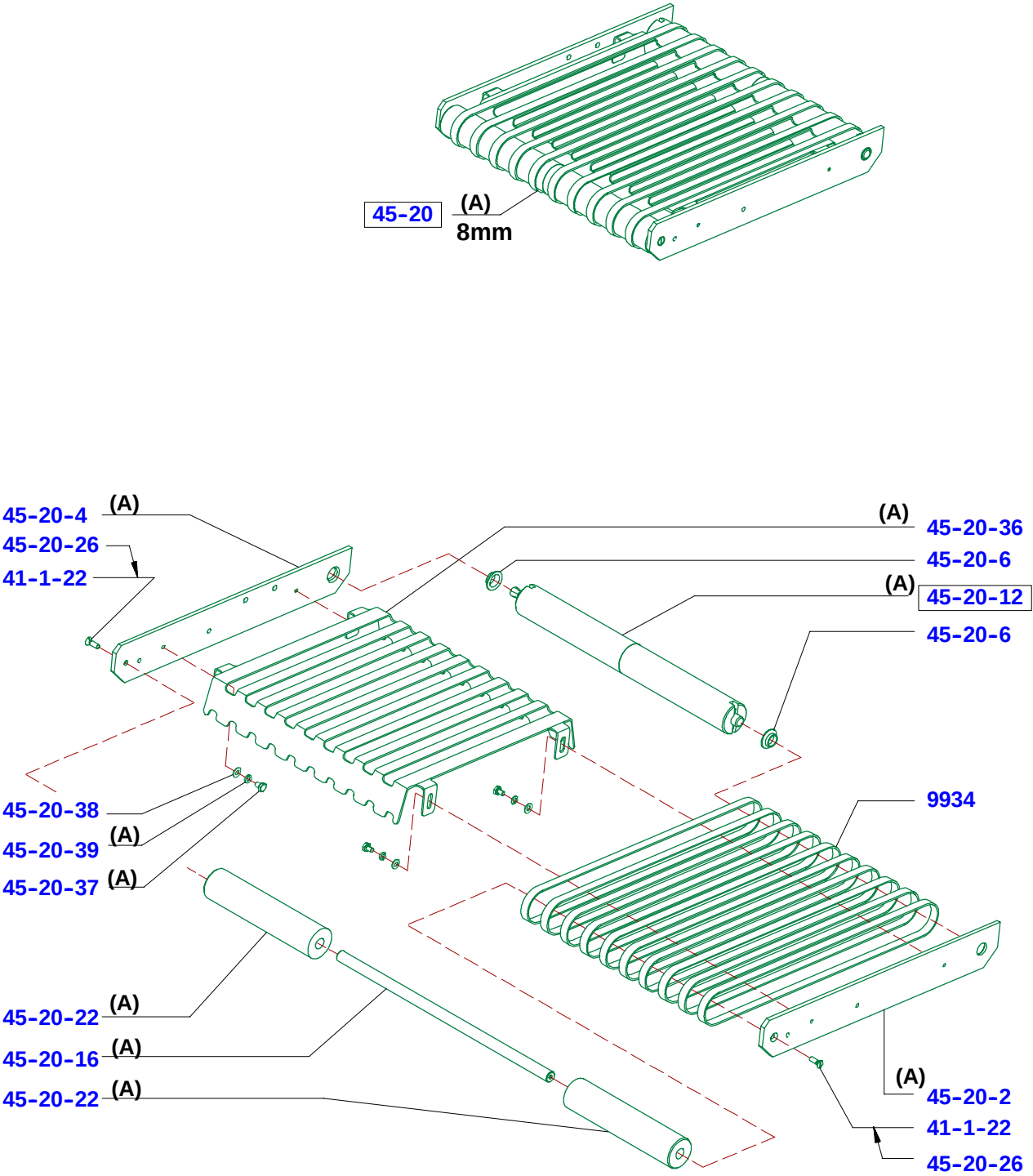


4

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 107
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Removable conveyor belts and light barriers

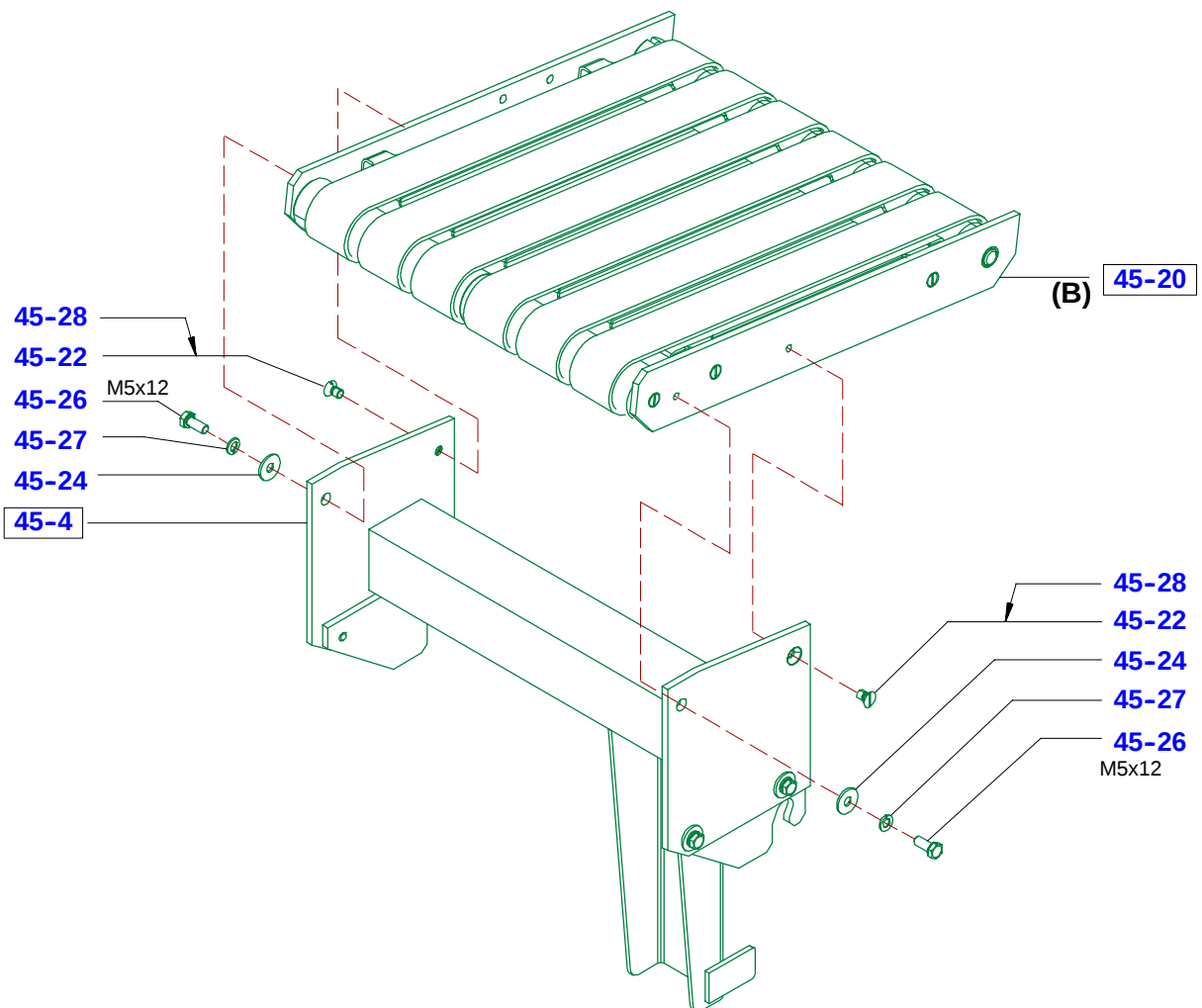
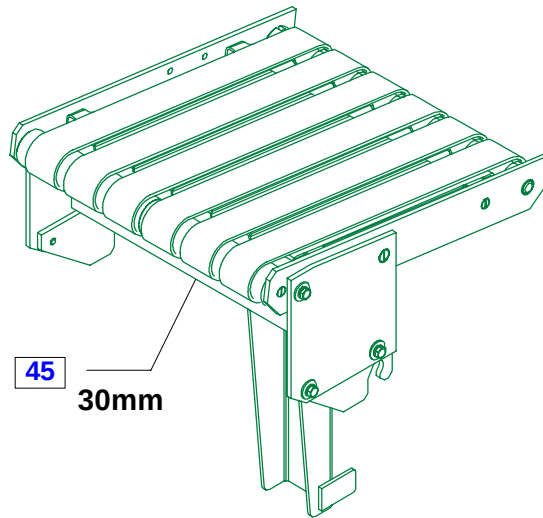
LP/LPI (8mm)



Page of drawing 108	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers

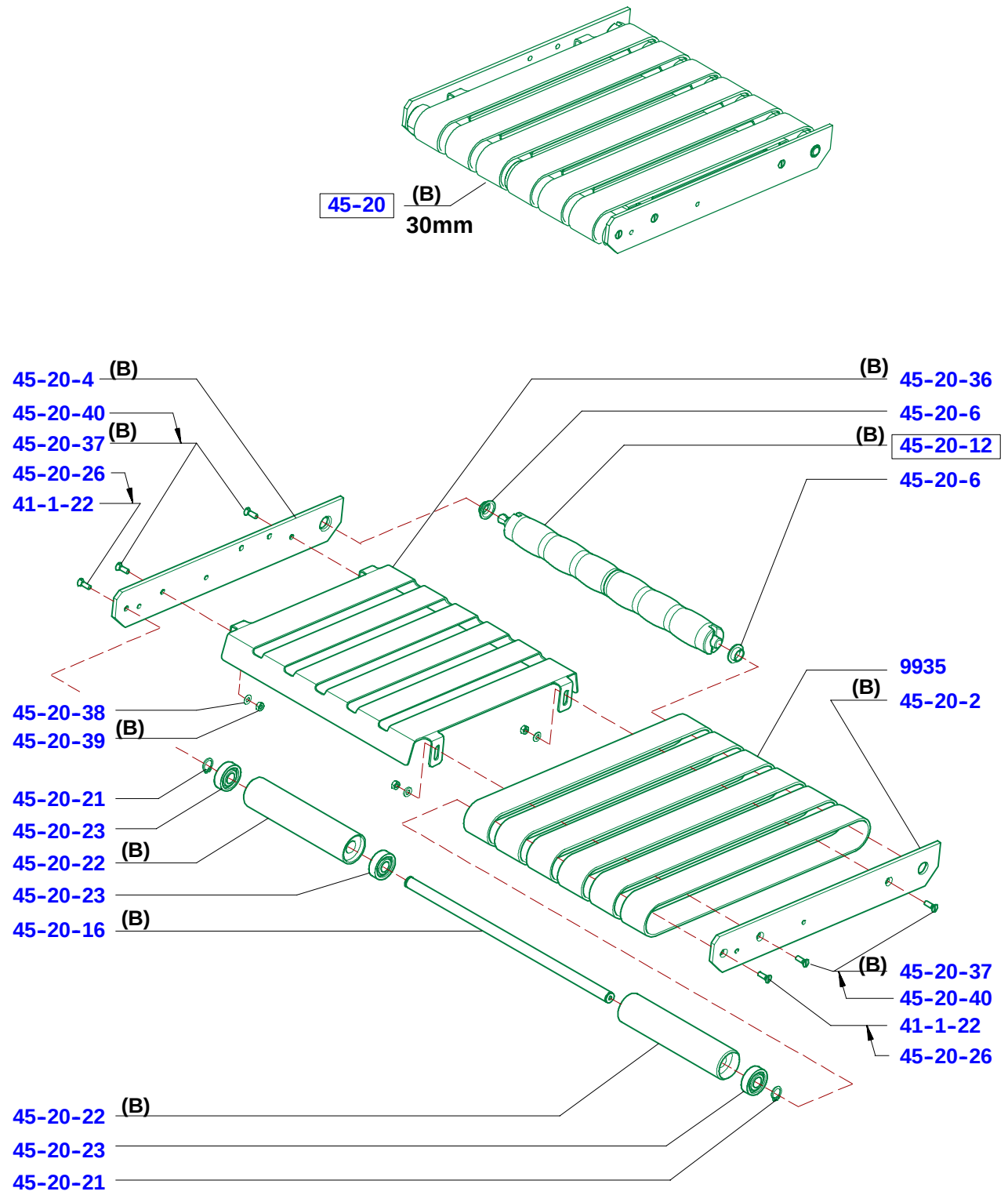
LP/LPI
(30mm)



Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 109
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Removable conveyor belts and light barriers

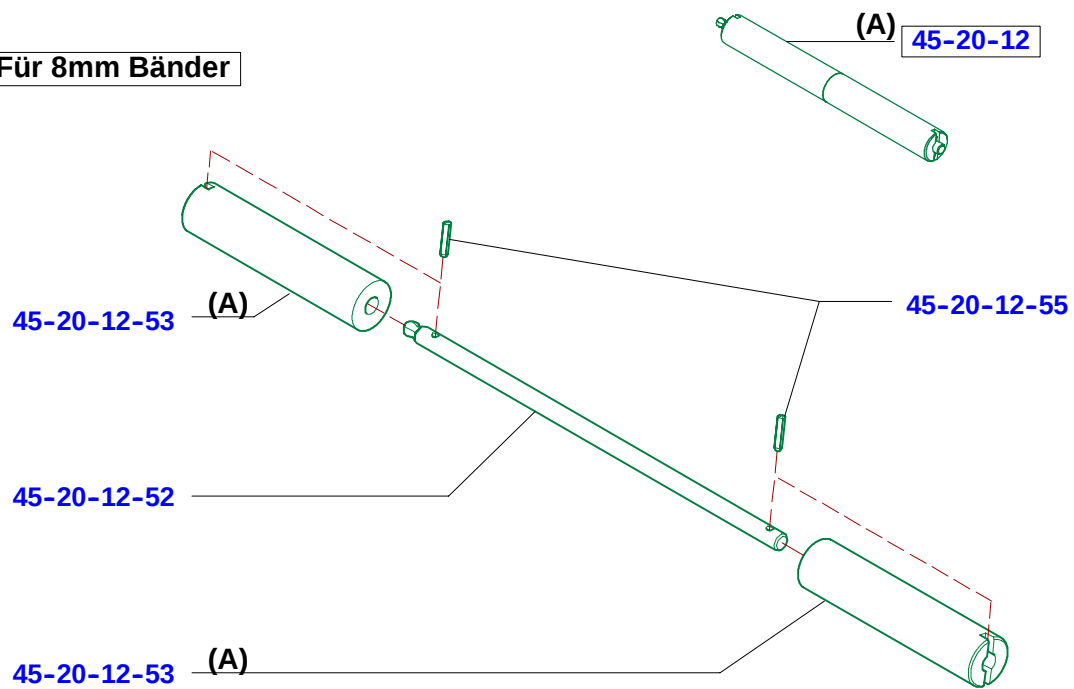
LP/LPI
(30mm)



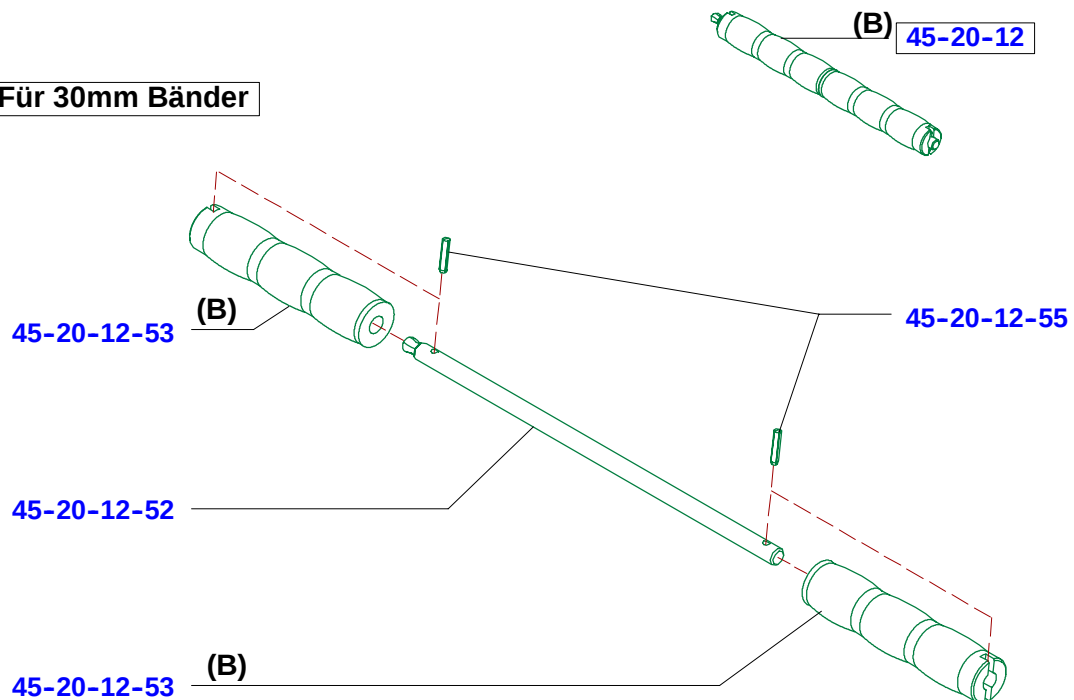
Page of drawing 110	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Removable conveyor belts and light barriers

Für 8mm Bänder

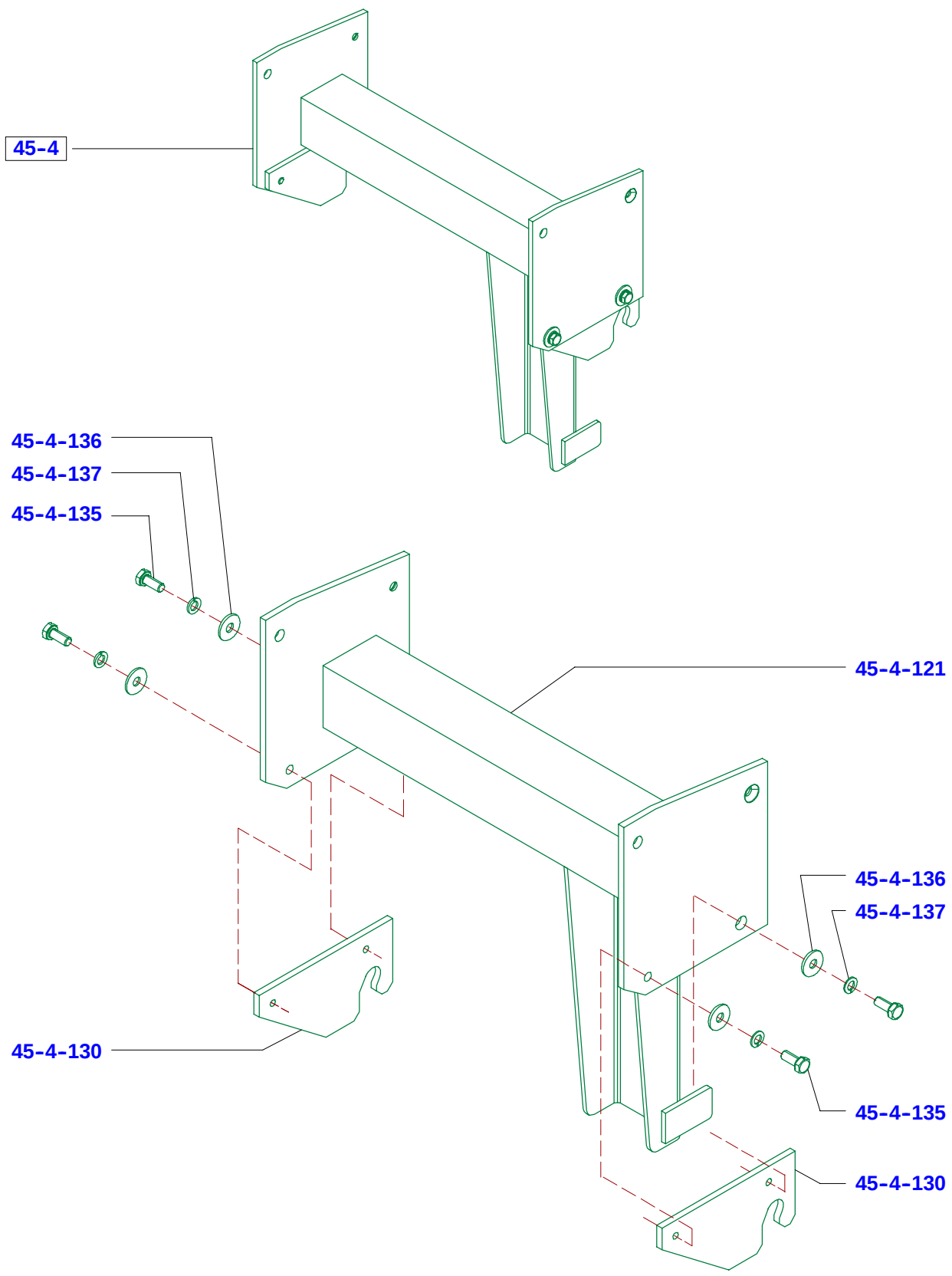


Für 30mm Bänder

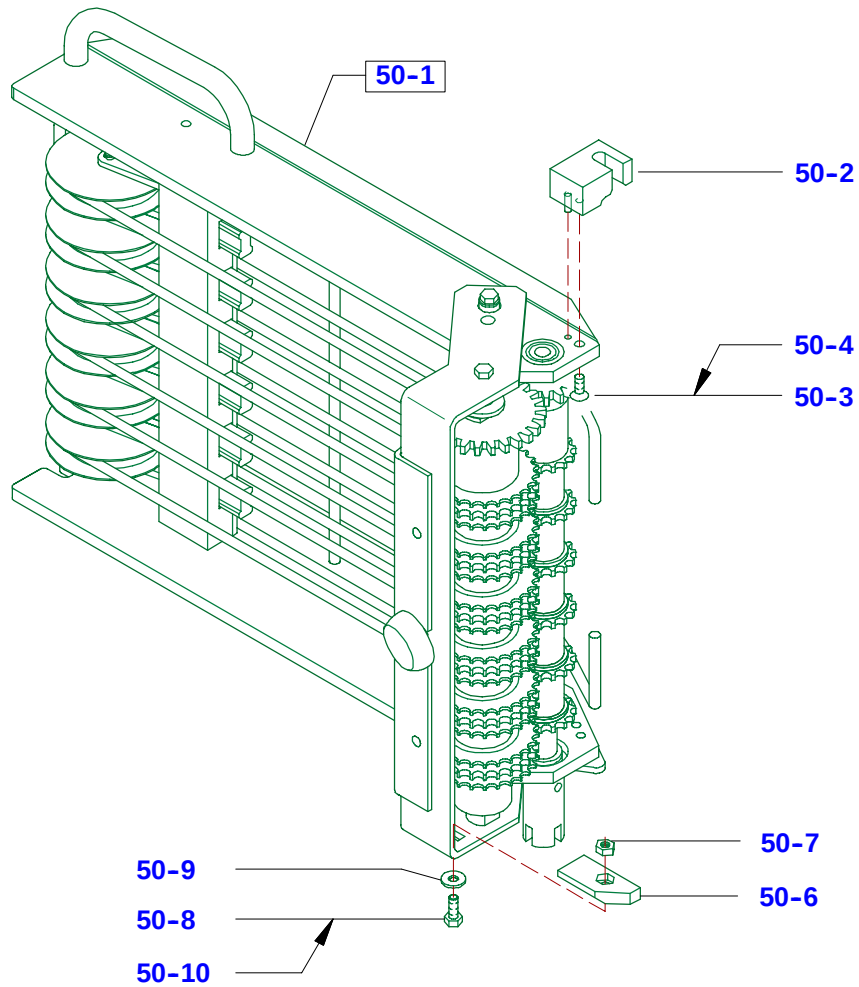
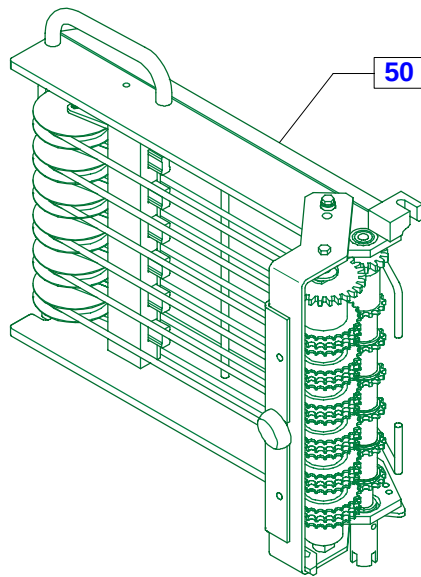


Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 111
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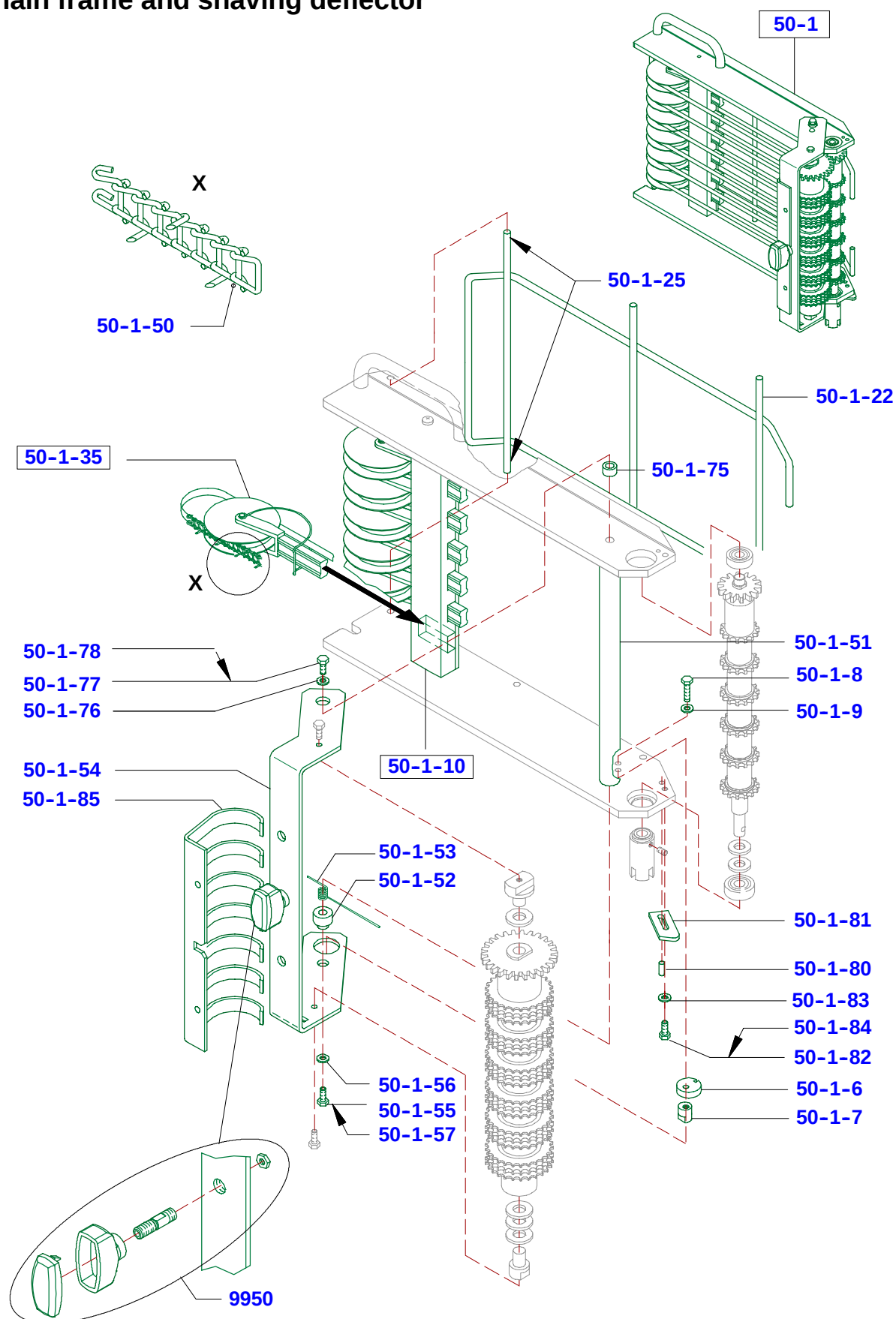
Removable conveyor belts and light barriers



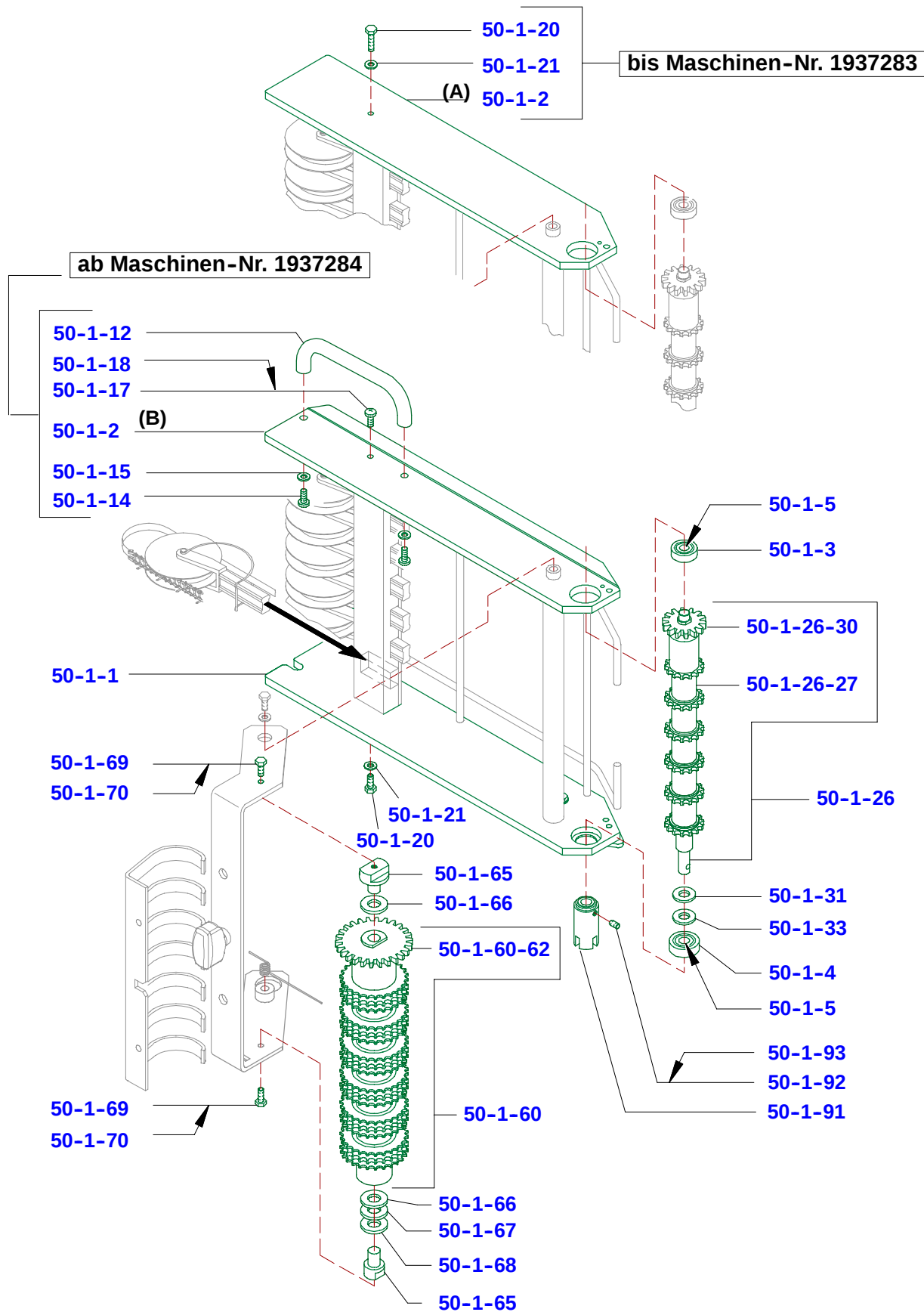
Chain frame and shaving deflector



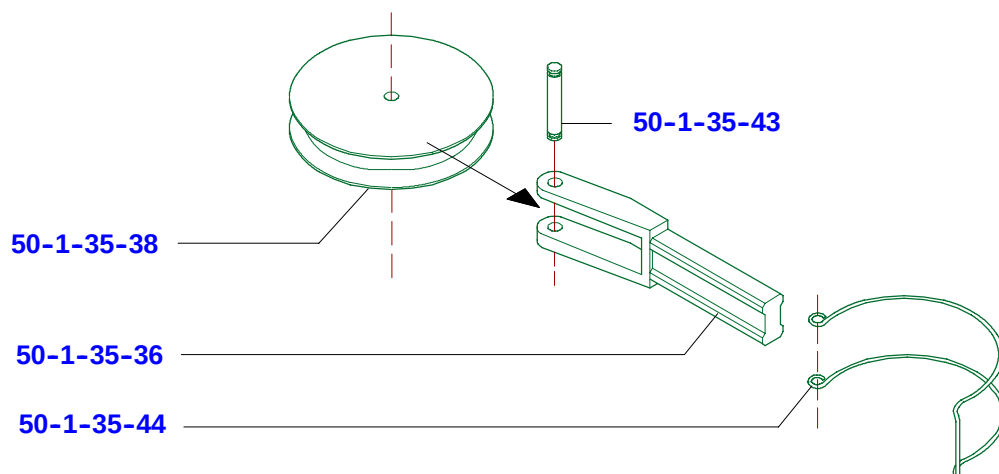
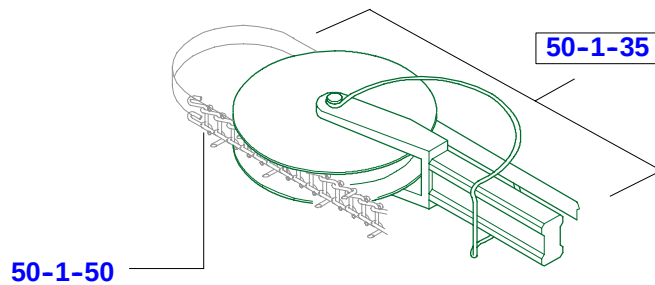
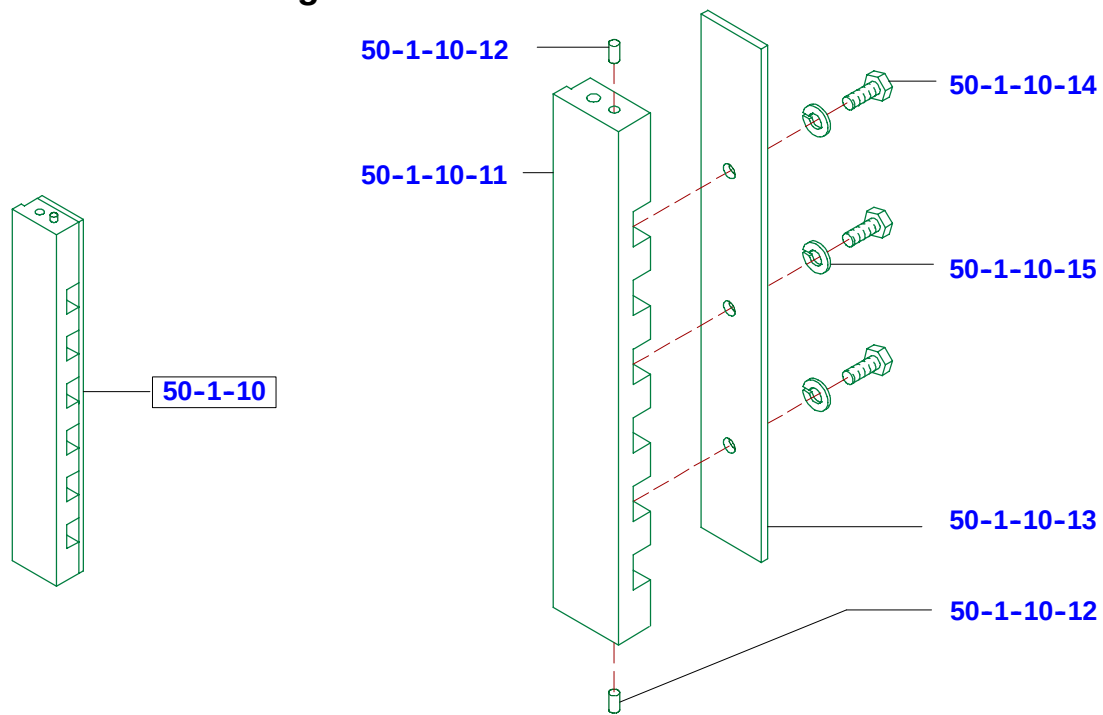
Chain frame and shaving deflector



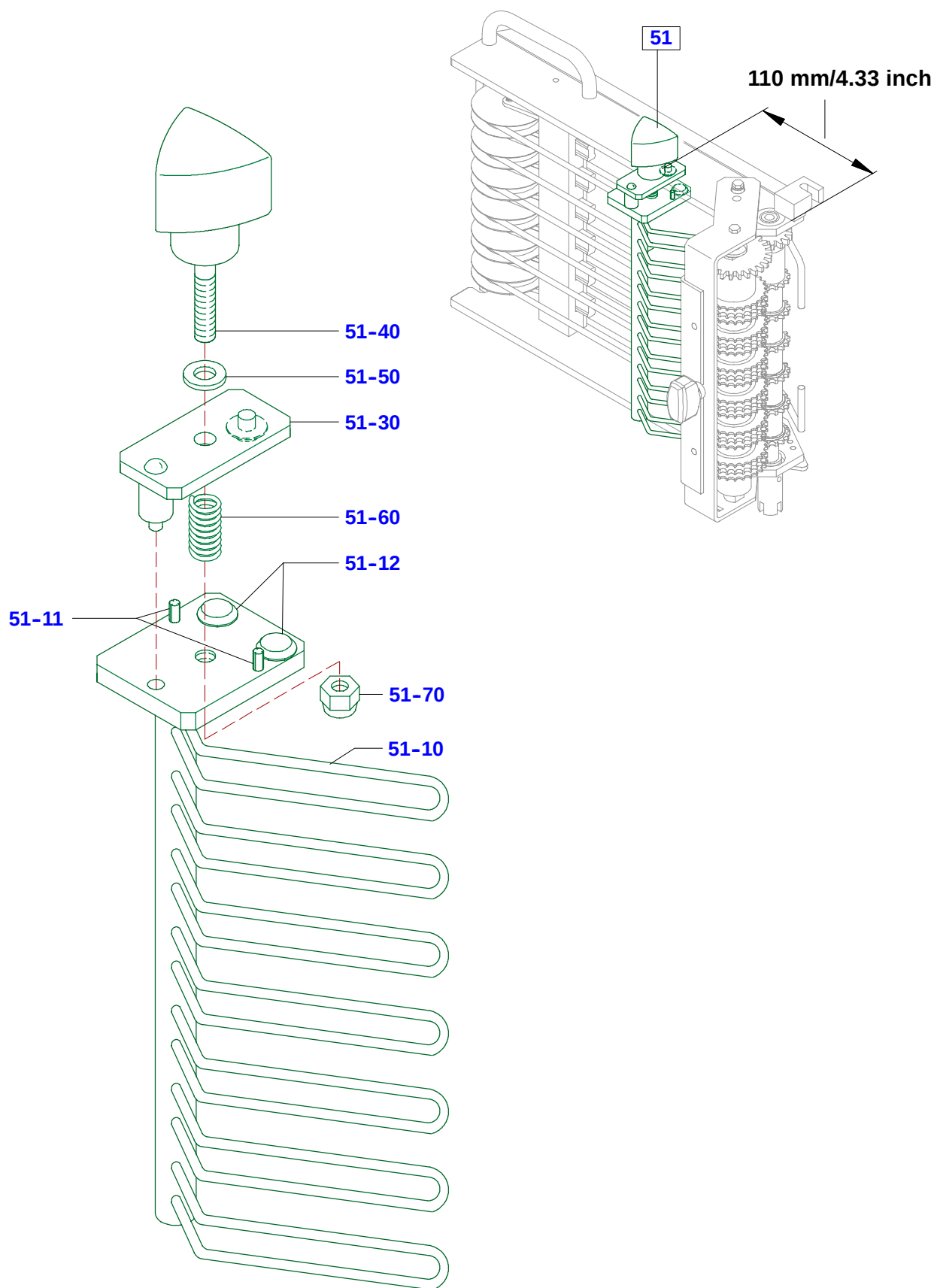
Chain frame and shaving deflector



Chain frame and shaving deflector



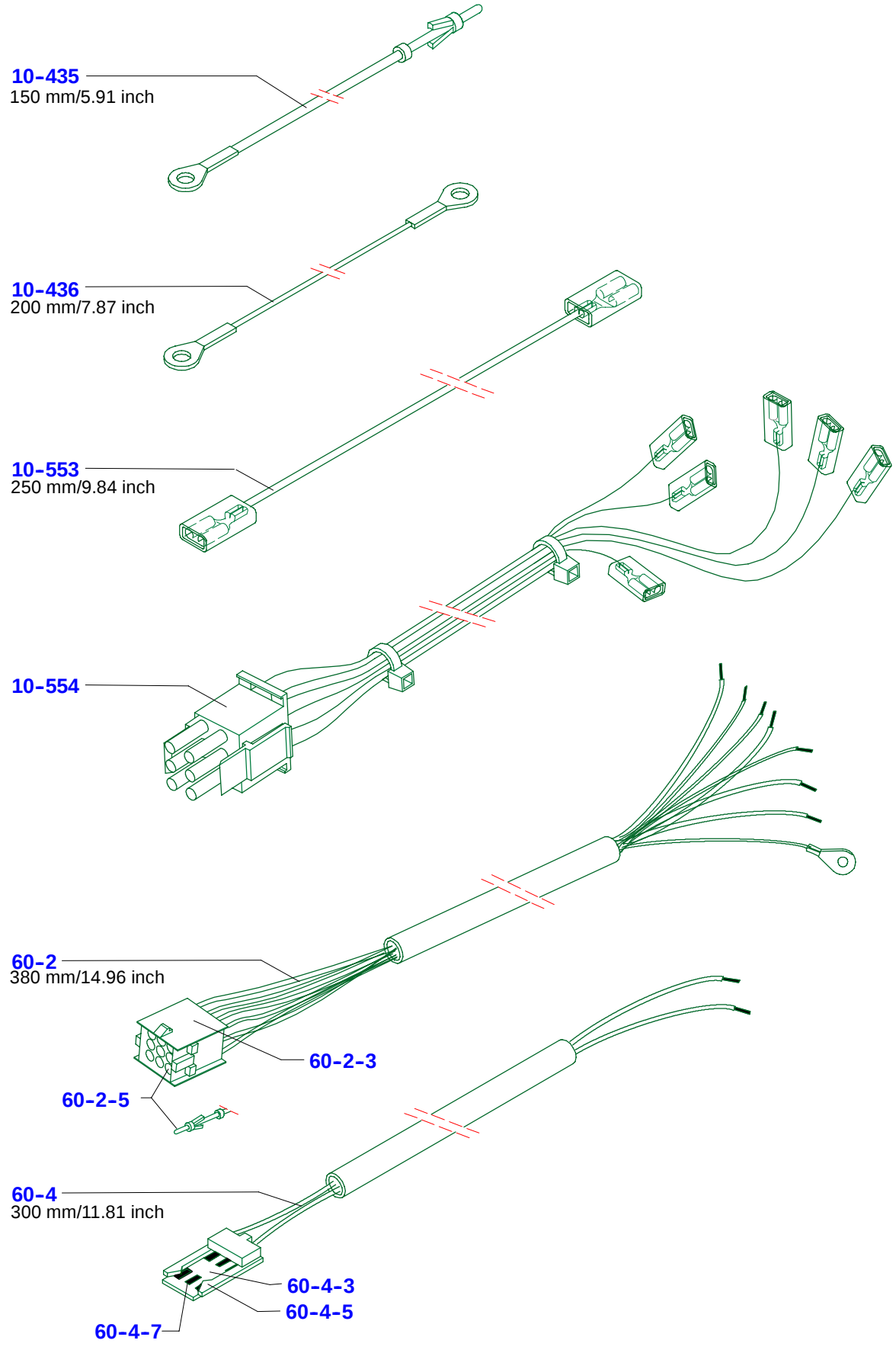
Chain frame and shaving deflector



4

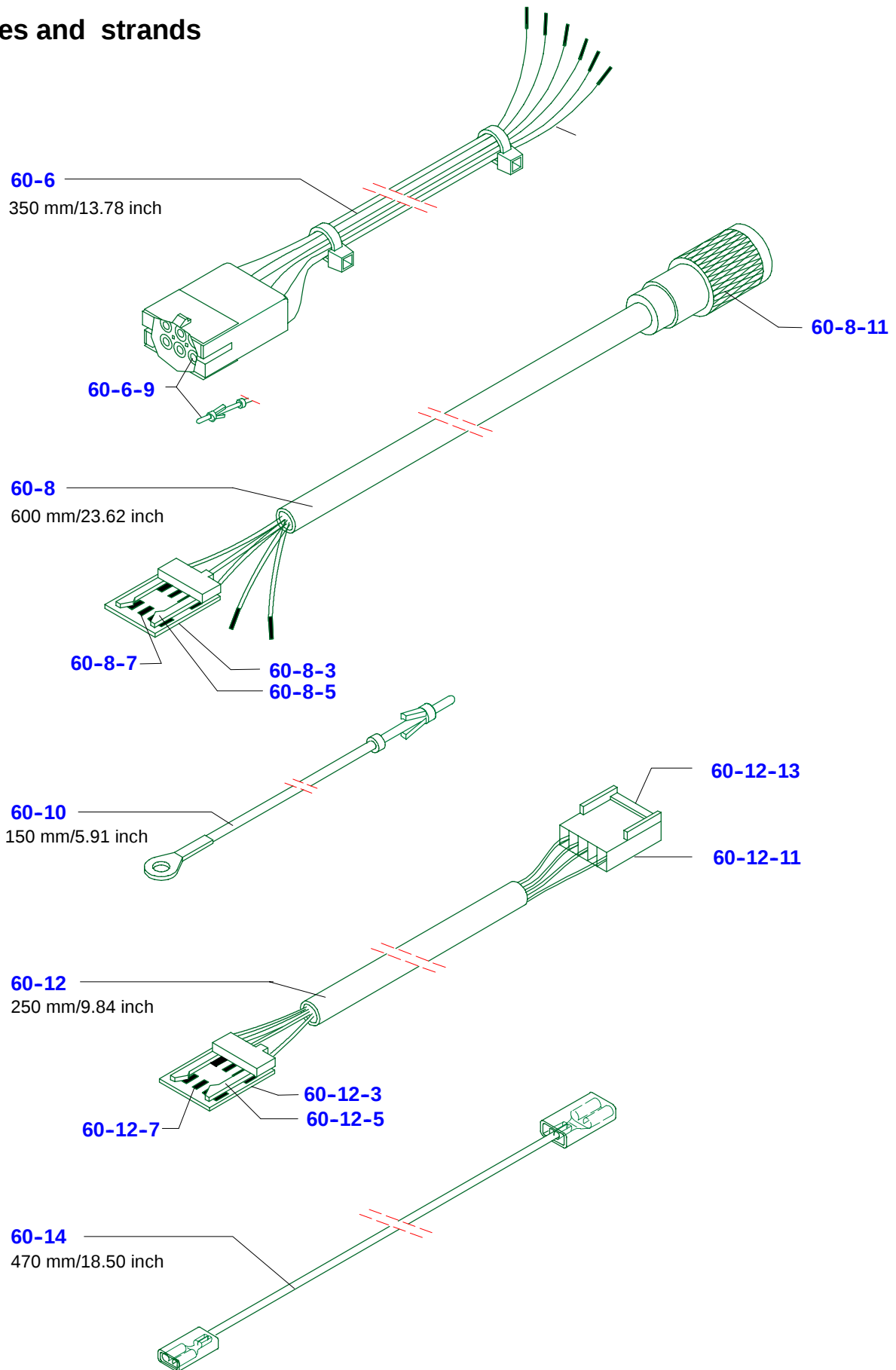
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 117
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Cables and strands



