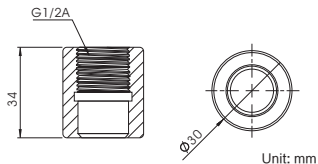
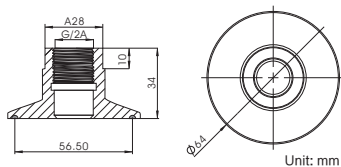


Adapter Dimensions

Hygienic welding adapter US0069:



Hygienic Tri Clamp adapter US0070:



ema[®]

M-LC/LE-EN-V1.0

High Frequency Level Switch Manual

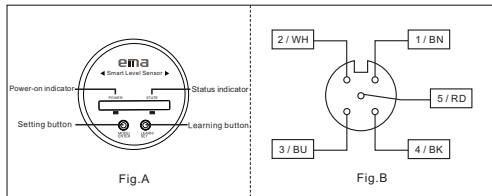
LC/LE Type

■ English



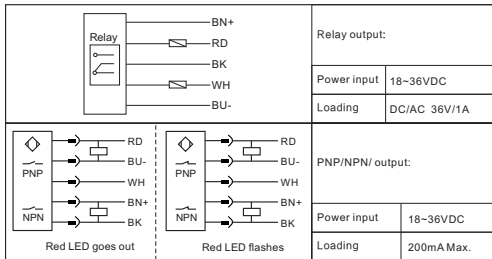
www.ema-electronic.com

Panel control and display



The color of setting buttons are grey for LE type.

Connection



WH is ground wire for PNP/NPN output.⊕

Operation

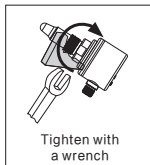
1. Factory default is under Lock status. First step is to unlock the unit and then operate the learning function.
2. **Unlock:** Keeping pressing "MODE/ENTER" and "LEARN/SET" at the same time about 5 seconds until green light is flashing, meaning the unit is unlock and enters the menu selection mode.
3. **Lock:** if there is no button pressed in 1 minute under unlock condition, the unit will be locked automatically.
4. **NO/NC setting:** keeping pressing "MODE/ENTER" about 5 seconds under unlock status, then it enter to the setting of NO/NC.
5. **Learning mode:** Fully insert the PEEK probe into the medium for 5 seconds. Under the unlock status, keeping pressing the "LEARN/SET" and hold it when red light and green light are flashing at the same time, then release the button. It indicates that the unit is learning. When the red light and green light flash at same time and change to alternating flash, it means that the learning is done. if there is not red light and green light to flash at the same, it means unsuccessful learning, then need to learn it again.
6. **Empty-level learning:** (for **High Temperature** type only) after the learning mode is completed, take out the product and make the probe leave the medium. When there is no residual medium dripping on the probe, pressing the "MODE/ENTER" and "LEARN/SET" about 3 seconds. When the green light flashes for 3 times, it means that the learning is done, which can be used normally. If the red light flashes 3 times, please do this empty-level learning again.

Reset factory default:

Keeping press the "MODE/ENTER" and "LEARN/SET" at the same time before the power on, and then connect the power thus the red light and green light flash at the same time. At this time, release the button and wait for the red light and green light to change from flashing at the same time to alternate flashing, then it is successful to reset factory default.

Notice:

1. PEEK probe should be completely immersed into the medium when set up the learning mode. The stainless steel wetted part is not required.
2. Do not use the unit which is factory default to detect the medium. Run the learning function before measuring the medium.
3. Learning function can sense the measuring of thousands of different medium, even mixed medium. If there is any change for detecting medium, it must be learn the medium again.



