



TECHNICAL DATA SHEET No 112

992 1K ANTICORROSIVE PRIMER

GENERAL TECHNICAL DESCRIPTION

1K Alkyd based system primer.
Excellent anticorrosion properties.
Quick drying.
Resistance to salinity, moisture and severe weather conditions.

SURFACE

On old, sanded paint work
Metal or wooden
Clean and sanded steel panels
HB Body Polyester Fillers

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION:



Stir well before using



Addition 25% 767 NITRO THINNER / REDUCER



Ready to spray: 22 - 25 s
DIN 4 / 20°C (68°F)



1.5 - 1.8 mm
2 - 2.5 bar (29 - 36 psi)
2x coats = 60 - 80 µm
(2.4 - 3.2 mil)



1.5 - 1.7 mm
1.5 - 2 bar (22 - 29 psi)
2x coats = 60 - 80 µm
(2.4 - 3.2 mil)



10 min / 23°C (73°F)
Flash off time



Addition 10% 767 NITRO THINNER / REDUCER



5 - 6 h / 23°C (73°F)
Non force dry



It can be painted over with all HB BODY Mix Systems

SPECIFIC GRAVITY

1.40 g/cm³

SOLID CONTENT

(NO THINNER)

73% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 540g/L.
2004/42/II(B)(c)(540)540

THEORETICAL COVERAGE

7 m² / l at 60 micron (2.4 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO thinner / reducer

REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended thinners / reducers
- Do not use at temperatures below 15°C (59°F).

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5°C - 25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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OCTOBER 2023