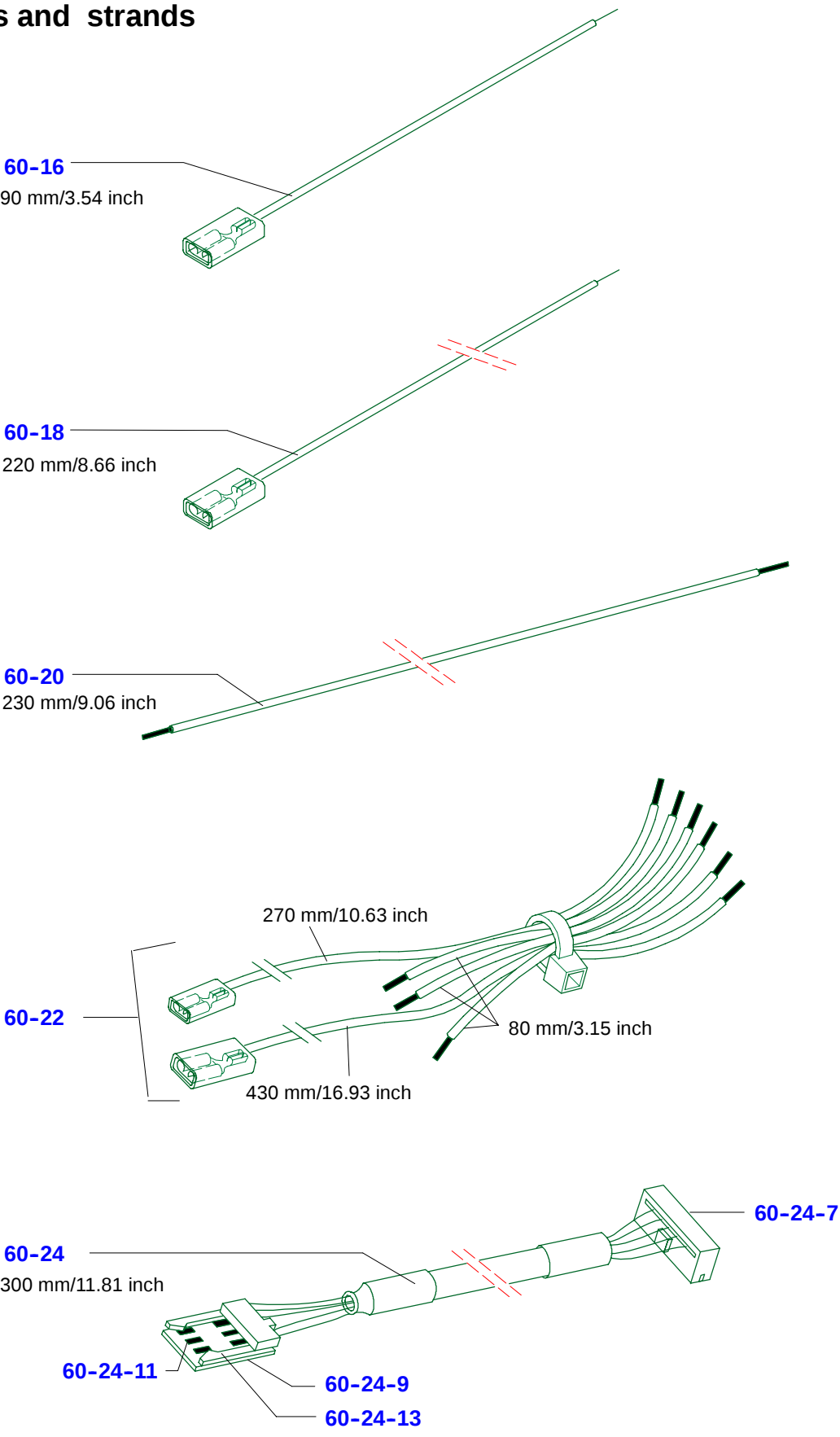
Page of drawing 118	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Cables and strands



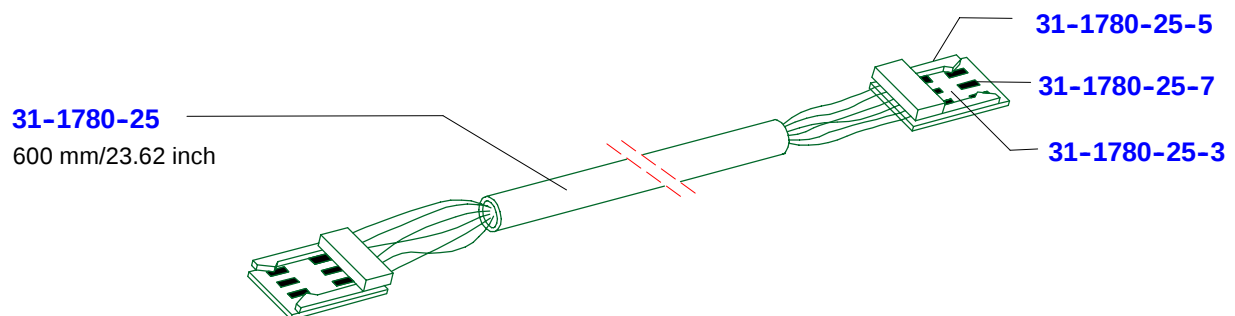
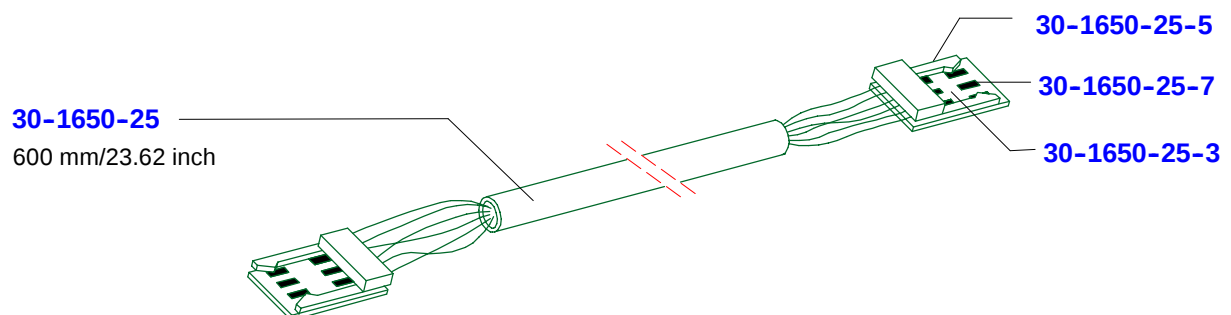
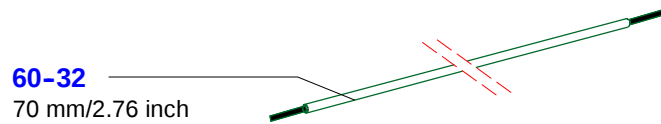
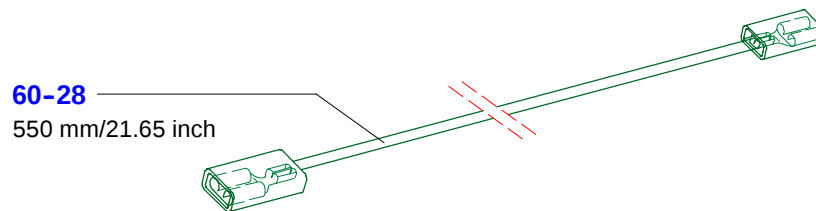
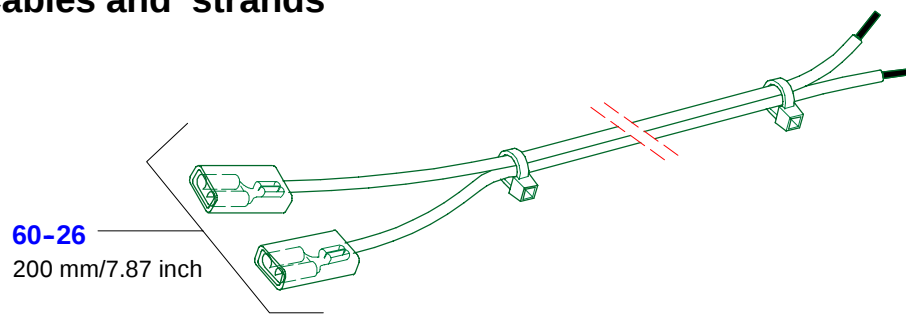
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 119
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Cables and strands



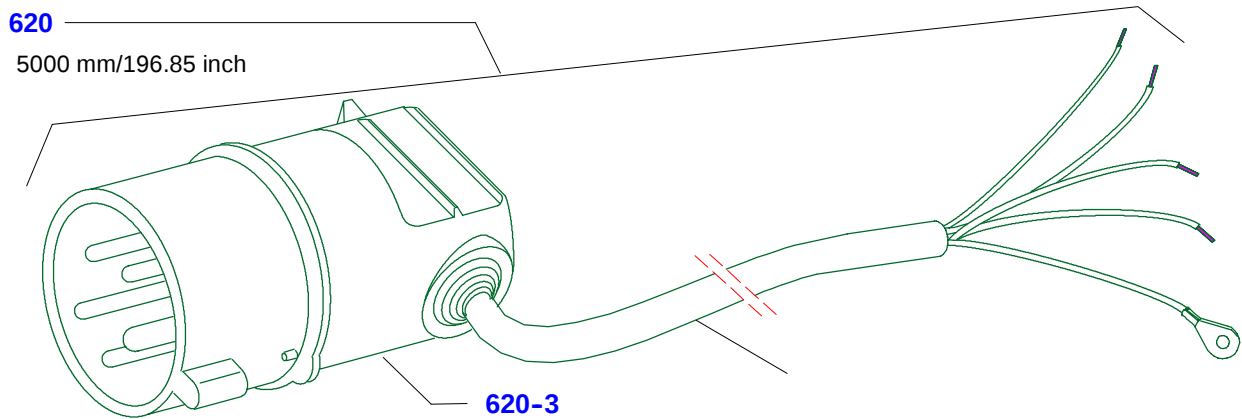
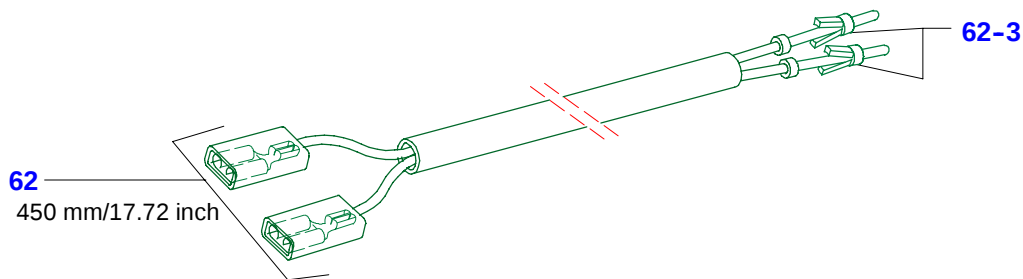
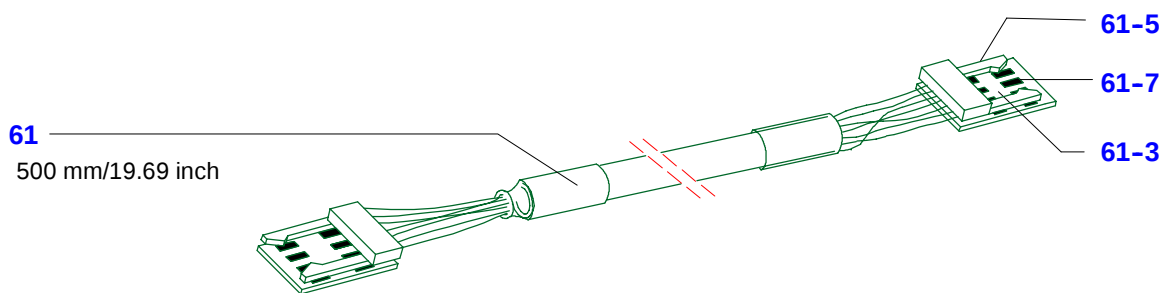
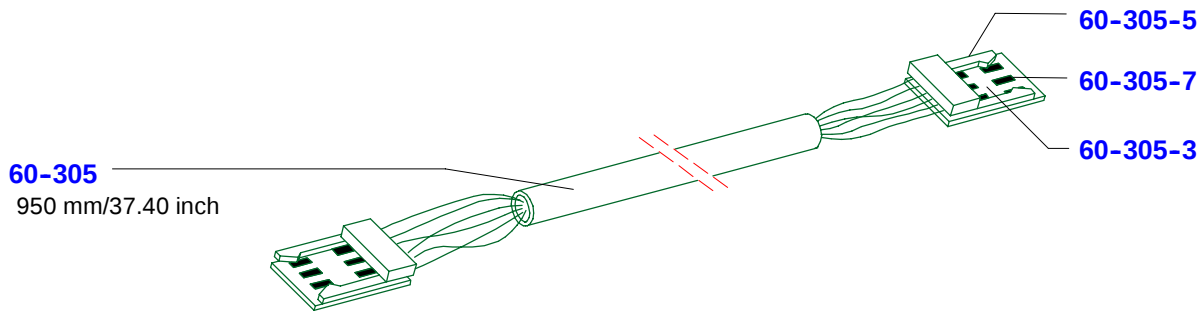
Page of drawing 120	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Cables and strands



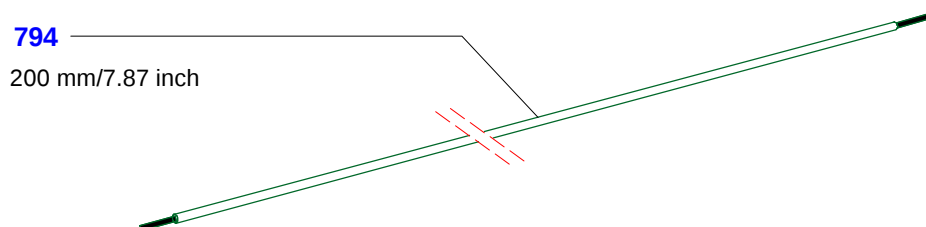
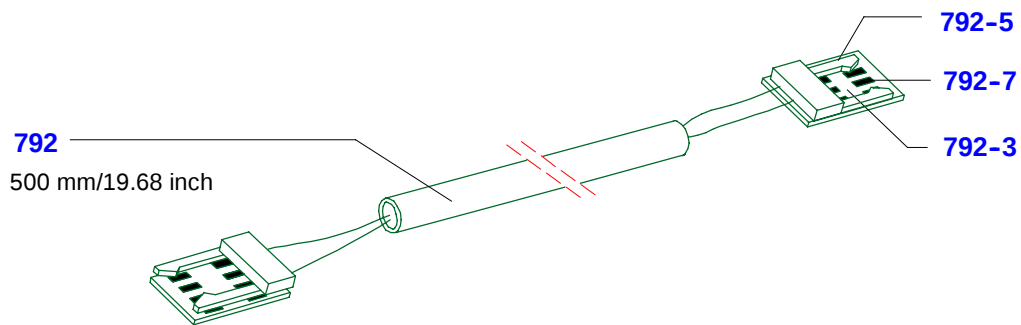
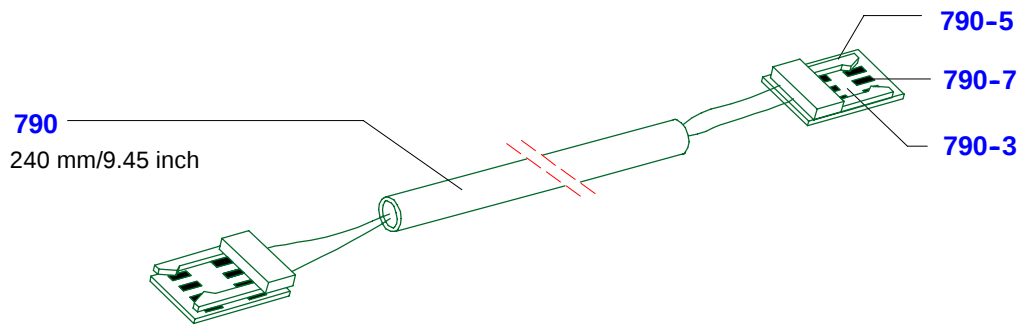
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 121
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Cables and strands

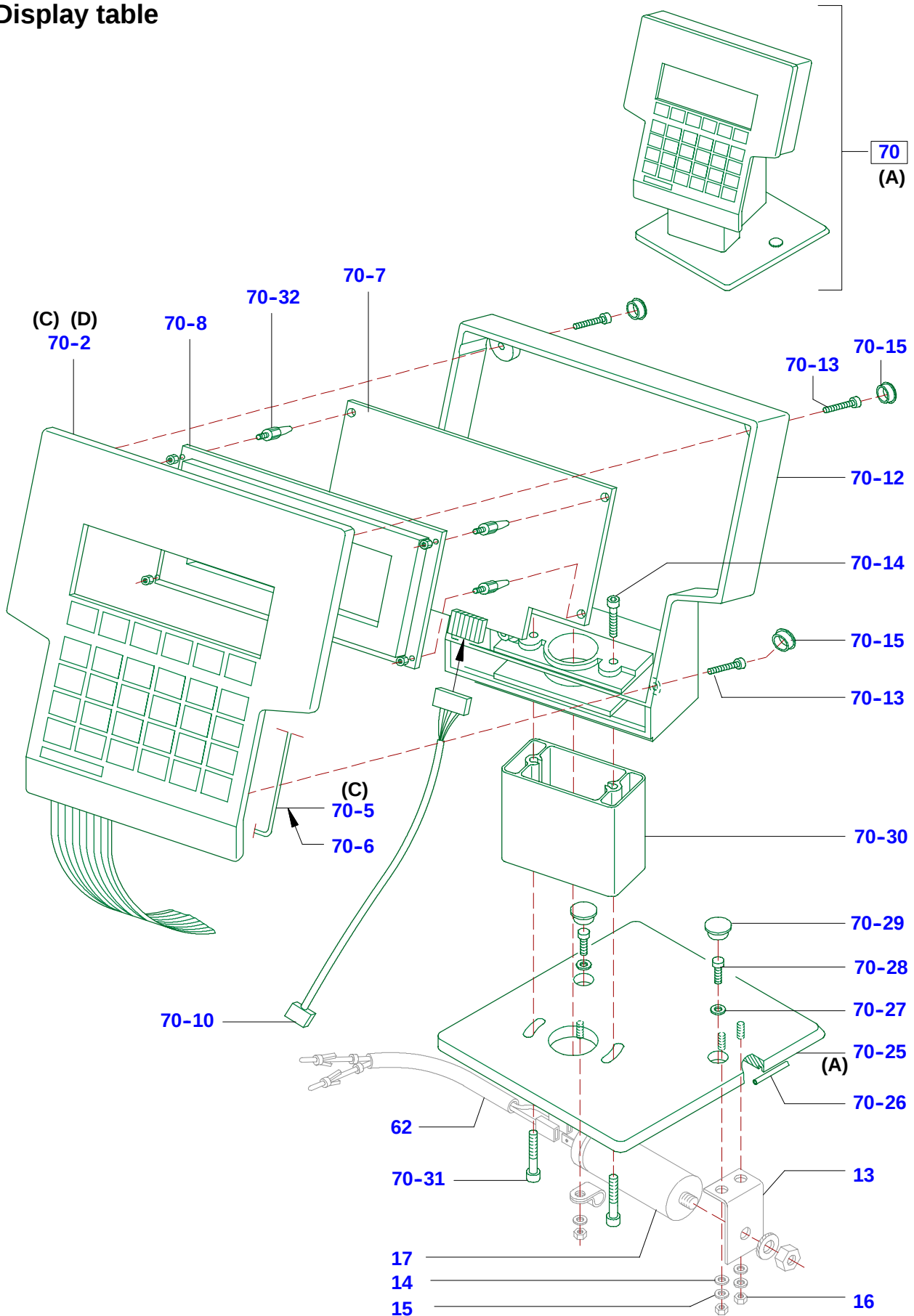


Page of drawing 122	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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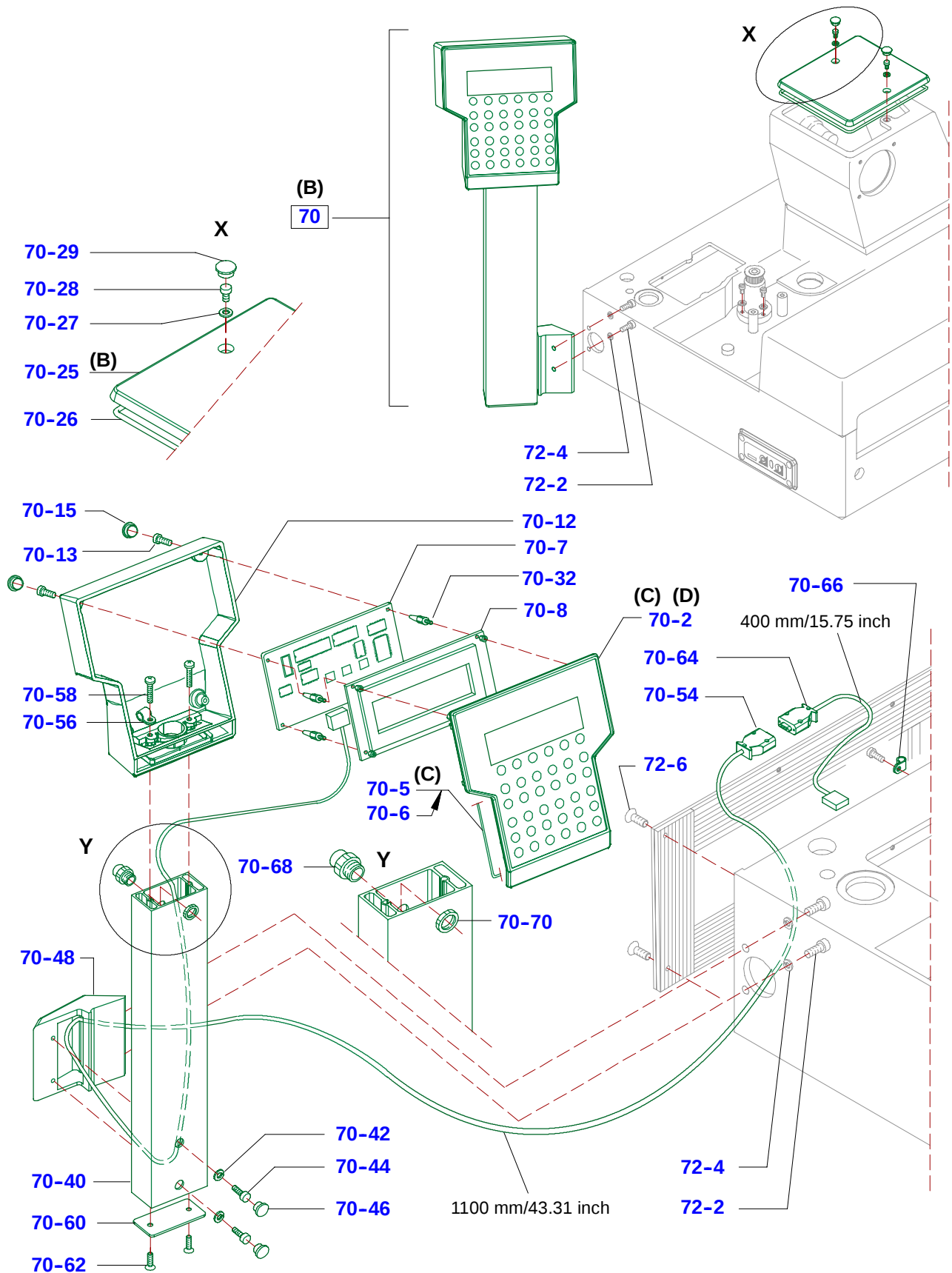
Cables and strands



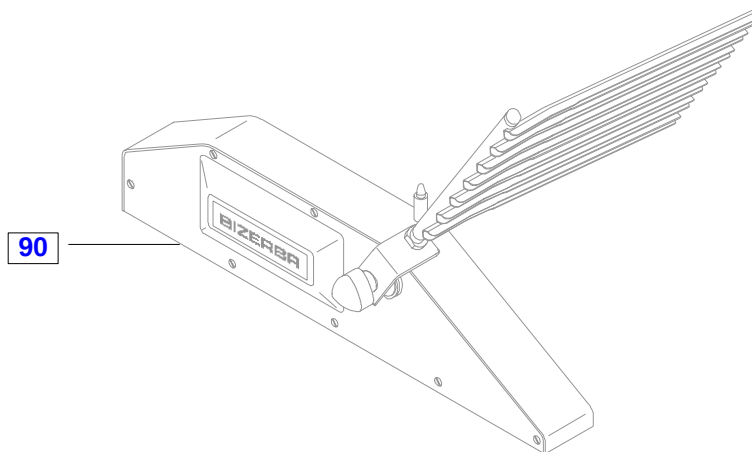
Display table



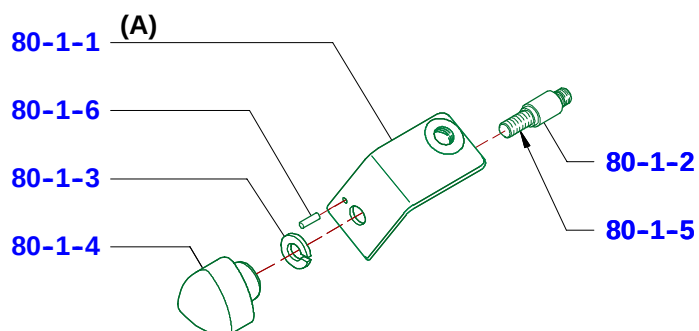
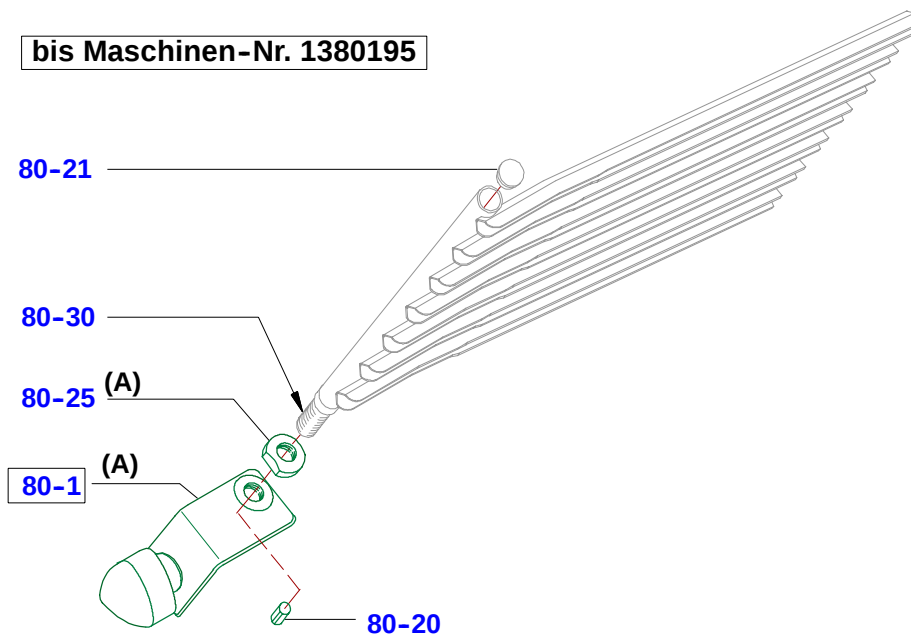
Display table



Depositing arm

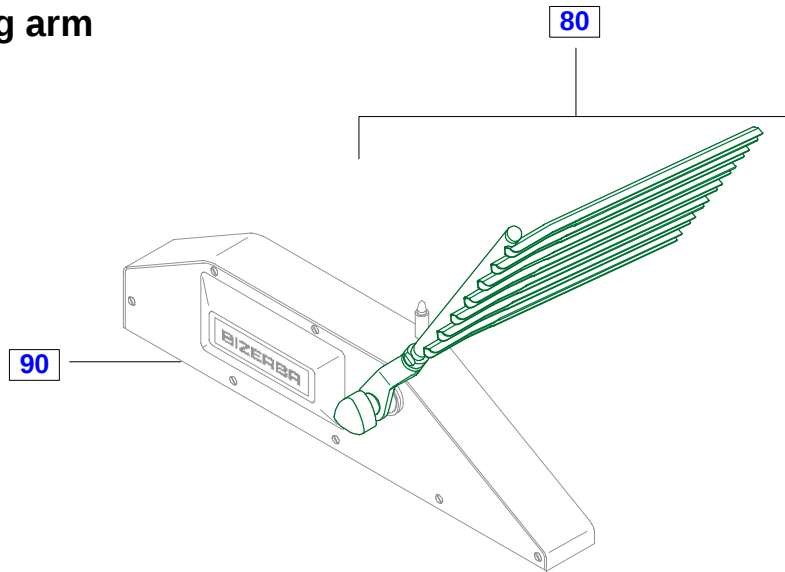


bis Maschinen-Nr. 1380195

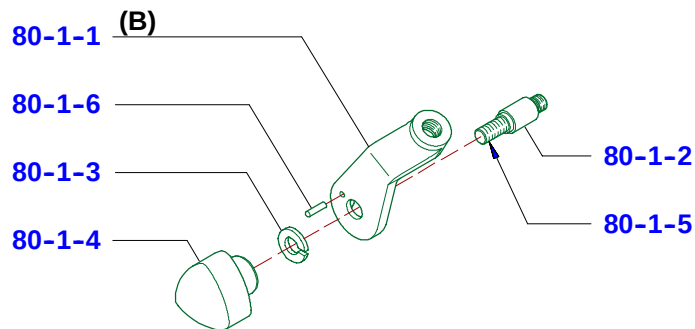
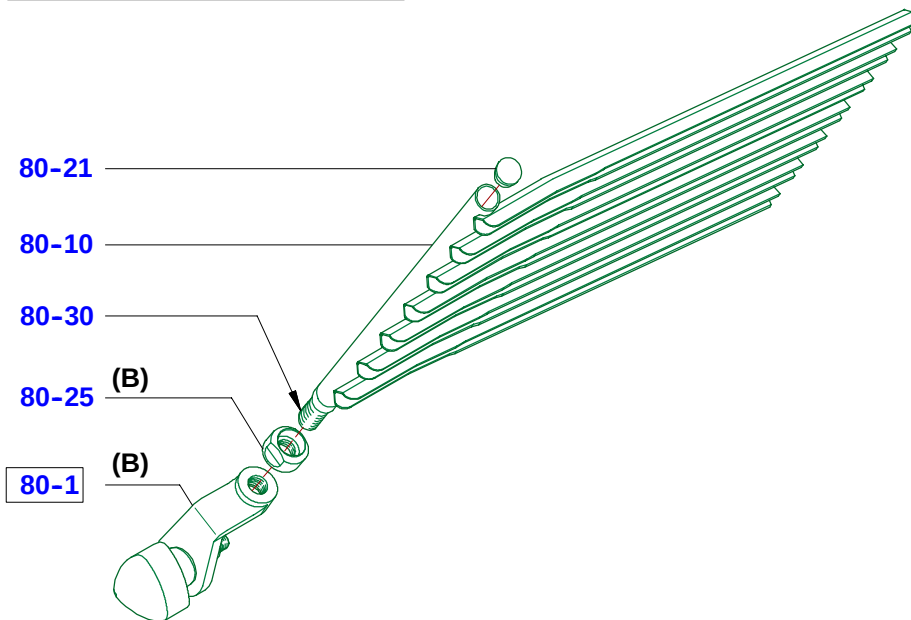


Page of drawing 126	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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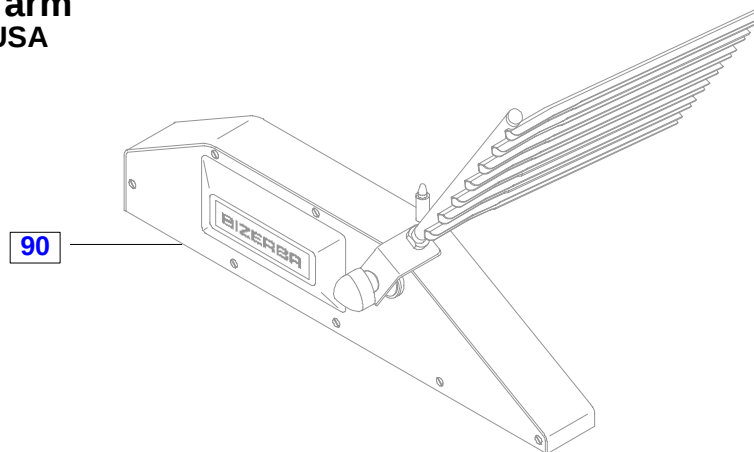
Depositing arm



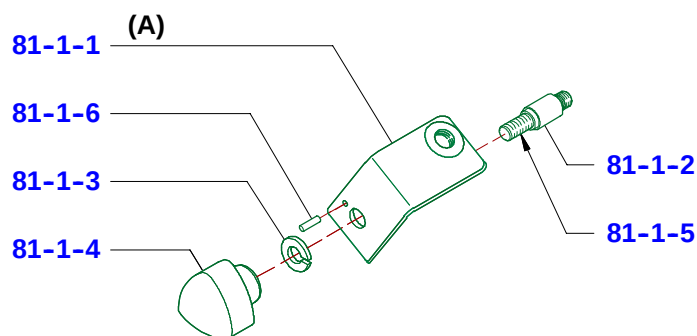
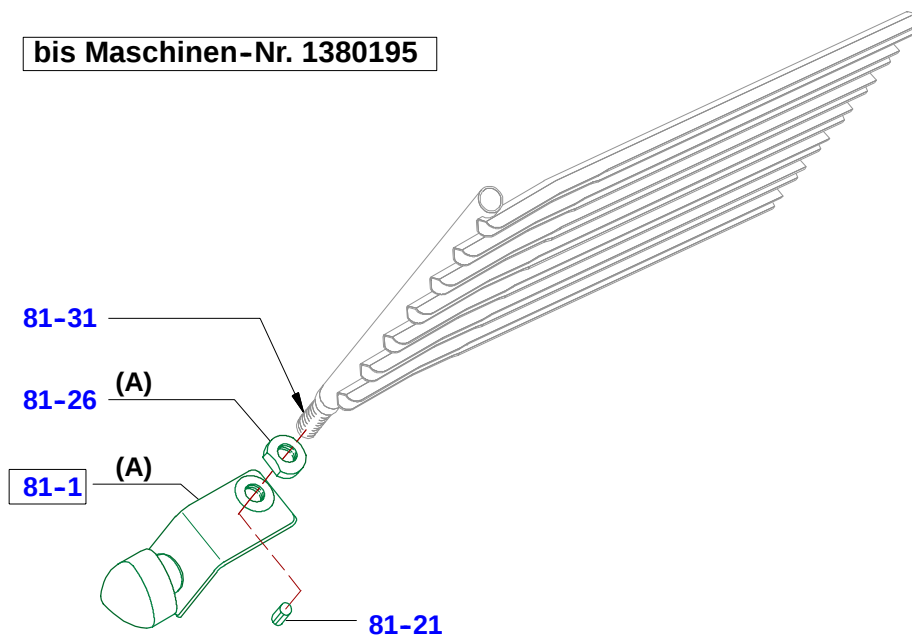
ab Maschinen-Nr. 1380196



Depositing arm **Ausführung USA**

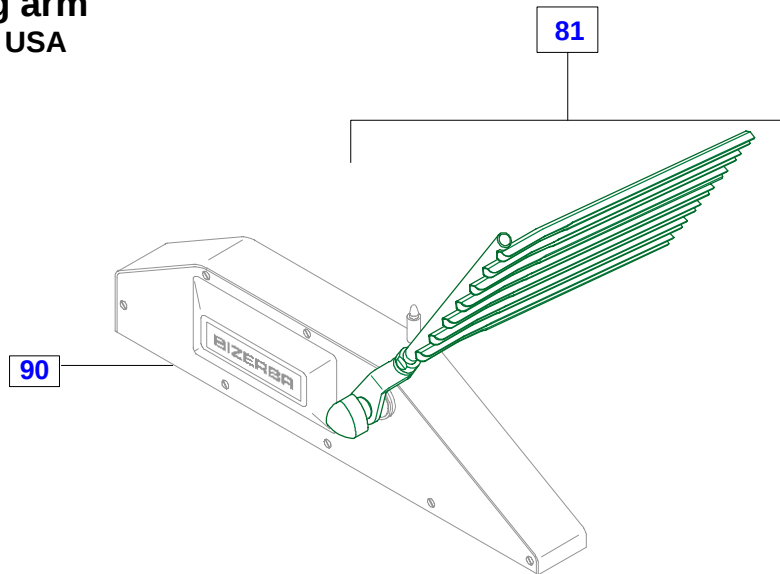


bis Maschinen-Nr. 1380195

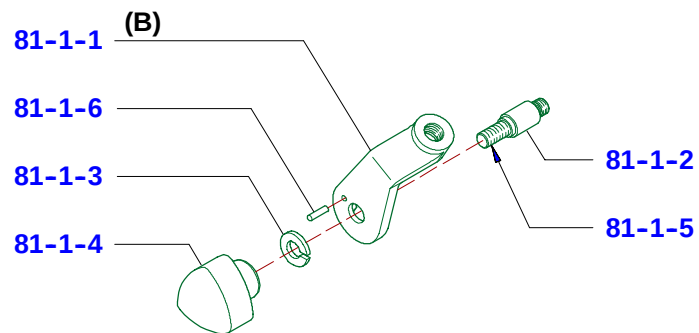
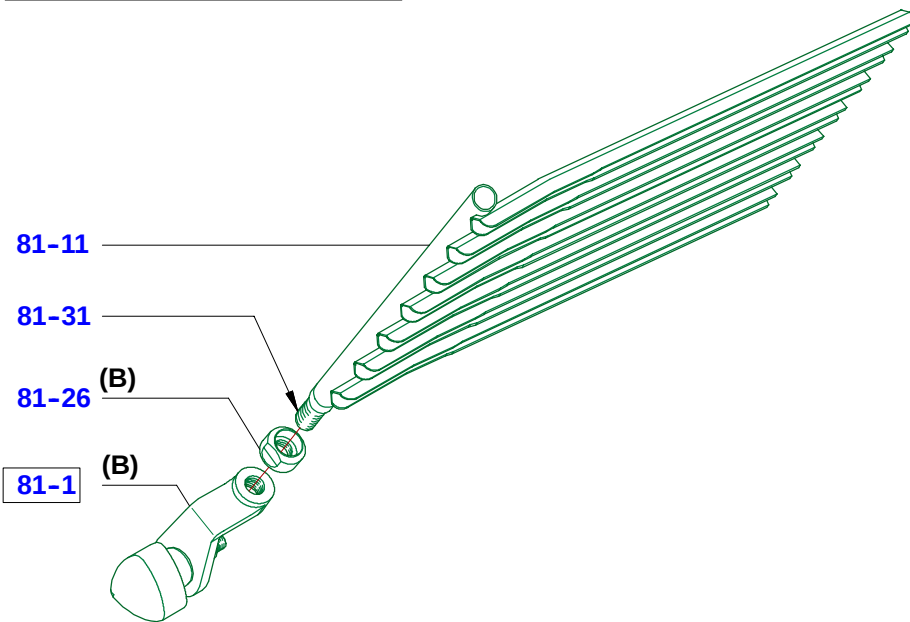


