



SPRAY P965 WASH PRIMER

Technical Data Sheet No 842



High quality transparent 1K Wash Primer

Chromate free

VOC compliant with the regulations

General Technical Description

Adhesion Promoter

Basic corrosion protection

It dries after 10 min

Paintable with all 1K and 2K systems of primers and top coats

Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: Lightly sand the substrate to be painted to ensure a better grip. Apply two to three light coats on the metallic surface. Each coat should appear uniform and dry.



Shake well before using



2-3 coats approximately 20-30 microns



Dust free 10mins / 23°C (73°F)



Non force drying 30min / 23°C (73°F)



- 2K HB BODY Primers
- HB BODY Color Solutions Basecoat Mix System
- HB BODY Color Solutions 2K Acrylic Mix System
- HB BODY AQUA Basecoat Mix System

Flash Point:
-97°C

Specific Gravity:
0.84 g/cm³

Solid Content (No thinner):
12% Weight

VOC (2001/42/EC)
This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 830g/L.
2004/42/IIIB(e)(840)830

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- Spray at a distance of 20-30cm thinly applied coats build up at 3-5 minutes intervals will achieve best results.
- Optimum operating temperature range 10-25°C.
- There may be a noticeable change in the transparency of the product before use, over a period of time. This change will not affect the finished surface, as the recommended thickness is 20-30 µm (0.78 - 1.18mil)

Storage shelf life:

Guaranteed shelf life of 18 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F)

WARNING: Do not use on top of P965 Wash Primer any polyester system.

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