



TECHNICAL DATA SHEET No 701

BODY 650 STONE CHIP

GENERAL TECHNICAL DESCRIPTION

Synthetic rubber-based underbody material with sound deadening / sealing properties and optimum covering ability

Protection from stone chips and rust

Excellent adhesion, quick drying

It can be painted over with all HB BODY Mix Systems

Ready for use

SURFACE

External underneath and internal parts of the car body

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Apply with UBS gun
Pressure: 5 - 6 bar
(73 - 87 psi)
150 - 200 µm (5.9 - 7.9 mil)



5 - 10 min / 23°C (73°F)
Flash off time



Use 340 PLASTOFIX
(Recommended)
Compliant Spray gun
1.3 - 1.5 mm
1x coat = 10 - 15 micron
(0.4 - 0.6mil)



5 - 10 min / 23°C (73°F)
Final flash off time



It can be painted over
with all HB BODY Mix
Systems



Non force dry
2 h / 23°C (73°F)
30 min / 60°C (140°F)
panel temperature

FLASH POINT

9°C / 48°F

SPECIFIC GRAVITY

1.5 g/cm³

SOLID CONTENT

(NO THINNER)

75% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.

2004/42/IIIB(c)(840)840

THEORETICAL COVERAGE

5 - 6 m² / l at 100 micron (4 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with
767 NITRO THINNER

REMARKS

- It can be also spread by brush to give form and texture
- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY products

STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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