Page of drawing 128	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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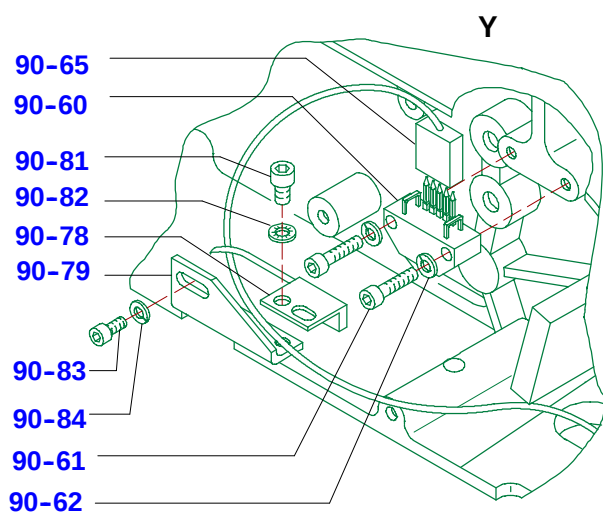
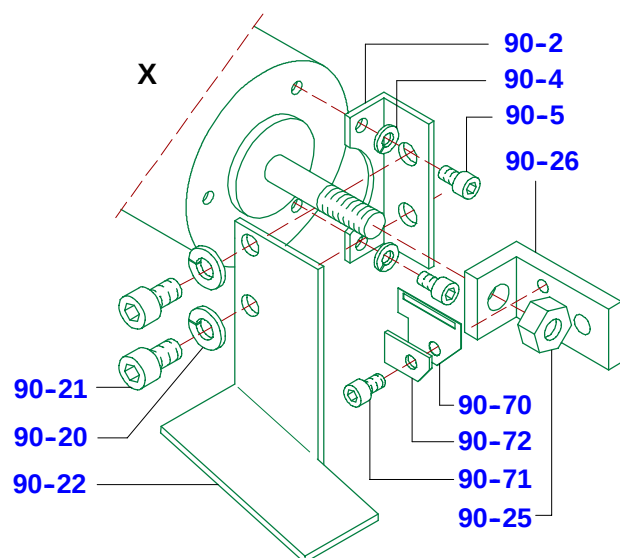
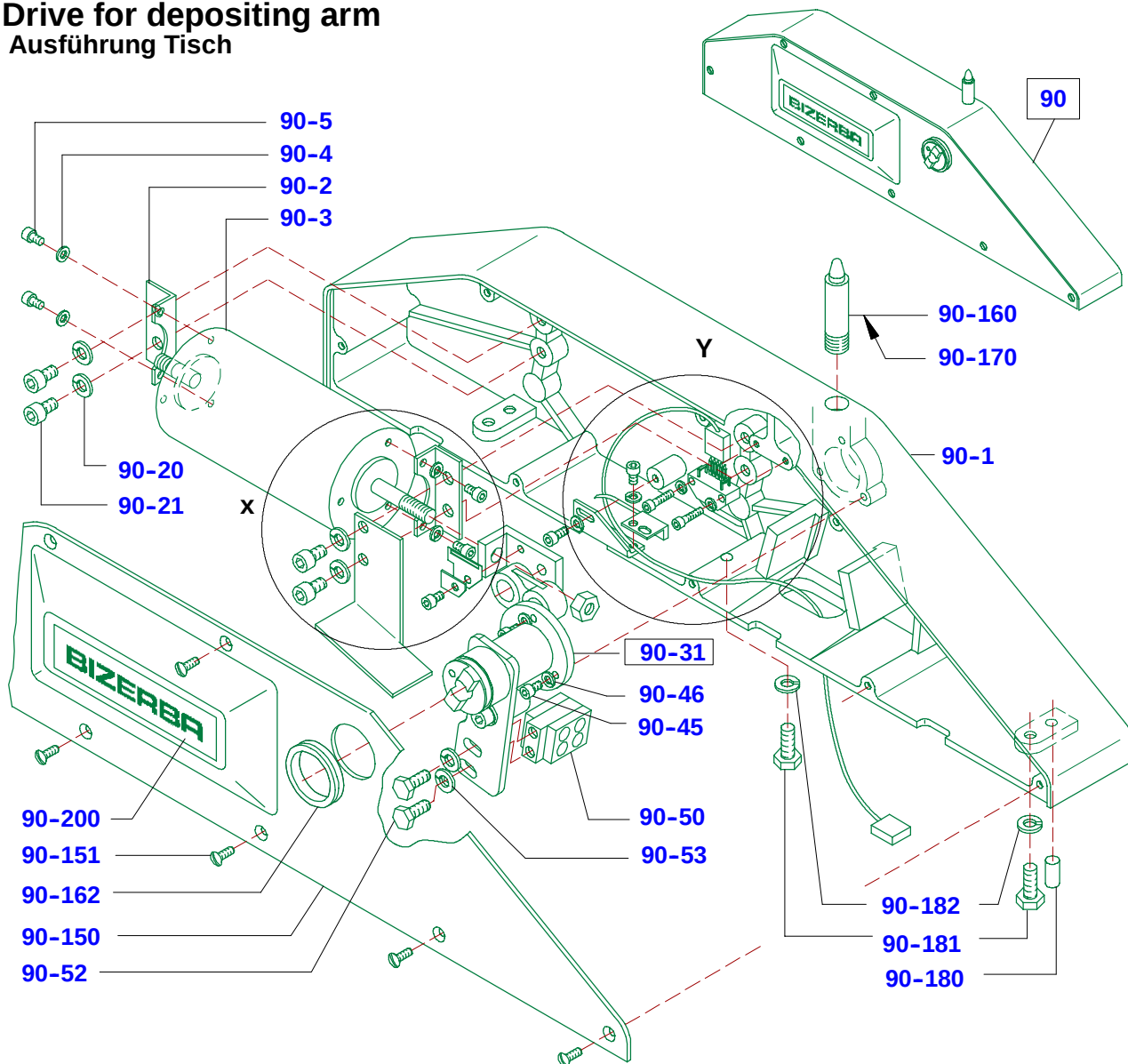
Depositing arm Ausführung USA



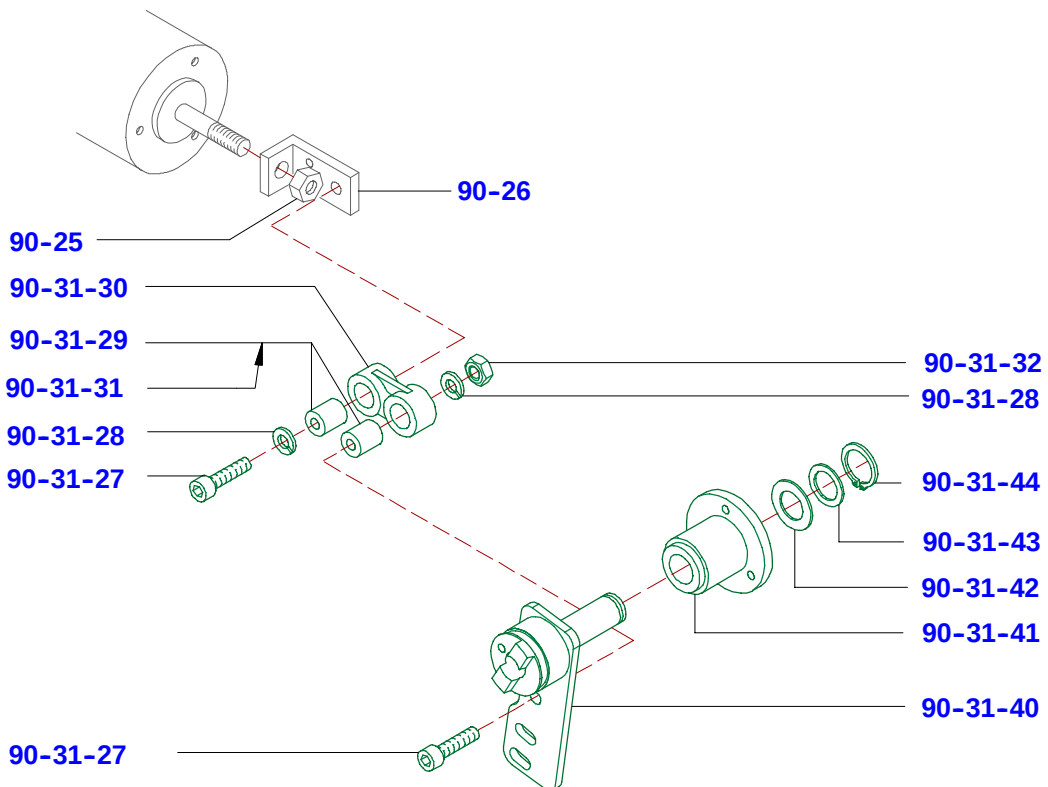
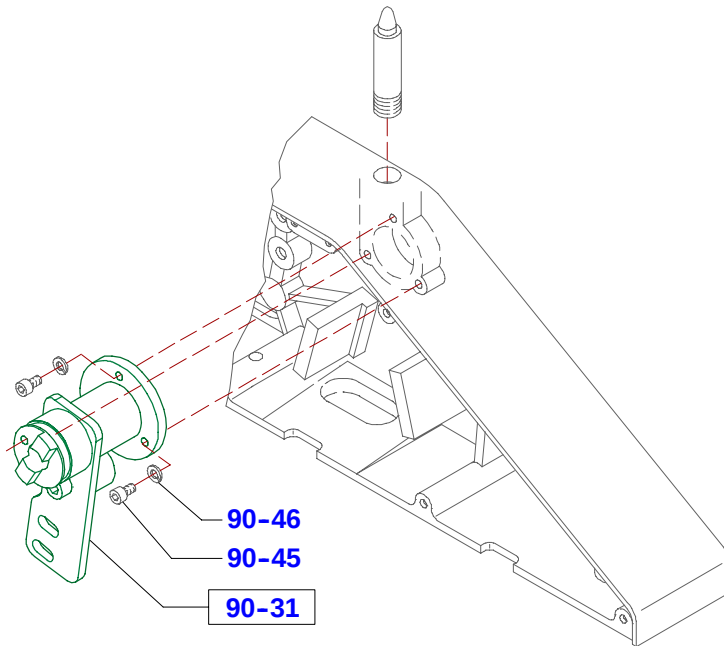
ab Maschinen-Nr. 1380196



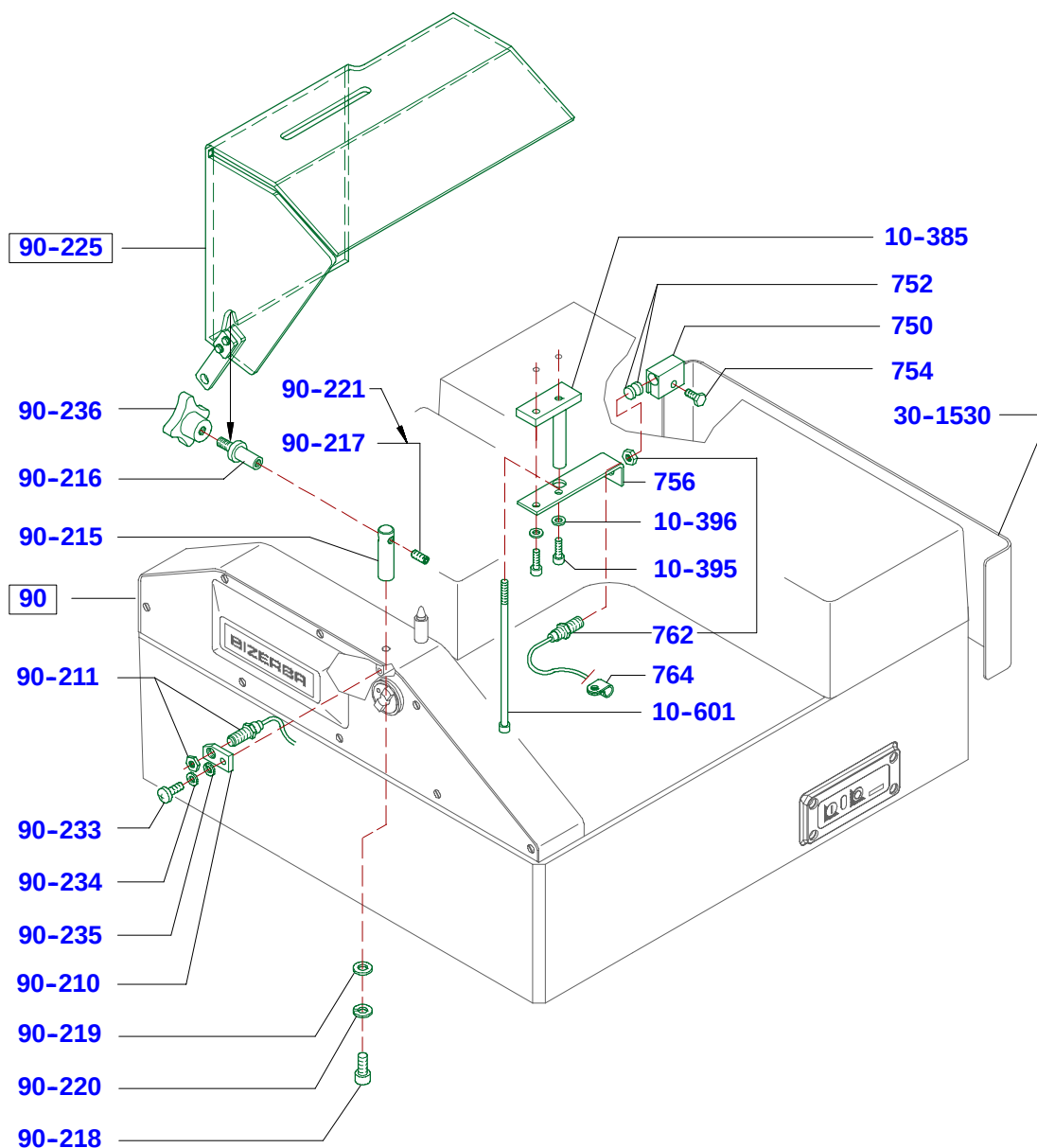
Drive for depositing arm **Ausführung Tisch**



Drive for depositing arm **Ausführung Tisch**



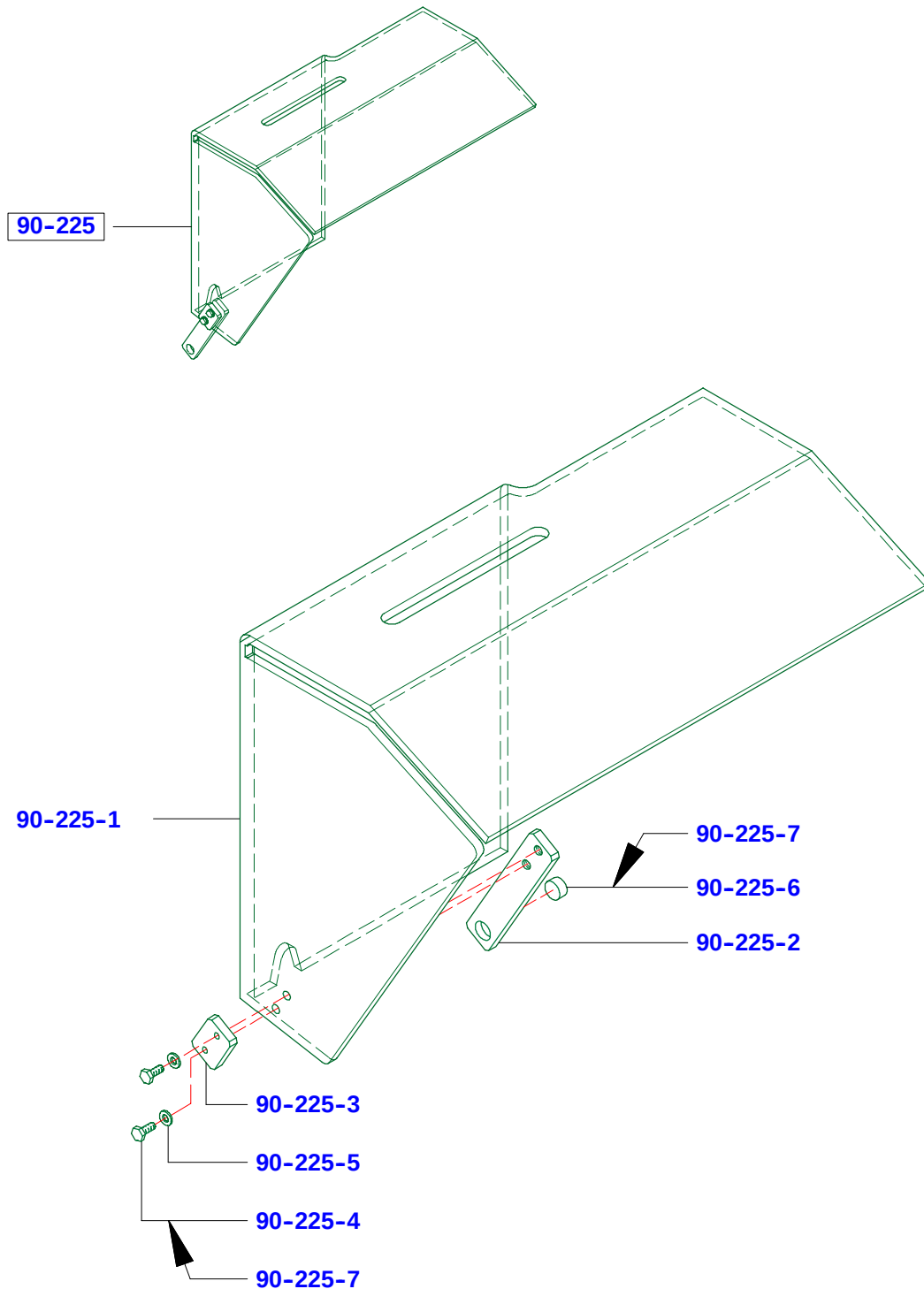
Drive for depositing arm Ausführung Tisch für Frankreich und Italien



Page of drawing 132	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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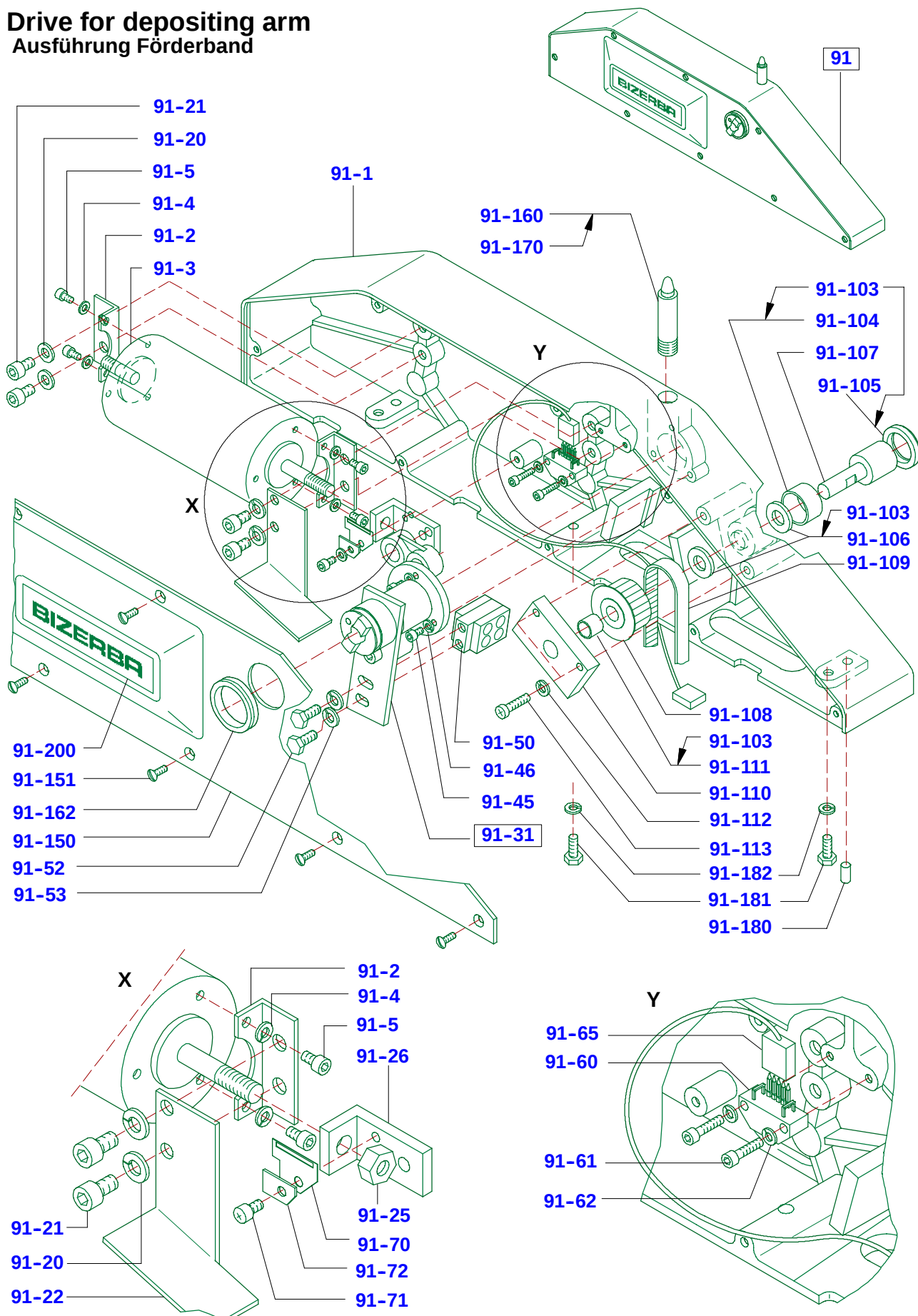
Drive for depositing arm

Ausführung Tisch für Frankreich und Italien

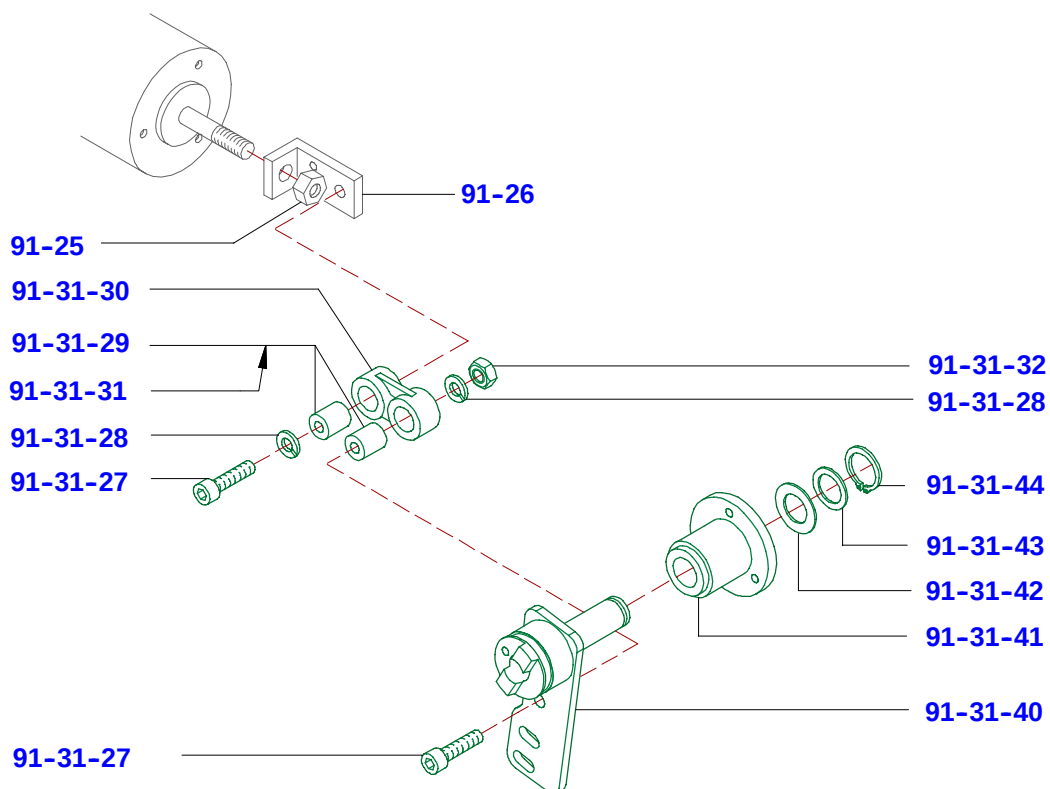
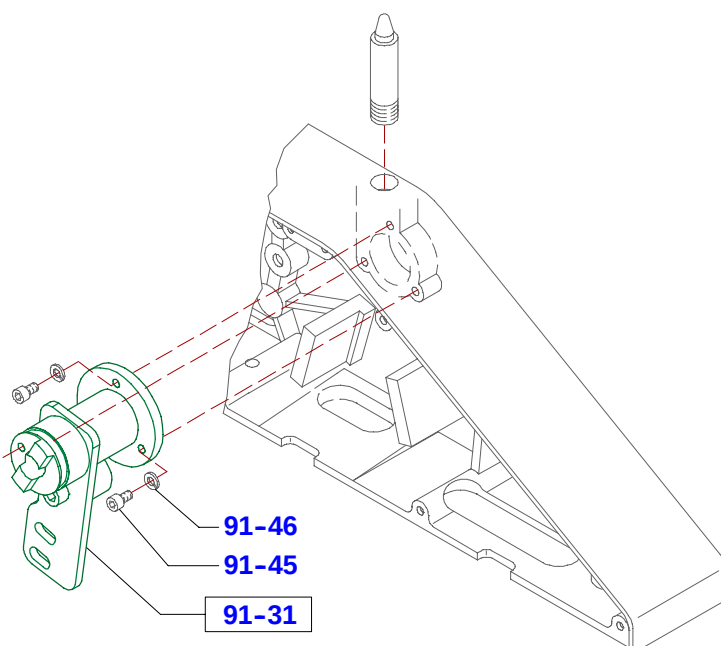


4

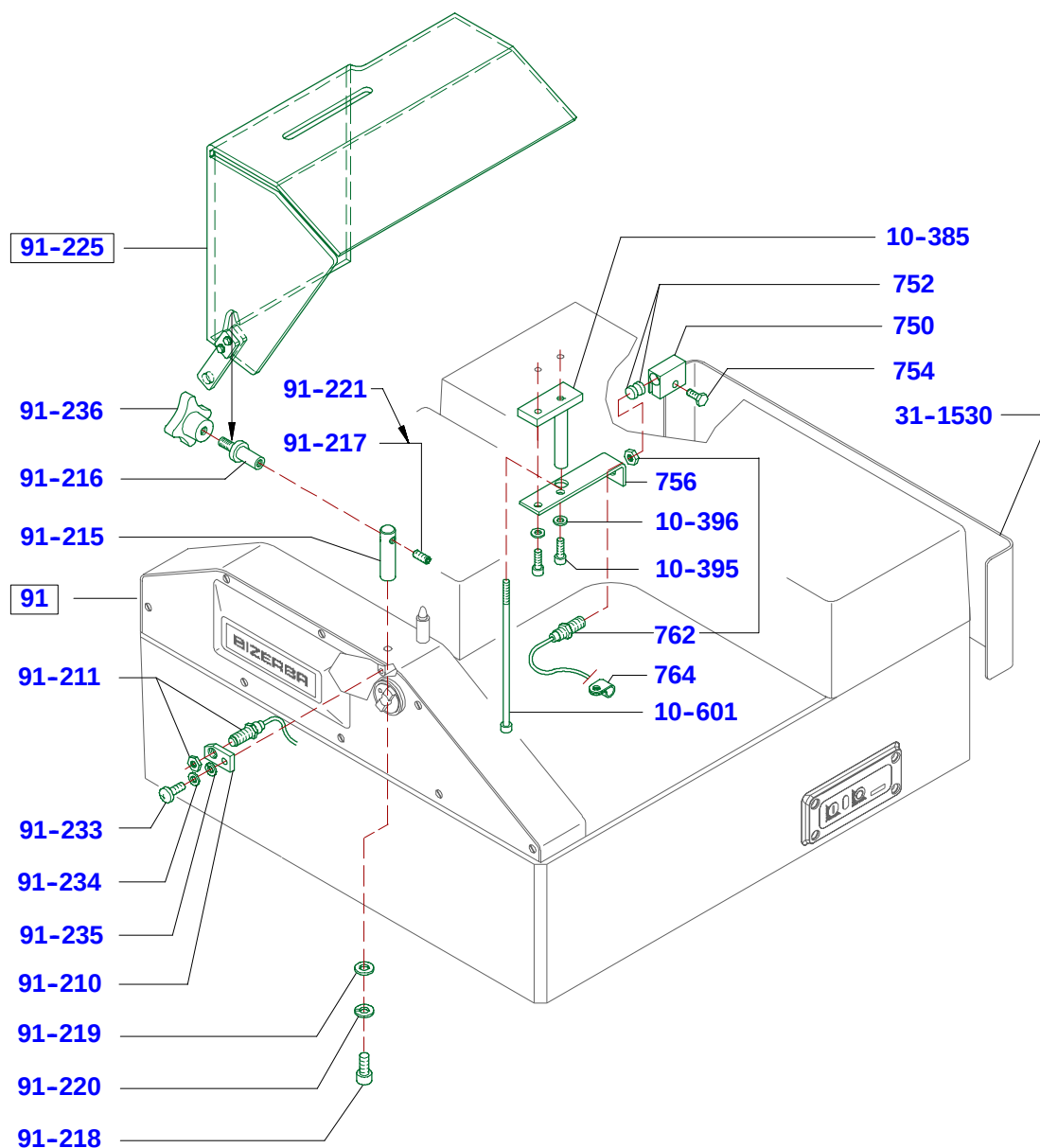
Drive for depositing arm **Ausführung Förderband**



Drive for depositing arm **Ausführung Förderband**



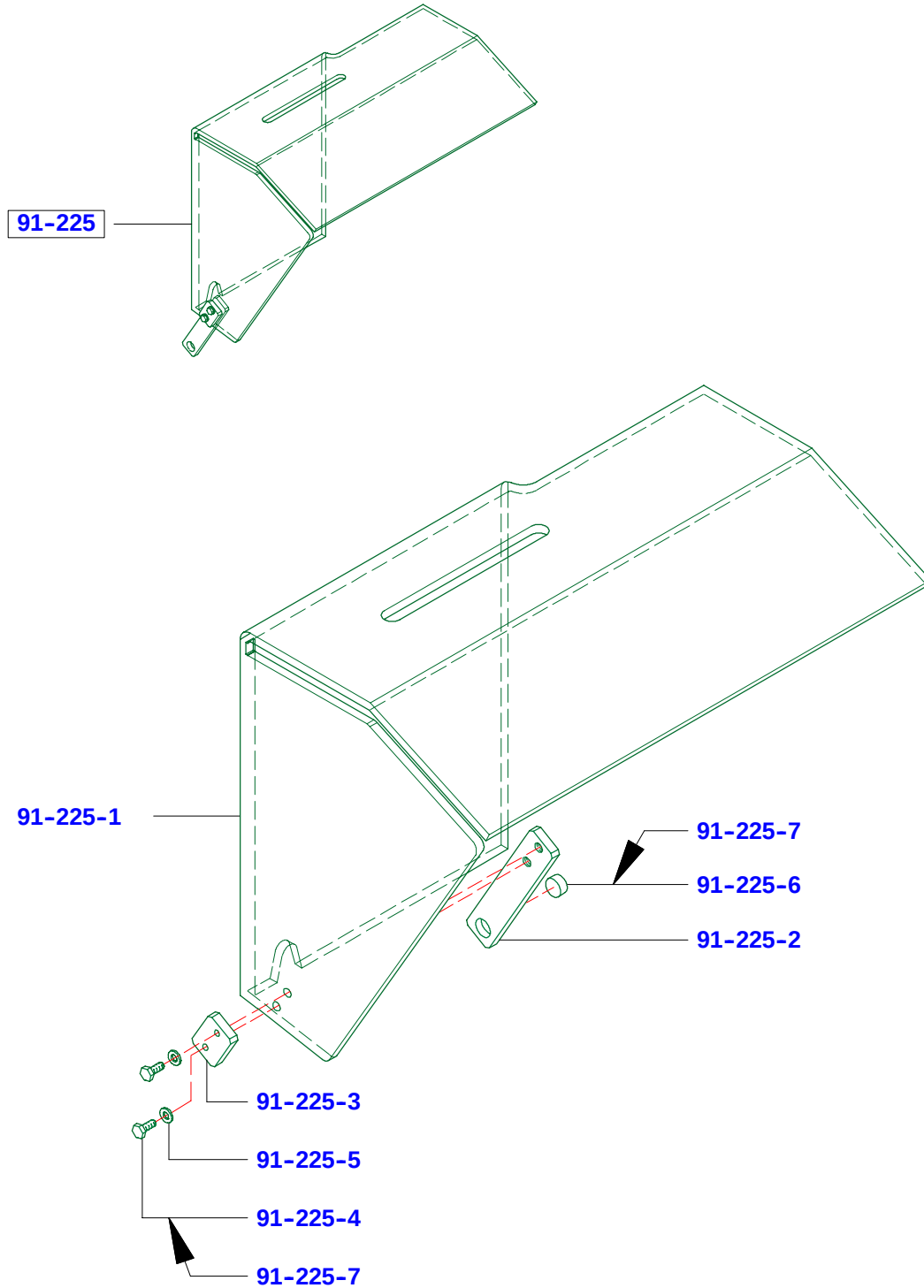
Drive for depositing arm Ausführung Förderband für Frankreich und Italien



Page of drawing 136	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Drive for depositing arm

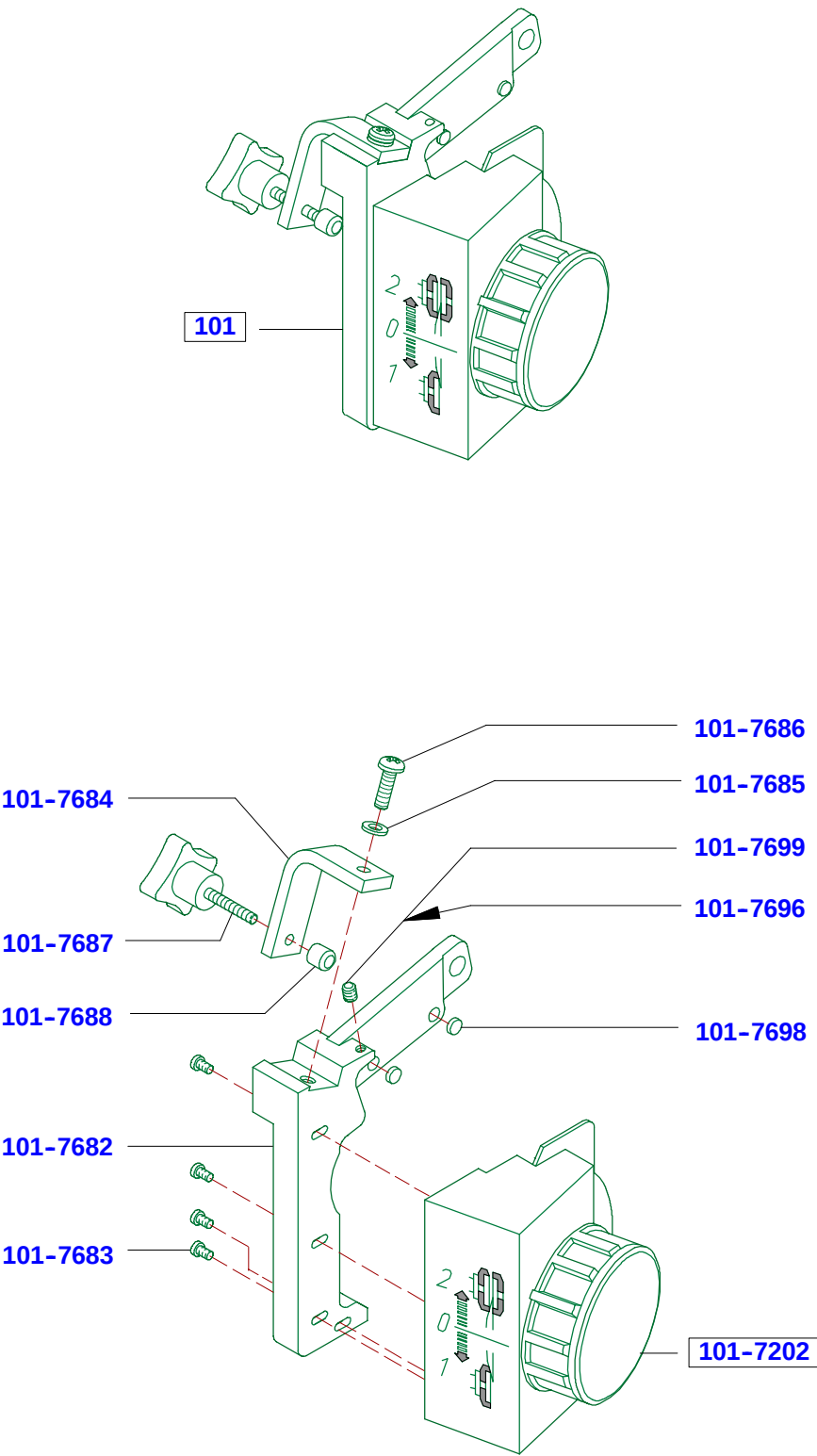
Ausführung Förderband für Frankreich und Italien



4

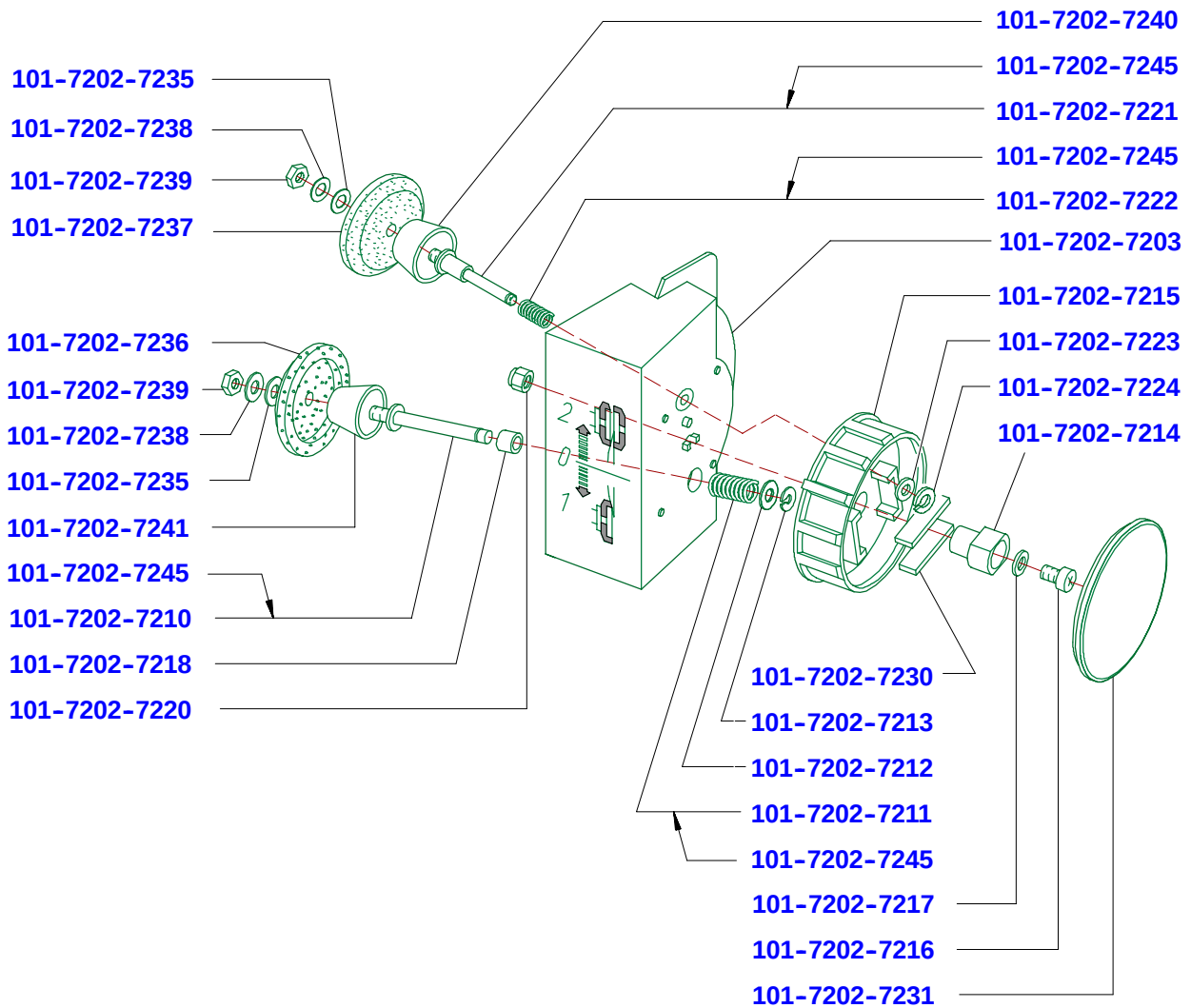
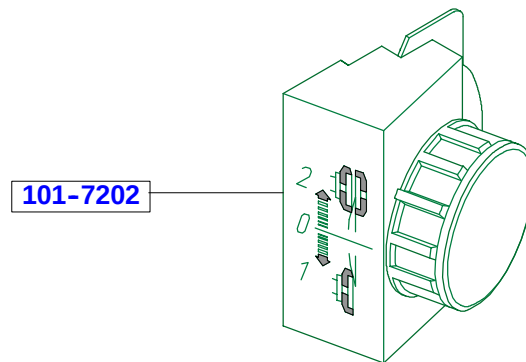
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 137
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Sharpener



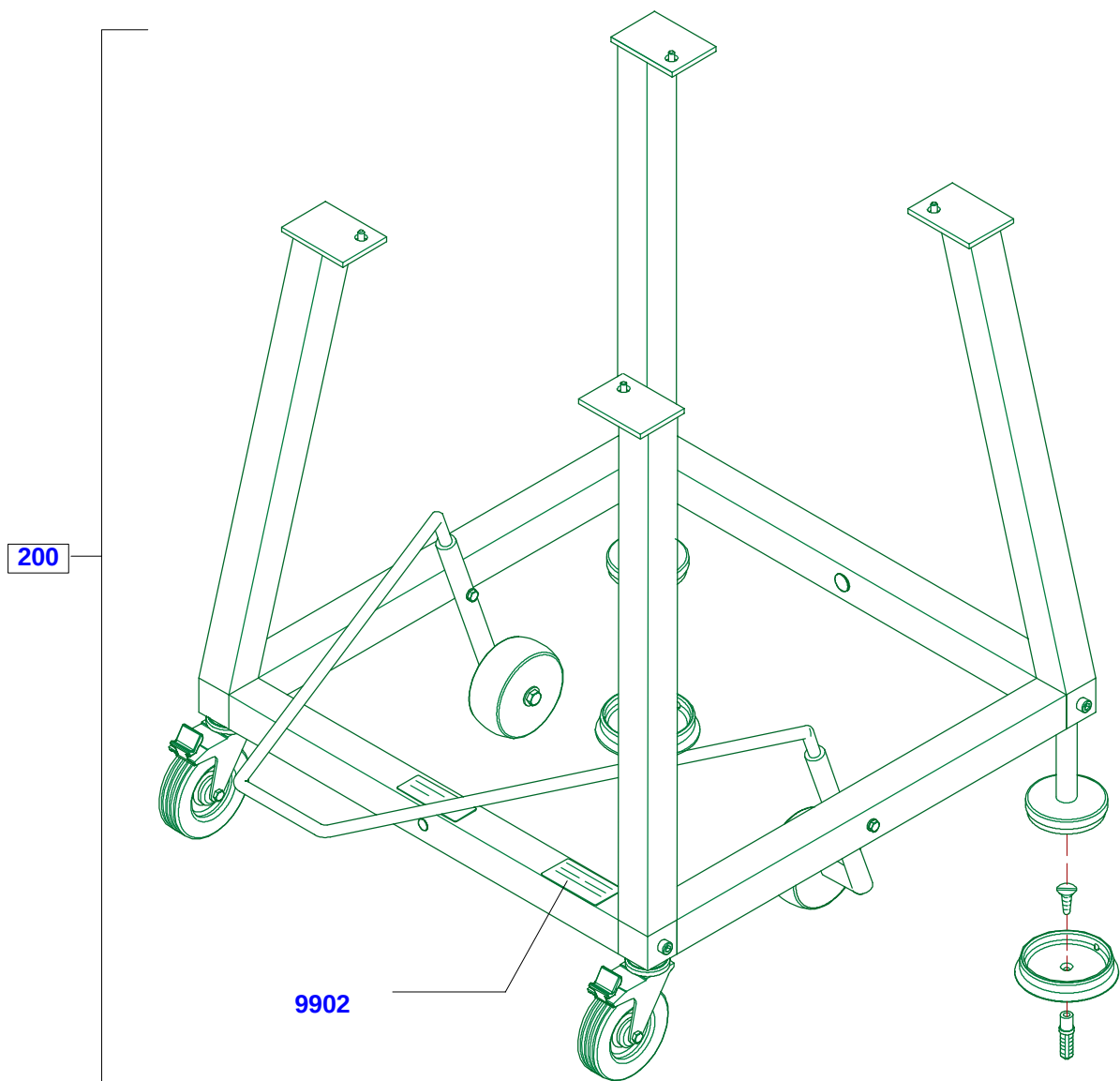
Page of drawing 138	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Sharpener

