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1 DECLARATION OF CONFORMITY

The undersigned: PIUSI S.p.A. Via Pacinotti 16/A 21. Rangivno 46029 Suzzara (MN) - Italy

HEREBY STATES under its own responsibility, that the equipment described below, is in conformity with the CE mark affixed to the product.

Model: GREASER Serial number: refer to Lot Number shown on CE label affixed to product/Year of manufacture: refer to the year of production shown on the CE label affixed to the products in conformity with the legal provisions indicated in the text.

Electromagnetic Compatibility Directive 2014/53/EU The documentation is at the disposal of the competent authority following motivated request at Piusi S.p.A. or following request sent to the mail address indicated in this document to the person authorized to compile the technical file and draw up the declaration is Otto Varni as legal representative.

Suzzara, 20/04/2016 Otto Varni legal representative.

2 GENERAL WARNINGS

Important precautions To ensure operator safety and to protect the pump from potential damage, workers must be fully acquainted with this instruction manual before performing any operation.

ATTENTION This symbol indicates safe working practices for operators and/or potentially exposed persons.

WARNING This symbol indicates that there is risk of damage to the equipment and/or components.

NOTE This symbol indicates useful information.

Manual preservation his manual should be complete and legible throughout. It should remain available to end users, and specialist installation and maintenance technicians for consultation at any time.

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3 SAFETY INSTRUCTIONS

3.1 SAFETY WARNINGS

ATTENTION You must avoid any contact between the electrical power supply and the fluid that needs to be FILTERED.

Before any checks or maintenance work are carried out, disconnect the power source.

When metering flammable liquids, observe precautions against fire or explosion.

When handling hazardous liquids, always follow the liquid manufacturer's safety precautions to clean up minor spills.

Always dispose of used cleaning solvents in a safe manner according to the solvent manufacturer's instructions.

During meter removal, liquid may still follow the liquid manufacturer's safety precautions to clean up minor spills.

Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.

Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.

Do not operate the unit when fatigued or under the influence of drugs or alcohol.

Do not leave the work area while equipment is energized or under pressure.

Turn off all equipment when equipment is not in use.

Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.

Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.

Do not kink or over bend hoses or use hoses to pull equipment.

Keep children and animals away from work area.

Calibrate meters performing actions on the meter keys. Below is the legend of the symbols used to describe the actions to be performed.

Short Press Sure of Cal Key LONG Press Sure of Cal Key Short Press Sure of Reset Key Long Press Sure of Reset Key

3.2 FIRST AID RULES Please refer to the safety data sheet for the product.

SMOKING PROHIBITED When operating the dispensing system and in particular during refueling, do not smoke and do not use open flame.

3.3 GENERAL SAFETY RULES

Wear protective equipment that is suited to the operations that need to be performed, - resistant to cleaning products.

Safety shoes; Close-fitting clothing; Protective gloves; Safety goggles; Instruction manual.

OTHER DEVICES

3.4 PACKAGING

GREASER comes packed in a cardboard box with a label indicating the following data:

- 1- contents of the package
2- weight of the contents
3- description of the product

3.5 PACKAGE CONTENTS

FOREWORD To open the packaging, use a pair of scissors or a cutter, being careful not to damage the dispensing system or its components.

NOTE In the event that one or more of the components described below are missing from inside the package, please contact Piusi technical support.

WARNING Check that the data on the plate correspond to the desired specifications. In the event of any anomaly, contact the supplier immediately, indicating the nature of the defects. Do not use equipment which you suspect might not be safe.

4 KNOWLEDGE GREASER

FOREWORD GREASER is a new grease dispensing handle that comes complete with an integrated oval-gear flowmeter. The flow discharged by grease handles depends on the actual working conditions and can vary significantly, according to:

- resistance opposed by the incoming grease, which depends on a number of factors (ie. passage diameter, working temperature, clogging, etc.);
- grease efficiency.