Status Indication

Max.																					
		<table border="1"> <tr> <td colspan="2">Power On</td> <td>Green Light On</td> <td></td> </tr> <tr> <td rowspan="2">NO</td> <td>Probe senses material</td> <td>Red Light On</td> <td></td> </tr> <tr> <td>Probe do not sense material</td> <td>Red Light Off</td> <td></td> </tr> <tr> <td rowspan="2">NC</td> <td>Probe do not sense material</td> <td>Red Light On</td> <td></td> </tr> <tr> <td>Probe senses material</td> <td>Red Light Off</td> <td></td> </tr> </table>		Power On		Green Light On		NO	Probe senses material	Red Light On		Probe do not sense material	Red Light Off		NC	Probe do not sense material	Red Light On		Probe senses material	Red Light Off	
Power On		Green Light On																			
NO	Probe senses material	Red Light On																			
	Probe do not sense material	Red Light Off																			
NC	Probe do not sense material	Red Light On																			
	Probe senses material	Red Light Off																			

Electrical Connection



1. The unit must be connected by a technical electrician.
2. The national and international regulations for the installation of electrical equipment must be adhered to. Voltage supply to EN50178, SELV, PELV.
3. Disconnect the power before connecting the unit.
4. Please purchase ema qualified Ex-proof wire for this Ex-proof product.

Technical Parameters

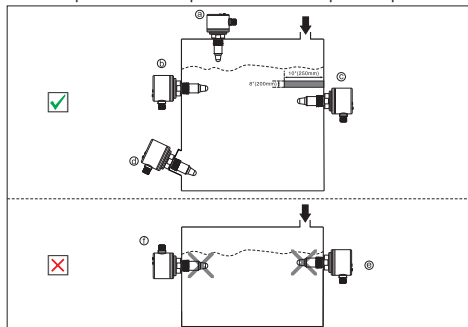
Type	Standard LC00	High temperature LC01
Supply Voltage[V]	18...36 DC	
Switch response time[s]	< 1	
Ambient temperature[°C/°F]	-40...+85°C/-40...+185°F	
Storage temperature[°C/°F]	-40...+85°C/-40...+185°F	
Medium temperature[°C/°F]	-40...+120°C/ -40...+248°F	-40...+200°C/ -40...+392°F
Operating pressure [bar]	Max. 40	
Measured medium	Powder, liquid, suitable for sticky liquid	
Process connection	G1/2" A	
Connection	M12*1.0 Socket	
Housing material	Stainless steel 316L	
Probe material	PEEK	
Output	PNP & NPN: Load 200mA	
	Relay output: Load DC/AC 36V/1A	
Max. power consumption[W]	PNP & NPN output: <1W	
	Relay output : <2W	
Protection/Enclosure Rating	IP68/IP69K	

Technical Parameters

Type	EX Standard LE00	EX High temperature LE01
Supply Voltage[V]	18...36 DC	
Switch response time[s]	< 1	
Ambient temperature[°C/°F]	-40...+85°C/-40...+185°F	
Storage temperature[°C/°F]	-40...+85°C/-40...+185°F	
Medium temperature[°C/°F]	-40...+120°C/ -40...+248°F	-40...+200°C/ -40...+392°F
Operating pressure [bar]	Max. 40	
Measured medium	Powder, liquid, suitable for sticky liquid	
Process connection	G1/2"A	
Connection	M12*1.0 Socket	
Housing material	Stainless steel 316L	
Probe material	PEEK	
Output	PNP & NPN: Load 200mA	
	Relay output: Load DC/AC 36V/1A	
Max. power consumption[W]	PNP & NPN output: <1W	
	Relay output : <2W	
Protection/Enclosure Rating	IP67 (Protection/Enclosure Rating is IP68/69K for non-explosive area)	
EX marking	Ex nA IIC T5 Gc / Ex tD A21 IP67 T 100°C	

Installation Notice

- 1.The ideal installation for reducing the shock to materials and the hanging of materials is to make the switch horizontal at an angle of 15-20 degree.
- 2.Keep the switches away from the feed opening of the barrel to reduce the shock to materials, if unavoidable, a protection plate is necessary.
- 3.The direction of M12 connector should be downward.
- 4.The operators cannot use the product to climb or hook any object when working in the tank.
- 5.When installing Ex-Proof wire, it is necessary to tighten it with wrench. Torque: 1.5Nm.
- 6.Please purchase ema qualified Ex-proof wire for this Ex-proof product as the requirement.
- 7.The housing of product in the pipe should be correctly connected with the equipotential grounding system.
- 8.Do not open when an explosive dust atmosphere is present.