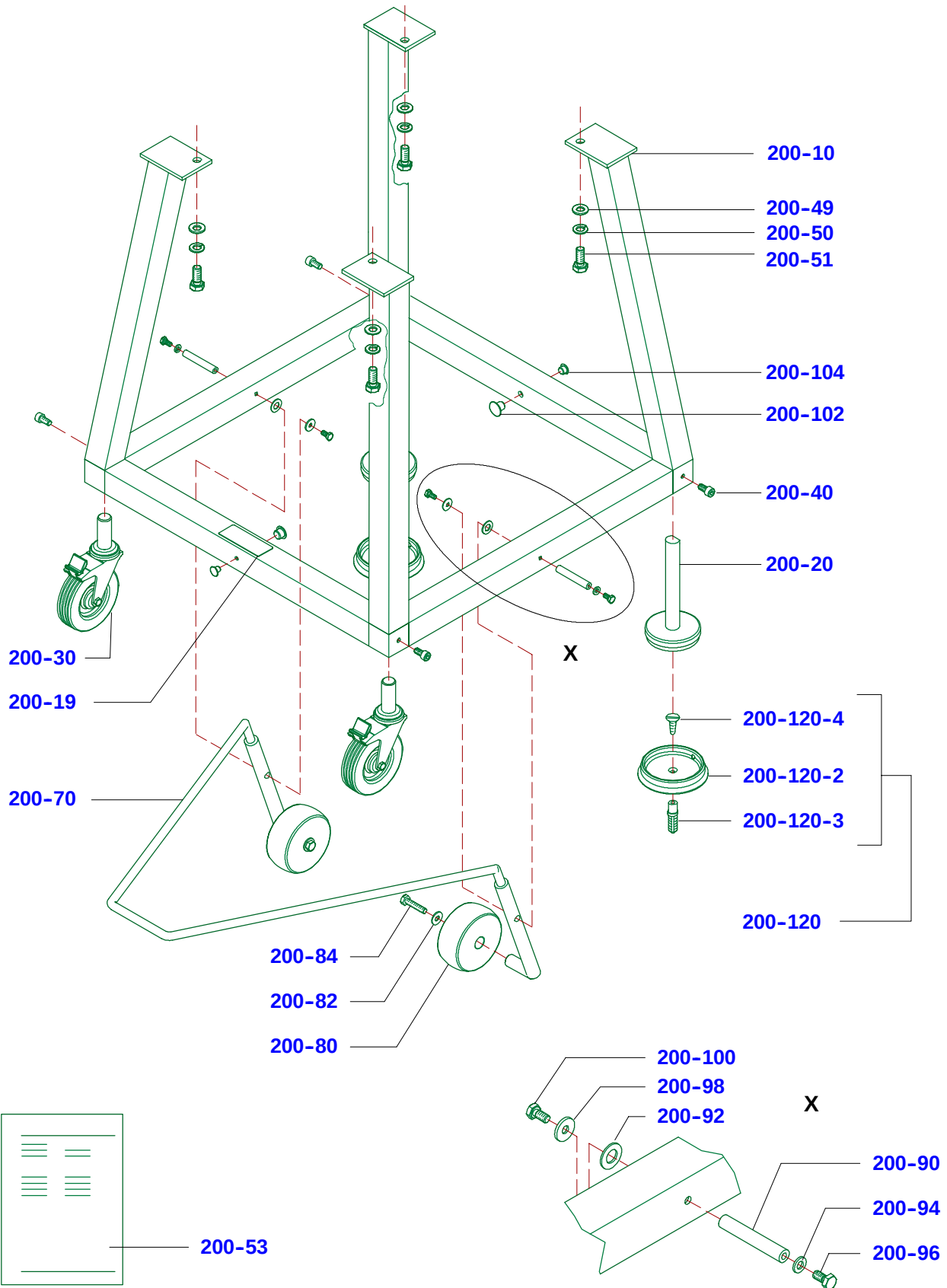


Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 139
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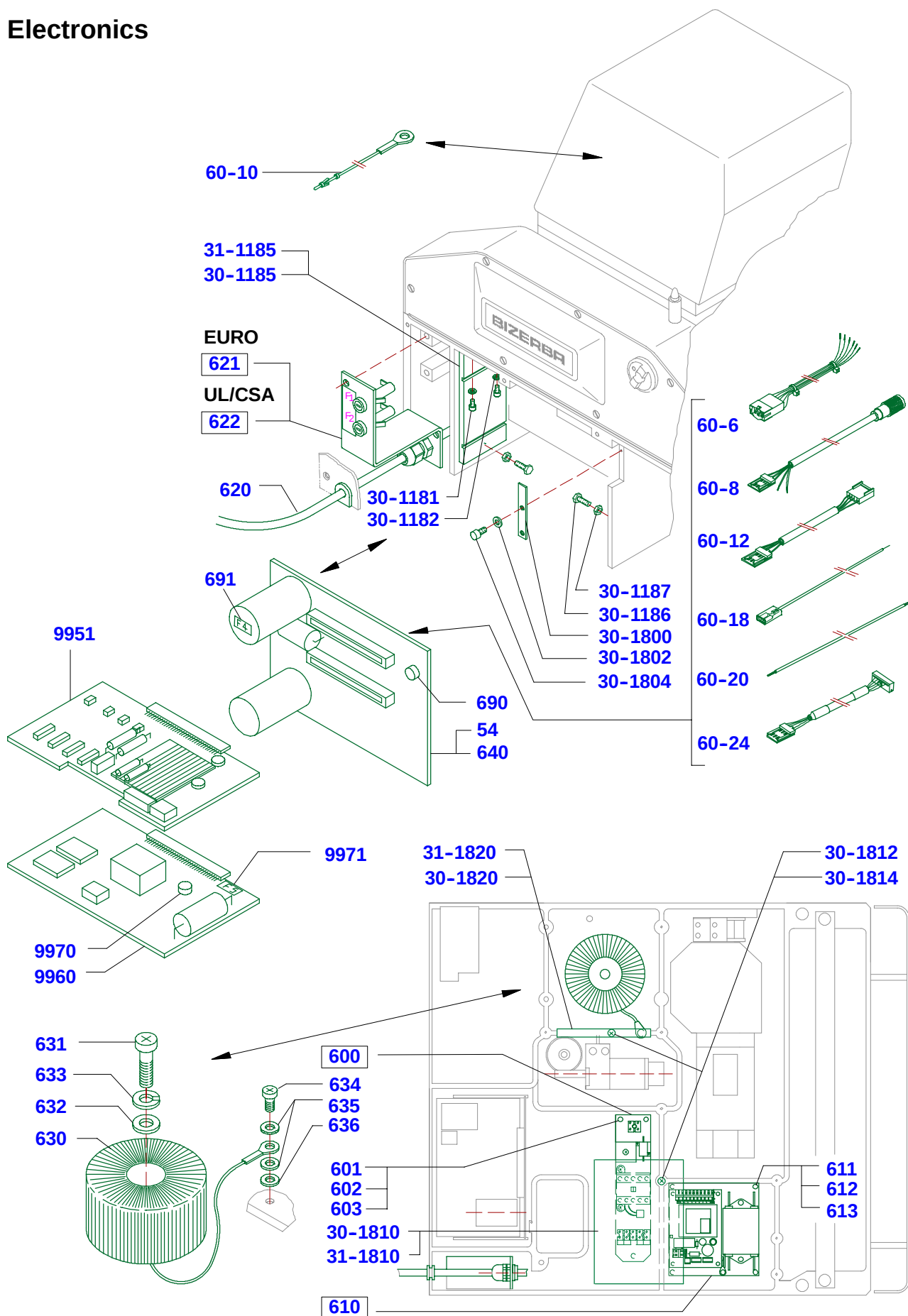
Bench



Bench

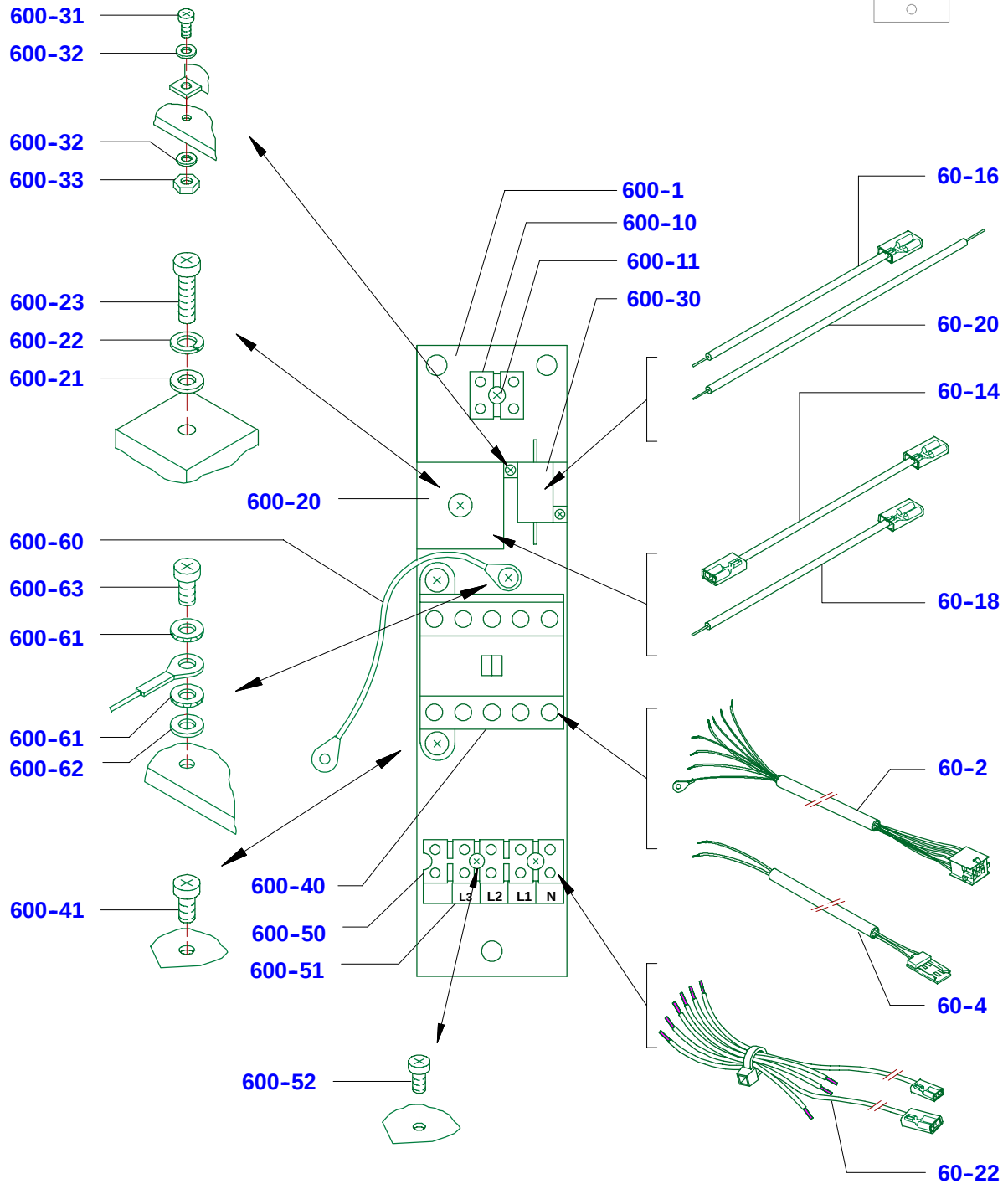
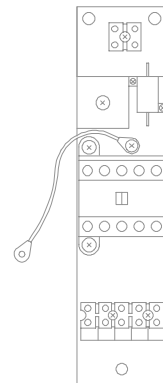


Electronics



Electronics

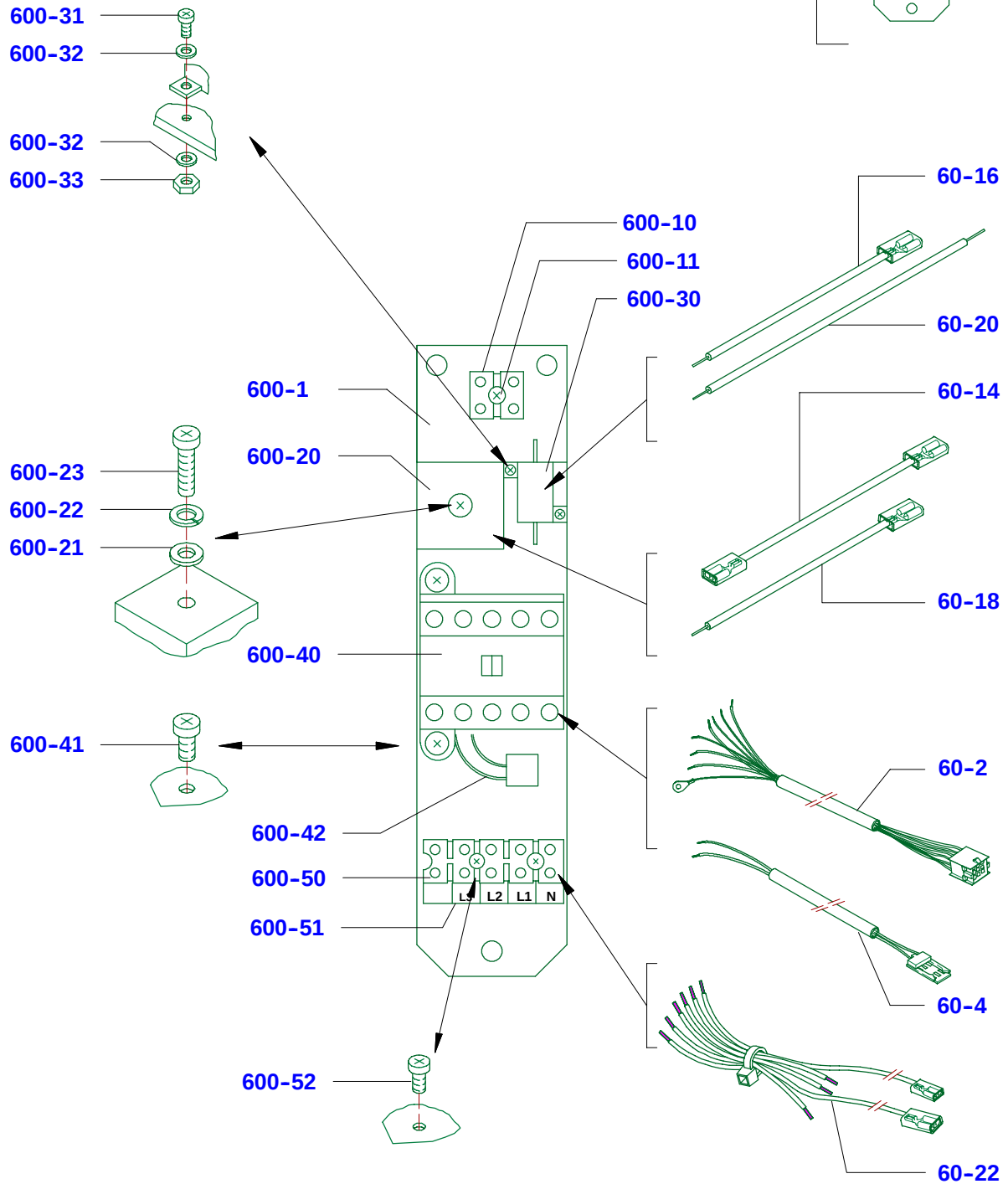
bis Maschinen-Nr. 1332926



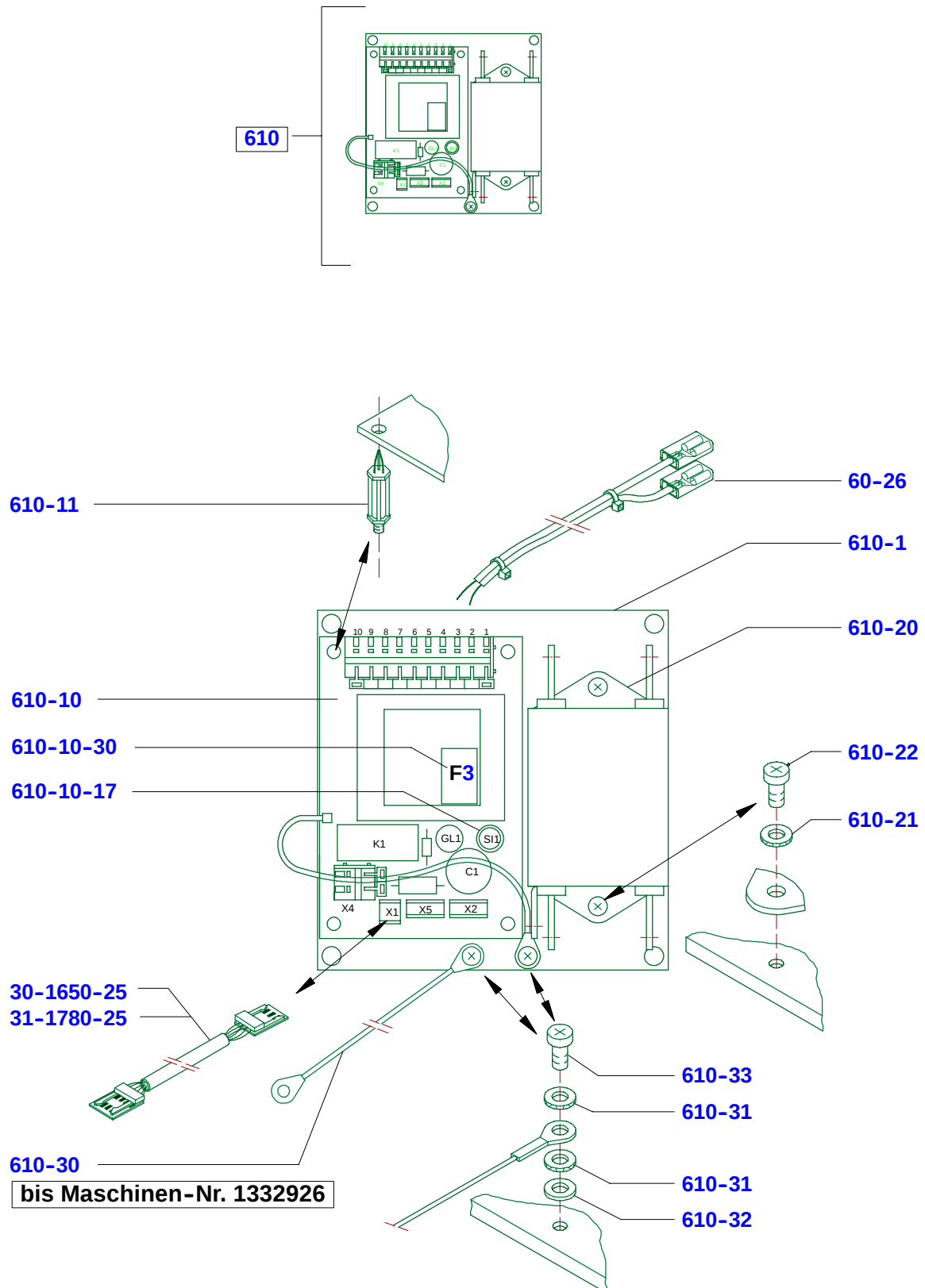
4

Electronics

ab Maschinen-Nr. 1332927

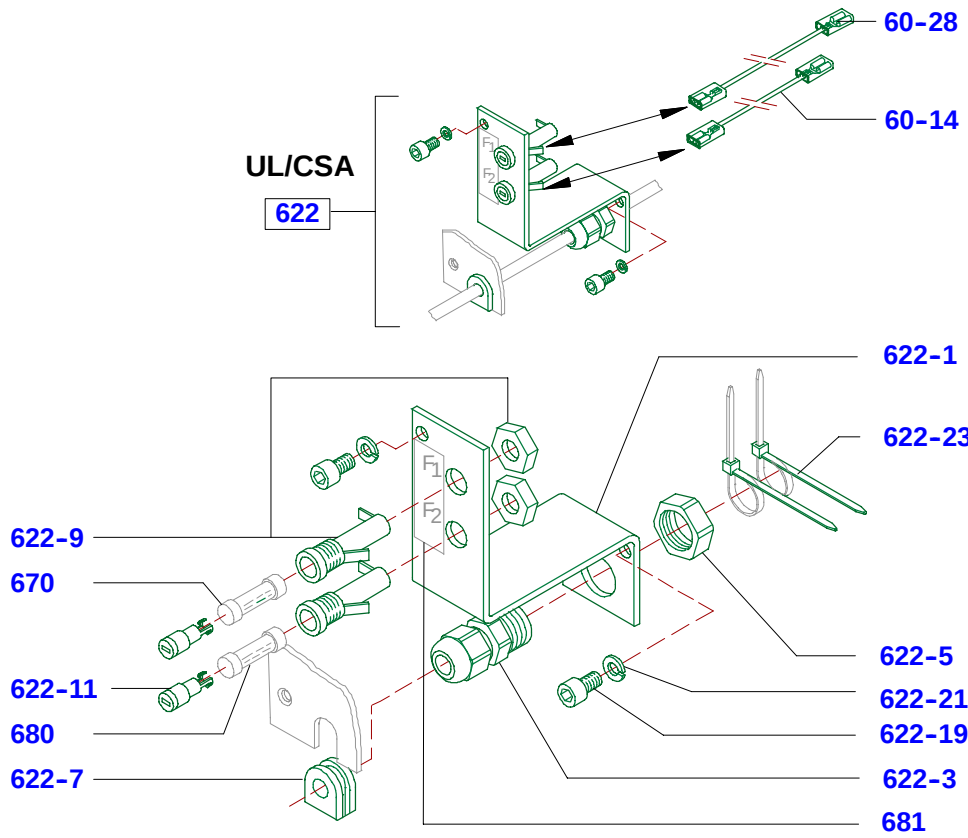
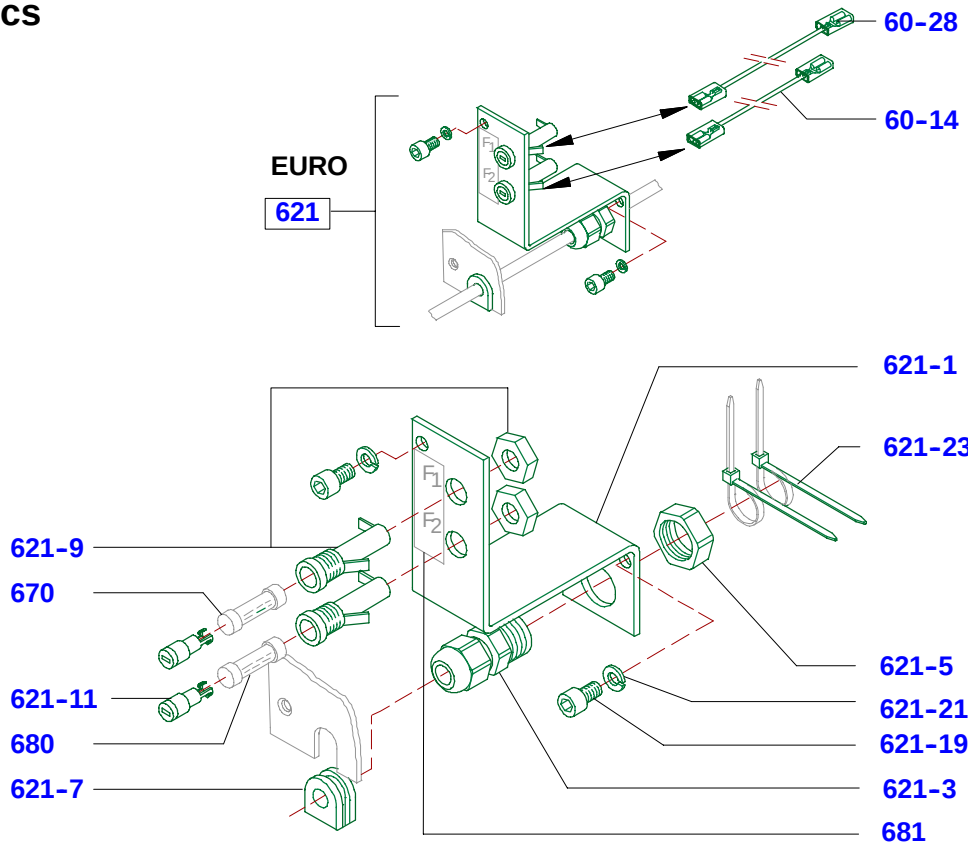


Electronics



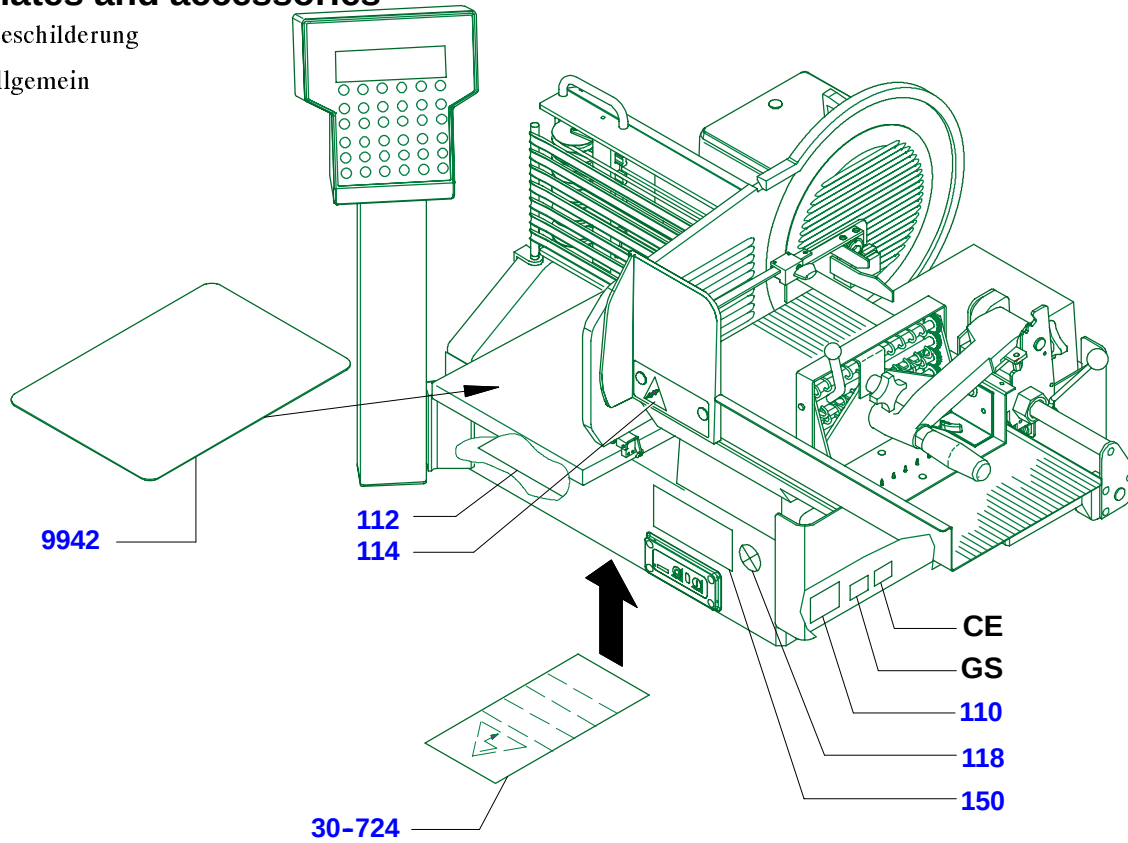
Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Page of drawing 145
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Electronics

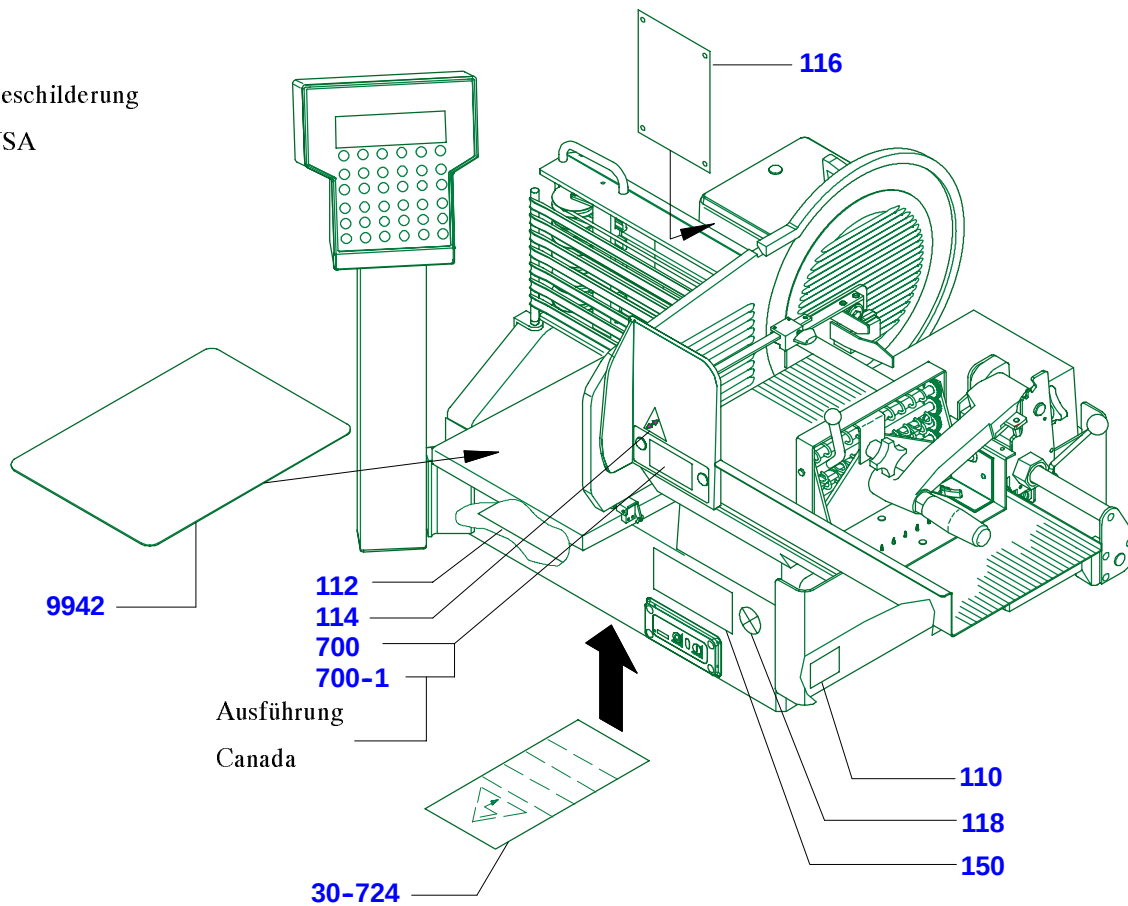


Plates and accessories

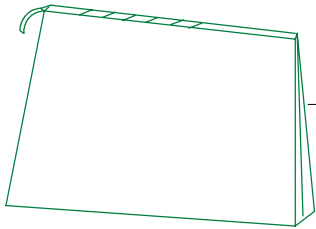
Beschilderung
allgemein



Beschilderung
USA



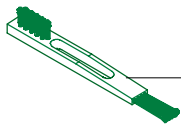
Plates and accessories



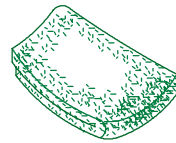
100-1



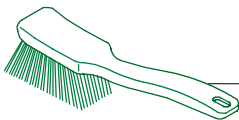
100-4



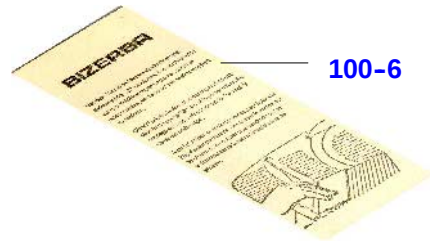
100-2



100-5

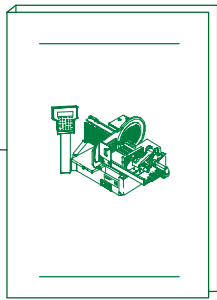


100-3

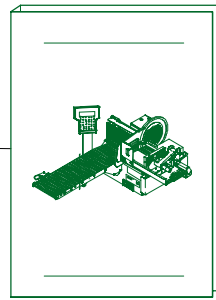


100-6

130

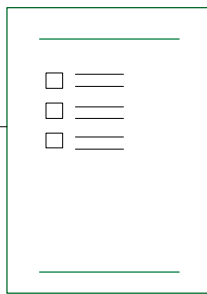


131

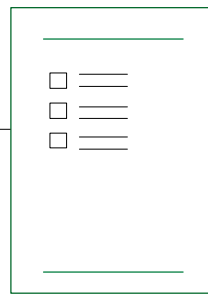


132

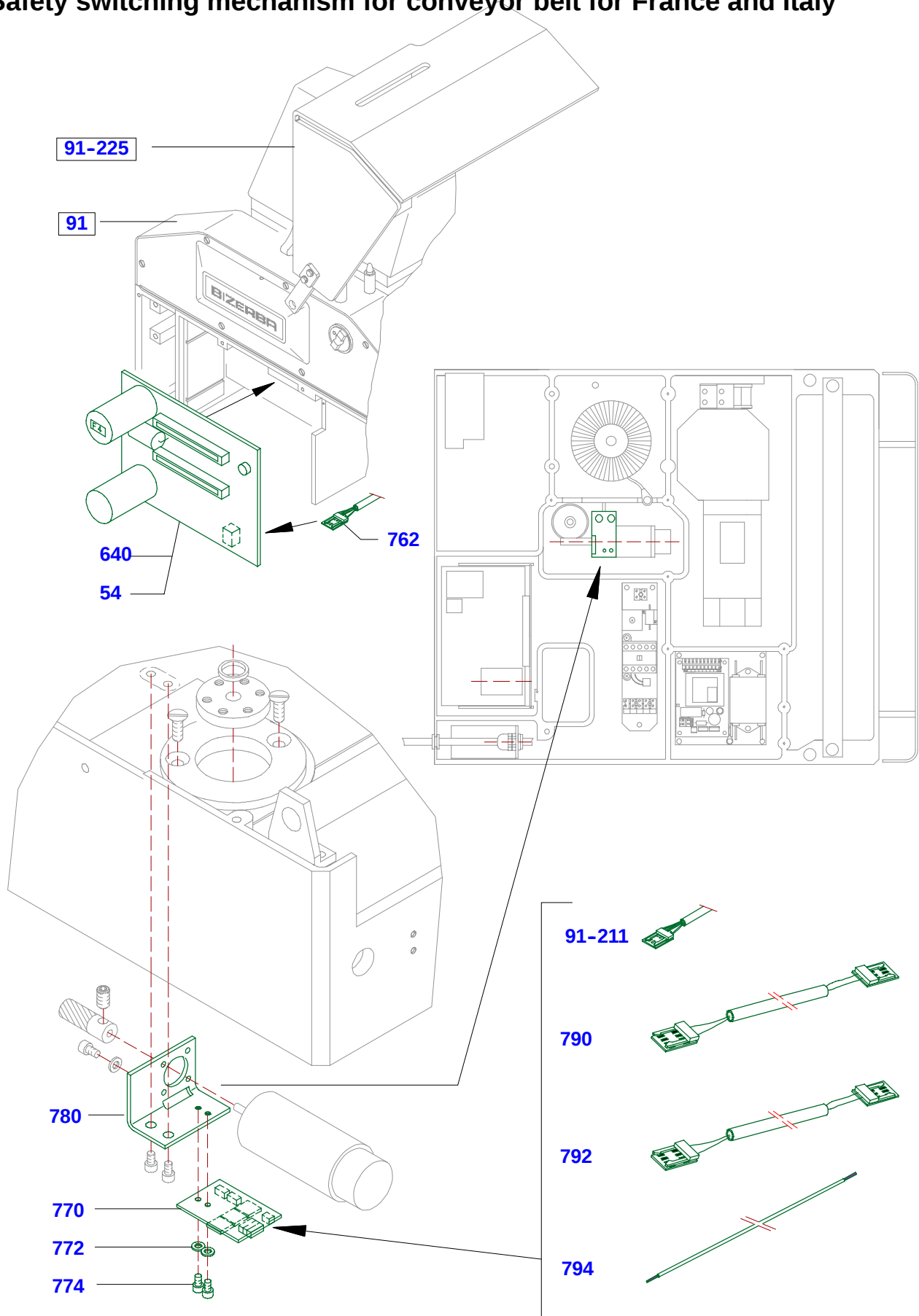
133



135



Safety switching mechanism for conveyor belt for France and Italy



Automatic Slicer

A 400/ A 400 FB

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The spare parts marked with „Q” are important for the verification, i. e. at the assembly of these parts the verification seal is destroyed. These parts can be purchased only at authorized Bizerba representations.

A 400	Spare parts list No. 054.98.3.0003	Series (code No.) 90.077
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Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 1
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Number in drawing	Order number	Piece	Designation	from status onwards
9	60540106500	001	MOTOR PREASSEMBLED AC SERVICE PRE-ASSEMBLED AC 230 VOLT/50 HZ	002
	60540106800	001	MOTOR PREASSEMBLED AC SERVICE PRE-ASSEMBLED AC 120 VOLT/60 HZ	002
	60540107300	001	MOTOR PREASSEMBLED 3-PH. CURRENT SERVICE PRE-ASSMEBL. 3-PHA. CURR	002
	60540107500	001	MOTOR PREASSEMBLED 3-PH. CURRENT SERVICE PRE-ASSEMBL. 3-PH.CURR.	002
	60540107600	001	MOTOR PREASSEMBLED 3-PH. CURRENT SERVICE	002

Text page 2	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10		000	BASIC PARTS	008
10-1	60540100102	001	HOUSING A400	008
10-2	56399800000	001	BALL AND SOCKET JOINT SKF BLRB366499	000
10-3	56808310000	001	SELF-TAPPING SCREW CM 3X6	000
10-4	56083970000	001	THREADED PIN M 6X8	000
10-5	56083300000	002	THREADED PIN M 10X40	000
10-9	56170210000	002	PARALLEL PIN 6M 6X24	008
10-16	60540104500	001	PLATE	008
10-17	57440340000	001	COUNTERSUNK SCREW M 6X16	008
10-62	60220101001	001	BEARING, COMPL.	000
10-62-302	60220101100	001	BEARING PEDESTAL	000
10-62-303	56399800000	001	BALL AND SOCKET JOINT SKF BLRB366499	000
10-62-304	57778700000	001	CIRCLIP IV 35X1.5	000
10-62-305	56083970000	001	THREADED PIN M 6X8	000
10-62-306	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
10-63	56755630000	002	WASHER 10.5	000
10-64	56443820000	004	HEXAGON NUT, FLAT-TYPE BM 10	000
10-70	40220100901	001	SEALING COVER	000
10-71	40220101400	001	SEALING RING	000
10-87	60540104000	001	SUPPORTING ARM COMPL.	000
10-87-88	60540104100	001	SUPPORTING ARM	000
10-87-89	60540104200	001	COLLAR STUD	
10-87-90	57737200000	001	CHEESE-HEAD SCREW M 8X20	
10-87-91	56470220000	001	HEXAGON NUT, FLAT-TYPE BM 12X1	000
10-87-92	60220110100	001	THREADED PIN	000
10-87-93	60540134500	001	OPERATING ANGLE PLATE	
10-87-94	57454180000	002	COUNTERSUNK SCREW M 4X8 T20	000
10-87-95	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
10-100	60540102600	001	HOLDER PREASSEMBLED	000
10-107	40110000002	001	PRESSURE SPRING	000
10-108	60220110700	001	BOLT	000
10-114	60540101300	001	PRODUCT SUPPORTER	
10-115	60223503000	001	THREADED BOLT	
10-116	60223503100	001	THREADED RING	
10-117	60230102400	001	WASHER	
10-118	60220002400	001	HEXAGON SCREW OVAL HEAD M 6X40	
10-119	57347160000	002	HEXAGON SCREW M 6X16	
10-120	57767060000	002	SPRING WASHER A 6	
10-126	60220102000	001	SUPPORTING RAIL	000
10-127	60540104300	002	STUD	
10-245	40110000099	002	WASHER 6.5	000
10-246	57767060000	002	SPRING WASHER A 6	000
10-247	57736250000	002	CHEESE-HEAD SCREW M 6X25	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 3
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10-255	60540103500	001	MOTOR HOUSING PREASSEMBLED (A) UP TO MACHINE NO. 1276987	000
	60540103501	001	MOTOR HOUSING PREASSEMBLED (B) FROM MACHINE NO. 1276988 ONW.	003
	60540103502	001	MOTOR HOUSING PREASSEMBLED (C) FROM MACHINE NO. 1332927	
10-255-256	60540100200	001	MOTOR HOUSING (A) UP TO MACHINE NO. 1276987	000
	60540100201	001	MOTOR HOUSING (B) FROM MACHINE NO. 1276988 UP TO 1332929	003
	60540100202	001	MOTOR HOUSING (C) FROM MACHINE NO. 1332927	
10-255-257	60223505501	001	BLADE BUSHING COMPL. (C) FROM MACHINE NO. 1332927	
	60540105500	001	BLADE BUSHING COMPL. (B) FROM MACHINE NO. 1276988 ONW.	003
10-255-257-1	60223500403	001	BLADE BUSHING PREASSEMBLED (B) FROM MACHINE NO. 1276988	003
	60223500404	001	BLADE BUSHING PREASSEMBLED (C) FROM MACHINE NO. 1332927	
10-255-257-1-1	60223500503	001	BLADE BUSHING (B) FROM MACHINE NO. 1276988	003
	60223500504	001	BLADE BUSHING (C) FROM MACHINE NO. 1332927 ONW.	002
10-255-257-1-3	56360940000	002	GROOVED BALL BEARING 6004-2RS	002
10-255-257-1-5	57778720000	002	CIRCLIP IV 42X1.75	002
10-255-257-1-7	60223500601	001	BLADE SHAFT STAINLESS STEEL	002
10-255-257-1-9	60120007115	001	SUPPORTING DISK	002
10-255-257-1-11	50001680000	003	CUP SPRING 31.7X20.4X0.3	002
10-255-257-1-13	50003130000	001	W-SEALING RING BA SL 20X42X10	002
10-255-257-1-15	96055040001	000	OIL ISOFLEX TOPAS NB 5051	002

Text page 4	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
10-255-257-3	60223500302	001	MOUNTING (C) 3 HOLES FROM MACHINE NO. 1332927	
	60540100301	001	MOUNTING (B) 3 HOLES FROM MACH. NO.1276988 TO 1332926	003
10-255-257-5	60223501300	001	LABYRINTH SEAL I	003
10-255-257-7	57454180000	003	COUNTERSUNK SCREW M 4X8 T20	002
10-255-257-9	56362530000	001	GROOVED BALL BEARING 6812-2RU (B)(DIAMETER 78 MM) FROM MACHINE NO. 1276988 TO 1332926	003
	56362660000	001	GROOVED BALL BEARING 69120RDZ	002
10-255-257-11	50282670000	001	BALL BEARING ADJUSTING RAIL	002
10-255-258	50003620000	001	O-SEAL OR 82X3.0	000
10-255-259	60540100300	001	MOUNTING 4 HOLES UP TO MACHINE NO. 1276987	000
10-255-260	57767060000	004	SPRING WASHER A 6	000
10-255-261	57736160000	004	CHEESE-HEAD SCREW M 6X16	000
10-255-262	00610000084	004	WASHER 16X1.5	000
10-255-263	60540100400	001	GUARD RING	000
10-255-264	56806310000	001	OVAL-HEAD SCREW M 3X16	000
10-255-265	60240103300	001	SUPPORTING BOLT	000
10-255-266	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
10-255-267	60223503700	001	SPACER SLEEVE	000
10-255-268	57767060000	001	SPRING WASHER A 6	000
10-255-269	57765600000	001	SPRING WASHER 6	000
10-255-270	57736500000	001	CHEESE-HEAD SCREW M 6X50	000
10-255-271	57736300000	001	CHEESE-HEAD SCREW M 6X30	000
10-255-272	56777120000	001	WASHER ANODIZED 12	000
10-255-273	60223501300	001	LABYRINTH SEAL I	000
10-255-274	57454180000	003	COUNTERSUNK SCREW M 4X8 T20	000
10-255-275	60240101000	001	BOLT	000
10-255-276	56355130000	001	PARALLEL NOTCHED PIN 3X14	000

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(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 5
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Number in drawing	Order number	Piece	Designation	from status onwards
10-255-281	50003690000	001	O-SEAL OR 76X2.5 (B) FROM MACHINE NO. 1276988	003
	50003710000	001	O-SEAL OR 83X3.0 (C) FROM MACHINE NO. 1332927	
10-255-282	57767060000	003	SPRING WASHER A 6	002
10-255-283	57736160000	003	CHEESE-HEAD SCREW M 6X16	
10-255-284	60223500702	001	BELT PULLEY	
10-255-285	60223505100	001	ADJUSTING SPRING	
10-255-286	57749240000	001	SAFETY PLATE SKF 55 MB11	
10-255-287	56433540000	001	SLOTTED NUT SKF KM11 M55X2	
10-255-288	50009781000	001	RIBBED V-BELT J10-483	002
10-255-289	60223500800	001	SPACER RING	
10-255-290	60120000028	001	SPACER RING THICKNESS 0.5	
10-255-291	60120000021	001	SPACER RING THICKNESS 0.2	
10-255-292	60223500900	001	SPACER RING THICKNESS 2.95	
10-255-293	60223501000	001	NUT	
10-255-294	60223504800	001	WASHER	
10-255-296	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	002
10-255-298	60223503700	001	SPACER SLEEVE	
10-255-299	57767060000	001	SPRING WASHER A 6	002
10-255-300	57765600000	001	SPRING WASHER 6	
10-255-301	57736500000	001	CHEESE-HEAD SCREW M 6X50	
10-255-302	57736300000	001	CHEESE-HEAD SCREW M 6X30	
10-255-303	56777120000	001	WASHER ANODIZED 12	
10-255-304	00610000084	003	WASHER 16X1.5	
10-255-305	56806310000	001	OVAL-HEAD SCREW M 3X16	002
10-255-306	60240103300	001	SUPPORTING BOLT	002
10-255-307	95972950001	003	SCREW SEALING ADHESIVE LOCTITE 243 50ML	002
10-255-308	60540101500	001	PRODUCT SUPPORTER COMPL.	
10-255-308-309	60540101400	001	PRODUCT SUPPORTER	
10-255-308-310	60540101700	001	NUT	
10-255-308-311	60540101800	001	COVER	
10-255-308-312	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
10-255-313	56972600000	001	OVAL-HEAD SCREW M 5X10	002
10-255-314	60540107000	001	GUARD RING PREASSEMBLED	
10-255-314-315	60540100402	001	GUARD RING	
10-255-314-316	50373961000	001	DISK-TYPE MAGNET RD10X6 N42	002
10-255-314-317	60223506301	001	COVER	002
10-255-314-318	95972870001	000	SCREW SEALING ADHESIVE LOCTITE 638 50ML	002
10-255-314-319	56083980000	001	THREADED PIN M 6X12	002

