



TECHNICAL DATA SHEET No 820

## SPRAY P 340 PLASTOFIX

### GENERAL TECHNICAL DESCRIPTION

Adhesion promoter for plastic parts based on a specially formulated high adhesion resin mixture.

After 5 minutes it can be overcoated.

### SURFACE

Exterior plastic parts of a car excluding PE (Polyethylene)  
 HB BODY Polyester Fillers  
 BODY 950 STONE CHIP / U951  
 AUTOFLEX

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

Sand substrate with an appropriate grit paper

### PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface.



Shake well before using:  
2 - 3 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



5 min / 23°C (73°F)



2 - 3 coats approximately  
20 - 30 microns



5 min / 23°C (73°F)



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

### SPECIFIC GRAVITY

0.8 - 1.2 g/cm<sup>3</sup>

### SOLID CONTENT

7.5 - 9% Weight

### VOC (2004/42/EC)

This is an is a special refinishing product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.

2004/42/IIIB(e)(840)840

### THEORETICAL COVERAGE

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### CLEANING OF EQUIPMENT

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### REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 - 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Always test plastic substrate for adhesion, due to the diverse nature of plastics.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

### STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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