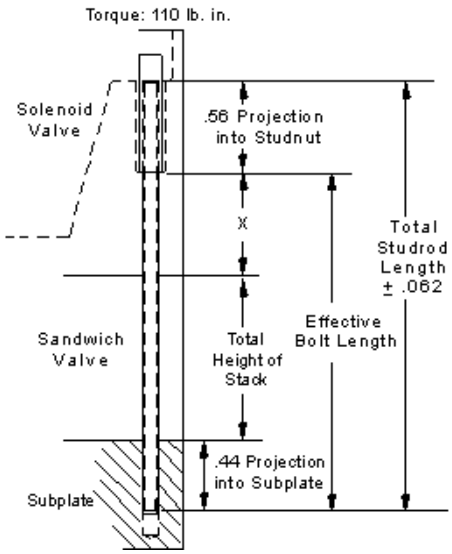
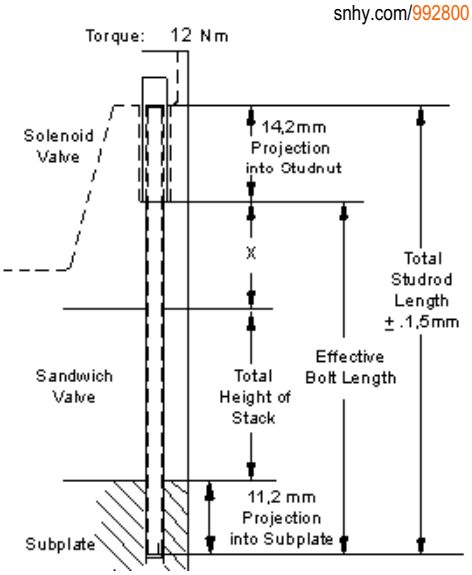


Internal Hex Size
5 mm metric





To simplify the installation of ISO 03 and ISO 05 sandwiches, Sun offers uncut (can be cut to length in the field) or precut studkits in both inch and metric standard threaded rod. Once the rods are installed in a subplate or manifold, they act as a guide in assembling the sandwich body stack. After the directional control valve is assembled on top of the stack, Sun studnuts are used to retain the assembled stack.

TECHNICAL DATA

Recommended Torque	108 lbf in.
Internal Hex Size	3/16 in.
Thread	M6
Studrod Length	Customer Specified in increments of .062 in.
Minimum Tensile Strength	125,000 psi
Minimum Yield Point	105,000 psi
Hardness	26 - 32 Rc

NOTES Studrod cut length charge of $1.00/inch will be added to base price of kit.

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