Text page 6	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10-280	57810100000	002	CLAMPING PIN SG 10X20	000
10-281	00110000100	002	WASHER 6.1	000
10-282	56739060000	002	WASHER A 6.4	000
10-283	57767060000	004	SPRING WASHER A 6	000
10-284	57736250000	002	CHEESE-HEAD SCREW M 6X25	000
10-285	57736350000	002	CHEESE-HEAD SCREW M 6X35	001
10-290	60223503800	001	SPACER SLEEVE	000
10-291	57767060000	001	SPRING WASHER A 6	000
10-292	57736400000	001	CHEESE-HEAD SCREW M 6X40	000
10-311	60223500402	001	BLADE BUSHING PREASSEMBLED UP TO MACHINE NO. 1276987	001
10-311-301	60223500502	001	BLADE BUSHING	001
10-311-302	56360940000	002	GROOVED BALL BEARING 6004-2RS	001
10-311-303	57778720000	002	CIRCLIP IV 42X1.75	001
10-311-304	60223500600	001	BLADE SHAFT	001
10-311-305	60120007115	001	SUPPORTING DISK	001
10-311-306	50001680000	003	CUP SPRING 31.7X20.4X0.3	001
10-311-307	50003130000	001	W-SEALING RING BA SL 20X42X10	001
10-311-309	96055040001	000	OIL ISOFLEX TOPAS NB 5051	001
10-312	60223500702	001	BELT PULLEY	001
10-313	60223505100	001	ADJUSTING SPRING	001
10-314	57749240000	001	SAFETY PLATE SKF 55 MB11	001
10-315	56433540000	001	SLOTTED NUT SKF KM11 M55X2	001
10-317	50009780000	001	RIBBED V-BELT J10-483	000
10-318	60223500800	001	SPACER RING	000
10-319	60120000028	001	SPACER RING THICKNESS 0.5	000
10-320	57810080000	002	CLAMPING PIN SG 10X16	002
10-321	00110000100	002	WASHER 6.1	002
10-322	56739060000	002	WASHER A 6.4	002
10-323	57767060000	004	SPRING WASHER A 6	002
10-324	57736250000	002	CHEESE-HEAD SCREW M 6X25	002
10-325	57736350000	002	CHEESE-HEAD SCREW M 6X35	002
10-326	60223506700	001	THREADED SLEEVE	002
10-327	57767060000	001	SPRING WASHER A 6	002
10-328	57347200000	001	HEXAGON SCREW M 6X20	002
10-329	56739060000	001	WASHER A 6.4	002
10-330	60223501400	001	LABYRINTH SEAL A	000
10-331	57630610000	004	COUNTERSUNK SCREW M 6X11	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 7
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10-340	60223504000	001	BLADE COVER COMPL.	002
10-340-341	60223504100	001	BLADE COVER	002
10-340-342	60223504300	001	SQUARE BOLT	002
10-340-343	60120000085	001	DISTANCE WASHER THICKNESS 0.5	002
10-340-344	60120000086	001	DISTANCE WASHER THICKNESS 0.2	002
10-340-345	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	002
10-355	60223504401	001	THREE-SQUARE KNOB WITH BOLT	008
10-368	60540102100	001	DEFLECTOR COMPL. FROM MACHINE NO. 1332927	
10-368-369	60540108200	001	DEFLECTOR	
10-368-370	60540102300	001	BEARING BOLT	
10-368-371	60540102400	001	ADJUSTING BOLT	
10-368-372	95972990001	001	SCREW SEALING ADHESIVE LOCTITE 290 50ML	002
10-368-373	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
10-370	60540106200	001	DEFLECTOR TO MACHINE NO. 1332926	000
10-371	56325330000	001	GROOVED TAPER PIN 3X8	000
10-372	56063960000	001	THREADED PIN M 4X6	000
10-373	56739060000	002	WASHER A 6.4	000
10-374	57767060000	001	SPRING WASHER A 6	000
10-375	56400860000	001	LOCK NUT M 6	000
10-376	60223506500	001	BRAKE PULLEY	
10-377	60223506600	001	WASHER	
10-378	57767040000	001	SPRING WASHER A 4	
10-379	57343100000	001	HEXAGON SCREW M 4X10	002
10-380	96055070001	001	LUBRICATING GREASE PARALIQ GA 343	008
10-381	60350402001	001	PROTECTIVE PLUG 16.2 KNURLED	
10-385	60540104600	001	SHACKLE WITH BOLT	
10-395	57736200000	002	CHEESE-HEAD SCREW M 6X20	000
10-396	57767060000	002	SPRING WASHER A 6	000

Text page 8	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10-420	60540101000	001	COVER PLATE	008
10-421	60240503100	002	HEXAGON SCREW OVAL-HEAD M 4X10	008
10-422	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008
10-424	56739060000	002	WASHER A 6.4	001
10-425	60220006200	002	PERFORATED DISK	000
10-426	57743430000	002	CHEESE-HEAD SCREW M 6X20	000
10-427	60223506400	002	LOCKING CAP	002
10-435	60546102100	001	STRAND GROUND WIRE MOTOR PLUG A400	000
10-436	60366101600	001	GROUND CABLE DRIVE HOUSING AC	000
10-437	56739040000	002	WASHER A 4.3	000
10-438	57758400000	004	TOOTHED LOCK WASHER A 4.3	000
10-439	56818440000	002	SELF-TAPPING SCREW CM4X12 T20	008
10-441	60540131300	001	PLATE	
10-442	56808440000	002	SELF-TAPPING SCREW CM 4X12	
10-443	60540131400	001	CLAMP	
10-444	57767040000	002	SPRING WASHER A 4	
10-445	57743100000	002	CHEESE-HEAD SCREW M 4X22	000
10-446	60546101300	001	CABLE SLICE THICKNESS+POTENTIOMETER A400	000
10-450	60540134000	001	GAUGE PLATE SETTING (MOTORIC SLI.THICKN. ADJUSTM.)	000
10-491	57767060000	002	SPRING WASHER A 6	000
10-492	56455600000	002	HEXAGON NUT M 6	000
10-500	60540131100	001	COUPLING COMPL.	000
10-504	57773710000	002	CIRCLIP A 6X0.7	008
10-511	60540131501	001	CONNECTION PLATE	
10-515	57767060000	002	SPRING WASHER A 6	000
10-516	57736200000	002	CHEESE-HEAD SCREW M 6X20	000
10-520	60540131800	001	SWITCH PLATE PREASSEMBLED	000
10-520-521	60540131900	001	SWITCH PLATE	
10-520-522	71027080000	003	TOGGLE SWITCH BLACK 3SE4105	000
10-520-523	56739040000	004	WASHER A 4.3	000
10-520-524	56805490000	002	OVAL-HEAD SCREW M 4X35	
10-520-525	56805470000	002	OVAL-HEAD SCREW M 4X20	
10-520-526	57766040000	002	SPRING WASHER A 4	
10-520-527	56455400000	002	HEXAGON NUT M 4	
10-520-528	60533302000	001	NUT PLATE	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
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Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 9
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
10-529	56764040000	002	WASHER 4.3	
10-530	56805420000	002	OVAL-HEAD SCREW M 4X8	
10-535	60540134301	001	SWITCH PLATE PREASSEMBLED	000
10-535-536	60540134401	001	SWITCH PLATE	
10-535-537	71027080000	001	TOGGLE SWITCH BLACK 3SE4105	000
10-535-538	56739040000	002	WASHER A 4.3	000
10-535-539	56805470000	002	OVAL-HEAD SCREW M 4X20	
10-535-541	60533302000	001	NUT PLATE	
10-535-542	60540134600	001	SWITCH SPRING	
10-535-543	60730005100	001	SPACER	
10-535-544	56764040000	002	WASHER 4.3	
10-535-545	56805480000	001	OVAL-HEAD SCREW M 4X18	
10-535-546	57766040000	002	SPRING WASHER A 4	
10-535-547	56455400000	002	HEXAGON NUT M 4	
10-535-548	00111300327	001	SPACER RING 4.2X 8X5	
10-535-549	60540134700	001	SPRING	
10-535-550	56805460000	001	OVAL-HEAD SCREW M 4X16	
10-551	56764040000	002	WASHER 4.3	
10-552	56805420000	002	OVAL-HEAD SCREW M 4X8	
10-553	60546101700	001	STRAND LIMIT SWITCH CARRIAGE A400	000
10-554	60546101401	001	CABLE LIMIT SWITCH (4X) A400	000
10-555	60540134100	001	PROTECTIVE PLATE	000
10-556	71169040000	002	NYLON CLIPS HP-4N	000
10-557	56739040000	002	WASHER A 4.3	000
10-558	56818440000	002	SELF-TAPPING SCREW CM4X12 T20	008
10-559	71004310000	004	CABLE TIE T 18 R	000
10-601	57736860000	002	CHEESE-HEAD SCREW M 6X160	000
10-602	57736800000	002	CHEESE-HEAD SCREW M 6X80	000
10-603	57736600000	001	CHEESE-HEAD SCREW M 6X60	000
10-610	60800116900	001	BIZERBA STROKE	008
10-650	60540135000	001	POTENTIOMETER SUPPORT	002
10-652	60546101302	001	CABLE INTERFACE + POTENT.	008
10-654	57671160000	002	CHEESE-HEAD SCREW M 2X16	002
10-655	56455200000	002	HEXAGON NUT M 2	002
10-656	56764040000	002	WASHER 4.3	002
10-658	57743040000	002	CHEESE-HEAD SCREW M 4X12	002

Text page 10	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
11		001	MOTOR COMPL. AC	000
11-7	60220104401	001	MOTOR PEDESTAL	
11-8	57736250000	003	CHEESE-HEAD SCREW M 6X25	
11-9	56739060000	003	WASHER A 6.4	000
11-10	56400860000	003	LOCK NUT M 6	000
11-11	57383370000	001	HEXAGON SCREW M 8X75 SZ	
11-12	50281160000	010	CUP SPRING 18X8.2X0.5	
11-13	56443800000	002	HEXAGON NUT, FLAT-TYPE BM 8	
11-14	56455800000	002	HEXAGON NUT M 8	
11-15	60220104602	001	EXHAUST AIR HOOD, AT THE TOP	001
11-16	40220104701	001	EXHAUST AIR HOOD, AT BOTTOM	
11-17	56739040000	003	WASHER A 4.3	000
11-18	56805410000	003	OVAL-HEAD SCREW M 4X6	
11-19	60546102100	001	STRAND GROUND WIRE MOTOR PLUG A400	
11-20	56818430000	001	SELF-TAPPING SCREW CM 4X8 T20	001
11-21	57758400000	002	TOOTHED LOCK WASHER A 4.3	
11-22	56739040000	001	WASHER A 4.3	000
13	60540700800	001	HOLDING ANGLE PLATE	
14	56765040000	002	WASHER 4.3	
15	57758400000	002	TOOTHED LOCK WASHER A 4.3	
16	56455400000	002	HEXAGON NUT M 4	
17	71092130000	001	CAPACITOR MP 6MF400V FOR 220 VOLT	000
	76090090000	001	CAPACITOR MKP 20MF280V FOR 110 VOLT	000
19	60540106301	001	GAUGE PLATE	008

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
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Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 11
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Number in drawing	Order number	Piece	Designation	from status onwards
20	60540240002	001	CARRIAGE 400 FROM MACHINE NO. 1332927	007
20-2	60540242000	001	CARRIAGE SUPP. PREASSEMBLED SHORT	007
20-4	60540242100	001	BEARING, PREASSEMBLED	007
20-6	57431250000	003	HEXAGON SCREW M 6X25	000
20-8	56739060000	003	WASHER A 6.4	000
20-10	50003410000	002	DEFLECTOR RING A20/30 7/4	000
20-12	56368320000	001	OBLIQUE BALL BEARING 3202 A	000
20-14	56366420000	001	PENDULUM BALL BEARING 2202 E	000
20-50	60540240300	001	FEED SPINDLE ASSEMBLED (A) UP TO MACHINE NO. 1332926	000
	60540240301	001	FEED SPINDLE ASSEMBLED (B) FROM MACHINE NO. 1332927	006
20-50-3	60540240400	001	FEED SPINDLE	
20-50-4	60540260500	002	RING	
20-50-30	60540272400	001	NUT	000
20-50-32	60540272200	001	CLAMPING PIECE	000
20-50-34	60540272500	002	THREADED PIN	000
20-50-36	50275090000	002	PRESSURE SPRING VD-097 0.63X17	000
20-50-38	56400850000	002	LOCK NUT M 5	000
20-50-40	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
20-80	57778700000	002	CIRCLIP IV 35X1.5	000
20-82	60540272000	001	WASHER	000
20-84	50281100000	002	CUP SPRING 34.6X22.4X0.5	000
20-86	56709550000	001	ADJUSTING SPRING A 5X3X16	000
20-88	60540260700	001	GEAR WHEEL	000
20-90	60540260800	001	WASHER	000
20-92	60540240701	001	GUIDE RAIL	006
20-94	57630420000	004	COUNTERSUNK SCREW M 4X8	000
20-96	56360600000	002	GROOVED BALL BEARING 6000-2Z	000
20-98	60540261000	001	BOLT	000
20-100	60540261100	001	GEAR WHEEL	000
20-102	57773750000	001	CIRCLIP A 10X1	000
20-104	60540261200	001	GEAR WHEEL	000
20-106	56083100000	001	THREADED PIN M 4X4	000
20-110	60540261300	001	ANGLE PLATE FOR MOTOR	000
20-112	57347120000	002	HEXAGON SCREW M 6X12	000
20-114	57767060000	002	SPRING WASHER A 6	000
20-116	56805340000	004	OVAL-HEAD SCREW M 3X8	000
20-118	57767030000	004	SPRING WASHER A 3	000
20-120	56805410000	004	OVAL-HEAD SCREW M 4X6	000
20-122	60540261400	002	ANGLE PLATE	000
20-124	60540261500	001	FLANGE	
20-126	57630620000	002	COUNTERSUNK SCREW M 6X12	000
20-128	57629520000	007	COUNTERSUNK SCREW M 5X10	000
20-130	57630530000	001	COUNTERSUNK SCREW M 5X12	000

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Text page 12	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
20-160	60540251101	001	PRODUCT HOLDER 400 MM	007
20-160-2	60540252000	001	FLANGE 400MM (A) FROM MACHINE NO. 1276988 TO 1332926	006
	60540253100	001	FLANGE WITH SHAFT 400 MM (B) FROM MACHINE NO. 1332927	007
20-160-4	60540251900	001	LEVER COMPL.	006
20-160-6	40530203400	002	BUFFER	006
20-160-8	56187770000	001	PARALLEL PIN 4M 6X30	006
20-160-10	60530203700	001	LEVER COMPL.	
20-160-12	40510400159	001	PRESSURE SPRING 0510400159	006
20-160-14	60530200500	001	SUPPORTING ANGLE	006
20-160-16	57630440000	002	COUNTERSUNK SCREW M 4X12	006
20-160-20	60540252200	001	HUB, PREASSEMBLED	006
20-160-22	60540251700	001	SPRING	006
20-160-24	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
20-160-26	60540253400	001	TIGHTENING DISC	007
20-160-28	60220005700	001	HEXAGON SCREW OVAL-HEAD M 6X16	007
20-160-30	60530200500	001	SUPPORTING ANGLE	
20-160-32	56187770000	001	PARALLEL PIN 4M 6X30	
20-160-34	40510400159	001	PRESSURE SPRING 0510400159	000
20-160-36	56739040000	002	WASHER A 4.3	
20-160-38	57630440000	002	COUNTERSUNK SCREW M 4X12	
20-160-40	60530200600	001	HUB	000
20-160-42	40530203501	001	SPRING	000
20-160-44	50001100000	001	FLANGE BUSHING 12X14X17	
20-160-46	56187710000	001	PARALLEL PIN 4M 6X8	000
20-160-48	60530203600	001	BEARING BOLT	
20-160-50	57630630000	001	COUNTERSUNK SCREW M 6X16	
20-160-52	56923120000	002	COUNTERSUNK SCREW M 4X12	
20-160-54	57010050000	001	WING SCREW M 6X10	006
20-160-60	60540252500	001	EXTRACTOR	006
20-160-80	60540271201	001	EXTRACTOR WELDED	
20-160-89	56386060000	001	BALL 6MM STAINLESS STEEL	
20-160-90	56923100000	001	COUNTERSUNK SCREW M 4X10	
20-160-91	46121300020	001	PRESSURE SPRING 6121300020	006
20-160-92	57010050000	001	WING SCREW M 6X10	000
20-160-94	40530203400	001	BUFFER	000
20-160-98	56453170000	001	THREADED INSERT STANDARD M 6X6	
20-160-100	56187670000	002	PARALLEL PIN 3M 6X16	
20-160-102	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
20-160-104	95972950001	001	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
20-160-106	96055070001	001	LUBRICATING GREASE PARALIQ GA 343	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
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Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 13
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
20-180	60540261700	001	PLATE	000
20-182	56808550000	001	SELF-TAPPING SCREW CM 5X12	000
20-200	60540240800	001	TRACTION RELIEF	000
20-201	96055050001	001	LUBRICATING OIL 4 UH1-15	007
20-220	50002170000	001	O-SEAL OR 12X1.5	000
20-222	60540270300	001	TENSION SPRING Z-147T 2.2X11X101	000
20-250	60540249300	001	BOLT	000
20-270	57753600000	001	LOCK WASHER 6	000
20-272	60540262600	001	ROPE PULLEY	000
20-274	60540262700	001	PIN	000
20-276	60540262800	001	STOP SCREW	000
20-278	60540263100	001	HEXAGON SCREW	000
20-280	60540263200	001	STOP ANGLE	000
20-282	56805450000	002	OVAL-HEAD SCREW M 4X12	006
20-284	60540263300	001	STOP BOLT	000
20-320	60540263400	001	LOCKING HANDLE ASSEMBLED	000
20-340	57753900000	001	LOCK WASHER 9	000
20-342	60540263800	001	SPACER SLEEVE	000
20-344	56739100000	001	WASHER A 10.5	000
20-400	60540241200	001	CARRIAGE PLATE PREASSEMBLED	000
20-400-2	60540241300	001	CARRIAGE PLATE WELDED	000
20-400-20	40220404500	001	ADHESIVE FOIL	000
20-400-22	60223300202	001	REAR WALL	000
20-400-40	60223300400	001	SHIELD PREASSEMBLED	000
20-400-41	60223300600	001	ADHESIVE FOIL	000
20-400-50	57766040000	002	SPRING WASHER A 4	000
20-400-52	56455400000	002	HEXAGON NUT M 4	000
20-400-54	40220000201	002	PROTECTIVE PLUG 12.2 KNURLED	000
20-400-56	60540201200	001	SEALING PLATE	000
20-500	60540272100	002	NUT	000
20-502	57767060000	002	SPRING WASHER A 6	000
20-504	56739060000	006	WASHER A 6.4	000
20-506	56400860000	004	LOCK NUT M 6	000
20-508	56047810000	001	THREADED PIN M 8X16	000
20-510	56444800000	001	HEXAGON NUT, FLAT-TYPE BM 8	000
20-512	60540271800	001	STOP PIN	000
20-514	56444820000	001	HEXAGON NUT, FLAT-TYPE BM 10	000
20-516	56453180000	005	THREADED INSERT STANDARD M 6X9	000
20-518	56453130000	007	THREADED INSERT STANDARD M 5X7.5	000
20-520	40140200901	006	PROTECTIVE PLUG 20.2 KNURLED	000
20-522	60540264400	001	SHAFT	000
20-524	60540273000	001	BUFFER	000
20-526	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	007
20-528	71011470000	001	SCREW COUPLING ST9 53015010	000
20-530	71067290000	004	SPACER 6.35 LPR 8520	000
20-532	40220000201	001	PROTECTIVE PLUG 12.2 KNURLED	000

Text page 14	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
20-600	60546102800	001	CABLE TRANSDUCER RE30 A400	000
20-620	60545900105	001	LPB PRODUCT FEEDING DEVICE UP TO MACHINE NO. 1332926	000
	60545900114	001	LPB PRODUCT FEEDING DEVICE	007
20-640	60546100400	001	CABLE INTERMED.BOARD 2 PROD.FEED.DEV.A400	000
20-642	71037500000	002	FERRITE SLEEVE 74271131	006
20-644	71004320000	002	CABLE TIE T 40 R	006
20-660	60546100801	001	SENSOR COMPL. INITIAL CARRIAGE POS. A400	000
20-680	60546100900	001	SENSOR COMPL. PRODUCT END A400	000
20-802	60540274100	001	SEALING	000
20-804	60540274200	001	SEALING	000
20-806	60540273800	001	SEALING	000
20-808	60540273900	006	SEALING	000
20-810	50493180000	002	ADHESIVE TAPE Y4901 BLACK 6X1,5	000
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
20-816	96000070001	000	GREASE (FUCHS) FWA 160	006

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 15
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
20-850	60540245302	001	PRODUCT HOLDER GUIDE COMPL.	
20-850-2	60540245500	001	PRODUCT HOLDER GUIDE	006
20-850-4	56187820000	001	PARALLEL PIN 5M 6X10	006
20-850-6	60530202300	001	PIN 6X24	006
20-850-20	60530206800	001	LOCKING HANDLE ASSEMBLED	000
20-850-40	56739080000	001	WASHER A 8.4	000
20-850-42	57750600000	001	LOCK WASHER 6	000
20-850-44	60540248000	001	SIDE COVER LEFT	006
20-850-46	60540248100	001	SIDE COVER RIGHT	006
20-850-60	60540266100	001	BUSHING COMPL.	000
20-850-61	50003420000	002	DEFLECTOR RING A21/25 7/4	000
20-850-80	60540266600	001	HEXAGON NUT	
20-850-82	56187850000	004	PARALLEL PIN 5M 6X16	000
20-850-84	60540250001	001	BOLT COMPL.	006
			FROM MACHINE NO.: 1332927	
	60540266700	001	SCREW	
			UP TO MACHINE NO.: 1332926	
20-850-86	60540250301	001	HOLDER	006
20-850-88	60540246600	001	TORSION SPRING LEFT	006
20-850-89	60540250700	001	DRIVER	
20-850-90	57767040000	001	SPRING WASHER A 4	006
20-850-91	57429200000	001	HEXAGON SCREW M 4X20	
20-850-94	60540250500	002	WASHER	006
20-850-96	57430160000	002	HEXAGON SCREW M 5X16	006
20-850-98	57767050000	002	SPRING WASHER A 5	006
20-850-100	60540250400	001	NUT PLATE	006
			FROM MACHINE NO. 1332927	
	60540266800	001	GUIDING UNIT COMPL.	
			UP TO MACHINE NO. 1332926	
20-850-120	56472120000	002	HEXAGON NUT, FLAT-TYPE BM 12	
20-850-122	60540267300	001	NUT	006
20-850-123	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
20-850-124	56082290000	001	THREADED PIN M 5X10	006
20-850-125	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
20-850-126	60540267400	001	BAR	
20-850-128	60540250600	001	ROLLER SPACER	006
20-850-130	60540267600	001	SCREW	006
20-850-132	56187710000	004	PARALLEL PIN 4M 6X8	000
20-850-150	60540267700	001	MAGNET SOCKET COMPL.	
20-850-169	60540268100	001	MAGNET MOUNTING COMPL.	
20-850-176	57697500000	001	CHEESE-HEAD SCREW M 4X16	
20-850-178	57697480000	001	CHEESE-HEAD SCREW M 4X10	
20-850-179	56739040000	001	WASHER A 4.3	006
20-850-180	57767040000	001	SPRING WASHER A 4	000
20-850-200	60540245701	001	GUIDE SHAFT A404	006
20-850-220	60540268800	001	SPACER	
20-850-222	60220005600	002	HEXAGON SCREW OVAL-HEAD M 6X25	000
20-850-224	56456600000	002	HEXAGON NUT M 6	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Text page 16	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
20-850-226	56739080000	002	WASHER A 8.4	
20-850-250	60540246001	001	LEVER COMPL.	006
20-850-250-2	60510200215	001	LEVER WITH PIN	
20-850-250-30	60540246101	001	LEVER ASSEMBLED	006
20-850-250-50	50001190000	002	BUSHING 18X20X15	006
20-850-250-52	50001150000	002	BUSHING 10X12X12	006
20-850-250-54	56285180000	001	NOTCHED TABLE PIN A 5X14	006
20-850-250-56	40510200211	001	TENSION SPRING 0510200211	000
20-850-250-80	60540246401	001	LOCKING DEVICE	006
20-850-250-100	60530200062	001	FISH PLATE	
20-850-250-102	56265100000	001	ROUND-HEADED NOTCHED NAIL 4X10	006
20-850-250-108	60540246900	001	PAN HEAD SCREW	
20-850-250-109	60510200056	001	PAN HEAD SCREW M 6X7.1X7	
20-850-250-110	60530200063	001	BAR	006
20-850-250-112	57630440000	002	COUNTERSUNK SCREW M 4X12	006
20-850-250-114	60530200094	001	COVER PLATE	006
20-850-250-116	57697470000	002	CHEESE-HEAD SCREW M 4X8	006
20-850-250-150	60530204300	001	PLATE BRACKET PREASSEMBLED	006
20-850-250-170	60530200067	001	COLLAR NUT M 8	
20-850-250-200	60540247300	001	STAR KNOB PREASSEMBLED	006
20-850-250-250	56456800000	001	HEXAGON NUT M 8	006
20-850-250-252	60510200113	001	WASHER 20	
20-850-250-254	40110000046	001	SPRING WASHER 25.2	
20-850-250-256	40110201001	001	WASHER 18.1	
20-850-250-258	60510200132	001	WASHER 18.1	
20-850-250-260	60510200133	001	WASHER 18.1	006
			UPON REQUEST	
20-850-250-262	40110201009	001	WASHER 18X1	
20-850-250-264	60510200134	001	WASHER 18.1	006
			UPON REQUEST	
20-850-250-266	60510200112	001	LOCK NUT M 16X1	
20-850-250-268	00110201002	001	HANDLE FOR REMNANT HOLDER	
20-850-250-270	56036120000	001	THREADED PIN M 6X12	006
20-850-250-271	96000070001	000	GREASE (FUCHS) FWA 160	006
20-850-250-272	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
20-850-250-273	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
20-850-280	60540247000	002	WASHER	006
20-850-282	60540246800	001	SHAFT	
20-850-284	56472600000	001	HEXAGON NUT, FLAT-TYPE BM 10X1	
20-850-286	60530208200	001	CAP NUT	006
20-850-288	60540246600	001	TORSION SPRING LEFT	000
20-850-290	60540246700	001	TORSION SPRING RIGHT	000
20-850-292	60540247100	001	SPACER BUSHING	006
20-850-294	60540247400	001	COUNTERBEARING	006
20-850-296	60540247500	001	COUNTERBEARING	006
20-850-298	60540247600	002	WASHER	000
20-850-300	60260207301	001	GEAR WHEEL	000
20-850-304	56187710000	004	PARALLEL PIN 4M 6X8	006

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 17
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
20-850-350	60540248400	001	PRODUCT SUPPORTING PLATE ASSEMBLED	000
20-850-350-2	60540248500	001	PRODUCT SUPPORTING PLATE	006
20-850-350-6	40530203200	004	PUSHBUTTON	
20-850-350-8	60540248700	004	SLIDE PIECE	
20-850-400	60530204400	001	PRODUCT HOLDER	000
20-850-400-369	60530207200	001	COMMODITY HOLDER HOUSING PREASSY.	006
20-850-400-372	60510200081	002	COLLAR STUD	
20-850-400-376	60530207000	002	SIDE COVER	006
20-850-400-379	60530200059	003	GRIPPER SHAFT COMPL.	000
20-850-400-384	60530200060	001	GRIPPER SHAFT COMPL.	000
20-850-400-389	60530200061	001	GRIPPER SHAFT COMPL.	000
20-850-400-397	56086270000	001	CONTROL LEVER KNOB C 32 M 8	000
20-850-400-401	56243100000	005	PARALLEL PIN 3H 11X10	006
20-850-400-402	60510200037	005	PINION	000
20-850-400-406	40510200086	002	PRESSURE SPRING 0510222286	000
20-850-400-407	60530200056	002	BRAKE BLOCK	000
20-850-400-410	60530207100	004	HEXAGON SCREW	
20-850-400-411	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
20-850-450	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
20-850-452	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
20-850-454	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	006
20-850-456	96055050001	000	LUBRICATING OIL 4 UH1-15	006

Text page 18	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
21	60540260003	001	CARRIAGE 600	007
21-2	60540265000	001	CARRIAGE CARRIER ASSEMBLED LONG	007
21-4	60540265100	001	BEARING, PREASSEMBLED	007
21-6	57431250000	003	HEXAGON SCREW M 6X25	000
21-8	56739060000	003	WASHER A 6.4	000
21-10	50003410000	002	DEFLECTOR RING A20/30 7/4	000
21-12	56368320000	001	OBLIQUE BALL BEARING 3202 A	000
21-14	56366420000	001	PENDULUM BALL BEARING 2202 E	000
21-50	60540260300	001	FEED SPINDLE ASSEMBLED (A) UP TO MACHINE NO. 1332926	000
	60540260301	001	FEED SPINDLE ASSEMBLED (B) FROM MACHINE NO. 1332927	006
21-50-3	60540260400	001	FEED SPINDLE	
21-50-4	60540260500	002	RING	
21-50-6	60540272200	001	CLAMPING PIECE	000
21-50-8	60540272500	002	THREADED PIN	000
21-50-10	50275090000	002	PRESSURE SPRING VD-097 0.63X17	000
21-50-12	56400850000	002	LOCK NUT M 5	000
21-50-14	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
21-50-22	60540260400	001	FEED SPINDLE	
21-50-24	60540260500	002	RING	
21-80	57778700000	002	CIRCLIP IV 35X1.5	000
21-82	60540272000	001	WASHER	000
21-84	50281100000	002	CUP SPRING 34.6X22.4X0.5	000
21-86	56709550000	001	ADJUSTING SPRING A 5X3X16	000
21-88	60540260700	001	GEAR WHEEL	000
21-90	60540260800	001	WASHER	000
21-92	60540260901	001	GUIDE RAIL	006
21-94	57630420000	004	COUNTERSUNK SCREW M 4X8	000
21-96	56360600000	002	GROOVED BALL BEARING 6000-2Z	000
21-98	60540261000	001	BOLT	000
21-100	60540261100	001	GEAR WHEEL	000
21-102	57773750000	001	CIRCLIP A 10X1	000
21-104	60540261200	001	GEAR WHEEL	000
21-106	56083100000	001	THREADED PIN M 4X4	000
21-110	60540261300	001	ANGLE PLATE FOR MOTOR	000
21-112	57347120000	002	HEXAGON SCREW M 6X12	000
21-114	57767060000	002	SPRING WASHER A 6	000
21-116	56805340000	004	OVAL-HEAD SCREW M 3X8	000
21-118	57767030000	004	SPRING WASHER A 3	000
21-120	56805410000	004	OVAL-HEAD SCREW M 4X6	000
21-122	60540261400	002	ANGLE PLATE	000
21-124	60540261500	001	FLANGE	000
21-126	57630620000	002	COUNTERSUNK SCREW M 6X12	000
21-128	57629520000	007	COUNTERSUNK SCREW M 5X10	000
21-130	57630530000	001	COUNTERSUNK SCREW M 5X12	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 19
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Number in drawing	Order number	Piece	Designation	from status onwards
21-160	60540251201	001	PRODUCT SUPPORTER 600 MM (A) VERSION JAPAN	007
	60540277501	001	PRODUCT SUPPORTER	007
21-160-1	60540277401	001	MOUNTING WITH SHAFT	
21-160-2	60540252100	001	FLANGE 600MM (C) FROM MACHINE NO. 1276988	006
	60540253200	001	FLANGE WITH STUD 600MM (A) VERSION JAPAN	007
	60540261600	001	FLANGE (D) UP TO MACHINE NO. 1276987	000
21-160-3	60540276101	001	HOLDING DOWN DEVICE ASSEMBLED	007
21-160-3-1	60540276200	001	HOLDING DOWN DEVICEPREASSEMBLED	
21-160-3-1-7	60540276400	001	BEARING BUSHING	
21-160-3-3	60540276701	001	HUB	007
21-160-3-5	60540277801	001	STAR KNOBASSEMBLED	007
21-160-3-9	60520200143	001	TORSION SPRING	
21-160-3-11	56187830000	001	PARALLEL PIN 5M6 X 10	
21-160-3-13	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	007
21-160-3-15	56187780000	001	PARALLEL PIN 4M 6X6	
21-160-4	60540251900	001	LEVER COMPL.	006
21-160-6	40530203400	002	BUFFER	006
21-160-8	56187770000	001	PARALLEL PIN 4M 6X30	006
21-160-10	56739040000	002	WASHER A 4.3	006
21-160-12	40510400159	001	PRESSURE SPRING 0510400159	006
21-160-14	60530200500	001	SUPPORTING ANGLE	006
21-160-16	57630440000	002	COUNTERSUNK SCREW M 4X12	006
21-160-20	60530203700	001	LEVER COMPL.	
21-160-22	60540251700	001	SPRING	006
21-160-24	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
21-160-26	60540253400	001	TIGHTENING DISC	
21-160-28	60220005700	001	HEXAGON SCREW OVAL-HEAD M 6X16	
21-160-30	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
21-160-40	60530200500	001	SUPPORTING ANGLE	
21-160-42	56187770000	001	PARALLEL PIN 4M 6X30	
21-160-44	40510400159	001	PRESSURE SPRING 0510400159	000
21-160-46	56739040000	002	WASHER A 4.3	
21-160-48	57630440000	002	COUNTERSUNK SCREW M 4X12	

Text page 20	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
21-160-50	60530200600	001	HUB	
21-160-52	40530203501	001	SPRING	000
21-160-54	50001100000	001	FLANGE BUSHING 12X14X17	
21-160-56	56187710000	001	PARALLEL PIN 4M 6X8	
21-160-58	60530203600	001	BEARING BOLT	
21-160-60	57630630000	001	COUNTERSUNK SCREW M 6X16	
21-160-62	56923120000	002	COUNTERSUNK SCREW M 4X12	
21-160-80	60540272301	001	ARM COMPL.	
21-160-100	60540271201	001	EXTRACTOR WELDED	
21-160-149	56386060000	001	BALL 6MM STAINLESS STEEL	
21-160-150	56923100000	001	COUNTERSUNK SCREW M 4X10	
21-160-151	46121300020	001	PRESSURE SPRING 6121300020	006
21-160-152	57010050000	001	WING SCREW M 6X10	000
21-160-154	40530203400	001	BUFFER	000
21-160-156	60540271701	001	MOUNTING	
21-160-158	56453170000	001	THREADED INSERT STANDARD M 6X6	
21-160-160	56187670000	002	PARALLEL PIN 3M 6X16	
21-160-162	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
21-160-164	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
21-160-166	96002030001	000	MOLYKOTE LONGTHERM W 2	
21-180	60540261700	001	PLATE	000
21-182	56808550000	001	SELF-TAPPING SCREW CM 5X12	000
21-200	60540240800	001	TRACTION RELIEF	000
21-201	96055050001	000	LUBRICATING OIL 4 UH1-15	007
21-220	50002170000	001	O-SEAL OR 12X1.5	000
21-222	60540270300	001	TENSION SPRING Z-147T 2.2X11X101	000
21-250	60540269100	001	BOLT ASSEMBLED	000
21-270	57753600000	001	LOCK WASHER 6	000
21-272	60540262600	001	ROPE PULLEY	000
21-274	60540262700	001	PIN	000
21-276	60540262800	001	STOP SCREW	000
21-278	60540263100	001	HEXAGON SCREW	000
21-280	60540263200	001	STOP ANGLE	000
21-282	56805450000	002	OVAL-HEAD SCREW M 4X12	007
21-284	60540263300	001	STOP BOLT	000
21-320	60540263400	001	LOCKING HANDLE ASSEMBLED	000
21-340	57753900000	001	LOCK WASHER 9	000
21-342	60540263800	001	SPACER SLEEVE	000
21-344	56739100000	001	WASHER A 10.5	000
21-400	60540264100	001	CARRIAGE PLATE PREASSEMBLED	000
21-400-2	60540263900	001	CARRIAGE PLATE WELDED	
21-400-4	40220404500	001	ADHESIVE FOIL	000
21-400-6	60223300202	001	REAR WALL	000
21-400-8	60223300400	001	SHIELD PREASSEMBLED	000
21-400-9	60223300600	001	ADHESIVE FOIL	000
21-400-10	57766040000	002	SPRING WASHER A 4	000
21-400-12	56455400000	002	HEXAGON NUT M 4	000
21-400-14	40220000201	002	PROTECTIVE PLUG 12.2 KNURLED	000
21-400-56	60540201200	001	SEALING PLATE	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 21
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
21-500	60540272100	002	NUT	000
21-502	57767060000	002	SPRING WASHER A 6	000
21-504	56739060000	008	WASHER A 6.4	000
21-506	56400860000	006	LOCK NUT M 6	000
21-508	56047810000	001	THREADED PIN M 8X16	000
21-510	56444800000	001	HEXAGON NUT, FLAT-TYPE BM 8	000
21-512	60540271800	001	STOP PIN	000
21-514	56444820000	001	HEXAGON NUT, FLAT-TYPE BM 10	000
21-516	56453180000	005	THREADED INSERT STANDARD M 6X9	000
21-518	56453130000	007	THREADED INSERT STANDARD M 5X7.5	000
21-520	40140200901	008	PROTECTIVE PLUG 20.2 KNURLED	000
21-522	60540264400	001	SHAFT	000
21-524	60540273000	001	BUFFER	000
21-526	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	007
21-528	71011470000	001	SCREW COUPLING ST9 53015010	000
21-530	71067290000	004	SPACER 6.35 LPR 8520	000
21-532	40220000201	001	PROTECTIVE PLUG 12.2 KNURLED	000
21-600	60546102800	001	CABLE TRANSDUCER RE30 A400	000
21-620	60545900105	001	LPB PRODUCT FEEDING DEVICE UP TO MACHINE NO. 1332926	000
	60545900114	001	LPB PRODUCT FEEDING DEVICE FROM MACHINE NO. 1332627	007
21-640	60546100400	001	CABLE INTERMED.BOARD 2 PROD.FEED.DEV.A400	000
21-642	71037500000	002	FERRITE SLEEVE 74271131	006
21-644	71004320000	002	CABLE TIE T 40 R	006
21-660	60546100801	002	SENSOR COMPL. INITIAL CARRIAGE POS. A400	000
21-680	60546100900	001	SENSOR COMPL. PRODUCT END A400	000
21-802	60540274100	001	SEALING	000
21-804	60540274200	001	SEALING	000
21-806	60540273800	001	SEALING	000
21-808	60540273900	008	SEALING	000
21-810	50493180000	003	ADHESIVE TAPE Y4901 BLACK 6X1,5	000
21-812	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
21-816	96000070001	000	GREASE (FUCHS) FWA 160	006

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
21-850	60540265402	001	PRODUCT HOLDER GUIDE COMPL.	
21-850-2	60540265501	001	PRODUCT HOLDER GUIDE	006
21-850-4	60530202300	001	PIN 6X24	006
21-850-10	60540265600	001	LOCKING HANDLE ASSEMBLED	000
21-850-20	56739100000	001	WASHER A 10.5	000
21-850-22	57753900000	001	LOCK WASHER 9	000
21-850-24	60540266000	002	SIDE COVER	006
21-850-30	60540266100	001	BUSHING COMPL.	000
21-850-31	50003420000	002	DEFLECTOR RING A21/25 7/4	000
21-850-50	60540266600	001	HEXAGON NUT	
21-850-52	56187850000	004	PARALLEL PIN 5M 6X16	000
21-850-54	60540250001	001	BOLT COMPL. (B) FROM MACHINE NO. 1332927	006
	60540266700	001	SCREW (A) UP TO MACHINE NO. 1332926	
21-850-56	60540250301	001	HOLDER	006
21-850-58	60540246600	001	TORSION SPRING LEFT	006
21-850-59	60540250700	001	DRIVER	
21-850-60	57767040000	001	SPRING WASHER A 4	006
21-850-61	57429200000	001	HEXAGON SCREW M 4X20	
21-850-64	60540250500	002	WASHER	006
21-850-66	57430160000	002	HEXAGON SCREW M 5X16	006
21-850-68	57767050000	002	SPRING WASHER A 5	006
21-850-70	60540250400	001	NUT PLATE (B) FROM MACHINE NO. 1332927	006
	60540266800	001	GUIDING UNIT COMPL. (A) UP TO MACHINE NO. 1332926	

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Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 23
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
21-850-100	56472120000	002	HEXAGON NUT, FLAT-TYPE BM 12	
21-850-102	60540267300	001	NUT	006
21-850-103	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
21-850-104	56082290000	001	THREADED PIN M 5X10	006
21-850-105	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
21-850-106	60540267400	001	BAR	
21-850-108	60540250600	001	ROLLER SPACER	006
21-850-110	60540267600	001	SCREW	
21-850-112	56187710000	004	PARALLEL PIN 4M 6X8	000
21-850-140	60540267700	001	MAGNET SOCKET COMPL.	
21-850-169	60540268100	001	MAGNET MOUNTING COMPL.	
21-850-174	57697500000	001	CHEESE-HEAD SCREW M 4X16	
21-850-176	57697480000	001	CHEESE-HEAD SCREW M 4X10	
21-850-177	56739040000	001	WASHER A 4.3	006
21-850-178	57766040000	001	SPRING WASHER A 4	
21-850-180	60540268301	001	GUIDE SHAFT CPL A406	006
21-850-200	60540268800	001	SPACER	
21-850-202	60220005600	002	HEXAGON SCREW OVAL-HEAD M 6X25	000
21-850-204	56456600000	002	HEXAGON NUT M 6	000
21-850-206	56739080000	002	WASHER A 8.4	
21-850-207	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
21-850-208	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
21-850-210	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	006
21-850-212	96055050001	000	LUBRICATING OIL 4 UH1-15	006

