



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

USED WITH

CNGC	CNHC	CXGD	CXHA	CXHHZ	DFEA	DFEA8	DFEB	DFEB8	FCEB
FDEA	FLHA	FPHK	FQGA	FXEA	NCFB	NCFC	NFEC	NFED	RPIC
RPIC8	RPID	RPIE	RQIB	XICA	XIOA	XIOAF	XIOAG	XIOC	XIOCC