Assessing grease flow by measuring only the dispensing time can lead to gross miscalculations, either below or above the true figure. With GREASER, the volume of grease will not have to be reckoned by rule of thumb - it will be accurately measured and shown on the liquid crystal (LCD) display. Compact and lightweight, GREASER can be used in place of any regular grease dispensing device, with these advantages:

- the resettable partial register provides complete control over lubrication operations;
- the general total register provides a constantly updated record of grease consumption.

In the dispensing mode (Normal Mode), the partial and the total amount are shown in the two different registers of the LCD. GREASER features a non-volatile memory for storing the dispensing data of the totals even in the event of a complete power break for long periods. In a compact aluminium casing, GREASER provides:

- full control of greasing operations by means of a special grease valve;
- measuring and recording of dispensed amounts by means of an oval-gear measuring chamber and the control circuit.

The dispensing control valve, operated by a robust steel lever fitted with a trigger lock, is designed to control grease flow even when pumping under high pressure. The handgrip contains a compartment for housing the batteries that drive the electronic components. The handle is fitted with a female threaded connection for attaching the hose. The circuit board is housed in the upper part of the valve body and can be accessed by removing the screws that hold the cap. The measuring chamber, closed by a sturdy cover held by screws, is located on the front of the valve body. Down from the control valve, the outlet of the measuring chamber on the lower part of the valve body has a female threaded connection for attaching rigid or flexible attachments.

The measuring circuit and the LCD display are located on the top part of the instrument, isolated from the grease measuring chamber and protected by a cap.

4.1 COMPATIBLE LIQUIDS

Oval gear in metal resin for measuring variable viscosity fluids. The fluids compatible with GREASER are the following:

All the lubricating greases included between the "OOO" position and the position "2" of the NLGI consistency scale.

4.2 DISPLAY LCD

FOREWORD The LCD of the METER features two numerical registers and various indications displayed to the user only when the applicable function is required.

- 1 Partial register (4 figures with no decimal point) - RESETTABLE TOTAL
2 Indication of calibration mode
3 Totals register (6 figures with moving comma 0.0-9999.9) that can indicate two types of Total
4.1 General Total that cannot be reset (TOTAL)
4.2 Resettable total
4 Indication of unit of measurement of Totals: kg = kilograms, L = Litres lb = pounds

4.3 USERS BUTTONS

FOREWORD The METER features two buttons (RESET and CAL) which individually perform two main functions and, together, other secondary functions.

Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.

Do not kink or over bend hoses or use hoses to pull equipment.

Keep children and animals away from work area.

Calibrate meters performing actions on the meter keys. Below is the legend of the symbols used to describe the actions to be performed.

Short Press Sure of Cal Key LONG Press Sure of Cal Key Short Press Sure of Reset Key Long Press Sure of Reset Key

5 HOW GREASER WORKS

GREASER's metering system is based on a measuring chamber that contains two oval gears that, when rotating, generate electric impulses which are detected and processed by a microprocessor.

The gears are made to turn by the grease flowing through the chamber. The volume of grease that flows through is calculated by the number of gear rotations, given that each rotation corresponds to an identical amount of grease. The magnetic coupling, between the magnets installed on the gears and a magnetic switch outside the chamber, ensures measurement chamber sealing and ensures transmission of the pulses generated by gear rotation to the electronic board microprocessor. By applying an appropriate calibration factor, the microprocessor transforms the impulses into the amount of grease (in weight) that has been dispensed and displays the result on the LCD display. All GREASER models are factory set with a calibration factor called FACTORY K FACTOR equal to 1000.

For best GREASER performance - adapting this to the intrinsic characteristics of the grease to be measured - the instrument can be "calibrated". Calibration can be restored to factory settings at any time (see "Calibrating").

6 INSTALLATION

FOREWORD GREASER can be installed in place of any traditional grease dispensing device. At the bottom of the handgrip there is a 1/4" BSP or NPT (depending on model) female threaded hexagonal steel ring for attaching the grease supply hose. Since pumping under high pressure can make the hose very stiff, it is advisable to place a swivel connector between the handgrip and the hose.

The trigger lever that commands the control valve is equipped, on its lower part, with a regulator consisting in an adjustment screw and a lock nut (see pos. 10 of the Exploded View in section "14").