Text page 24	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
21-850-250	60540269501	001	PRODCUT HOLDER ASSEMBLED	
21-850-250-2	60540269600	001	PRODUCT HOLDER	006
21-850-250-4	60510200081	002	COLLAR STUD	
21-850-250-6	60540269700	001	SIDE COVER LEFT	006
21-850-250-8	60540269800	001	SIDE COVER RIGHT	006
21-850-250-10	60530200059	003	GRIPPER SHAFT COMPL.	000
21-850-250-12	60530200060	001	GRIPPER SHAFT COMPL.	000
21-850-250-14	60540269900	001	GRIPPER SHAFT COMPL.	000
21-850-250-16	56086270000	001	CONTROL LEVER KNOB C 32 M 8	000
21-850-250-18	56243100000	005	PARALLEL PIN 3H 11X10	006
21-850-250-20	60510200037	005	PINION	000
21-850-250-22	40510200086	002	PRESSURE SPRING 0510222286	000
21-850-250-24	60530200056	002	BRAKE BLOCK	000
21-850-250-25	60540277600	001	SELF-TAPPING SCREW M 4X6	006
21-850-250-26	60530207100	004	HEXAGON SCREW	
21-850-250-28	60540270500	001	HOLDER	
			(A)	
	60540275100	001	HOLDER, PREASSEMBLED	006
			(B)	
21-850-250-30	56765060000	002	WASHER 6.4	
21-850-250-32	60540270100	002	HEXAGON SCREW OVAL-HEAD M 6X12	
21-850-250-34	56413060000	002	CAP NUT M 6	
			(A)	
	60540270200	002	CAP NUT	
			(B)	
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
21-850-250-38	40530203200	001	PUSHBUTTON	000
21-850-250-40	40530203300	001	SLIDE PIECE	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 25
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Number in drawing	Order number	Piece	Designation	from status onwards
22	60540220002	001	CARRIAGE 200 FROM MACHINE NO. 1332927	007
22-2	60540222000	001	CARRIAGE SUPPORTER PREASSEMBLED	007
22-4	60540242100	001	BEARING, PREASSEMBLED	
22-6	57431250000	003	HEXAGON SCREW M 6X25	
22-8	56739060000	003	WASHER A 6.4	
22-10	50003410000	002	DEFLECTOR RING A20/30 7/4	006
22-12	56368320000	001	OBLIQUE BALL BEARING 3202 A	006
22-14	56366420000	001	PENDULUM BALL BEARING 2202 E	006
22-50	60540220901	001	FEED SPINDLE ASSEMBLED	006
22-50-3	60540221100	001	FEED SPINDLE	
22-50-4	60540260500	002	RING	
22-80	57778700000	002	CIRCLIP IV 35X1.5	006
22-82	60540272000	001	WASHER	006
22-84	50281100000	002	CUP SPRING 34.6X22.4X0.5	006
22-86	56709550000	001	ADJUSTING SPRING A 5X3X16	006
22-88	60540260700	001	GEAR WHEEL	006
22-90	60540260800	001	WASHER	006
22-92	60540221201	001	GUIDE RAIL	006
22-94	57630420000	004	COUNTERSUNK SCREW M 4X8	006
22-96	56360600000	002	GROOVED BALL BEARING 6000-2Z	006
22-98	60540261000	001	BOLT	
22-100	60540261100	001	GEAR WHEEL	006
22-102	57773750000	001	CIRCLIP A 10X1	006
22-104	60540261200	001	GEAR WHEEL	006
22-106	56083100000	001	THREADED PIN M 4X4	006
22-110	60540261300	001	ANGLE PLATE FOR MOTOR	
22-112	57347120000	002	HEXAGON SCREW M 6X12	
22-114	57767060000	002	SPRING WASHER A 6	006
22-116	56805340000	004	OVAL-HEAD SCREW M 3X8	
22-118	57767030000	004	SPRING WASHER A 3	006
22-120	56805410000	004	OVAL-HEAD SCREW M 4X6	
22-122	60540261400	001	ANGLE PLATE	
22-123	60540221700	001	FISH PLATE	
22-124	60540261500	001	FLANGE	
22-126	57630620000	002	COUNTERSUNK SCREW M 6X12	
22-128	57629520000	007	COUNTERSUNK SCREW M 5X10	
22-130	57630530000	001	COUNTERSUNK SCREW M 5X12	

Text page 26	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
22-160	60540251101	001	PRODUCT HOLDER 400 MM FROM MACHINE NO. 1332927	007
22-160-2	60540252000	001	FLANGE 400MM (A) FROM MACHINE NO. 1276988 TO 1332926	006
	60540253100	001	FLANGE WITH SHAFT 400 MM (B) FROM MACHINE NO. 1332927	007
22-160-4	60540251900	001	LEVER COMPL.	006
22-160-6	40530203400	002	BUFFER	006
22-160-8	56187770000	001	PARALLEL PIN 4M 6X30	006
22-160-10	56739040000	002	WASHER A 4.3	006
22-160-12	40510400159	001	PRESSURE SPRING 0510400159	006
22-160-14	60530200500	001	SUPPORTING ANGLE	006
22-160-16	57630440000	002	COUNTERSUNK SCREW M 4X12	006
22-160-20	60540252200	001	HUB, PREASSEMBLED	006
22-160-22	60540251700	001	SPRING	006
22-160-24	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
22-160-26	60540251600	001	BEARING BOLT	006
22-160-28	57630630000	001	COUNTERSUNK SCREW M 6X16	006
22-160-30	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
22-160-40	60540252300	001	ARM,WELDED	006
22-160-42	56923100000	002	COUNTERSUNK SCREW M 4X10	006
22-160-44	60540252800	001	TAKE-UP DEVICE, PREASSEMBLED	006
22-160-46	56386060000	001	BALL 6MM STAINLESS STEEL	006
22-160-48	46121300020	001	PRESSURE SPRING 6121300020	006
22-160-50	56923120000	001	COUNTERSUNK SCREW M 4X12	006
22-160-52	95972890001	000	SCREW SEALING ADHESIVE LOCTITE 243 1LT	006
22-160-54	57010050000	001	WING SCREW M 6X10	006
22-160-60	60540252500	001	EXTRACTOR	006
22-180	60540261700	001	PLATE	
22-182	56808550000	001	SELF-TAPPING SCREW CM 5X12	
22-284	60540263300	001	STOP BOLT	
22-320	60540263400	001	LOCKING HANDLE ASSEMBLED	006
22-340	57753900000	001	LOCK WASHER 9	006
22-342	60540263800	001	SPACER SLEEVE	006
22-344	56739100000	001	WASHER A 10.5	006

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 27
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
22-400	60540221300	001	CARRIAGE PLATE PREASSEMBLED	006
22-400-2	60540221400	001	CARRIAGE PLATE WELDED	
22-400-20	40220404500	001	ADHESIVE FOIL	006
22-400-22	60223300202	001	REAR WALL	006
22-400-40	60223300400	001	SHIELD PREASSEMBLED	006
22-400-41	60223300600	001	ADHESIVE FOIL	006
22-400-50	57766040000	002	SPRING WASHER A 4	006
22-400-52	56455400000	002	HEXAGON NUT M 4	006
22-400-54	40220000201	002	PROTECTIVE PLUG 12.2 KNURLED	006
22-400-56	60540201200	001	SEALING PLATE	
22-500	60540272100	002	NUT	006
22-502	57767060000	002	SPRING WASHER A 6	006
22-504	56739060000	004	WASHER A 6.4	006
22-506	56400860000	002	LOCK NUT M 6	006
22-508	56047810000	001	THREADED PIN M 8X16	
22-510	56444800000	001	HEXAGON NUT, FLAT-TYPE BM 8	
22-512	60540271800	001	STOP PIN	006
22-514	56444820000	001	HEXAGON NUT, FLAT-TYPE BM 10	006
22-516	56453180000	005	THREADED INSERT STANDARD M 6X9	006
22-518	56453130000	007	THREADED INSERT STANDARD M 5X7.5	006
22-520	40140200901	004	PROTECTIVE PLUG 20.2 KNURLED	006
22-522	60540264400	001	SHAFT	006
22-524	60540273000	001	BUFFER	006
22-526	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	007
22-528	71011470000	001	SCREW COUPLING ST9 53015010	006
22-530	71067290000	004	SPACER 6.35 LPR 8520	006
22-532	40220000201	001	PROTECTIVE PLUG 12.2 KNURLED	006
22-600	60546102800	001	CABLE TRANSDUCER RE30 A400	006
22-620	60545900105	001	LPB PRODUCT FEEDING DEVICE TO MACHINE NO. 1332926	
	60545900114	001	LPB PRODUCT FEEDING DEVICE FROM MACHINE NO. 1332927	007
22-640	60546100400	001	CABLE INTERMED.BOARD 2 PROD.FEED.DEV.A400	006
22-642	71037500000	002	FERRITE SLEEVE 74271131	006
22-644	71004320000	002	CABLE TIE T 40 R	
22-660	60546100801	001	SENSOR COMPL. INITIAL CARRIAGE POS. A400	006
22-680	60546100900	001	SENSOR COMPL. PRODUCT END A400	006
22-802	60540274100	001	SEALING	006
22-804	60540274200	001	SEALING	006
22-806	60540273800	001	SEALING	006
22-808	60540273900	004	SEALING	006
22-810	50493180000	001	ADHESIVE TAPE Y4901 BLACK 6X1,5	006
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	
22-816	96000070001	000	GREASE (FUCHS) FWA 160	006

Text page 28	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
22-850	60540222102	001	PRODUCT HOLDER GUIDE COMPL.	
22-850-2	60540245500	001	PRODUCT HOLDER GUIDE	
22-850-4	56187820000	001	PARALLEL PIN 5M 6X10	
22-850-6	60530202300	001	PIN 6X24	
22-850-20	60530206800	001	LOCKING HANDLE ASSEMBLED	006
22-850-40	56739080000	001	WASHER A 8.4	006
22-850-42	57750600000	001	LOCK WASHER 6	006
22-850-44	60540248000	001	SIDE COVER LEFT	
22-850-46	60540248100	001	SIDE COVER RIGHT	
22-850-60	60540266100	001	BUSHING COMPL.	006
22-850-61	50003420000	002	DEFLECTOR RING A21/25 7/4	
22-850-80	60540266600	001	HEXAGON NUT	006
22-850-82	56187850000	004	PARALLEL PIN 5M 6X16	006
22-850-84	60540250001	001	BOLT COMPL.	006
22-850-86	60540250301	001	HOLDER	006
22-850-88	60540246600	001	TORSION SPRING LEFT	
22-850-89	60540250700	001	DRIVER	
22-850-90	57767040000	001	SPRING WASHER A 4	006
22-850-91	57429200000	001	HEXAGON SCREW M 4X20	
22-850-94	60540250500	002	WASHER	
22-850-96	57430160000	002	HEXAGON SCREW M 5X16	
22-850-98	57767050000	002	SPRING WASHER A 5	
22-850-100	60540250400	001	NUT PLATE	
22-850-122	60540267300	001	NUT	
22-850-123	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
22-850-124	56082290000	001	THREADED PIN M 5X10	
22-850-125	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	
22-850-126	60540267400	001	BAR	
22-850-128	60540250600	001	ROLLER SPACER	006
22-850-130	60540267600	001	SCREW	
22-850-132	56187710000	004	PARALLEL PIN 4M 6X8	006
22-850-150	60540267700	001	MAGNET SOCKET COMPL.	
22-850-169	60540268100	001	MAGNET MOUNTING COMPL.	
22-850-176	57697500000	001	CHEESE-HEAD SCREW M 4X16	
22-850-178	57697480000	001	CHEESE-HEAD SCREW M 4X10	
22-850-179	56739040000	001	WASHER A 4.3	006
22-850-180	57766040000	001	SPRING WASHER A 4	
22-850-200	60540220501	001	GUIDE SHAFT	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
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Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 29
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
22-850-250	60540246001	001	LEVER COMPL.	006
22-850-250-2	60510200215	001	LEVER WITH PIN	
22-850-250-30	60540246101	001	LEVER ASSEMBLED	006
22-850-250-50	50001190000	002	BUSHING 18X20X15	006
22-850-250-52	50001150000	002	BUSHING 10X12X12	006
22-850-250-54	56285180000	001	NOTCHED TABLE PIN A 5X14	006
22-850-250-56	40510200211	001	TENSION SPRING 0510200211	006
22-850-250-80	60540246401	001	LOCKING DEVICE	006
22-850-250-100	60530200062	001	FISH PLATE	
22-850-250-102	56265100000	001	ROUND-HEADED NOTCHED NAIL 4X10	006
22-850-250-108	60540246900	001	PAN HEAD SCREW	
22-850-250-109	60510200056	001	PAN HEAD SCREW M 6X7.1X7	
22-850-250-110	60530200063	001	BAR	006
22-850-250-112	57630440000	002	COUNTERSUNK SCREW M 4X12	006
22-850-250-114	60530200094	001	COVER PLATE	006
22-850-250-116	57697470000	002	CHEESE-HEAD SCREW M 4X8	006
22-850-250-150	60530204300	001	PLATE BRACKET PREASSEMBLED	006
22-850-250-170	60530200067	001	COLLAR NUT M 8	
22-850-250-200	60540247300	001	STAR KNOB PREASSEMBLED	006
22-850-250-250	56456800000	001	HEXAGON NUT M 8	006
22-850-250-252	60510200113	001	WASHER 20	
22-850-250-254	40110000046	001	SPRING WASHER 25.2	
22-850-250-256	40110201001	001	WASHER 18.1	
22-850-250-258	60510200132	001	WASHER 18.1	
22-850-250-260	60510200133	001	WASHER 18.1	006
22-850-250-262	40110201009	001	WASHER 18X1	
22-850-250-264	60510200134	001	WASHER 18.1	006
22-850-250-266	60510200112	001	LOCK NUT M 16X1	
22-850-250-268	00110201002	001	HANDLE FOR REMNANT HOLDER	
22-850-250-270	56036120000	001	THREADED PIN M 6X12	006
22-850-250-271	96000070001	000	GREASE (FUCHS) FWA 160	006
22-850-250-272	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006
22-850-250-273	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
22-850-280	60540247000	002	WASHER	
22-850-282	60540246800	001	SHAFT	006
22-850-284	56472600000	001	HEXAGON NUT, FLAT-TYPE BM 10X1	
22-850-286	60530208200	001	CAP NUT	006
22-850-288	60540246600	001	TORSION SPRING LEFT	006
22-850-290	60540246700	001	TORSION SPRING RIGHT	006
22-850-292	60540247100	001	SPACER BUSHING	
22-850-294	60540247400	001	COUNTERBEARING	
22-850-296	60540247500	001	COUNTERBEARING	
22-850-298	60540247600	002	WASHER	006
22-850-300	60260207301	001	GEAR WHEEL	006
22-850-304	56187710000	004	PARALLEL PIN 4M 6X8	

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
22-850-350	60540248400	001	PRODUCT SUPPORTING PLATE ASSEMBLED	006
22-850-350-2	60540248500	001	PRODUCT SUPPORTING PLATE	006
22-850-350-6	40530203200	004	PUSHBUTTON	
22-850-350-8	60540248700	004	SLIDE PIECE	
22-850-400	60530204400	001	PRODUCT HOLDER	006
22-850-400-369	60530207200	001	COMMODITY HOLDER HOUSING PREASSY.	006
22-850-400-372	60510200081	002	COLLAR STUD	
22-850-400-376	60530207000	002	SIDE COVER	006
22-850-400-379	60530200059	003	GRIPPER SHAFT COMPL.	006
22-850-400-384	60530200060	001	GRIPPER SHAFT COMPL.	006
22-850-400-389	60530200061	001	GRIPPER SHAFT COMPL.	006
22-850-400-397	56086270000	001	CONTROL LEVER KNOB C 32 M 8	006
22-850-400-401	56243100000	005	PARALLEL PIN 3H 11X10	006
22-850-400-402	60510200037	005	PINION	006
22-850-400-406	40510200086	002	PRESSURE SPRING 0510222286	006
22-850-400-407	60530200056	002	BRAKE BLOCK	006
22-850-400-410	60530207100	004	HEXAGON SCREW	
22-850-400-411	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
22-850-452	95972890001	000	SCREW SEALING ADHESIVE LOCTITEE-DAT 01.0	006
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
22-850-454	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
22-850-456	96055050001	000	LUBRICATING OIL 4 UH1-15	

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 31
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Number in drawing	Order number	Piece	Designation	from status onwards
25	60540239800	001	SPECIAL CARRIAGE 400 MM VERSION F. SALMON DENMARK	007
	60540239900	001	SPECIAL CARRIAGE	006
25-2	60540242000	001	CARRIAGE SUPP. PREASSEMBLED SHORT	006
25-110	60540261300	001	ANGLE PLATE FOR MOTOR	007
25-112	57347120000	002	HEXAGON SCREW M 6X12	007
25-114	57767060000	002	SPRING WASHER A 6	007
25-116	56805340000	004	OVAL-HEAD SCREW M 3X8	007
25-118	57767030000	004	SPRING WASHER A 3	007
25-180	60540261700	001	PLATE	007
25-182	56808550000	001	SELF-TAPPING SCREW CM 5X12	007
25-200	60540240800	001	TRACTION RELIEF	006
25-201	96055050001	000	LUBRICATING OIL 4 UH1-15	006
25-220	50002170000	001	O-SEAL OR 12X1.5	006
25-222	60540270300	001	TENSION SPRING Z-147T 2.2X11X101	006
25-250	60540249300	001	BOLT	006
25-270	57753600000	001	LOCK WASHER 6	006
25-272	60540262600	001	ROPE PULLEY	006
25-274	60540262700	001	PIN	006
25-276	60540262800	001	STOP SCREW	006
25-278	60540263100	001	HEXAGON SCREW	006
25-280	60540263200	001	STOP ANGLE	006
25-282	56805450000	002	OVAL-HEAD SCREW M 4X12	006
	56805750000	002	OVAL-HEAD SCREW M 4X12 T20	006
25-284	60540263300	001	STOP BOLT	006
25-320	60540263400	001	LOCKING HANDLE ASSEMBLED	006
25-340	57753900000	001	LOCK WASHER 9	006
25-342	60540263800	001	SPACER SLEEVE	006
25-344	56739100000	001	WASHER A 10.5	006
25-508	56047810000	001	THREADED PIN M 8X16	006
25-510	56444800000	001	HEXAGON NUT, FLAT-TYPE BM 8	006
25-512	60540271800	001	STOP PIN	006
25-514	56444820000	001	HEXAGON NUT, FLAT-TYPE BM 10	006
25-516	56453180000	005	THREADED INSERT STANDARD M 6X9	006
25-518	56453130000	004	THREADED INSERT STANDARD M 5X7.5	006
25-520	40140200901	006	PROTECTIVE PLUG 20.2 KNURLED	007
25-522	60540264400	001	SHAFT	006
25-524	60540273000	001	BUFFER	006
25-528	71011470000	001	SCREW COUPLING ST9 53015010	007
25-530	71067290000	004	SPACER 6.35 LPR 8520	007
25-600	60546102800	001	CABLE TRANSDUCER RE30 A400	007
25-620	60545900114	001	LPB PRODUCT FEEDING DEVICE	007
25-640	60546100400	001	CABLE INTERMED.BOARD 2 PROD.FEED.DEV.A400	007
25-642	71037500000	002	FERRITE SLEEVE 74271131	007
25-644	71004320000	002	CABLE TIE T 40 R	007
25-806	60540201200	001	SEALING PLATE	007
25-808	60540273900	006	SEALING	007
25-810	50493180000	002	ADHESIVE TAPE Y4901 BLACK 6X1,5	007

Text page 32	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
30		000	DRIVE COMPL. FOR TABLE	008
30-10	60540300601	001	DRIVE HOUS.TABL. BOTTOM	
	60540300801	001	DRIVE HOUS. TABL. TOP	
30-20	60540301700	001	BAR	
30-22	57737250000	002	CHEESE-HEAD SCREW M 8X25	
30-26	60360313203	004	FOOT COMPL.	
30-32	52022230000	001	GEAR MOTOR DC EPG 132/468 42 VOLT/ I 35:1	000
30-36	57442200000	003	COUNTERSUNK SCREW M 8X20	000
30-37	50003610000	001	O-SEAL OR 54X3.0	000
30-40	71011470000	001	SCREW COUPLING ST9 53015010	000
30-41	60546100300	001	CABLE BACKPLANE INTERMEDIATE BOARD 1 A400	000
30-60	60540301800	001	CRANK ASSEMBLED	000
30-68	50001870000	001	CLAMPING ELEMENT 16X20 PSV3001	000
30-69	60540302400	001	SPACER RING	008
30-70	57736161000	006	CHEESE-HEAD SCREW M 6X16	008
30-74	60540302000	001	CLAMPING RING	
30-101	57778720000	002	CIRCLIP IV 42X1.75	000
30-102	56360940000	002	GROOVED BALL BEARING 6004-2RS	000
30-103	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
30-108	60540302100	001	SHAFT	
30-109	60540302201	001	BUSHING	
30-200	60540302500	001	ROCKER ARM COMPL.	000
30-266	60540303200	001	ROD LONG	
30-267	60540303300	002	FLANGE BUSHING	000
30-268	60540303400	002	FLANGE BUSHING	000
30-269	57736200000	002	CHEESE-HEAD SCREW M 6X20	000
30-270	60540303500	001	THRUST WASHER	000
30-271	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
30-276	60540303800	001	METAL BLOCK - COUPLING SHORT	
30-277	60540303900	002	METAL RING	000
30-278	57736160000	002	CHEESE-HEAD SCREW M 6X16	000
30-279	60540303600	002	THRUST WASHER	
30-280	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	006

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 33
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Number in drawing	Order number	Piece	Designation	from status onwards
30-301	60540304101	001	CARRIAGE GUIDE ASSEMBLED	006
30-301-302	60540300501	001	CARRIAGE GUIDE	006
30-301-303	60530300078	002	BRASS RING 25X32X20	000
30-301-304	60530300066	002	FELT RING 25.5	000
30-301-305	60530300067	002	WASHER 26	000
30-301-307	60530300053	001	LUBRICATING FELT	000
30-301-312	50001410000	001	OIL FILLING BOTTLE MOD. 518	000
30-301-313	60530300010	001	KNOB	000
30-301-314	56359410000	001	PARALLEL NOTCHED PIN 5X8	000
30-301-317	56453180000	002	THREADED INSERT STANDARD M 6X9	000
30-301-318	60540304500	001	STOP	000
30-301-319	56739060000	002	WASHER A 6.4	000
30-301-320	57767060000	002	SPRING WASHER A 6	000
30-301-321	57431160000	002	HEXAGON SCREW M 6X16	000
30-301-322	60540311600	001	BEARING BOLT	000
30-301-326	60540304300	001	DRIVING DISK PREASSEMBLED	000
30-301-329	57736300000	002	CHEESE-HEAD SCREW M 6X30	000
30-301-334	60540304600	001	ROLLER SUPPORT	000
30-301-335	57442200000	002	COUNTERSUNK SCREW M 8X20	000
30-301-338	60540304700	001	ROLLER BOLT	000
30-301-339	56739080000	001	WASHER A 8.4	000
30-301-340	57766080000	001	SPRING WASHER A 8	000
30-301-341	56455800000	001	HEXAGON NUT M 8	000
30-301-342	40220102500	001	BALL BEARING	000
30-301-343	57750700000	001	LOCK WASHER 7	000
30-301-347	60540304800	001	ECCENTRIC BOLT	000
30-301-348	56739060000	001	WASHER A 6.4	000
30-301-349	57767060000	001	SPRING WASHER A 6	000
30-301-350	56455600000	001	HEXAGON NUT M 6	000
30-301-351	00110101004	001	BALL BEARING M. 607-2RS	000
30-301-352	57750600000	001	LOCK WASHER 6	000
30-301-356	60540304900	001	MITHEHMER	000
30-301-357	56805420000	002	OVAL-HEAD SCREW M 4X8	000
30-301-358	57766040000	002	SPRING WASHER A 4	000
30-301-359	60240101200	001	BELT CLAMP	000
30-301-360	57343180000	001	HEXAGON SCREW M 4X18	000
30-301-361	56400840000	001	LOCK NUT M 4	000
30-301-363	60546102700	001	CABLE PLUG INTERMEDIATE BOARD 2 A400	000
30-301-370	60540316100	001	LOCKING BAR	000
30-301-375	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	006
30-301-378	50275100000	001	PRESSURE SPRING D-098 0.63X25.5	000
30-301-380	60540316500	001	SUPPORT	000

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
30-301-386	57767060000	002	SPRING WASHER A 6	000
30-301-387	56806650000	002	OVAL-HEAD SCREW M 6X12	000
30-301-388	57347160000	001	HEXAGON SCREW M 6X16	000
30-301-394	56768090000	001	WASHER A 4.3	000
30-301-395	60545920100	001	LPB INTERMEDIATE BOARD 2 A400	000
30-301-396	56806410000	001	OVAL-HEAD SCREW M 4X6	000
30-301-397	56739040000	001	WASHER A 4.3	000
30-301-398	60540600200	001	COVER	000
30-301-399	60540600400	001	SEALING	000
30-301-400	56818430000	004	SELF-TAPPING SCREW CM 4X8 T20	006
30-301-401	57766040000	004	SPRING WASHER A 4	000
30-301-410	96055050001	000	LUBRICATING OIL 4 UH1-15	006
30-437	60540305100	002	BEARING PEDESTAL	
30-438	57736200000	004	CHEESE-HEAD SCREW M 6X20	
30-439	60540305200	001	CARRIAGE SHAFT	
30-440	57440440000	002	COUNTERSUNK SCREW M 8X16	

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 35
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
30-450	60540305400	001	MOUNTING PLATE PREASSEMBLED	000
30-450-456	60540305600	001	MOUNTING PLATE	000
30-450-480	60540306201	001	SPINDLE COMPL.	000
30-450-480-481	60540306300	001	SPINDLE	
30-450-480-482	56365790000	002	GROOVED BALL BEARING 608-2RS	000
30-450-480-483	60540306400	001	DRIVE SHAFT	
30-450-480-484	57750700000	001	LOCK WASHER 7	000
30-450-480-485	40110102102	003	BOLT 7X 1	000
30-450-480-486	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	000
30-450-480-487	60240320300	001	DRIVER	000
	60820320300	001	DRIVER	
30-450-480-488	56070510000	001	THREADED PIN M 4X10X2	000
30-450-480-489	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-450-480-493	60540306500	001	TOOTHED BELT PULLEY COMPL.	000
30-450-480-493-5	56055060000	001	THREADED PIN M 4X6	000
	95972950001	001	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-450-480-495	56034160000	001	THREADED PIN M 5X16	000
30-450-496	50775950000	001	TOOTHED BELT 160XL-037	000
30-450-511	57451530000	003	COUNTERSUNK SCREW M 5X12	
30-450-515	60540320700	001	TIGHTENER	
30-450-516	60540320800	001	TIGHTENING PIN	
30-450-517	56765050000	001	WASHER 5.3	
30-450-518	57753400000	001	LOCK WASHER 4	
30-450-519	56765060000	001	WASHER 6.4	
30-450-520	56400860000	001	LOCK NUT M 6	
30-454	57442120000	003	COUNTERSUNK SCREW M 6X12	
30-530	60540307000	001	INTERMEDIATE BEARING COMPL.	000
30-530-531	60540307100	001	BEARING BUSHING	
30-530-532	56365730000	002	GROOVED BALL BEARING 608-2Z	000
30-530-534	60540307200	001	INTERMEDIATE BEARING SHAFT	000
30-530-538	60540306500	001	TOOTHED BELT PULLEY COMPL.	000
30-530-538-541	56055060000	001	THREADED PIN M 4X6	000
30-530-542	95972950001	001	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-530-543	60240303200	001	HELICAL GEAR PREASSEMBLED	000
30-530-544	57734060000	001	CHEESE-HEAD SCREW M 4X6	000
30-530-545	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
30-545	56806470000	003	OVAL-HEAD SCREW M 4X25	000
30-546	57766040000	003	SPRING WASHER A 4	000
30-550	60540307300	001	MOTOR PEDESTAL FOR CHAIN FRAME DRIVE	000
30-551	52004030000	001	MOTOR D.C. L300 SIZE 42X40 RE30 24 VOLT	000
30-552	56805340000	004	OVAL-HEAD SCREW M 3X8	000
30-553	57767030000	004	SPRING WASHER A 3	000
30-555	57736120000	002	CHEESE-HEAD SCREW M 6X12	000
30-556	57767060000	002	SPRING WASHER A 6	000
30-560	60240303800	001	WORM	000
30-561	56083100000	001	THREADED PIN M 4X4	000
30-562	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-563	96002030001	000	MOLYKOTE LONGTHERM W 2	000
30-570	60540306800	001	TRANSDUCER ASSEMBLED A400 (B)	008
			FROM MACHINE NO. 2162295	
	60540307400	001	TRANSDUCER INSTALLATION COMPL.	000
30-570-576	60540307600	001	FASTENING PLATE FOR TRANSDUCER	000
30-570-578	60540306900	001	TRANSDUCER A400	
30-570-579	60540307801	001	INCREMENTAL ENCODER MOUNTING	
30-570-580	57767030000	004	SPRING WASHER A 3	
30-570-581	56806270000	004	OVAL-HEAD SCREW M 3X8	
30-570-582	60820308601	001	DISK	
30-570-583	50312980000	001	TOOTHED LOCK WASHER 36MXL-025/AB	000
30-570-586	60540308000	001	COVER	000
30-570-587	60540307900	002	SPACER	
30-570-588	61520900069	002	WASHER 5	
30-570-589	57766050000	002	SPRING WASHER A 5	
30-570-590	56805660000	002	OVAL-HEAD SCREW M 5X50	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 37
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
30-572	57767040000	002	SPRING WASHER A 4	
30-573	56805440000	002	OVAL-HEAD SCREW M 4X12 (B) FROM MACHINE NO. 2162295	008
	57451530000	002	COUNTERSUNK SCREW M 5X12 (A) UP TO MACHINE NO. 2162294	
30-600	60540308100	001	FISH PLATE, PREASSEMBLED	
30-605	60540308300	001	SPACER	
30-610	56805490000	002	OVAL-HEAD SCREW M 4X35	
30-611	57766040000	002	SPRING WASHER A 4	
30-615	50008000000	001	TOOTHED BELT FLENDER 80420X1/4 INCHES	000
30-622	60240300900	001	CLAMPING PLATE COMPL.	000
30-622-3151	60240301000	001	CLAMPING PLATE, PREASSEMBLED	000
30-622-3154	50998680000	001	TENSION SPRING RZ-080	000
30-622-3155	60240301300	001	GUIDE ROLLER, PREASSEMBLED W.BEARING 625	000
30-622-3155-3156	60240301400	001	GUIDE PULLEY	000
30-622-3155-3157	56365550000	001	GROOVED BALL BEARING 625	000
30-622-3159	57773050000	001	CIRCLIP A 5X0.6	000
30-622-3160	50493150000	001	PVC DISC D=25MM PAPER ROLL	000
30-622-3161	96002030001	000	MOLYKOTE LONGTHERM W 2	000
30-623	60540312100	001	MAGNET HOLDER COMPL.	
30-627	56806430000	001	OVAL-HEAD SCREW M 4X10	
30-628	57766040000	001	SPRING WASHER A 4	
30-635	60546100900	001	SENSOR COMPL. PRODUCT END A400	000
30-636	60540308400	001	SENSOR SUPPORT	
30-637	56805420000	002	OVAL-HEAD SCREW M 4X8	
30-638	57758400000	002	TOOTHED LOCK WASHER A 4.3	
30-645	60540324300	001	SUPPORTING RINGE	
30-646	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	

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Number in drawing	Order number	Piece	Designation	from status onwards
30-650	60540308801	001	LIFTING TUBE, COMPL. FROM MACHINE NO. 1563763	008
30-650-651	60540308902	001	GUIDE	008
30-650-652	56365790000	002	GROOVED BALL BEARING 608-2RS	000
30-650-656	60540309000	001	PINION SHAFT (A) UP TO MACHINE NO. 1563761	000
	60540309001	001	PINION SHAFT (B) FROM MACHINE NO. 1563762	008
30-650-657	57773080000	001	CIRCLIP A 8X0.8	008
30-650-658	50000640000	001	W-SEALING RING BA 9X22X 7	
30-650-660	60540309101	001	MOUNTING	008
30-650-661	50001160000	002	BUSHING 12X14X15	000
30-650-662	57630510000	001	COUNTERSUNK SCREW M 5X8	008
30-650-663	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
30-650-664	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
30-650-666	60540309200	001	COVER PLATE	000
30-650-667	95943800001	000	PATTEX GLUE TUBE/125 GR	
30-650-675	60540309300	001	GUIDE PIECE	000
30-650-676	56359180000	001	PARALLEL NOTCHED PIN 2X10	000
30-650-677	56806580000	001	OVAL-HEAD SCREW M 5X30	000
30-650-679	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-650-682	60540309400	001	GEAR RACK	000
30-650-683	50003630000	002	O-SEAL OR 11X2.5	000
30-650-690	60540309500	001	BRACKET COMPL.	000
30-650-690-691	60540309600	001	BRACKET	
30-650-690-692	60540309700	001	STOP	
30-650-690-693	56263070000	001	ROUND-HEADED NOTCHED NAIL 3X6	
30-650-690-694	60540309800	002	SUPPORT	000
30-650-690-695	56359290000	002	PARALLEL NOTCHED PIN 3X10	000
30-650-690-696	60540309900	001	TABLE MOUNTING	000
30-650-690-697	56356000000	001	PARALLEL NOTCHED PIN 4X6	000
30-650-690-698	57630430000	001	COUNTERSUNK SCREW M 4X10	000
30-650-690-699	60540271900	001	MAGNET VACODYM370WZ, ROUND 10X4	000
30-650-690-700	95972810001	000	SCREW SEALING ADHESIVE TR. ROCCASOL	000
30-650-690-701	60540310000	001	TABLE FIXATION	000
30-650-690-702	57630450000	002	COUNTERSUNK SCREW M 4X16	000
30-650-690-703	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-650-710	57442120000	002	COUNTERSUNK SCREW M 6X12	000
30-650-711	95972950001	001	SCREW SEALING ADHESIVE LOCTITE 243 50ML	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 39
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
30-715	60240303200	001	HELICAL GEAR PREASSEMBLED	000
30-723	60540310800	001	BOTTOM PLATE PRE-ASSEMBL.	006
30-724	67501384600	001	WARNING PLATE CSA	000
30-726	56818430000	012	SELF-TAPPING SCREW CM 4X8 T20	008
30-727	56739080000	001	WASHER A 8.4	000
30-728	57350120000	001	HEXAGON SCREW M 8X12	000
30-729	60540310900	001	COVER PLATE	000
30-801	60540316800	001	BERAING SLEEVE MOUNT.	
30-804	96055040001	000	OIL ISOFLEX TOPAS NB 5051	
30-805	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
30-806	60540316000	001	PRESSURE SPRING (A) UP TO MACH.NO. 1428858 LENGTH 85 MM	000
	60540316001	001	PRESSURE SPRING (B) FROM MACHINE NO. 1428859 LENGTH 100 MM	006
30-810	60540317001	001	MAGNET HOLDER ASSEMBLED	006
30-810-811	60540317101	001	MAGNET HOLDER	
30-810-820	71150780000	001	MAGNET TRAVEL TDS-K12E	006
30-810-821	56805330000	003	OVAL-HEAD SCREW M 3X6	000
30-810-822	57767030000	003	SPRING WASHER A 3	000
30-810-830	60540317201	001	OPERATING ANGLE PLATE	
30-810-831	56350100000	001	PARALLEL NOTCHED PIN 2X10	
30-810-835	60546101200	001	CABLE MAGNET LOCKING -> BACKPLANE A400	000
30-810-840	71027080000	001	TOGGLE SWITCH BLACK 3SE4105	000
30-810-841	56805470000	002	OVAL-HEAD SCREW M 4X20	000
30-810-842	56739040000	002	WASHER A 4.3	000
30-810-843	60533302000	001	NUT PLATE	000
30-845	60546102000	001	CABLE BACKPLANE->SLICE THICKN.SWITCH A400	000
30-850	57766040000	002	SPRING WASHER A 4	
30-851	56805430000	002	OVAL-HEAD SCREW M 4X10	000
30-860	60540317300	001	SWITCH ROD	
30-861	60540317401	001	CONTACT PIECE	006
30-862	56739040000	001	WASHER A 4.3	
30-863	56456400000	001	HEXAGON NUT M 4	
30-864	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
30-865	56739040000	001	WASHER A 4.3	
30-866	56456400000	001	HEXAGON NUT M 4	
30-870	60540317500	001	SPACER RING	
30-871	40140200901	001	PROTECTIVE PLUG 20.2 KNURLED	000

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
30-880	60540321100	001	CABLE SUPPORT COMPL.	000
30-880-881	60540312000	001	CABLE SUPPORT	000
30-880-883	56768090000	001	WASHER A 4.3	000
30-880-884	60545910100	001	LPB INTERMEDIATE BOARD 1 A400	000
30-880-885	56806410000	001	OVAL-HEAD SCREW M 4X6	000
30-880-886	56739040000	001	WASHER A 4.3	000
30-880-887	60546101000	001	FLEXIBLE CABLE CARRIAGE A400	000
30-880-890	71011470000	001	SCREW COUPLING ST9 53015010	000
30-880-894	60540600100	001	SCHLEKA HOUSING	000
30-880-896	60540600300	001	SEALING	000
30-880-898	56805430000	004	OVAL-HEAD SCREW M 4X10	000
30-880-899	56739040000	004	WASHER A 4.3	000
30-904	56805420000	002	OVAL-HEAD SCREW M 4X8	
30-905	57766040000	002	SPRING WASHER A 4	
30-1000	60540313000	001	FLANGE	
30-1001	57736160000	002	CHEESE-HEAD SCREW M 6X16	
30-1002	57767060000	002	SPRING WASHER A 6	000
30-1003	56359440000	002	PARALLEL NOTCHED PIN 5X16	
30-1010	56365730000	002	GROOVED BALL BEARING 608-2Z	000
30-1011	60540313100	001	ELEVATING SPINDLE	000
30-1012	60240303200	001	HELICAL GEAR PREASSEMBLED	000
30-1013	60610300019	010	THRUST WASHER	
30-1014	57734060000	001	CHEESE-HEAD SCREW M 4X6	
30-1015	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	
30-1040	60540312600	001	TABLE MOVING SYSTEM VERTICAL PREASSEMBLED	000
30-1040-2	60540312900	001	MOTOR FLANGE COMPL.	
30-1040-4	52004050000	001	MOTOR D.C. L65 SIZE 42X40 RE30 40 VOLT	000
30-1040-6	57767030000	004	SPRING WASHER A 3	000
30-1040-8	56805340000	004	OVAL-HEAD SCREW M 3X8	
30-1040-20	60240303800	001	WORM	000
30-1040-22	56083100000	001	THREADED PIN M 4X4	000
30-1040-24	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-1040-30	60545600103	001	LPB DISTRIBUTOR BOARD VERTICAL A400	000
30-1040-30-28	60546400100	001	TRACTION RELIEF FLEXIBLE CABLE A400	
30-1040-30-30	56805340000	002	OVAL-HEAD SCREW M 3X8	
30-1040-30-32	56735320000	002	WASHER A 3.2	
30-1040-30-34	57766020000	002	SPRING WASHER A 3	
30-1040-32	56739040000	002	WASHER A 4.3	000
30-1040-34	56805410000	002	OVAL-HEAD SCREW M 4X6	
30-1040-36	60546102200	001	CABLE TRANSDUCER VERTICAL/HORIZONT. A400	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 41
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
30-1080	60540312700	001	TABLE MOVING SYSTEM HORIZONT. PREASSEMB.	000
30-1080-2	60540313400	001	NUT PLATE SUPPORT	
30-1080-4	50001160000	002	BUSHING 12X14X15	000
30-1080-6	56455600000	001	HEXAGON NUT M 6	
30-1080-8	57767060000	001	SPRING WASHER A 6	000
30-1080-10	57736200000	001	CHEESE-HEAD SCREW M 6X20	
30-1080-12	60540313900	001	NUT PLATE	000
30-1080-14	57766050000	002	SPRING WASHER A 5	000
30-1080-16	57735120000	002	CHEESE-HEAD SCREW M 5X12	000
30-1080-20	60540312900	001	MOTOR FLANGE COMPL.	
30-1080-22	57766050000	002	SPRING WASHER A 5	
30-1080-24	57735120000	002	CHEESE-HEAD SCREW M 5X12	
30-1080-26	52004050000	001	MOTOR D.C. L65 SIZE 42X40 RE30 40 VOLT	000
30-1080-28	57767030000	004	SPRING WASHER A 3	000
30-1080-30	56805340000	004	OVAL-HEAD SCREW M 3X8	
30-1080-32	60240303800	001	WORM	000
30-1080-34	56083100000	001	THREADED PIN M 4X4	000
30-1080-36	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
30-1080-40	60545500103	001	LPB DISTRIBUTOR BOARD HORIZONTAL A400	000
30-1080-40-16	60546400100	001	TRACTION RELIEF FLEXIBLE CABLE A400	000
30-1080-40-18	56805340000	002	OVAL-HEAD SCREW M 3X8	000
30-1080-40-20	56735320000	002	WASHER A 3.2	000
30-1080-40-22	57766020000	002	SPRING WASHER A 3	000
30-1080-40-24	60546101100	001	FLEXIBLE CABLE TABLE A400	000
30-1080-42	56739040000	002	WASHER A 4.3	000
30-1080-44	56805410000	002	OVAL-HEAD SCREW M 4X6	
30-1080-46	60546102200	001	CABLE TRANSDUCER VERTICAL/HORIZONT. A400	000
30-1080-50	60540313500	001	PARALLEL GUIDE	
30-1080-52	60511700073	001	SLIDE PIN	000
30-1080-54	60510100154	001	THREADED PIN M 6X12	000
30-1080-56	56455600000	001	HEXAGON NUT M 6	000
30-1080-58	57766050000	002	SPRING WASHER A 5	
30-1080-60	57735160000	002	CHEESE-HEAD SCREW M 5X16	
30-1080-70	60540314200	001	MAGNET ANGLE PLATE PREASSEMBLED	000
30-1080-72	56805430000	002	OVAL-HEAD SCREW M 4X10	
30-1080-74	57766040000	002	SPRING WASHER A 4	
30-1080-76	60540271900	001	MAGNET VACODYM370WZ, ROUND 10X4	000

Text page 42	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
30-1100	60540313600	001	GUIDE SHAFT	
30-1101	60510100047	001	WASHER	
30-1110	60540313700	002	BUSHING	
30-1111	60540313800	001	RAIL	
30-1112	57736300000	002	CHEESE-HEAD SCREW M 6X30	
30-1113	57767060000	002	SPRING WASHER A 6	000
30-1181	56805430000	004	OVAL-HEAD SCREW M 4X10	
30-1182	57766040000	004	SPRING WASHER A 4	
30-1185	60540314400	002	PC BOARD GUIDE "TROVI"	
30-1186	57343180000	002	HEXAGON SCREW M 4X18	
30-1187	56455400000	002	HEXAGON NUT M 4	
30-1250	29286030001	001	VALVE TUBE TUBE 3.5	000
30-1251	60540315101	001	COVER	006
30-1256	56923100000	010	COUNTERSUNK SCREW M 4X10	000
30-1500	60540317800	001	ANGLE PLATE	000
30-1501	60540317900	001	ANGLE PLATE	000
30-1505	57429100000	008	HEXAGON SCREW M 4X10	006
30-1506	57767040000	008	SPRING WASHER A 4	000
30-1510	60540317600	002	FLAT MATERIAL	
30-1511	56187900000	004	PARALLEL PIN 5M 6X20	
30-1520	40511500020	002	PRESSURE SPRING 0511500020	000
30-1521	60540317700	002	PIN	000
30-1525	57750000000	002	WASHER SR1947 5.2	000
30-1530	60540318000	001	HAND GUARD	000
30-1600	60540320200	001	INTERMEDIATE PLATE	000
30-1605	40223504700	001	AIR SHAFT	000
30-1607	56818440000	002	SELF-TAPPING SCREW CM4X12 T20	008
30-1610	60540324800	001	DEFLECTOR	006
30-1613	95972810001	000	SCREW SEALING ADHESIVE TR. ROCCASOL	006
30-1614	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	
30-1615	50003400000	001	DEFLECTOR RING A30/38 7/5	
30-1620	60540320600	001	COVER NUT	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 43
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
30-1650	60546424001	001	MAIN SWITCH A400 24V (B) FROM MACHINE NO. 1276988	008
	71199410000	001	DOUBLE PUSHBUTTON COMPL. HORIZONTAL (A) UP TO MACHINE NO. 1276987	000
30-1650-1	60540324101	001	SWITCH FRAME FROM MACHINE NO. 1276988	008
30-1650-3	60540324200	001	SWITCH SEALING	002
30-1650-5	57455430000	004	SELF-TAPPING SCREW F 4.2X9.5	002
30-1650-7	57758400000	004	TOOTHED LOCK WASHER A 4.3	002
30-1650-11	60666401100	002	THRUST WASHER FK23	008
30-1650-13	50003680000	001	O-SEAL OR 20X1.0	008
30-1650-15	60220902000	001	DECO FOIL HORIZONTAL	008
30-1650-19	60545110101	001	LPB I/O LED 24V A400	008
30-1650-19-400	71037690000	002	LIGHT-EMITTING DIODE H-WHITE NSPW-310AS	008
30-1650-25	60546104200	001	KEYBOARD CABLE LED A400	008
30-1650-25-3	71404380000	002	BUSH HOUSING 6P 926476-3	
30-1650-25-5	71400420000	002	STOP BRACKET 926477-1	
30-1650-25-7	71400440000	008	CONTACT BUSHING 1 POLE 2-167301-4	
30-1651	60545800101	001	LPB ON/OFF SWITCH A400 UP TO MACHINE NO. 1276987	000
30-1651-10	71118990000	001	GLOW LAMP 28V 40MA 190133003 UP TO MACHINE NO. 1276987	000
30-1652	60140000601	004	WASHER 10.9X2	002
30-1800	60260310000	001	FISH PLATE	
30-1802	57766040000	001	SPRING WASHER A 4	
30-1804	56818430000	001	SELF-TAPPING SCREW CM 4X8 T20	
30-1810	60540321900	001	CABLE COVER	
30-1812	57766040000	001	SPRING WASHER A 4	
30-1814	56818430000	001	SELF-TAPPING SCREW CM 4X8 T20	
30-1820	60540322000	001	FISH PLATE	

