Products Solutions Services

# Technical Information Rxn-46 Raman spectroscopic probe





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# Function and system design

#### Fields of application

The Rxn-46 Raman spectroscopic probe is designed for laboratory and process analysis of liquids.

Recommended cell culture applications include: glucose, lactate, amino acids, cell density, titer, and more.

Use of the device for any purpose other than that described, poses a threat to the safety of people and of the entire measuring system and invalidates any warranty.

## Rxn-46 probe

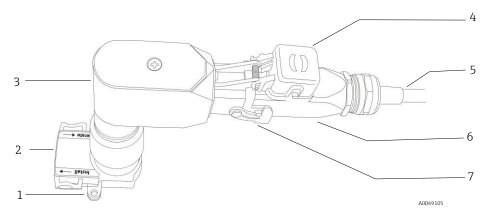


Figure 1. Rxn-46 probe

#	Description
1	Probe slider in Operate position
2	Connection to process equipment
3	Probe body
4	Spring-loaded fiber connector cap
5	Fiber cable
6	Fiber cable connector
7	Fiber cable connector clip

Table 1. Rxn-46 probe parts

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#### Laser safety interlock

The Rxn-46 probe, as installed, forms part of the interlock circuit. The interlock circuit is a low-current electrical loop. If the fiber cable is severed, the laser will turn off within milliseconds of the breakage.

#### NOTICE

#### Handle probes and cables with care.

Fiber cables should NOT be kinked and should be routed to maintain the minimum bend radius of 152.4 mm (6 in.).

Permanent damage may result if cables are not routed appropriately.

The interlock connector in the fiber cable must be plugged into the interlock socket on a Raman Rxn analyzer, and is automatically connected when the fiber optic cable process connector is plugged into the Rxn-46 probe. When there is potential for the laser to be energized, the laser interlock indicator light on the probe body is illuminated.

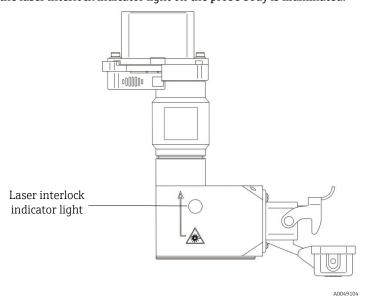


Figure 2. Location of laser interlock indicator light

#### Installation

The Rxn-46 probe only interfaces to Sartorius's BioPAT® Spectro compatible parts.

During installation, standard eye and skin safety precautions for Class 3B laser products (as per EN 60825/IEC 60825-14) should be observed. Additionally, observe the following:

<b>A</b> WARNING	Standard precautions for laser products should be observed.			
	<ul> <li>Probes should always be capped or pointed away from people toward a diffuse target if not installed in a sample chamber.</li> </ul>			
<b>▲</b> CAUTION	If stray light is allowed to enter an unused probe, it will interfere with data collected from a used probe and may cause calibration failure or measurement errors.			
	Unused probes should ALWAYS be capped to prevent stray light from entering the probe.			
NOTICE	When installing the probe <i>in situ</i> , the user must provide the strain relief to the fiber optic cable at the probe installation location.			

# Analyzer compatibility

The Rxn-46 probe is compatible with the Endress+Hauser Raman Rxn analyzers below operating at 785 nm.

- Ambr® 15 and Ambr® 250: Raman Rxn2 analyzer; single channel; benchtop
- Biostat STR®: Raman Rxn2 or Rxn4 analyzers; up to four channels; benchtop or mobile wheeled cart (Raman Rxn2); rack mounted or NEMA 4x enclosure (Raman Rxn4)

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# **Specifications**

## **General specifications**

General specifications for the Rxn-46 probe are listed below.