Correct mounting:

- Ⓐ Top mounted: Probe is vertical downward and mounted on the top of any position (away from the inlet port).
- Ⓑ Laterally mounted: Laterally mounted to reduce material impact and hanging of flowing materials.
- Ⓒ Laterally mounted with shield: Length approx. 10"(250mm), width approx. 8"(200mm), to prevent (d) material from accumulating improperly around the unit and reduce the impact of material on the unit.
- Ⓓ Inclined mounted-Mount in the hopper: Max. distance between the end of screw on the unit and the tank wall < 2.4"(60mm).It can avoid false alarm due to improper accumulation of materials.

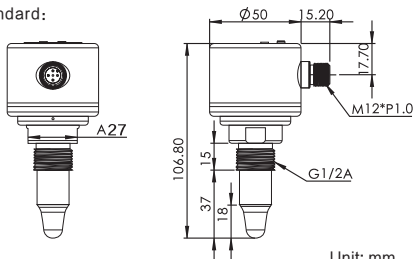
Incorrect mounting:

- Ⓔ Laterally mounted in filling wall or under the inlet opening.
- Ⓕ M12 connector is upward.

Dimensions

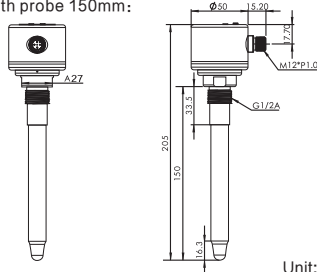
Standard and high temperature length of probe is about 52mm, there is also extended length of probe 150mm and 250mm for your choice.

Standard:



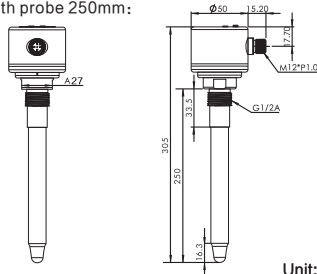
Unit: mm

Standard
Extra length probe 150mm:



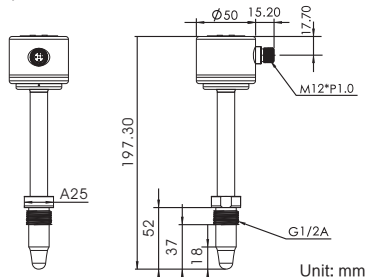
Unit: mm

Standard
Extra length probe 250mm:



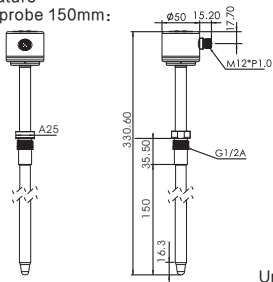
Unit: mm

High temperature:



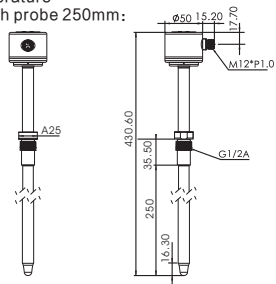
Unit: mm

High temperature
Extra length probe 150mm:



Unit: mm

High temperature
Extra length probe 250mm:



Unit: mm

Adapter

By using sanitary adapter, the protection rating can reach to IP69K. The options are as below:

①	Use welding adapter US0069. Installation manual is supplied with the adapter.
②	Use Clamp adapter US0070 Installation manual is supplied with the adapter.
③	The sealing O- ring on the sensors can be used as pipe's sealing part. The upper sealing area of the pipe connection must be parallel with the thread hole. The surface roughness must not be lower than Rz 6.3 <ul style="list-style-type: none"> ▶ Grease the sensor thread with proper lubricating paste. ▶ Insert the sensor into the pipe. ▶ Tighten it with a spanner. (Maximum tightening torque: 35 Nm.)