Text page 44	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
31		000	DRIVE COMPL. FOR CONVEYOR BELT	008
31-10	60540300701	001	DRIVE HOUS. F. CONV.BELT BOTTOM	008
	60540300901	001	DRIVE HOUS. CON. BEL. TOP	008
31-20	60540301700	001	BAR	000
31-22	57737250000	002	CHEESE-HEAD SCREW M 8X25	000
31-26	60360313203	004	FOOT COMPL.	002
31-32	52022230000	001	GEAR MOTOR DC EPG 132/468 42 VOLT/ I 35:1	000
31-36	57442200000	003	COUNTERSUNK SCREW M 8X20	000
31-37	50003610000	001	O-SEAL OR 54X3.0	000
31-40	71011470000	001	SCREW COUPLING ST9 53015010	000
31-41	60546100300	001	CABLE BACKPLANE INTERMEDIATE BOARD 1 A400	000
31-60	60540301800	001	CRANK ASSEMBLED	000
31-68	50001870000	001	CLAMPING ELEMENT 16X20 PSV3001	000
31-69	60540302400	001	SPACER RING	006
31-70	57736161000	006	CHEESE-HEAD SCREW M 6X16	006
31-74	60540302000	001	CLAMPING RING	
31-101	57778720000	002	CIRCLIP IV 42X1.75	000
31-102	56360940000	002	GROOVED BALL BEARING 6004-2RS	000
31-103	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
31-108	60540302100	001	SHAFT	000
31-109	60540302201	001	BUSHING	006
31-200	60540302500	001	ROCKER ARM COMPL.	000
31-266	60540303200	001	ROD LONG	
31-267	60540303300	002	FLANGE BUSHING	000
31-268	60540303400	002	FLANGE BUSHING	000
31-269	57736200000	002	CHEESE-HEAD SCREW M 6X20	000
31-270	60540303500	001	THRUST WASHER	000
31-271	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
31-276	60540303800	001	METAL BLOCK - COUPLING SHORT	
31-277	60540303900	002	METAL RING	000
31-278	57736160000	002	CHEESE-HEAD SCREW M 6X16	000
31-279	60540303600	002	THRUST WASHER	000
31-280	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 45
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Number in drawing	Order number	Piece	Designation	from status onwards
31-301	60540304101	001	CARRIAGE GUIDE ASSEMBLED	006
31-301-302	60540300501	001	CARRIAGE GUIDE	006
31-301-303	60530300078	002	BRASS RING 25X32X20	000
31-301-304	60530300066	002	FELT RING 25.5	000
31-301-305	60530300067	002	WASHER 26	000
31-301-307	60530300053	001	LUBRICATING FELT	000
31-301-312	50001410000	001	OIL FILLING BOTTLE MOD. 518	000
31-301-313	60530300010	001	KNOB	000
31-301-314	56359410000	001	PARALLEL NOTCHED PIN 5X8	000
31-301-317	56453180000	002	THREADED INSERT STANDARD M 6X9	000
31-301-318	60540304500	001	STOP	000
31-301-319	56739060000	002	WASHER A 6.4	000
31-301-320	57767060000	002	SPRING WASHER A 6	000
31-301-321	57431160000	002	HEXAGON SCREW M 6X16	000
31-301-322	60540311600	001	BEARING BOLT	000
31-301-326	60540304300	001	DRIVING DISK PREASSEMBLED	000
31-301-329	57736300000	002	CHEESE-HEAD SCREW M 6X30	000
31-301-334	60540304600	001	ROLLER SUPPORT	000
31-301-335	57442200000	002	COUNTERSUNK SCREW M 8X20	000
31-301-338	60540304700	001	ROLLER BOLT	000
31-301-339	56739080000	001	WASHER A 8.4	000
31-301-340	57766080000	001	SPRING WASHER A 8	000
31-301-341	56455800000	001	HEXAGON NUT M 8	000
31-301-342	40220102500	001	BALL BEARING	000
31-301-343	57750700000	001	LOCK WASHER 7	000
31-301-347	60540304800	001	ECCENTRIC BOLT	000
31-301-348	56739060000	001	WASHER A 6.4	000
31-301-349	57767060000	001	SPRING WASHER A 6	000
31-301-350	56455600000	001	HEXAGON NUT M 6	000
31-301-351	00110101004	001	BALL BEARING M. 607-2RS	000
31-301-352	57750600000	001	LOCK WASHER 6	000
31-301-356	60540304900	001	MITHEHMER	000
31-301-357	56805420000	002	OVAL-HEAD SCREW M 4X8	000
31-301-358	57766040000	002	SPRING WASHER A 4	000
31-301-359	60240101200	001	BELT CLAMP	000
31-301-360	57343180000	001	HEXAGON SCREW M 4X18	000
31-301-361	56400840000	001	LOCK NUT M 4	000
31-301-363	60546102700	001	CABLE PLUG INTERMEDIATE BOARD 2 A400	000
31-301-370	60540316100	001	LOCKING BAR	000
31-301-375	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	006
31-301-378	50275100000	001	PRESSURE SPRING D-098 0.63X25.5	000
31-301-380	60540316500	001	SUPPORT	000

Text page 46	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
31-301-386	57767060000	002	SPRING WASHER A 6	000
31-301-387	56806650000	002	OVAL-HEAD SCREW M 6X12	000
31-301-388	57347160000	001	HEXAGON SCREW M 6X16	000
31-301-394	56768090000	001	WASHER A 4.3	000
31-301-395	60545920100	001	LPB INTERMEDIATE BOARD 2 A400	000
31-301-396	56806410000	001	OVAL-HEAD SCREW M 4X6	000
31-301-397	56739040000	001	WASHER A 4.3	000
31-301-398	60540600200	001	COVER	000
31-301-399	60540600400	001	SEALING	000
31-301-400	56818430000	004	SELF-TAPPING SCREW CM 4X8 T20	006
31-301-401	57766040000	004	SPRING WASHER A 4	000
31-301-410	96055050001	000	LUBRICATING OIL 4 UH1-15	006
31-437	60540305100	002	BEARING PEDESTAL	000
31-438	57736200000	004	CHEESE-HEAD SCREW M 6X20	000
31-439	60540305200	001	CARRIAGE SHAFT	
31-440	57440440000	002	COUNTERSUNK SCREW M 8X16	000

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 47
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
31-450	60540305400	001	MOUNTING PLATE PREASSEMBLED	000
31-450-456	60540305600	001	MOUNTING PLATE	000
31-450-480	60540306201	001	SPINDLE COMPL.	000
31-450-480-481	60540306300	001	SPINDLE	000
31-450-480-482	56365790000	002	GROOVED BALL BEARING 608-2RS	000
31-450-480-483	60540306400	001	DRIVE SHAFT	000
31-450-480-484	57750700000	001	LOCK WASHER 7	000
31-450-480-485	40110102102	003	BOLT 7X 1	000
31-450-480-486	96055070001	000	LUBRICATING GREASE PARALIQ GA 343	000
31-450-480-487	60240320300	001	DRIVER	000
	60820320300	001	DRIVER	
31-450-480-488	56070510000	001	THREADED PIN M 4X10X2	000
31-450-480-489	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-450-480-493	60540306500	001	TOOTHED BELT PULLEY COMPL.	000
31-450-480-493-5	56055060000	001	THREADED PIN M 4X6	000
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-450-480-495	56034160000	001	THREADED PIN M 5X16	000
31-450-496	50775950000	001	TOOTHED BELT 160XL-037	000
31-450-511	57451530000	003	COUNTERSUNK SCREW M 5X12	
31-450-515	60540320700	001	TIGHTENER	
31-450-516	60540320800	001	TIGHTENING PIN	
31-450-517	56765050000	001	WASHER 5.3	
31-450-518	57753400000	001	LOCK WASHER 4	
31-450-519	56765060000	001	WASHER 6.4	
31-450-520	56400860000	001	LOCK NUT M 6	
31-454	57442120000	003	COUNTERSUNK SCREW M 6X12	000
31-530	60540307000	001	INTERMEDIATE BEARING COMPL.	000
31-530-531	60540307100	001	BEARING BUSHING	
31-530-532	56365730000	002	GROOVED BALL BEARING 608-2Z	000
31-530-534	60540307200	001	INTERMEDIATE BEARING SHAFT	000
31-530-538	60540306500	001	TOOTHED BELT PULLEY COMPL.	000
31-530-538-541	56055060000	001	THREADED PIN M 4X6	000
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-530-543	60240303200	001	HELICAL GEAR PREASSEMBLED	000
31-530-544	57734060000	001	CHEESE-HEAD SCREW M 4X6	000
31-530-545	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000

Text page 48	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
31-545	56806470000	003	OVAL-HEAD SCREW M 4X25	000
31-546	57766040000	003	SPRING WASHER A 4	000
31-550	60540307300	001	MOTOR PEDESTAL FOR CHAIN FRAME DRIVE	000
31-551	52004030000	001	MOTOR D.C. L300 SIZE 42X40 RE30 24 VOLT	000
31-552	56805340000	004	OVAL-HEAD SCREW M 3X8	000
31-553	57767030000	004	SPRING WASHER A 3	000
31-555	57736120000	002	CHEESE-HEAD SCREW M 6X12	000
31-556	57767060000	002	SPRING WASHER A 6	000
31-560	60240303800	001	WORM	000
31-561	56083100000	001	THREADED PIN M 4X4	000
31-562	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-563	96002030001	000	MOLYKOTE LONGTHERM W 2	000
31-570	60540306800	001	TRANSDUCER ASSEMBLED A400 (B)	008
			FROM MACHINE NO. 2162295	
	60540307400	001	TRANSDUCER INSTALLATION COMPL. (A)	000
			UP TO MACHINE NO. 2162294	
31-570-576	60540307600	001	FASTENING PLATE FOR TRANSDUCER	000
31-570-578	52004020000	001	TRANSDUCER 011 AC23698400	000
31-570-579	60540307800	001	INCREMENTAL ENCODER MOUNTING	000
31-570-580	57766020000	003	SPRING WASHER A 3	
31-570-581	56805340000	003	OVAL-HEAD SCREW M 3X8	
31-570-582	60240300800	001	THRUST WASHER	000
31-570-583	50312980000	001	TOOTHED LOCK WASHER 36MXL-025/AB	000
31-570-586	60540308000	001	COVER	000
31-570-587	60540307900	002	SPACER	
31-570-588	61520900069	002	WASHER 5	
31-570-589	57766050000	002	SPRING WASHER A 5	
31-570-590	56805660000	002	OVAL-HEAD SCREW M 5X50	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 49
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
31-572	57767040000	002	SPRING WASHER A 4	
31-573	56805440000	002	OVAL-HEAD SCREW M 4X12 (B) FROM MACHINE NO. 2162295	008
	57451530000	002	COUNTERSUNK SCREW M 5X12 (A) UP TO MACHINE NO. 2162294	000
31-600	60540308100	001	FISH PLATE, PREASSEMBLED	000
31-605	60540308300	001	SPACER	000
31-610	56805490000	002	OVAL-HEAD SCREW M 4X35	000
31-611	57766040000	002	SPRING WASHER A 4	000
31-615	50008000000	001	TOOTHED BELT FLENDER 80420X1/4 INCHES	000
31-622	60240300900	001	CLAMPING PLATE COMPL.	000
31-622-3151	60240301000	001	CLAMPING PLATE, PREASSEMBLED	000
31-622-3154	50998680000	001	TENSION SPRING RZ-080	000
31-622-3155	60240301300	001	GUIDE ROLLER, PREASSEMBLED W.BEARING 625	000
31-622-3155-3156	60240301400	001	GUIDE PULLEY	000
31-622-3155-3157	56365550000	001	GROOVED BALL BEARING 625	000
31-622-3159	57773050000	001	CIRCLIP A 5X0.6	000
31-622-3160	50493150000	001	PVC DISC D=25MM PAPER ROLL	000
31-622-3161	96002030001	000	MOLYKOTE LONGTHERM W 2	000
31-623	60540312100	001	MAGNET HOLDER COMPL.	
31-627	56806430000	001	OVAL-HEAD SCREW M 4X10	000
31-628	57766040000	001	SPRING WASHER A 4	000
31-635	60546100900	001	SENSOR COMPL. PRODUCT END A400	000
31-636	60540308400	001	SENSOR SUPPORT	000
31-637	56805420000	002	OVAL-HEAD SCREW M 4X8	000
31-638	57758400000	002	TOOTHED LOCK WASHER A 4.3	000
31-723	60540310800	001	BOTTOM PLATE PRE-ASSEMBL.	006
31-724	67501384600	001	WARNING PLATE CSA	000
31-726	56818430000	013	SELF-TAPPING SCREW CM 4X8 T20	006
31-727	56739080000	001	WASHER A 8.4	000
31-728	57350120000	001	HEXAGON SCREW M 8X12	000
31-729	60540310900	001	COVER PLATE	000

Text page 50	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
31-801	60540316800	001	BERAING SLEEVE MOUNT.	
31-804	96055040001	001	OIL ISOFLEX TOPAS NB 5051	
31-805	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
31-806	60540316000	001	PRESSURE SPRING (A) UP TO MACHINE NO. 1428858 LENGTH 85 MM	000
	60540316001	001	PRESSURE SPRING (B) FROM MACHINE NO. 1428859 LENGTH 100 MM	006
31-810	60540317001	001	MAGNET HOLDER ASSEMBLED	006
31-810-811	60540317100	001	MAGNET HOLDER	000
31-810-820	71150710000	001	MAGNET TRAVEL TDS-K10SL	000
31-810-821	56805330000	004	OVAL-HEAD SCREW M 3X6	000
31-810-822	57767030000	004	SPRING WASHER A 3	000
31-810-830	60540317200	001	OPERATING ANGLE PLATE	000
31-810-831	56359300000	001	PARALLEL NOTCHED PIN 3X12	
31-810-835	60546101200	001	CABLE MAGNET LOCKING -> BACKPLANE A400	000
31-810-840	71027080000	001	TOGGLE SWITCH BLACK 3SE4105	000
31-810-841	56805470000	002	OVAL-HEAD SCREW M 4X20	000
31-810-842	56739040000	002	WASHER A 4.3	000
31-810-843	60533302000	001	NUT PLATE	000
31-845	60546102000	001	CABLE BACKPLANE->SLICE THICKN.SWITCH A400	000
31-850	57766040000	002	SPRING WASHER A 4	000
31-851	56805430000	002	OVAL-HEAD SCREW M 4X10	000
31-860	60540317300	001	SWITCH ROD	
31-861	60540317400	001	CONTACT PIECE	
31-862	56739040000	001	WASHER A 4.3	000
31-863	56456400000	001	HEXAGON NUT M 4	000
31-864	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
31-865	56739040000	001	WASHER A 4.3	000
31-866	56456400000	001	HEXAGON NUT M 4	000
31-870	60540317500	001	SPACER RING	
31-871	40140200901	001	PROTECTIVE PLUG 20.2 KNURLED	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 51
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
31-880	60540321100	001	CABLE SUPPORT COMPL.	000
31-880-881	60540312000	001	CABLE SUPPORT	000
31-880-883	56768090000	001	WASHER A 4.3	000
31-880-884	60545910100	001	LPB INTERMEDIATE BOARD 1 A400	000
31-880-885	56806410000	001	OVAL-HEAD SCREW M 4X6	000
31-880-886	56739040000	001	WASHER A 4.3	000
31-880-887	60546101000	001	FLEXIBLE CABLE CARRIAGE A400	000
31-880-890	71011470000	001	SCREW COUPLING ST9 53015010	000
31-880-894	60540600100	001	SCHLEKA HOUSING	000
31-880-896	60540600300	001	SEALING	000
31-880-898	56805430000	004	OVAL-HEAD SCREW M 4X10	000
31-880-899	56739040000	004	WASHER A 4.3	000
31-904	56805420000	002	OVAL-HEAD SCREW M 4X8	000
31-905	57766040000	002	SPRING WASHER A 4	000
31-1185	60540314400	002	PC BOARD GUIDE "TROVI"	000
31-1250	29286030001	001	VALVE TUBE TUBE 3.5	000
31-1251	60540315101	001	COVER	006
31-1254	60540315200	001	HOLDER LIGHT BARRIER ASSEMBLED	000
31-1256	56923100000	009	COUNTERSUNK SCREW M 4X10	000
31-1257	56923300000	001	COUNTERSUNK SCREW M 4X30	000
31-1500	60540317800	001	ANGLE PLATE	000
31-1501	60540317900	001	ANGLE PLATE	000
31-1505	57429120000	008	HEXAGON SCREW M 4X12	000
31-1506	57767040000	008	SPRING WASHER A 4	000
31-1510	60540317600	002	FLAT MATERIAL	000
31-1511	56187900000	004	PARALLEL PIN 5M 6X20	000
31-1520	40511500020	002	PRESSURE SPRING 0511500020	000
31-1521	60540317700	002	PIN	000
31-1525	57750000000	002	WASHER SR1947 5.2	000
31-1530	60540318000	001	HAND GUARD	000

Text page 52	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
31-1600	60540321000	001	MOTOR PLATE COMPL. (A) UP TO MACHINE NO. 1332926	000
	60540322600	001	MOTOR PLATE COMPL. SIZE 42 (B) FROM MACHINE NO. 1332927	006
31-1600-2	60540322700	001	MOTOR PLATE	006
31-1600-4	52022280000	001	GEAR MOTOR DC GR 42X40 RE30 24 VOLT/I 15:1	006
31-1600-6	60540306500	001	TOOTHED BELT PULLEY COMPL.	006
31-1600-6-541	56055060000	001	THREADED PIN M 4X6	002
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	006
31-1600-10	60540322800	004	SPACER	006
31-1600-12	56764040000	004	WASHER 4.3	006
31-1600-14	57680400000	004	CHEESE-HEAD SCREW M 4X40	006
31-1600-16	71067290000	004	SPACER 6.35 LPR 8520	006
31-1600-18	60545300103	001	LPB CONVEYOR BELT CONNECTION A400	006
31-1600-20	60546102800	001	CABLE TRANSDUCER RE30 A400	006
31-1600-1601	60540319000	001	MOTOR PLATE	
31-1600-1603	52022240000	001	GEAR MOTOR DC GR 63X25 RE30 40 VOLT/I 10 :1	000
31-1600-1605	60540319200	001	TOOTHED BELT PULLEY COMPL.	000
31-1600-1606	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-1600-1609	60540319500	004	SPACER	000
31-1600-1611	56739050000	004	WASHER A 5.3	000
31-1600-1614	57766050000	004	SPRING WASHER A 5	000
31-1600-1616	57345300000	004	HEXAGON SCREW M 5X30	000
31-1600-1619	56739050000	004	WASHER A 5.3	000
31-1600-1620	56805500000	004	OVAL-HEAD SCREW M 5X8	000
31-1600-1625	60546102800	001	CABLE TRANSDUCER RE30 A400	000
31-1630	57767060000	002	SPRING WASHER A 6	000
31-1631	57736160000	002	CHEESE-HEAD SCREW M 6X16	000
31-1657	60540319600	001	CABLE ASSEMBLY	
31-1658	56083970000	001	THREADED PIN M 6X8	
31-1659	60540319400	001	SHAFT BEARING II	
31-1660	60540318400	001	SHAFT BEARING	
31-1661	60540318500	001	SHAFT	
31-1662	57767060000	002	SPRING WASHER A 6	000
31-1663	57736160000	002	CHEESE-HEAD SCREW M 6X16	
31-1664	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	002

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 53
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
31-1680	60540318600	001	COUNTERBEARING	000
31-1681	60540318700	001	STOP PIN	000
31-1682	56082150000	001	THREADED PIN M 4X5	000
31-1686	60540318800	001	CATCH	000
31-1687	60540318900	001	BUSHING	000
31-1688	56765060000	001	WASHER 6.4	000
31-1689	57431160000	001	HEXAGON SCREW M 6X16	000
31-1695	57767060000	002	SPRING WASHER A 6	000
31-1696	57736200000	002	CHEESE-HEAD SCREW M 6X20	000
31-1750	60540320300	001	INTERMEDIATE PLATE	000
31-1751	50003400000	001	DEFLECTOR RING A30/38 7/5	000
31-1752	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
31-1755	40223504700	001	AIR SHAFT	000
31-1757	56818440000	002	SELF-TAPPING SCREW CM4X12 T20	006
31-1770	60540320600	001	COVER NUT	000
31-1780	60546424001	001	MAIN SWITCH A400 24V (B)	006
			FROM MACHINE NO. 1276988	
	71199410000	001	DOUBLE PUSHBUTTON COMPL. HORIZONTAL (A)	000
			UP TO MACHINE NO. 1276987	
31-1780-1	60540324101	001	SWITCH FRAME	006
31-1780-3	60540324200	001	SWITCH SEALING	002
31-1780-5	57455430000	004	SELF-TAPPING SCREW F 4.2X9.5	002
31-1780-7	57758400000	004	TOOTHED LOCK WASHER A 4.3	002
31-1780-11	60666401100	002	THRUST WASHER FK23	006
31-1780-13	50003680000	001	O-SEAL OR 20X1.0	006
31-1780-15	60220902000	001	DECO FOIL HORIZONTAL	006
31-1780-19	60545110101	001	LPB I/O LED 24V A400	006
31-1780-19-400	71037690000	002	LIGHT-EMITTING DIODE H-WHITE NSPW-310AS	006
31-1780-25	60546104200	001	KEYBOARD CABLE LED A400	006
31-1780-25-3	71404380000	002	BUSH HOUSING 6P 926476-3	
31-1780-25-5	71400420000	002	STOP BRACKET 926477-1	
31-1780-25-7	71400440000	008	CONTACT BUSHING 1 POLE 2-167301-4	
31-1781	60545800101	001	LPB ON/OFF SWITCH A400 UP TO MACHINE NO. 1276987	000
31-1781-10	71118990000	001	GLOW LAMP 28V 40MA 190133003 UP TO MACHINE NO. 1276987	000
31-1782	60140000601	004	WASHER 10.9X2	002
31-1790	71010650000	001	SCREW COUPLING ST7 UL53015000	000
31-1800	60260310000	001	FISH PLATE	000
31-1802	57766040000	001	SPRING WASHER A 4	000
31-1804	56818430000	001	SELF-TAPPING SCREW CM 4X8 T20	006
31-1810	60540321900	001	CABLE COVER	000
31-1820	60540322000	001	FISH PLATE	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Text page 54	A 400 / A 400 FB	Spare parts list No. 054.98.3.1003	Series (code No.) 90.077
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Number in drawing	Order number	Piece	Designation	from status onwards
40	60540410000	001	DEPOSITING TABLE COMPL.	000
40-1	60540400201	001	DEPOSITING TABLE WELDED	
40-20	60540400500	001	LOCKING PIN	000
40-22	57767050000	001	SPRING WASHER A 5	000
40-24	56400850000	001	LOCK NUT M 5	000
40-30	60540403200	001	LEVER	000
40-32	56765040000	001	WASHER 4.3	000
40-34	56400890000	001	LOCK NUT M 4	000
40-36	50281130000	002	CUP SPRING 12X4.2X0.5	000
40-40	60540402401	001	BLOCK	000
40-42	57767030000	002	SPRING WASHER A 3	000
40-44	57697070000	002	CHEESE-HEAD SCREW M 3X8	000
40-46	95972840001	001	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
40-50	60540402200	001	PAPER HOLDER LONG	000
40-52	60540403000	001	SHAFT	000
40-54	56739040000	002	WASHER A 4.3	000
40-56	60540403300	001	LEG SPRING	000
40-58	57753320000	003	LOCK WASHER 3.2	000
40-60	60540402900	002	MOUNTING	000
40-62	60540402801	002	SILICONE TUBE	000
40-64	57630330000	002	COUNTERSUNK SCREW M 3X8	000
	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
40-70	60540402500	001	SWITCH ROD LONG	000
40-80	60510600037	001	SWITCH ROD SHORT	000
40-82	40510600008	001	PRESSURE SPRING 0510600008	000
40-84	56739030000	001	WASHER A 3.2	000
40-86	56456300000	002	HEXAGON NUT M 3	000
40-90	60540402300	001	PAPER HOLDER SHORT	000
40-92	60540402900	001	MOUNTING	000
40-94	60540402801	001	SILICONE TUBE	000
40-96	57630330000	001	COUNTERSUNK SCREW M 3X8	000
40-97	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
40-98	56263090000	001	ROUND-HEADED NOTCHED NAIL 3X6	000
40-110	60540402600	001	SWITCH ROD SHORT	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 55
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
41	60541010001	001	CONVEYOR BELT COMPL. REMOVEABLE	007
41-1	60541000402	001	CONVEYOR BELT ASSEMBLED	007
41-1-2	60541000500	001	SIDE PART, RIGHT	000
41-1-3	60541000600	001	SIDE PART, LEFT	000
41-1-6	60541000700	001	BAR HOLDER	
41-1-7	57459070000	002	SELF-TAPPING SCREW C 3.9X25	
41-1-10	60531700800	001	FIXING AXLE	
41-1-14	57429160000	018	HEXAGON SCREW M 4X16	
41-1-15	56739040000	017	WASHER A 4.3	000
41-1-18	60531703500	002	FLANGE BUSHING 10X12X5	000
41-1-22	57630440000	002	COUNTERSUNK SCREW M 4X12	000
41-1-26	60541003000	003	GUIDE RAIL X FROM MACHINE NO. 1537086 TO 1623637	007
	60541003001	003	GUIDE RAIL COMPL. FROM 1623638 Y.. FROM MACHINE NO. 1623638	007
41-1-34	40533700400	001	NETTING RIBBON	000
41-1-40	60531701300	002	ROCKING LEVER	
41-1-41	60531701100	002	TIGHTENER	
41-1-42	60531700900	001	PULLEY	000
41-1-43	40531701400	001	TENSION SPRING LEFT 0531701400	000
41-1-44	40531701500	001	TENSION SPRING RIGHT 0531701500	000
41-1-45	60531702900	001	TIGHTENING PIN	
41-1-46	57753800000	002	LOCK WASHER 8	
41-1-47	56806410000	004	OVAL-HEAD SCREW M 4X6	
41-1-48	60531703300	002	STUD 6X16	
41-1-51	60541002600	001	DRIVE ROLLER ASSEMBLED	
41-1-51-52	60541000800	001	DRIVE SHAFT	
41-1-51-53	60531700301	002	PLASTIC ROLLER WHEEL	
41-1-51-54	60531700900	001	PULLEY	000
41-1-51-55	56359380000	002	PARALLEL NOTCHED PIN 4X20	
41-1-62	60531701000	002	PLASTIC BRACKET	000
41-1-63	57456150000	004	SELF-TAPPING SCREW F 3.9X9.5	000
41-1-67	60541001000	001	SHAFT B MOUNTED	007
41-1-67-1	60531700600	001	SHAFT B	
41-1-67-2	60531700900	003	PULLEY	
41-1-67-3	56739100000	002	WASHER A 10.5	
41-1-67-4	57753800000	002	LOCK WASHER 8	

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
41-1-76	60531702600	002	WASHER 4.5	
41-1-77	57429160000	002	HEXAGON SCREW M 4X16	000
41-1-78	60531700500	007	SHAFT A	
41-1-79	60531700900	001	PULLEY	
41-1-80	60531701200	002	GUIDE ROLLER	
41-1-86	60531702300	001	MIRROR	000
41-1-87	57429060000	002	HEXAGON SCREW M 4X6	000
41-1-88	56739040000	002	WASHER A 4.3	000
41-1-94	60531901601	001	PLUG-IN SUPPORT	000
41-1-95	46121300020	002	PRESSURE SPRING 6121300020	000
41-1-96	56386060000	002	BALL 6MM STAINLESS STEEL	000
41-1-97	57429200000	002	HEXAGON SCREW M 4X20	000
41-1-99	60533700800	002	COVER PLATE 10	000
41-1-105	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	
41-90	60541002800	001	LIGHT BARRIER ASSEMBLED CONVEYOR BELT CABLE LENGTH 1010MM	000
41-90-100	71037000000	001	LIGHT BARRIER RT66-02	000
41-90-101	60531901501	001	LIGHT BARRIER HOLDER	000
41-90-102	57429200000	002	HEXAGON SCREW M 4X20	000
41-90-103	56739040000	001	WASHER A 4.3	000
41-90-104	57767040000	001	SPRING WASHER A 4	000
41-90-105	56413040000	002	CAP NUT M 4	000
41-90-106	95972850001	000	SCREW SEALING ADHESIVE LOCTITE 242 10ML	000
41-90-107	71169040000	001	NYLON CLIPS HP-4N	000
41-90-108	71165320000	003	CONDUCTOR END SLEEVE 0.75QMM	000
41-120	60541001600	001	TRAVERSE COMPL.	
41-120-121	60541001700	001	TRAVERSE	000
41-120-130	60541002400	002	SHACKLE	
41-120-135	57430120000	004	HEXAGON SCREW M 5X12	000
41-120-136	56765050000	004	WASHER 5.3	
41-120-137	57767050000	004	SPRING WASHER A 5	
41-150	57630510000	004	COUNTERSUNK SCREW M 5X8	
41-151	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	007
41-160	56359290000	004	PARALLEL NOTCHED PIN 3X10	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 57
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
42	60542020000	001	CONVEYOR BELT REMOVABLE COMPL. PLASTIC	008
42-1	60542020100	001	CONVEYOR BELT ASSEMBLED	008
42-1-1	60542020200	001	SIDE PART, RIGHT	008
42-1-3	60542020300	001	SIDE PART, LEFT	008
42-1-5	60531703500	002	FLANGE BUSHING 10X12X5	008
42-1-7	60542020400	001	DRIVE ROLLER ASSEMBLED	008
42-1-7-1	60541000800	001	DRIVE SHAFT	008
42-1-7-3	60542020500	002	DRIVE ROLLER	008
42-1-7-5	50101740000	003	TOOTHED WHEEL 8 TEETH 1100 SERIES	008
42-1-7-7	56359380000	002	PARALLEL NOTCHED PIN 4X20	008
42-1-9	60531700800	002	FIXING AXLE	008
42-1-11	60531700500	003	SHAFT A	008
42-1-13	60541020901	001	GUIDE ROLLER	008
42-1-15	57630440000	004	COUNTERSUNK SCREW M 4X12	008
42-1-17	60542021000	002	GUIDE ROLLER	008
42-1-19	50101740000	001	TOOTHED WHEEL 8 TEETH 1100 SERIES	008
42-1-21	60542021100	002	WASHER	008
42-1-23	56739040000	006	WASHER A 4.3	008
42-1-25	57429160000	008	HEXAGON SCREW M 4X16	008
42-1-27	60542020700	001	GUIDE BAR COMPL.	008
42-1-28	60542021700	002	GUIDE BAR COMPL.	008
42-1-29	50101730000	001	CONVEYOR BELR 1100 SERIES	008
42-1-31	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008
42-3	60542021200	001	TRAVERSE COMPL.	008
42-3-1	60542021300	001	TRAVERSE	008
42-3-3	60541002400	002	SHACKLE	008
42-3-5	57430120000	004	HEXAGON SCREW M 5X12	008
42-3-7	56765050000	004	WASHER 5.3	008
42-3-9	57767050000	004	SPRING WASHER A 5	008
42-5	57630510000	004	COUNTERSUNK SCREW M 5X8	008
42-7	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	008
42-9	56359290000	004	PARALLEL NOTCHED PIN 3X10	008
42-11	60531702300	001	MIRROR	008
42-13	56739040000	002	WASHER A 4.3	008
42-15	57429120000	002	HEXAGON SCREW M 4X12	008
42-17	60531901601	001	PLUG-IN SUPPORT	008
42-19	46121300020	002	PRESSURE SPRING 6121300020	008
42-21	56386060000	002	BALL 6MM STAINLESS STELL	008
42-23	60533700800	002	COVER PLATE 10	008
42-25	56806470000	002	OVAL-HEAD SCREW M 4X25	008
42-27	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008

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Number in drawing	Order number	Piece	Designation	from status onwards
43	60541002900	001	LIGHT BARRIER ASSEMBLED (A) CABLE LENGTH 850 MM, APART FROM FRANCE	001
	60542021500	001	LIGHT BARRIER ASSEMBLED (B) CABLE LENGTH 850 MM FRANCE	008
43-1	71037000000	001	LIGHT BARRIER RT66-02	008
43-3	60542021400	001	INTERMEDIATE BEARING	008
43-5	60531901501	001	LIGHT BARRIER HOLDER	008
43-7	57429250000	002	HEYAGON SCREW M 4X20	008
43-9	56739040000	002	WASHER A 4.3	008
43-11	57767040000	002	SPRING WASHER A 4	008
43-13	56456400000	002	HEXAGON NUT M 4	008
43-15	71169040000	001	NYLON CLIPS HP-4N	008
43-17	71165320000	003	CONDUCTOR END SLEEVE 0.75QMM	008
43-100	71037000000	001	LIGHT BARRIER RT66-02	001
43-101	60531901501	001	LIGHT BARRIER HOLDER	001
43-102	57429200000	002	HEXAGON SCREW M 4X20	001
43-103	56739040000	002	WASHER A 4.3	001
43-104	57767040000	002	SPRING WASHER A 4	001
43-105	56413040000	002	CAP NUT M 4	001
43-106	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	001
43-107	71169040000	001	NYLON CLIPS HP-4N	001
43-108	71165320000	003	CONDUCTOR END SLEEVE 0.75QMM	001

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 59
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
45	60541004000	001	CONV. BELT COMPL. AA=256 MM SHORT VERSION F. PACK.MACH FOR AUSTRIA AND HOLLAND	008
	60543004000	001	CONV. BELT COMPL. AA=256 MM SHORT VERSION WITH 8MM BELTS FOR CONNECT. LP/LPI	
	60543004001	001	CONV. BELT COMPL. AA=256 MM SHORT VERSION WITH 30MM BELTS FOR CONN. TO LP/LPI	008
45-4	60543001600	001	TRAVERSE COMPL.	008
45-4-121	60543001700	001	TRAVERSE	008
45-4-130	60541002400	002	SHACKLE	008
45-4-135	57430120000	004	HEXAGON SCREW M 5X12	008
45-4-136	56765050000	004	WASHER 5.3	008
45-4-137	57767050000	004	SPRING WASHER A 5	008
45-20	60541004100	001	CONVEYOR BELT ASSEMBLED FOR AUSTRIA AND HOLLAND	008
	60543004100	001	CONVEYOR BELT ASSEMBLED (A) WITH 8MM BELTS LP/LPI	
	60543004101	001	CONVEYOR BELT ASSEMBLED (B) WITH 30MM BELTS LP/LPI	008
45-20-2	60543000500	001	SIDE PART, RIGHT (A)	008
	60543000501	001	SIDE PART, RIGHT (B)	008
45-20-4	60543000600	001	SIDE PART, LEFT (A)	008
	60543000601	001	SIDE PART, LEFT (B)	008

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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
45-20-6	60531703500	002	FLANGE BUSHING 10X12X5	008
45-20-12	60541002600	001	DRIVE ROLLER ASSEMBLED FOR AUSTRIA AND HOLLAND	008
	60543002600	001	DRIVE ROLLER ASSEMBLED (A) FOR 8MM BELTS	
	60543002601	001	DRIVE ROLLER ASSEMBLED (B) FOR 30MM BELTS	008
45-20-12-52	60541000800	001	DRIVE SHAFT	008
45-20-12-53	60531700301	002	PLASTIC ROLLER WHEEL FOR AUSTRIA AND HOLLAND	008
	60543000300	002	PLASTIC ROLLER WHEEL (A) FOR 8MM BELTS	008
	60543000301	002	PLASTIC ROLLER WHEEL (B) FOR 30 MM BELTS	008
45-20-12-54	60531700900	001	PULLEY	008
45-20-12-55	56359380000	002	PARALLEL NOTCHED PIN 4X20	008
45-20-14	60531700800	002	FIXING AXLE	
45-20-16	60531700500	001	SHAFT A	008
	60543001000	001	SHAFT (B)	008
45-20-20	60531700900	001	PULLEY	
45-20-21	57773750000	002	CIRCLIP A 10X1	008
45-20-22	60531701200	002	GUIDE ROLLER FOR AUSTRIA AND HOLLAND	008
	60543000900	002	GUIDE ROLLER (A)	008
	60543000901	002	GUIDE ROLLER (B)	008

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 61
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
45-20-23	56360910000	003	GROOVED BALL BEARING 6000-2RS1	008
45-20-24	57630440000	006	COUNTERSUNK SCREW M 4X12	008
45-20-26	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008
45-20-30	60541004400	003	GUIDE BAR COMPL.	
45-20-36	60543007000	001	CONVEYOR GUIDING UNIT (A) FOR 8MM BELTS	008
	60543007001	001	CONVEYOR GUIDING UNIT (B) FOR 30MM BELTS	008
45-20-37	57429060000	004	HEXAGON SCREW M 4X6 (A)	008
	57630440000	004	COUNTERSUNK SCREW M 4X12 (B)	008
45-20-38	56739040000	004	WASHER A 4.3	008
45-20-39	56456400000	004	HEXAGON NUT M 4 (B)	008
	57767040000	004	SPRING WASHER A 4 (A)	008
45-20-40	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008
45-22	57630510000	002	COUNTERSUNK SCREW M 5X8	008
45-24	56765050000	002	WASHER 5.3	008
45-26	57430100000	002	HEXAGON SCREW M 5X10 FOR AUSTRIA AND HOLLAND	008
	57430120000	002	HEXAGON SCREW M 5X12 APART FROM AUSTRIA AND HOLLAND	008
45-27	57767050000	002	SPRING WASHER A 5	008
45-28	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
50	60540520003	001	CHAIN FRAME A400 COMPL.	008
50-1	60830501001	001	CHAIN FRAME PRE-ASSEMBL. WITH BRACKETT	
50-1-1	60540501100	001	BAR AT THE BOTTOM	000
50-1-2	60540501202	001	BAR AT THE TOP (A) UP TO MACHINE NO. 1937283	008
	60830501201	001	BAR AT THE TOP (B) FROM MACHINE NO. 1937284	008
50-1-3	56384930000	001	GROOVED BALL BEARING SS627 2Z	008
50-1-4	56362180000	001	GROOVED BALL BEARING 608	000
50-1-5	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-1-6	60540504100	001	ECCENTRIC	000
50-1-7	60540501300	001	STOP	000
50-1-8	57429160000	001	HEXAGON SCREW M 4X16	000
50-1-9	56739040000	001	WASHER A 4.3	000
50-1-10	60540501400	001	SLIDER MOUNTING, PREASSEMBLED	000
50-1-10-11	60540501500	001	SLIDER MOUNTING	000
50-1-10-12	56359270000	002	PARALLEL NOTCHED PIN 3X6	000
50-1-10-13	60540501600	001	COVER PLATE	
50-1-10-14	60240503100	003	HEXAGON SCREW OVAL-HEAD M 4X10	000
50-1-10-15	57767040000	003	SPRING WASHER A 4	000
50-1-12	60800108400	001	BRACKET HANDLE 100XM5	008
50-1-14	57430160000	002	HEXAGON SCREW M 5X16	008
50-1-15	56739050000	002	WASHER A 5.3	
50-1-17	56972530000	001	OVAL-HEAD SCREW M 4X16	008
50-1-18	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	008
50-1-20	57429160000	001	HEXAGON SCREW M 4X16	000
50-1-21	56739040000	001	WASHER A 4.3	000
50-1-22	60540501700	001	GUARD COMPL. UP TO MACHINE NO. 1937283	000
	60830501700	001	GUARD COMPL. FROM MACHINE NO. 1937284	008
50-1-25	95972810001	000	SCREW SEALING ADHESIVE TR. ROCCASOL	000
50-1-26	60540502000	001	PLASTIC ROLLER WHEEL CPL.	000
50-1-26-27	60540502100	001	PLASTIC ROLLER WHEEL, PREASSEMBLED	000
50-1-26-30	60242200501	001	GEAR WHEEL FOR DRIVE ROLLER	000
50-1-31	60540504600	001	COVER PLATE	000
50-1-33	60610300019	001	THRUST WASHER	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 63
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
50-1-35	60540504200	006	SLIDER PLATE WITH GUIDE ROLLER	000
50-1-35-36	60540504300	001	SLIDER	000
50-1-35-38	60540502700	001	GUIDE ROLLER PRE-ASSEMBL.	000
50-1-35-43	60540503000	001	BOLT	000
50-1-35-44	60540504400	001	FASTENING SPRING	000
50-1-50	60540503200	006	SINGLE BELT CHAIN	000
50-1-51	60540503300	001	DISTANCE PIN	000
50-1-52	60540503400	001	BEARING BUSHING	000
50-1-53	60540503802	001	LEG SPRING	000
50-1-54	60540507000	001	BRACKET COMPL.	006
50-1-55	60220005600	001	HEXAGON SCREW OVAL-HEAD M 6X25	000
50-1-56	60610000017	001	WASHER 6	000
50-1-57	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-1-60	60540503600	001	PLASTIC ROLLER COMPL.	000
50-1-60-62	60242200901	001	GEAR WHEEL	000
50-1-65	60242201000	002	TRUNNION	000
50-1-66	00112000037	002	WASHER 9.1	000
50-1-67	00112000036	001	WASHER 9.1	000
50-1-68	00112000030	001	WASHER 9.1	000
50-1-69	60240503100	002	HEXAGON SCREW OVAL-HEAD M 4X10	000
50-1-70	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-1-75	60540504000	001	SLEEVE	000
50-1-76	56739060000	001	WASHER A 6.4	000
50-1-77	60220005600	001	HEXAGON SCREW OVAL-HEAD M 6X25	000
50-1-78	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-1-80	56359360000	001	PARALLEL NOTCHED PIN 4X10	000
50-1-81	60240501801	001	DRIVER	000
50-1-82	60240503100	001	HEXAGON SCREW OVAL-HEAD M 4X10	000
50-1-83	56739040000	001	WASHER A 4.3	000
50-1-84	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-1-85	60540503900	001	GUIDE CAM	000
50-1-91	60260500300	001	CAM SLEEVE	000
	60820500300	001	CAM SLEEVE	
50-1-92	56070490000	001	THREADED PIN M 4X6X2	000
50-1-93	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
50-2	60540500300	001	FIXATION PRE-ASSEMBLED	008
50-3	57630440000	001	COUNTERSUNK SCREW M 4X12	000
50-4	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
50-6	60540500400	001	DRIVER A400	000
50-7	56456400000	001	HEXAGON NUT M 4	000
50-8	60240503100	001	HEXAGON SCREW OVAL-HEAD M 4X10	000
50-9	56765040000	001	WASHER 4.3	000
50-10	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
51	60540505000	001	SHAVING DEFLECTOR	002
51-10	60540505100	001	CAM PREASSEMBLED	002
51-11	56359320000	002	PARALLEL NOTCHED PIN 3X16	002
51-12	60540505600	002	SUPPORT	002
51-30	60540505700	001	CLAMPING PLATE COMPL.	002
51-40	60540506000	001	THREE-SQUARE HANDLE PREASSEMBLED	002
51-50	56765060000	001	WASHER 6.4	002
51-60	50275110000	001	PRESSURE SPRING VD-124 0.8X21.5	
51-70	56400860000	001	LOCK NUT M 6	002
54	60545700104	001	LPB BACKPLANE FRA A400 VERSION FRANCE UP TO MACHINE NO. 1332926	

