

P 261 POLYESTER FILLING PRIMER

Technical Data Sheet No 121

General Technical Description

2K polyester-based, high build Filling Primer.

Ideal for large surfaces. Suitable for the filling of rough surface areas.

Easily applied by spray gun.

Easily sanded after 3-5 h at 23°C (73°F), resulting in smooth non porous surface.

Surface

Metallic surfaces with rough areas

Aluminium

Wooden surfaces

Fiberglass



Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried

Product Application: As a HS Sanding Primer (Apply on metallic surfaces)



100:5 mix with **BODY HARDENER** Pot life: 45min @23°C (73°F)



Addition 0 - 5% BODY 780 polyester

thinner / reducer



Ready to spray: 23 - 30 sec DIN 6 @ 20°C (68°F)

Compliant spray gun:



2.5 mm 1.5 - 2 bar (22-29psi) inlet pressure 2x coats = 200-250µm (8-10mil)



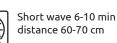
HVLP spray gun: 1.5 - 1.8 mm 1.5 - 2 bar (22-29psi)

inlet pressure 3x coats = 200-250µm (8-10mil)



15 - 20 min / 23°C (73°F) Flash off time



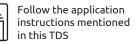




P 600 – P 800 Sanding by hand, wet



Always wear protective equipment



Flash Point: 31°C/88°F

Specific Gravity: 1.4 g/cm³

Solid Content (No thinner): 71% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 530 g/L. 2004/42/IIB(c)(540)530

Theoretical Coverage: 2.8 m² / l at 220 micron (8.6 mil) dry film thickness

Cleaning of equipment: Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

Remarks:

• Not recommended for spot panel repairs.

• Application only with Body Hardener. Mix well with the filler. Do not add more than 5% as this may cause staining of the topcoat finish.

•Avoid other thinners / reducers (e.g. NITRO THINNER).

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.

 Do not apply at temperatures below +5°C (40°F).

• It can be used by countries that do not adopt the VOC legislation as well.

Storage Shelf life:

• Polyester materials have a limited shelf life. Store in a cool place (+5°C to 25°C) (40°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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