



TECHNICAL DATA SHEET No 835

SPRAY P 961 ETCH PRIMER

GENERAL TECHNICAL DESCRIPTION

Fast drying 1K adhesion promoter primer for all metallic surfaces.

Paintable with all 1K and 2K primers and topcoats.

Available in a variety of shades that can simulate E-Coat and OEM inner parts colors (e.g. inside trunk area).

SURFACE

Aluminium
Stainless Steel
Galvanised
Bare Metal

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



5 min / 23°C (73°F)



2 - 3 coats approximately
20 - 30 microns



10 min / 23°C (73°F)



Overcoat with any HB
BODY Mix system



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.75 ± 0.02 g/cm³

SOLID CONTENT

12 ± 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/II(B)(e)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 - 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

WARNING: Do not use Etch Primers under any polyester system.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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