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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
60		000	CABLES + STRANDS	002
60-2	60546100100	001	CABLE BLADE MOTOR A400	002
60-2-3	71404160000	001	HOUSING 9P 927231-3	
60-2-5	71081390000	009	CONTACT BUSHING 926893-3	
60-4	60546100200	001	CABLE BACKPLANE K1 A400	002
60-4-3	71400750000	001	BUSH HOUSING 3P 926475-3	
60-4-5	71400420000	001	STOP BRACKET 926477-1	
60-4-7	71400440000	002	CONTACT BUSHING 1 POLE 2-167301-4	
60-6	60546101500	001	CABLE BACKPLANE/SAFETY LIMIT SWITCH A400	002
60-6-9	71081390000	006	CONTACT BUSHING 926893-3	
60-8	60546101900	001	CABLE BACKPLANE -> SLICE THICKNESS A400	002
60-8-3	71401930000	001	BUSH HOUSING 4P 926475-4	
60-8-5	71400420000	001	STOP BRACKET 926477-1	
60-8-7	71400440000	003	CONTACT BUSHING 1 POLE 2-167301-4	
60-8-11	71401130000	001	PLUG 5 POLES 09-0096-10	
60-10	60546102100	001	STRAND GROUND WIRE MOTOR PLUG A400	002
60-10-5-3	71473060000	001	CEE RIGHT ANGLE PLUG 5-POL.	000
60-10-5-5	71165340000	008	CONDUCTOR END SLEEVE 1.5 MM2	000
60-10-5-7	71081000000	001	CABLE SOCKET RING 25086	000
60-12	60546102800	001	CABLE TRANSDUCER RE30 A400	002
60-12-3	71400410000	001	BUSH HOUSING 5P 926475-5	
60-12-5	71400420000	001	STOP BRACKET 926477-1	
60-12-7	71400440000	004	CONTACT BUSHING 1 POLE 2-167301-4	
60-12-11	71404080000	001	BUSH HOUSING 5P 22-01-2055	
60-12-13	71081330000	004	CONTACT CRIMP MINI 08-56-0110	
60-14	60546102900	001	STRAND G1-F2 A400	002
60-16	60546103000	001	STRAND RESISTOR G1 A400	002
60-18	60546103100	001	STRAND G1 - BACKPLANE A400	002
60-20	60546103200	001	STRAND RESISTOR BACKPLANE A400	002
60-22	60546103300	001	CABLE KL1-K1 TRANSDUCER A400	002
60-24	60546103601	001	CABLE BACKPLANE - TRANSDUCER A400	002
60-24-7	71403150000	001	PLUG 10P 622-1006	
60-24-9	71404380000	001	BUSH HOUSING 6P 926476-3	
60-24-11	71400440000	006	CONTACT BUSHING 1 POLE 2-167301-4	
60-24-13	71400420000	001	STOP BRACKET 926477-1	

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
60-26	60546103700	001	CABLE POWER PACK MODULE - FILTER A400	002
60-28	60546103800	001	STRAND FILTER - F1 A400	002
60-32	60266100600	004	STRAND POWER PACK MODULE VS8	002
60-305	60266100900	001	CABLE ON/OFF SWITCH VS8	000
60-305-3	71404380000	002	BUSH HOUSING 6P 926476-3	
60-305-5	71400420000	002	STOP BRACKET 926477-1	
60-305-7	71400440000	012	CONTACT BUSHING 1 POLE 2-167301-4	
61	60546101600	001	CABLE DISTRIB. CONVEYOR BELT/BACKPL. A400	002
61-3	71401770000	001	BUSH HOUSING 8P 926476-4	
61-5	71400420000	002	STOP BRACKET 926477-1	
61-7	71400440000	015	CONTACT BUSHING 1 POLE 2-167301-4	
62	60546103500	001	CABLE CAPACITOR AC A400	002
62-3	71081380000	002	CONTACT PIN 926898-3	002

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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
70		000	DISPLAY TABLEAU COMPL. MOTOR-MOUNTED (A)	006
		000	DISPLAY TABLEAU COMPL. TABLE BOTTOM (B)	002
70-2	60540702600	001	FRONT PANEL COMPL. TABLE (C)	002
	60540702700	001	FRONT PANEL COMPL. CONVEYOR BELT (D)	002
			VERSION CONVEYOR BELT	
70-5	29286020001	001	SILICONE TUBE 2X0.5 (C) ONLY F. FRONT PL. COMPL.	
			VERSION TABLE	
70-6	95972710001	000	SICOMET ADHESIVE H CONTACT	
70-7	60545100106	001	LPB CPU DISPLAY A400	000
70-8	60545101101	001	DISPLAY CPL. A400 FROM MACHINE NO. 1332927	000
70-10	60546101800	001	CABLE BACKPLANE CPU/DISPLAY A400	000
70-12	60540700202	001	HOUSING	002
70-13	57465120000	004	PLASTIC SCREW WN 1452 KA 40X25 T20	000
70-14	56808560000	002	SELF-TAPPING SCREW CM 5X30	000
70-15	60350402001	004	PROTECTIVE PLUG 16.2 KNURLED	000
70-25	60540701201	001	SOCKET PLATE (A)	000
			FOR DISPLAY TABLEAU ON TOP	
	60540702200	001	MOTOR COVER (B)	002
			FOR DISPLAY TABLEAU BOTTOM	
70-26	29286030001	001	VALVE TUBE TUBE 3.5	000
70-27	57766040000	002	SPRING WASHER A 4	000
70-28	56805450000	002	OVAL-HEAD SCREW M 4X12	000
70-29	40220000201	002	PROTECTIVE PLUG 12.2 KNURLED	000

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Number in drawing	Order number	Piece	Designation	from status onwards
70-30	60540701300	001	COLUMN SHORT COLUMN FOR DISPL. TABL. TOP	000
70-31	56808560000	002	SELF-TAPPING SCREW CM 5X30	000
70-32	71067230000	004	SPACER 12.7 LPR 8522 N	002
70-40	60540702000	001	COLUMN LONG COLUMN FOR DISPLAY TABL. BOTTOM	002
70-42	57767060000	002	SPRING WASHER A 6	002
70-44	57736120000	002	CHEESE-HEAD SCREW M 6X12	002
70-46	40220000201	002	PROTECTIVE PLUG 12.2 KNURLED	002
70-48	60540701801	001	COLUMN FLANGE	002
70-54	60546105601	001	CABLE DISPLAY EXTENSION PLUG A 400	002
70-56	71169040000	001	NYLON CLIPS HP-4N	002
70-58	56808560000	002	SELF-TAPPING SCREW CM 5X30	002
70-60	60540702100	001	COVER FOR COLUMN	002
70-62	57629520000	002	COUNTERSUNK SCREW M 5X10	002
70-64	60546105501	001	CABLE FOR BACKPLANE A400	002
70-66	71169040000	001	NYLON CLIPS HP-4N	002
70-68	71010650000	001	SCREW COUPLING ST7 UL53015000	002
70-70	71161070000	001	NUT M PG 7	002
72-2	57736250000	002	CHEESE-HEAD SCREW M 6X25	008
72-4	57767060000	002	SPRING WASHER A 6	002
72-6	56923100000	008	COUNTERSUNK SCREW M 4X10	002

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 69
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
80	60540810401	001	DEPOSITING ARM STANDARD COMPL.	006
80-1	60540801800	001	DEPOSITING ARM ANGLE PLATE COMPL. (A) UP TO MACHINE NO. 1380195	001
	60820801800	001	DEPOSITING ARM ANGLE PLATE COMPL. (B) FROM MACHINE NO. 1380196	006
80-1-1	60540801900	001	ANGLE PLATE (A) UP TO MACHINE NO. 1380195	
	60820802300	001	ANGLE PLATE (B) FROM MACHINE NO. 1380196	006
80-1-2	60540800300	001	BOLT	
80-1-3	57767080000	001	SPRING WASHER A 8	006
80-1-4	60540800401	001	THREE-SQUARE HANDLE DRILLED M8	006
80-1-5	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000
80-1-6	56327240000	001	NOTCHED TABLE PIN 3X16	006
80-10	60540801001	001	DEPOSITING ARM STANDARD WELDED	006
80-20	56359700000	001	PARALLEL NOTCHED PIN 6X10	000
80-21	50002420000	001	PROTECTIVE PLUG M14 TL-4-124	000
80-25	00111500029	001	LOCK NUT M 12X1 (A) UP TO MACHINE NO. 1380195	000
	60540802000	001	LOCK NUT (B) FROM MACHINE NO. 1380196	006
80-30	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000

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Number in drawing	Order number	Piece	Designation	from status onwards
81	60540820401	001	DEPOSITING ARM NSF COMPL.	006
81-1	60540801800	001	DEPOSITING ARM ANGLE PLATE COMPL. (A) UP TO MACHINE NO. 1380195	001
	60820801800	001	DEPOSITING ARM ANGLE PLATE COMPL. (B) FROM MACHINE NO. 1380196	006
81-1-1	60540801900	001	ANGLE PLATE (A) UP TO MACHINE NO. 1380195	
	60820802300	001	ANGLE PLATE (B) FROM MACHINE NO. 1380196	006
81-1-2	60540800300	001	BOLT	000
81-1-3	57767080000	001	SPRING WASHER A 8	006
81-1-4	60540800401	001	THREE-SQUARE HANDLE DRILLED M8	006
81-1-5	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
81-1-6	56327240000	001	NOTCHED TABLE PIN 3X16	006
81-11	60540801101	001	DEPOSITING ARM NSF COATED	006
81-21	56359700000	001	PARALLEL NOTCHED PIN 6X10	000
81-26	00111500029	001	LOCK NUT M 12X1 (A) UP TO MACHINE NO. 1380195	000
	60540802000	001	LOCK NUT (B) FROM MACHINE NO. 1380196	006
81-31	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 71
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
90		000	DEPOSITING ARM DRIVE COMPL. TABLE	000
		000	DEPOSITING ARM DRIVE FRA TABLE	001
90-1	60540902501	001	DEPOSITING ARM HOUSING TABLE APART FROM FRANCE AND ITALY	000
	60540920101	001	DEPOSITING ARM HOUSING TABLE	001
90-2	60540900500	002	HOLDING ANGLE PLATE	000
90-3	60540900400	001	REVERSING SOLENOID	000
90-4	57766040000	004	SPRING WASHER A 4	000
90-5	56805410000	004	OVAL-HEAD SCREW M 4X6	000
90-20	57767060000	004	SPRING WASHER A 6	000
90-21	57736120000	004	CHEESE-HEAD SCREW M 6X12	000
90-22	60540900700	001	ANGLE PLATE	
90-25	56455800000	001	HEXAGON NUT M 8	
90-26	60540900600	001	ANGLE PLATE	
90-31	60540902900	001	DEPOSITING ARM LEVER COMPL.	000
90-31-27	57736250000	002	CHEESE-HEAD SCREW M 6X25	000
90-31-28	57767060000	002	SPRING WASHER A 6	000
90-31-29	60240304800	002	SPACER 6.2X12X15	000
90-31-30	60240304900	001	CONNECTING ROD	000
90-31-31	96000070001	000	GREASE (FUCHS) FWA 160	000
90-31-32	56455600000	001	HEXAGON NUT M 6	000
90-31-40	60540900800	001	DEPOSITING ARM LEVER SOLDERED	
90-31-41	60240304001	001	BEARING BUSHING PREASSEMBLED	000
90-31-42	56709980000	001	SHIM 14X20X0.1	000
90-31-43	60510400046	001	WASHER 14.1	000
90-31-44	57773140000	001	CIRCLIP A 14X1	000
90-45	56805450000	003	OVAL-HEAD SCREW M 4X12	
90-46	57766040000	003	SPRING WASHER A 4	
90-50	60540901000	001	STOP COMPL.	000
90-52	57347160000	002	HEXAGON SCREW M 6X16	000
90-53	57767060000	002	SPRING WASHER A 6	000
90-60	71037350000	001	LINEAR INCREMENTAL TRANSDUCER HEDS-9200R UP TO MACHINE NO. 2097476	000
	71037830000	001	STRAND INCREM. ENCODER HEDS 9200-300 FROM MACHINE NO. 2097477	000
90-61	57673160000	002	CHEESE-HEAD SCREW M 2.5X16	000
90-62	57766010000	002	SPRING WASHER A 2.6	000
90-65	60546100700	001	CABLE LIGHT BARRIER CPU A400	000

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Number in drawing	Order number	Piece	Designation	from status onwards
90-70	60540902000	001	COUNTING GRID UP TO MACHINE NO. 2097476	000
	60830912001	001	COUNTING GRID FROM MACHINE NO. 2097477	000
90-71	56805410000	001	OVAL-HEAD SCREW M 4X6	000
90-72	60540902100	001	SUPPORT	000
90-78	60546100900	001	SENSOR COMPL. PRODUCT END A400	000
90-79	60540902701	001	ANGLE PLATE	
90-81	56805410000	001	OVAL-HEAD SCREW M 4X6	000
90-82	57758400000	001	TOOTHED LOCK WASHER A 4.3	000
90-83	56805430000	001	OVAL-HEAD SCREW M 4X10	000
90-84	57766040000	001	SPRING WASHER A 4	000
90-150	60540903100	001	COVER PRE-ASSEMBLED	000
90-151	56923100000	008	COUNTERSUNK SCREW M 4X10	000
90-160	60540901500	001	CATCHING BOLT	
90-162	50305490000	001	W-SEALING RING VA-0028 25X34X 7.5	000
90-170	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	
90-180	56170200000	002	PARALLEL PIN 6M 6X20	
90-181	57347200000	003	HEXAGON SCREW M 6X20	
90-182	57767060000	003	SPRING WASHER A 6	000
90-200	60800116900	001	BIZERBA STROKE	
90-210	60540920200	001	SENSOR HOLDER	001
90-211	60536400100	001	SENSOR CON. FRANCE A330	
90-215	60240304301	001	BUFFER HOLDER	001
90-216	60510400308	001	THREADED BOLT	001
90-217	56083210000	001	THREADED PIN M 8X25	001
90-218	57736160000	001	CHEESE-HEAD SCREW M 6X16	001
90-219	56739060000	001	WASHER A 6.4	001
90-220	57767060000	001	SPRING WASHER A 6	001
90-221	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
90-225	60540920300	001	PROTECTIVE HOOD COMPL.	001
90-225-1	60540920400	001	PROTECTIVE HOOD A400	001
90-225-2	60530001600	001	ARM	001
90-225-3	60530001700	001	SUPPORTING PLATE	001
90-225-4	57429160000	002	HEXAGON SCREW M 4X16	001
90-225-5	57767040000	002	SPRING WASHER A 4	001
90-225-6	60540271900	001	MAGNET VACODYM370WZ, ROUND 10X4	001
90-225-7	95972870001	000	SCREW SEALING ADHESIVE LOCTITE 638 50ML	001
90-233	56805420000	001	OVAL-HEAD SCREW M 4X8	001
90-234	56739040000	001	WASHER A 4.3	001
90-235	57766040000	001	SPRING WASHER A 4	
90-236	56087080000	001	STAR KNOB K 50 M 8	001

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 73
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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
91		000	DEPOSITING ARM DRIVE CONVEYOR BELT	000
		000	DEPOSITING ARM DRIVE FRA CONVEYOR BELT	001
91-1	60540930500	001	DEPOSITING ARM HOUSING PREASS. CONV.BELT APART FROM FRANCE AND ITALY	000
	60540940500	001	DEPOSIT.ARM HOUSING PREASS. CONV.BELT FRA FOR FRANCE AND ITALY	001
91-2	60540900500	002	HOLDING ANGLE PLATE	000
91-3	60540900400	001	REVERSING SOLENOID	000
91-4	57766040000	004	SPRING WASHER A 4	000
91-5	56805410000	004	OVAL-HEAD SCREW M 4X6	000
91-20	57767060000	004	SPRING WASHER A 6	000
91-21	57736120000	004	CHEESE-HEAD SCREW M 6X12	000
91-22	60540900700	001	ANGLE PLATE	
91-25	56455800000	001	HEXAGON NUT M 8	000
91-26	60540900600	001	ANGLE PLATE	000
91-31	60540902900	001	DEPOSITING ARM LEVER COMPL.	000
91-31-27	57736250000	002	CHEESE-HEAD SCREW M 6X25	000
91-31-28	57767060000	002	SPRING WASHER A 6	000
91-31-29	60240304800	002	SPACER 6.2X12X15	000
91-31-30	60240304900	001	CONNECTING ROD	000
91-31-31	96000070001	000	GREASE (FUCHS) FWA 160	000
91-31-32	56455600000	001	HEXAGON NUT M 6	000
91-31-40	60540900800	001	DEPOSITING ARM LEVER SOLDERED	000
91-31-41	60240304001	001	BEARING BUSHING PREASSEMBLED	000
91-31-42	56709980000	001	SHIM 14X20X0.1	000
91-31-43	60510400046	001	WASHER 14.1	000
91-31-44	57773140000	001	CIRCLIP A 14X1	000
91-45	56805450000	003	OVAL-HEAD SCREW M 4X12	000
91-46	57766040000	003	SPRING WASHER A 4	000
91-50	60540901000	001	STOP COMPL.	001
91-52	57347160000	002	HEXAGON SCREW M 6X16	000
91-53	57767060000	002	SPRING WASHER A 6	000
91-60	71037350000	001	LINEAR INCREMENTAL TRANSDUCER HEDS-9200R UP TO MACHINE NO. 2097476	000
	71037830000	001	STRAND INCREM. ENCODER HEDS 9200-300 FROM MACHINE NO. 2097477	000
91-61	57673160000	002	CHEESE-HEAD SCREW M 2.5X16	000
91-62	57766010000	002	SPRING WASHER A 2.6	000
91-65	60546100700	001	CABLE LIGHT BARRIER CPU A400	000

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Number in drawing	Order number	Piece	Designation	from status onwards
91-70	60540902000	001	COUNTING GRID UP TO MACHINE NO. 2097476	000
	60830912001	001	COUNTING GRID FROM MACHINE NO. 2097477	000
91-71	56805410000	001	OVAL-HEAD SCREW M 4X6	000
91-72	60540902100	001	SUPPORT	000
91-103	96000070001	001	GREASE (FUCHS) FWA 160	000
91-104	50001200000	001	BUSHING 20X23X15	000
91-105	50003060000	001	DEFLECTOR RING A20/28 5/3.5	000
91-106	50001420000	002	THRUST WASHER WC08 10X20	000
91-107	60540930300	001	METAL PIN	000
91-108	60540319300	001	TOOTHED BELT PULLEY COMPL.	000
91-109	50775950000	001	TOOTHED BELT 160XL-037	000
91-110	60540930200	001	SUPPORTING PLATE	000
91-111	50001270000	001	BUSHING 10X12X10	000
91-112	57766040000	002	SPRING WASHER A 4	000
91-113	56805470000	002	OVAL-HEAD SCREW M 4X20	000
91-150	60540903100	001	COVER PRE-ASSEMBLED	000
91-150-1-1	21090260000	050	BLECH MT M.FOLIE 2,5	000
91-151	56923100000	008	COUNTERSUNK SCREW M 4X10	000
91-160	60540901500	001	CATCHING BOLT	
91-162	50305490000	001	W-SEALING RING VA-0028 25X34X 7.5	000
91-170	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
91-180	56170200000	002	PARALLEL PIN 6M 6X20	000
91-181	57347200000	003	HEXAGON SCREW M 6X20	000
91-182	57767060000	003	SPRING WASHER A 6	000
91-200	60800116900	001	BIZERBA STROKE	000
91-210	60540920200	001	SENSOR HOLDER	
91-211	60536400100	001	SENSOR CON. FRANCE A330	
91-215	60240304301	001	BUFFER HOLDER	
91-216	60510400308	001	THREADED BOLT	
91-217	56083210000	001	THREADED PIN M 8X25	
91-218	57736160000	001	CHEESE-HEAD SCREW M 6X16	
91-219	56739060000	001	WASHER A 6.4	001
91-220	57767060000	001	SPRING WASHER A 6	001
91-221	95972840001	000	SCREW SEALING ADHESIVE LOCTITE 648 10ML	
91-225	60540920300	001	PROTECTIVE HOOD COMPL.	
91-225-1	60540920400	001	PROTECTIVE HOOD A400	
91-225-2	60530001600	001	ARM	001
91-225-3	60530001700	001	SUPPORTING PLATE	001
91-225-4	57429160000	002	HEXAGON SCREW M 4X16	
91-225-5	57767040000	002	SPRING WASHER A 4	001
91-225-6	60540271900	001	MAGNET VACODYM370WZ, ROUND 10X4	
91-225-7	95972870001	000	SCREW SEALING ADHESIVE LOCTITE 638 50ML	001
91-233	56805420000	001	OVAL-HEAD SCREW M 4X8	
91-234	56739040000	001	WASHER A 4.3	001
91-235	57766040000	001	SPRING WASHER A 4	
91-236	56087080000	001	STAR KNOB K 50 M 8	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 75
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
100		000	ACCESSORIES	
100-1	40220003400	001	PROTECTIVE BAG	
100-2	50002870000	001	FLAT BRUSH FOR A300 1 1/2"	
100-3	50002910000	001	HAND BRUSH 78X275X45	
100-4	60220007800	001	LUBRICATING OIL	003
100-5	50002840000	001	MULTI-PURPOSE CLOTH COLOURED 300X300	000
100-6	60220007500	001	PAPER FELT	000
100-10	57120170000	002	SHOULDER STUD M 8X25	003

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Number in drawing	Order number	Piece	Designation	from status onwards
101	60544610002	001	SHARPENING DEVICE A400	008
101-7202	60544610700	001	SHARPENING DEVICE PRE-ASSEMBLED	006
101-7202-7203	60544610500	001	HOUSING	006
101-7202-7210	60220600500	001	SHAFT	006
101-7202-7211	40110500001	001	PRESSURE SPRING 0110500001	006
101-7202-7212	56755650000	001	WASHER 6.4	006
101-7202-7213	57750400000	001	LOCK WASHER 4	006
101-7202-7214	60220600600	001	BEARING BOLT	006
101-7202-7215	40220600800	001	HANDWHEEL	006
101-7202-7216	56805720000	001	OVAL-HEAD SCREW M 6X30	006
101-7202-7217	56739060000	001	WASHER A 6.4	006
101-7202-7218	60220602600	001	SPACER BUSHING	006
101-7202-7220	56400860000	001	LOCK NUT M 6	006
101-7202-7221	60220600700	001	SHAFT	006
101-7202-7222	40220601000	001	PRESSURE SPRING 0.8X 6.3 X19	006
101-7202-7223	40220601100	001	WASHER	006
101-7202-7224	57750400000	001	LOCK WASHER 4	006
101-7202-7230	40220601200	002	LEAF SPRING	006
101-7202-7231	60220600900	001	COVER	006
101-7202-7235	40110500008	002	WASHER 6.3	006
101-7202-7236	60223401000	001	SHARPENING STONE	006
101-7202-7237	60223401100	001	HONING STONE	006
101-7202-7238	56728640000	002	WASHER A 6.4	006
101-7202-7239	56448600000	002	HEXAGON NUT, FLAT-TYPE BM 6, LEFT	006
101-7202-7240	60220602201	001	COVER	006
101-7202-7241	60220602301	001	COVER	006
101-7202-7245	96002030001	000	MOLYKOTE LONGTHERM W 2	006
101-7682	60544611201	001	ADAPTER	
101-7683	57463000000	004	SELF-TAPPING SCREW ST 3.5X16Z1-F	000
101-7684	60370600301	001	CLAMPING PIECE	
101-7685	56739060000	001	WASHER A 6.4	008
101-7686	56805700000	001	OVAL-HEAD SCREW M 6X20	
101-7687	60544611300	001	STAR KNOB MOUNT.	
101-7688	60223400500	001	CAP	008
101-7696	95972950001	000	SCREW SEALING ADHESIVE LOCTITE 243 50ML	000
101-7698	40300900005	002	BOLT 8X 2	006
101-7699	56047610000	001	THREADED PIN M 6X8	000

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 77
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
110	60544800903	001	SPECIFICATION PLATE A404 CE EURO BW	008
	60544803103	001	SPECIFICATION PLATE A404 CE EURO	007
	60544803303	001	SPECIFICATION PLATE A402 CE EURO	007
	60544803403	001	SPECIFICATION PLATE A404 CE EURO	007
	60544803502	001	SPECIFICATION PLATE A404 EURO	006
	60544803603	001	SPECIFICATION PLATE A404 CE EURO	007
	60544803703	001	SPECIFICATION PLATE A406 CE EURO	007
	60544803902	001	SPECIFICATION PLATE A406 EURO	006
	60544804003	001	SPECIFICATION PLATE A406 CE EURO	007
	60544804102	001	SPECIFICATION PLATE A406 EURO	006
	60544804303	001	SPECIFICATION PLATE A404 CON.BE. CE EURO	007
	60544804502	001	SPECIFICATION PLATE A404 CON.B.	006
	60544804603	001	SPECIFICATION PLATE A 404 CONV.B. CE EURO	007
	60544804702	001	SPECIFICATION PLATE A406/CON. B. EURO	006
	60544804802	001	SPECIFICATION PLATE A406/CON.B. EURO	006
	60544804903	001	SPECIFICATION PLATE A406 CONV.B. CE EURO	007
	60544805102	001	SPECIFICATION PLATE A404 CONV.B. EURO	006
	60544805203	001	SPECIFICATION PLATE A406 CONV.B CE EURO	007
	60544805302	001	SPECIFICATION PLATE A406/CONV.B EURO	006
	60544805402	001	SPECIFICATION PLATE A404/CONV.B. EURO	006
	60544805403	001	SPECIFICATION PLATE A404/CONV.B.CE EURO	007
	60544806802	001	SPECIFICATION PLATE A406/CONV.B. CSA	003
	60544807603	001	SPECIFICATION PLATE A402 CONV.BEL.CE EURO	008
	60544809600	001	SPECIFICATION PLATE A 404 US	
	60544809700	001	SPECIFICATION PLATE A406 US	
	60544809800	001	SPECIFICATION PLATE A404 US	
	60544809900	001	SPECIFICATION PLATE A406 US	
	60544810100	001	SPECIFICATION PLATE A404 US	
	60544810200	001	SPECIFICATION PLATE A406 US	
	60544810300	001	SPECIFICATION PLATE A404 US	008
	60544810400	001	SPECIFICATION PLATE A406 US	
	60544810800	001	SPECIFICATION PLATE A400 GBR	008
	60544810900	001	SPECIFICATION PLATE A400 GBR	008
	60544811000	001	SPECIFICATION PLATE A400 GBR	008
	60544811100	001	SPECIFICATION PLATE A400 GBR	008
112	60544801012	001	ADHESIVE CIRCUIT DIAGRAM GER A400	008
	60544801112	001	ADHESIVE CIRCUIT DIAGRAM ENGL. A 400	008
	60544801212	001	ADHESIVE CIRCUIT DIAGRAM FRA. A400	008
	60544801312	001	ADHESIVE CIRCUIT DIAGRAM ESP. A400 (F5)	008
	60544801412	001	ADHESIVE CIRCUIT DIAGRAM NLD. A400	008
	60544801512	001	ADHESIVE CIRCUIT DIAGRAM ITAL. A400	008
	60544801600	001	ADHESIVE CIRCUIT DIAGRAM LINE-PAK A400+LP	008
	60544801700	001	ADHESIVE CIRCUIT DIAGRAM A400+ INTL.	008
114	60544802000	001	WARNING PLATE FOR CARRIAGE	000
116	67501214700	001	WARNING PLATE USA	
118	60544808100	001	REFERENCE PLATE "DO NOT CLEAN WITH HOSE"	

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
130	60549850003	001	OPERATING INSTRUCTIONS A-400 GER	008
	60549851003	001	OPERATING INSTRUCTIONS A-400 ENGL.	008
	60549852003	001	OPERATING INSTRUCTIONS A-400 FRANC.	008
	60549853001	001	OPERATING INSTRUCTIONS A400 ITALIAN	008
	60549854003	001	OPERATING INSTRUCTIONS A-400 SPAIN	008
	60549854101	001	OPERATING INSTRUCTIONS A400 ESP N.CE	
131	60549855003	001	OPERATING INSTRUCTIONS A400 FB GERMAN	008
	60549855103	001	OPERATING INSTRUCTIONS A400 FB ENGLISH	008
	60549855303	001	OPERATING INSTRUCTIONS A400 CONV.B.FRA	008
	60549855501	001	OPERATING INSTRUCTIONS A400FB ITA	006
	60549855603	001	OPERATING INSTRUCTIONS A400 CONV.B ESP	008
	60549858101	001	OPERATING INSTRUCTIONS A400FB ESP N.CE	006
	60549859901	001	OPERATING INSTRUCTIONS A400FB JPN	006
132	60549840002	001	BRIEF OPERATION INSTRUCTIONS A400 GERMAN	008
	60549841002	001	BRIEF OPERATING INSTRUCTIONS A400 ENGLISH	008
	60549842002	001	BRIEF OPERATING INSTRUCTIONS A400 FRENCH	008
	60549843002	001	BRIEF OPERATING INSTRUCTIONS A400 ITALIAN	008
	60549844002	001	BRIEF OPERATING INSTRUCTIONS A400 SPANISH	008
133	60549845002	001	BRIEF OPERATING INSTRUCTIONS A400FB GER.	008
	60549845102	001	BRIEF OPERATING INSTRUCTIONS A400FB ENG	008
	60549845202	001	BRIEF OPERATING INSTRUCTIONS A400FB FRA	008
	60549845302	001	BRIEF OPERATING INSTRUCTIONS A400FB ITA	008
	60549845402	001	BRIEF OPERATING INSTRUCTIONS A400FB ESP	008
135	60549870003	001	INST. MANUAL A400/CONV. BE. GERM	008
	60549871003	001	INST. MANUAL A400/CONV. B. ENGL.	008
	60549872003	001	INST. MANUAL A400/CONV. B. FRA.	008
	60549873003	001	INST.MANUAL A400/CONV.B. ITA	008
	60549874003	001	INST.MANUAL A400/CONV.B. ESP	008
150	47509000301	001	REFERENCE PLATE GER	008
	47509000401	001	REFERENCE PLATE ENG	008
	47509000501	001	REFERENCE PLATE FRA	008
	47509000601	001	REFERENCE PLATE ESP	008
	47509000701	001	REFERENCE PLATE ITA	008
	47509001301	001	REFERENCE PLATE DNK	008
	47509010201	001	REFERENCE PLATE PORT	008
	47509010301	001	REFERENCE PLATE FLEM	008
	47509020500	001	REFERENCE PLATE SWE	008
	47509020600	001	REFERENCE PLATE NDL	008
	47509020700	001	REFERENCE PLATE RUSS	008
	47509020800	001	REFERENCE PLATE GREE	008
	47509020900	001	REFERENCE PLATE SERBOCROAT	008
	47509021000	001	REFERENCE PLATE CZECH	008
	47509021100	001	REFERENCE PLATE HUN	008
	47509021200	001	REFERENCE PLATE POL	008

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 79
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
200	60542430001	001	BENCH MOBILE	003
200-10	60542402100	001	BENCH WELDED 40X40X2	000
200-19	60544808000	001	PLATE FOR BENCH	001
200-20	60542404000	002	SUPPORTING FOOT COMPL. SE00060000	001
200-30	50720010000	002	CASTOR WITH PIVOT LZX-POT HW100G-ST	000
200-40	57743650000	004	CHEESE-HEAD SCREW M 8X16	000
200-49	56739080000	004	WASHER A 8.4	000
200-50	57767080000	004	SPRING WASHER A 8	000
200-51	57432250000	004	HEXAGON SCREW M 8X25	001
200-53	60549860100	001	INSTALL. INSTRUCTIONS BENCH	001
200-70	60542403600	001	BRACKET WELDED	
200-80	50720600000	002	CASTOR PP 100/15G	001
200-82	56765070000	002	WASHER 8.4	001
200-84	57432160000	002	HEXAGON SCREW M 8X16	001
200-90	60542403400	002	SHAFT	001
200-92	56739100000	002	WASHER A 10.5	
200-94	56739060000	002	WASHER A 6.4	
200-96	57431120000	002	HEXAGON SCREW M 6X12	
200-98	56765060000	002	WASHER 6.4	
200-100	57431120000	002	HEXAGON SCREW M 6X12	001
200-102	50002390000	002	PROTECTIVE PLUG M12 TL-4-105	001
200-104	50002290000	002	PROTECTIVE PLUG M8 10070	001
200-120	60542403800	001	ACCESSORY KIT FOR BENCH FIXATION	
200-120-2	60542403701	002	MOUNTING	001
200-120-3	95916850001	002	NYLON DOWEL S 8/40	
200-120-4	56113920000	002	WOOD SCREW 6X50	

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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
600	60540603001	001	POWER PACK BOARD COMPL. FROM MACHINE NO. 1332927	006
600-1	60540311100	001	CARRIER PLATE FOR NETWORK MODULE	002
600-10	71130250000	001	TERMINAL STRIP MK 3/2	000
600-11	56805390000	001	OVAL-HEAD SCREW M 3X14	000
600-20	71048580000	001	RECTIFIER KBPC 3502	000
600-21	56739040000	001	WASHER A 4.3	002
600-22	57766040000	001	SPRING WASHER A 4	000
600-23	56805460000	001	OVAL-HEAD SCREW M 4X16	000
600-30	71670080000	001	RESISTOR 0.1 SRH10	002
600-31	56805150000	002	OVAL-HEAD SCREW M 2X6	000
600-32	56735220000	002	WASHER A 2.2	000
600-33	56455200000	002	HEXAGON NUT M 2	000
600-40	71145340000	001	CONTACTOR CA 4-9 24V DC	000
600-41	56805430000	002	OVAL-HEAD SCREW M 4X10	
600-42	71104090000	003	RC LINK CRC4 25.	
600-50	71130220000	001	TERMINAL STRIP MK 3/5	000
600-51	60260307300	001	INSULATING PLATE	002
600-52	56805390000	002	OVAL-HEAD SCREW M 3X14	002
600-60	65255691400	001	STRAND GROUND.WIRE-OPERA.TABLEAU U UL/CSA	000
600-61	57758400000	002	TOOTHED LOCK WASHER A 4.3	000
600-62	56739040000	001	WASHER A 4.3	002
600-63	56805420000	001	OVAL-HEAD SCREW M 4X8	000
601	56818440000	004	SELF-TAPPING SCREW CM4X12 T20	008
602	56739040000	004	WASHER A 4.3	002
603	57758400000	002	TOOTHED LOCK WASHER A 4.3	002

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolument nécessaire d'indiquer **No. de commande**
(11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 81
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
610	60540603501	001	SWITCHING PLATE EURO FROM MACHINE NO. 1332927	006
	60540604001	001	SWITCHING PLATE UL/CSA	006
610-1	60540311200	001	CARRIER PLATE F. SWITCHON MOD.	002
610-10	60545400103	001	LPB MAINS MODULE EURO A400	002
	60545401102	001	LPB POWER PACK MODULE UL A400	000
610-10-17	71451450000	001	MICROFUSE 0.8T TR5 UL 19374K	000
610-10-30	60544807101	001	PLATE FOR FUSE F3 0.8 AT	002
610-11	71067290000	004	SPACER 6.35 LPR 8520	002
610-20	71028440000	001	MAINS LINE FILTER B 84112BB20 EURO	002
	71028460000	001	MAINS LINE FILTER B 84112BB60 UL/CSA	002
610-21	57758400000	002	TOOTHED LOCK WASHER A 4.3	002
610-22	56805420000	002	OVAL-HEAD SCREW M 4X8	002
610-30	65256093400	001	STRAND GROUNDING WIRE/SWITCH UL/CSA	002
610-31	57758400000	004	TOOTHED LOCK WASHER A 4.3	002
610-32	56739040000	002	WASHER A 4.3	002
610-33	56805420000	002	OVAL-HEAD SCREW M 4X8 EURO	002
	56805430000	002	OVAL-HEAD SCREW M 4X10 UL/CSA	002
611	56818440000	005	SELF-TAPPING SCREW CM4X12 T20	008
612	56739040000	005	WASHER A 4.3	002
613	57758400000	002	TOOTHED LOCK WASHER A 4.3	002

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
620	40110047400	001	POWER LEAD EXPORT	002
	40110047600	001	POWER LEAD GB	002
	40300057700	001	POWER CONNECTING CABLE	002
	60476200102	001	POWER LEAD CEKON CURVED CONNECTOR	006
	60476200502	001	POWER CABLE CEKON 5M	006
	60536210500	001	POWER CABLE WITHOUT PLUG 3-PHASE A330 WA	002
	60736200100	001	ARMoured MAINS CABLE AC EURO L = 2.5M	002
620-3	71473060000	001	CEE RIGHT ANGLE PLUG 5-POL.	002
	71473070000	001	PCE ANGLE POLARITY CONVERTER, 5-PIN 7415	006
621	60540600700	001	POWER CONNECTION A400 EURO AC	008
	60540600900	001	POWER CONNECTION A400 EURO	002
621-1	60540601100	001	ANGLE FOR FUSE	002
621-3	71010630000	001	SCREW COUPLING ST13.5 UL53015030	002
621-5	71161130000	001	NUT M PG 13.5	002
621-7	60380315801	001	RUBBER BUSH	002
621-9	71454090000	002	FUSE HOLDER 1693FEU	002
621-11	71235210000	002	LOCKING CAP 1663FEK	002
621-19	57736120000	002	CHEESE-HEAD SCREW M 6X12	002
621-21	57767060000	002	SPRING WASHER A 6	002
621-23	71004360000	002	CABLE TIE T 50 R	002
622	60540600800	001	POWER CONNECTION A400 UL/CSA	002
622-1	60540601100	001	ANGLE FOR FUSE	
622-3	71010630000	001	SCREW COUPLING ST13.5 UL53015030	002
622-5	71161130000	001	NUT M PG 13.5	002
622-7	60380315801	001	RUBBER BUSH	002
622-9	71454090000	002	FUSE HOLDER 1693FEU	002
622-11	71235220000	002	LOCKING CAP 1661FEK	002
622-19	57736120000	002	CHEESE-HEAD SCREW M 6X12	
622-21	57767060000	002	SPRING WASHER A 6	002
622-23	71004360000	002	CABLE TIE T 50 R	

Bitte unbedingt 11-stellige **Bestell-Nr.** angeben • Please always indicate 11 digit **Order No.** • Absolutement nécessaire d'indiquer **No. de commande** (11 chiffres) • Favorisca specificarci sempre il **N. di ordine** a 11 cifre • Es imprescindible que citen el **No. de pedido** (11 guarismos)

Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 83
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
630	60546000101	001	TOROIDAL TRANSFORMER EURO A400 UP TO MACHINE NO. 1332926	002
	60546000104	001	TOROIDAL TRANSFORMER EURO A400 FROM MACHINE NO. 1332927	
	60546000201	001	TOROIDAL TRANSFORMER UL/CSA A400 UP TO MACHINE NO. 1332926	002
	60546000202	001	TOROIDAL TRANSFORMER UL/CSA A400 FROM MACHINE NO. 1332927	006
631	56807500000	001	OVAL-HEAD SCREW M 6X50	002
632	56739060000	001	WASHER A 6.4	002
633	57767060000	001	SPRING WASHER A 6	002
634	56805430000	001	OVAL-HEAD SCREW M 4X10	002
635	57758400000	002	TOOTHED LOCK WASHER A 4.3	002
636	56739040000	001	WASHER A 4.3	002
640	60545700102	001	LPB BACKPLANE F5 A400 UP TO MACHINE NO. 1332926	002
	60545700113	001	LPB BACKPLANE A400 FROM MACHINE NO. 1332927	007
670	71451290000	001	FUSE ELEMENT 3.15 H NO. 19181	002
	71451530000	001	FUSE ELEMENT 4.0 H NO. 19181	006
	71451600000	001	FUSE ELEMENT 6.3 T UL NO. 19181	008
	71452320000	001	FUSE ELEMENT 3.2 T UL NO. 19343	002
680	71452100000	001	FUSE ELEMENT 10 AT UL NO. 19181	002
	71452490000	001	FUSE ELEMENT	008
681	60544802103	001	PLATE FOR FUSE F1+F2 F1: 4,0 AT; F2: 10 AT	006
	60544802104	001	PLATE FOR FUSE F1+F2 15M UL314015 F1: 6,3 AT; F2: 10 AT	008
	60544802202	001	PLATE FOR FUSE UL/CSA F1: 3,2 AT; F2: 15 AM	002
	60544802300	001	PLATE FOR FUSE F1: 3,15 AT; F2: 10 AT	002

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Number in drawing	Order number	Piece	Designation	from status onwards
X	X	X	X	X
690	71451340000	001	MICROFUSE 4.0T TR5	006
	71451350000	001	MICROFUSE 0.5T TR5	002
	71451450000	001	MICROFUSE 0.8T TR5 UL 19374K	002
	71452550000	001	MICROFUSE 4.0T TR5 UL 19374K	006
691	60544807201	001	PLATE FOR FUSE F4 4.0AT	006
	60544807300	001	PLATE FOR FUSE F4 0.8AT UL	002
700	60804801200	001	REFERENCE PLATE SHARP+LUBE	008
700-1	60804803400	001	REFERENCE PLATE AIGUI. ET VERSION CANADA	008
711	60265500101	001	LPB PACKAGING MACHINE VS8D	006
	60545930100	001	LPB INTERLEAV. A400 A400+INTL.	008
	60605900100	001	LPB INTERFACE FOR A 400 LP	008
712	56805450000	002	OVAL-HEAD SCREW M 4X12	006
713	56739040000	002	WASHER A 4.3	006
714	00111300327	002	SPACER RING 4.2X 8X5	006
715	60546102500	001	CABLE PACKING MACHINE/BACKPLANE	
	60606100200	001	CABLE INTERFACE BACKPLANE IN A400	008
750	60540920700	001	HOLDER	
752	60540271900	002	MAGNET VACODYM370WZ, ROUND 10X4	
754	57429100000	001	HEXAGON SCREW M 4X10	
756	60540920800	001	ANGLE PLATE	
762	60546410100	001	SENSOR COMPL. LENGTH=900 A400	
764	71169050000	001	NYLON CLIPS HP-5N	001

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Amendment: 04/2004

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 85
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
770	60545420100	001	LPB DEACTIVATION CHAIN A400 FRA	001
772	56739040000	002	WASHER A 4.3	001
774	56805410000	002	OVAL-HEAD SCREW M 4X6	001
780	60540920600	001	MOTOR PEDESTAL FRA FOR CHAIN FRAME DRIVE FOR CHAIN FRAME DRIVE	001
790	60546105000	001	CABLE DEACTIVATION X3 RVDR A400 FRA	001
790-3	71401930000	002	BUSH HOUSING 4P 926475-4	
790-5	71400420000	002	STOP BRACKET 926477-1	
790-7	71400440000	004	CONTACT BUSHING 1 POLE 2-167301-4	
792	60546105100	001	CABLE DEACTIVA.NETWORK MOD. A400 FRA	001
792-3	71400410000	002	BUSH HOUSING 5P 926475-5	
792-5	71400420000	002	STOP BRACKET 926477-1	
792-7	71400440000	004	CONTACT BUSHING 1 POLE 2-167301-4	
794	60546105200	001	STRAND DEACTIV. CHAIN FRAME A400 FRA	001

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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
9901	94001000013	001	BLADE CHROM.PL. RA. 0530101500	
	94001000014	001	BLADE CHROM.PL. G+B 0530101500	
	94001000015	001	BLADE, TEFLON-COATED RA. 0223507700	
	94001000017	001	BLADE, CHEESE G+B 0223507600	
9902	60544809400	001	SPECIFICATION PLATE BENCH	
9908	52022250000	001	GEAR MOTOR DC GR 42X40 RE30 40 VOLT/ I 4,5: 1 UP TO MACHINE NO. 1332926	
	52022270000	001	GEAR MOTOR DC GR 42X40 RE30 24 VOLT/ I 4,5 : 1 FROM MACHINE NO. 1332927	
	52022290000	001	GEAR MOTOR DC GR 42X40 RE30 24 VOLT/ I 6,25:1 FROM MACHINE NO. 1332927	
	52022320000	001	GEAR MOTOR DC GR 42X40 RE30 40 VOLT/ I 6, 25: 1 UP TO MACHINE NO.1332926	
	52022330000	001	GEAR MOTOR DC GR 42X40 RE30 24 VOLT W. INT. INTERF.ELIM. I 20, 25:1, SPEC.CARR. SALM. DENM.	
9916	60540221600	001	FLANGE	

Series (code No.) 90.077	Spare parts list No. 054.98.3.1003	A 400 / A 400 FB	Text page 87
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Number in drawing	Order number	Piece	Designation	from status onwards
×	×	×	×	×
9934	50009970000	010	CONVEYOR BELT 8X1,5	
9935	50009971000	006	CONVEYOR BELT 30X2,4	
9936	60541004700	001	NETTING RIBBON	
9942	60540400900	001	DEPOSITING PLATE	
9950	60540507400	001	CLAMP HANDLE, PREASSEMBLED	
9951	60545200109	001	LPB POWER PART A400 UP TO MACHINE NO. 1332926	
	60545200118	001	LPB POWER PART A 400 FROM MACHINE NO. 1332927	
9960	60545000108	001	LPB CPU DRIVE A400 UP TO MACHINE NO. 1332926	
	60545000113	001	LPB CPU DRIVE A400 FROM MACHINE NO. 1332927 TO 1742199	
	60545000114	001	LPB CPU FROM MACHINE NO. 1742200	
9962	56070560000	001	THREADED PIN M 5X5X4	
9964	60540135101	001	POT.A400 (NEW) CABLE THICKNESS	
9965	56805420000	004	OVAL-HEAD SCREW M 4X8	
9970	71451440000	001	MICROFUSE 0.8T TR5 UL 19372K	
	71452600000	001	MICROFUSE 1.25T TR5 UL 19374	
9971	60544807400	001	PLATE FOR FUSE F5 0.8AT EURO	
	60544807501	001	PLATE FOR FUSE F5 1,25AT	
9975	94008900005	001	CARBON BRUSH K17 5X8X18	

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