



960 WASH PRIMER

Technical Data Sheet No 111

Suitable for Galvanized
Stainless Steel Aluminium

Excellent metal protection

Basic corrosion protection

VOC compliant with the
regulations

General Technical Description



Mix 100 parts 960
WASH PRIMER
with 100 parts 960
ACTIVATOR



30min / 23°C (73°F)

Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using
a soft cloth and 770
ANTISIL NORMAL
/ 771 ANTISIL FAST
DEGREASER.

Make sure the surface is
first wiped dry and then
air dried



Make sure you always
use appropriate face
protection and good
ventilation

Product Application: A 2K Acid Curing Primer

2 passes »» Apply a thin layer over sanded areas and after 10 - 20 min flash off time apply the second coat



1:1 mix with BODY
960 ACTIVATOR
Pot life: >6hrs @
23°C (73°F)



30min / 23°C (73°F)

Flash Point:
13°C / (55°F)

Specific Gravity:
0.95 g/cm³

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and thinners / reducers
- It can be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (59°F).



No Thinner / Reducer
addition



Always wear
protective equipment

Solid Content (No thinner):
29% Weight

VOC (2004/42/EC)
This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 720 g/L.
2004/42/II B(c)(780)720

Theoretical Coverage:
7-8 m² / l at 10micron (0.4mil)
dry film thickness

Cleaning of equipment:
Clean after final use with
740 ACRYL NORMAL THINNER /
REDUCER

Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Ready to spray:
20 s
DIN 4 @ 20°C (68°F)



Follow the application
instructions mentioned
in this TDS



Compliant Spray gun
1.3 - 1.4mm
2 - 2.5 bar (29 - 36 psi)
inlet pressure
2x coats = 10 - 20 µm
(0.4-0.8mil)



It can be painted over with
HB BODY Color Solutions
Basecoat Mix System
HB BODY Color Solutions
2K Acrylic Mix System
HB BODY Color Solutions
Aquabase Mix System



HVLP Spray gun
1.3 - 1.4mm
1.5 - 2 bar (22-29psi)
inlet pressure
2x coats = 10 - 20 µm
(0.2-0.4mil)



10 - 20 min / 23°C (73°F)
Flash off time

**WARNING: Do not use on top of
960 Wash Primer any polyester
system.**

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