



TECHNICAL DATA SHEET No 515

BODY 617 NANO FIBER

GENERAL TECHNICAL DESCRIPTION

2K Fiberalass polvester filler for bridging and filling of cavities. Suitable over corroded surfaces

Excellent filling properties

Spreads smoothly

Dries quickly

Easy to sand

Gives a high resistant and elastic surface

SURFACE

Metallic surfaces Polyester surfaces Fiber car parts Wooden surfaces

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION: Apply with a spatula when mixed with hardener directly on surfaces to treat

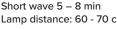


Mix 100 parts FILLER with 2 - 3 parts BPO PASTE HARDENER

Apply with the spatula before it starts hardening Pot life: 4 - 5 min / 23°C (73°F)







P 80 - P 120







Lamp distance: 60 - 70 cm



Paint over with HB **BODY** acrylic primers

FLASH POINT 31°C / 88°F

SPECIFIC GRAVITY 1.83 g/cm³ SOLID CONTENT

(NO THINNER) 86% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 250 g/L. 2004/42/IIB(c)(250)250

THEORETICAL COVERAGE

CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO THINNER

REMARKS

 Application only with BPO Paste Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish

• Do not apply to Etch Primer, Wash Primer, 1K Filler, TPA substrates and soft old paintwork

• Do not apply at temperatures below +5°C (+73°F)

• Dry sanding is always recommended

• If wet flatting, dry thoroughly in the spray booth before any re coating

STORAGE SHELF LIFE

 Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers



Store in a cool place

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Always wear protective equipment

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Follow the application instructions mentioned in this TDS

BPO Paste Harderner contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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