



技术/工艺要求: (Technical/process requirements.)

- 箱体用钢板焊制而成, 焊接应牢固, 焊缝磨光;
(The box body is welded with steel plates. The welding should be firm and the weld should be polished.)
- 确保箱体整体的平面度和垂直度, 表面光滑平整无毛刺;
(Ensure that the overall flatness and verticality of the box body, smooth and smooth surface without burrs.)
- 接插件型号: ~~充电~~放电安德森 SB50 RED, 线长已订单为准
(Connector model: ~~charge~~ discharge Anderson SB50 RED; The line leader has ordered)
- 表面喷塑处理, 颜色为已订单为准, 厚度 0.2 ± 0.1 mm, 喷塑完确保各孔位无残渣;
(Surface spray treatment, color as ordered, thickness 0.2 ± 1 mm, after spraying, ensure no residue in each hole;)
- 产品总重 $95 \pm 5\%$ kg;
(The total weight of the product is $95 \pm 5\%$ kg.)
- 未注尺寸按照GB1804_M级管控; (Unmarked dimensions are controlled according to GB1804_M level.)

版本 REV.	日期 DATE	变更内容 DESCRIPTION	标记 MA.	设计 DR.	校对 CHK.	审核 VERF.	工艺 CRT.	标准化 STD.	批准 APPD.

物料编号 MATE NUM.				产 品 名 称 TITLE	25.6V 175ah 定制 25.6V150AH		安徽益佳通电池有限公司 AnHui EIKTO Battery Co., Ltd	
单位 UNIT	材 质 MATE.	重 量 MASS	数 量 QUAN.		图样标记 MARK	版 本 VER.	视 角 ANGLE	图样名称 DRW NME.
mm		kg	PCS					
设计DR.	陈祖起	标准化STD.						
校对CHK.		批准APPD.						
审核VERF.								
工艺CRT.		日期DATE	2021-09-08					
				比例 SCA.	篇幅 SIZE			图样代号 DRW NUM.
				1:13	A4	页数: 1 of 1		