Item		Description	
Laser wavelength		785 nm	
Spectral coverage		probe spectral coverage is limited by the coverage of the analyzer being used	
Maximum laser pow	ver into probe	< 499 mW	
Probe operating temperature		10 to 50 °C (probe is non-contact) (50 to 122 °F)	
Probe dimensions (standard)		162 x 159 x 52 mm (6.4 x 6.3 x 2.0 in.)	
Fiber optic cable	design	PVC jacketed, proprietary construction	
(cable sold separately)	connections	proprietary electro-optic (EO) or FC to EO fiber converter(	
Separately	temperature	-40 to 70 °C (-40 to 158 °F)	
	length	EO cable available in 5 m (16.4 ft.) increments up to 200 m (656.2 ft.), with the length limited by the application	
	minimum bend radius	152.4 mm (6 in.)	
	flame resistance	certified: CSA-C/US AWM I/II, A/B, 80C, 30V, FT1, FT2, VW-1, FT4 rated: AWM I/II A/B 80C 30V FT4	
		Taleu. AWW I/ II A/ D OUC DUV F14	

Table 2. General specifications

#### Probe dimensions: side view

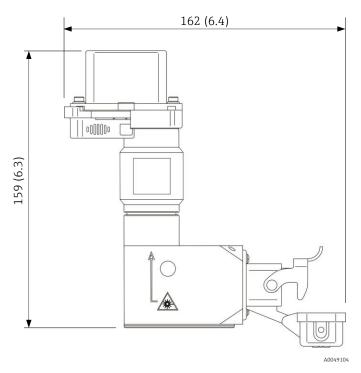


Figure 3. Rxn-46 probe side view dimensions

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#### Probe dimensions: top view

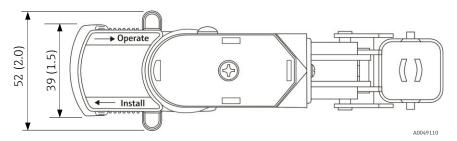


Figure 4. Rxn-46 probe top view dimensions

## MPE: ocular exposure

Refer to the tables below from the ANSI Z136.1 standard to calculate the maximum permissible exposure (MPE) for point source ocular exposure to a laser beam.

A correction factor ( $C_A$ ) may also be required and can be determined below.

Wavelength λ (nm)	Correction factor $C_{ m A}$
400 to 700	1
700 to 1050	10 <sup>0.002</sup> (\(\lambda\)-700\)
1050 to 1400	5

Table 3. Wavelength dependent correction factor  $C_A$ 

MPE for point source ocular exposure to a laser beam				
Wavelength	Exposure duration	MPE calculation		MPE where
λ (nm)	t (s)	(J·cm⁻²)	(W·cm⁻²)	$C_{\rm A}$ = 1.4791
785	10 <sup>-13</sup> to 10 <sup>-11</sup>	$1.5 C_{\rm A} \times 10^{-8}$	1	2.2 × 10 <sup>-8</sup> (J·cm <sup>-2</sup> )
	10 <sup>-11</sup> to 10 <sup>-9</sup>	2.7 C <sub>A</sub> t <sup>0.75</sup>	1	Insert time (t) and calculate
	10 <sup>-9</sup> to 18 × 10 <sup>-6</sup>	5.0 C <sub>A</sub> × 10 <sup>-7</sup>	-	7.40 × 10 <sup>-7</sup> (J·cm <sup>-2</sup> )
	18 × 10 <sup>-6</sup> to 10	$1.8 C_{\rm A} t^{0.75} \times 10^{-3}$	-	Insert time (t) and calculate
	10 to 3 × 10 <sup>4</sup>	-	$C_{\rm A} \times 10^{-3}$	1.4971 × 10 <sup>-3</sup> (W·cm <sup>-2</sup> )

Table 4. MPE for ocular exposure with 785 nm laser emission

## MPE: skin exposure

Refer to the table below from the ANSI Z136.1 standard to calculate the MPE for skin exposure to a laser beam.

MPE for skin exposure to a laser beam					
Wavelength	Exposure duration	MPE calculation		osure duration MPE calculation	MPE where
λ (nm)	t (s)	(J·cm⁻²)	(W·cm⁻²)	$C_{\rm A}$ = 1.4791	
785	10 <sup>-9</sup> to 10 <sup>-7</sup>	$2 C_{\rm A} \times 10^{-2}$	-	2.9582 × 10 <sup>-2</sup> (J·cm <sup>-2</sup> )	
	10 <sup>-7</sup> to 10	$1.1 C_{\rm A} t^{0.25}$	-	Insert time ( <i>t</i> ) and calculate	
	10 to 3 × 10 <sup>4</sup>	-	0.2 C <sub>A</sub>	2.9582 × 10 <sup>-1</sup> (W·cm <sup>-2</sup> )	

Table 5. MPE for skin exposure with 785 nm laser emission

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