



TECHNICAL DATA SHEET No 501

F 222 BUMPERSOFT ELASTIC FILLER

GENERAL TECHNICAL DESCRIPTION

High quality filler developed specifically to apply on plastic bumpers and plastic parts excluding PE (Polyethylene)

Dries quickly Easy sanding SURFACE

Plastic bumpers and plastic parts Bare steel Aluminium Stainless steel Fiberglass Chrome

PRETREATMENT/CLEANING OF SUBSTRATE

Sand surface with an appropriate grit paper



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

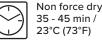
PRODUCT APPLICATION: Apply with a spatula when mixed with hardener directly on surfaces to treat.



Mix 100 parts FILLER with 2 - 3 parts BPO PASTE HARDENER



Apply with the spatula before it starts hardening Pot life: 4 - 5 min / 23°C (73°F)





Short wave 5 – 8 min Lamp distance: 60 - 70 cm



120 - P 220



Paint over with HB **BODY** acrylic primers







SPECIFIC GRAVITY

1.72 g/cm³

SOLID CONTENT (NO THINNER / REDUCER) 85% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 250 g/L. 2004/42/IIB(b)(250)250

THEORETICAL COVERAGE

CLEANING OF EQUIPMENT

Clean after final use with **767 NITRO THINNER**

REMARKS

 Application only with BPO Paste Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish. • Do not apply to Etch Primer, Wash Primer, 1K

Filler, TPA substrates and soft old paintwork. • Do not apply at temperatures below +5°C

- (+41°F).
- Dry sanding is always recommended.

STORAGE SHELF LIFE

Polyester materials have a limited shelf life. Guaranteed shelf-life 18 months in unused original containers stored in a cool place (+5°C - +25°C) (41°F - 77°F).



Store in a cool place



Always wear protective equipment

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Follow the application instructions mentioned in this TDS

BPO Paste Harderner contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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MARCH 2023