



TECHNICAL DATA SHEET No 140

P 965 WASH PRIMER READY FOR USE

GENERAL TECHNICAL DESCRIPTION

1K Transparent Wash Primer.
Adhesion promoter.
Ideal for car rims restoration.
Chromate-free.

SURFACE

Suitably prepared:
Aluminium
Stainless steel
Galvanised
Zinc-coated

PRETREATMENT/CLEANING OF SUBSTRATE



Before and after any operation substrates must be thoroughly degreased and sanded.

Use 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Recommended final lightly sanding finishing with an ultra fine non-woven pad.

PRODUCT APPLICATION



No thinner / reducer required



1.2 - 1.3 mm
2 - 2.2 bar (29 - 32 psi)
inlet pressure
2 - 3x coats = 20 - 30 µm
(0.8 - 1.2 mil)



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10 min / 23°C (73°F)
Flash off time



10 - 20 min / 23°C (73°F)



It can be painted over with all HB Body 1K / 2K Topcoats.

SPECIFIC GRAVITY

0.84 g/cm³

SOLID CONTENT

(NO THINNER)

12% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 780 g/L.
2004/42/IIIB(c)(780)780

THEORETICAL COVERAGE

7 - 8 m² / l at 20 - 30 micron (0.8 - 1.2 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL thinner / reducer

REMARKS

• There may be a noticeable change in the transparency of the product before use, over a period of time. This change will not affect the finished surface, as the recommended thickness is 20 - 30 µm (0.8 - 1.2 mil).

WARNING: Do not use Wash Primers under any polyester system.

STORAGE SHELF LIFE

• Guaranteed shelf life of 12 months in unused original containers stored in a cool place (5°C - 25°C) (41°F - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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