Always make sure that the thread on the hose (or on the swivel connector) and on all attachments applied are compatible with the thread on the chosen GREASER model. To avoid damaging the grease handle, always fasten every component tightly using the appropriate tools. Make sure the grease is free from impurities; foreign matter in the grease can impair the tightness of the valve or damage the handgrip, always fasten every component tightly using the appropriate tools. Make sure the grease is free from impurities; foreign matter in the grease can impair the tightness of the valve or damage the handgrip, always fasten every component tightly using the appropriate tools. Make sure the grease is free from impurities; foreign matter in the grease can impair the tightness of the valve or damage the handgrip, always fasten every component tightly using the appropriate tools.

For the grease handle and the valve to function properly, air should be removed from the grease supply line, ensuring a smooth and regular grease flow.

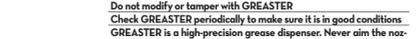
GREASER is supplied with the lever regulator locked and set for optimum performance, and no adjustment is normally required upon installation, an adjustment may become necessary only after long-time use.

7 DAILY USE

FOREWORD GREASER is supplied ready to use. No commissioning operations are required even after long storage periods.

ATTENTION GREASER is designed for professional use and should be operated only by authorised adult personnel. Do not use GREASER in conditions exceeding the limits described in the "SPECIFICATIONS" section or with fluids other than lubricating greases. Do not modify or tamper with GREASER. Check GREASER periodically to make sure it is in good conditions. GREASER is a high-precision grease dispenser. Never aim the nozzle toward any part of your body or toward anyone else. Use all personal protection equipment prescribed by law. Discharge the pressure in the supply line before performing maintenance. The operations that need to be done for daily use are Partial and/or Resettable Total register resetting.

Below are the two typical normal operation displays. One display page shows the Partial and Resettable Total registers. The other shows the partial and general total. Switchover from Resettable Total to general total is automatic and tied to phases and times that are factory set and cannot be changed by the user.



1 The Partial register positioned in the top part of the display indicates the quantity dispensed since the RESET key was last pressed.

2 The Resettable total register, positioned in the lower part of the display, indicates the quantity dispensed since the last Resettable total resetting. The Resettable Total cannot be reset until the Partial has been reset, while vice versa, the Partial can always be reset without resetting the Resettable Total.

3 The General "TOTAL" register (Total) can never be reset by the user. It continues to rise for the entire operating life of GREASER.

The register of the two totals (Resettable Total and Total) share the same area and digits of the display. For this reason, the two totals will never be visible at the same time, but will always be displayed alternately. GREASER is programmed to show one or the other of the two totals at very precise times:

- 1 The General Total (Total) is shown during GREASER standby.
2 The Resettable Total is shown.
3 At the end of a Partial reset for a certain time (a few seconds).

4 During the entire dispensing stage. For a few seconds after the end of dispensing. Once this time has expired GREASER switches to standby and lower register display switches to General Total.

8 DISPENSING

BEFORE DISPENSING Make sure the partial register is at zero (for resetting, see section 8.1.1. "Resetting the Partial").

Unlock the trigger lever. The trigger lever is equipped with a safety lock (see pos. 10 of the Exploded View in section "14"). Tightening the knob all the way will prevent the valve from accidentally opening. By partially tightening the knob you can adjust the lever's run, reducing the amount of grease dispensed.

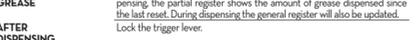
Pull the lever, and release it when you have finished dispensing. While dispensing, the partial register shows the amount of grease dispensed since the last reset. During dispensing the general register will also be updated. Lock the trigger lever.

8.1 DISPENSING IN NORMAL MODE

FOREWORD Normal mode is the standard dispensing. While the count is made, the partial and resettable total are displayed at the same time (resettable total).

Should one of the keys be accidentally pressed during dispensing, this will have no effect.

A few seconds after dispensing has ended on the lower register, the display switches from RESETTABLE TOTAL to GENERAL TOTAL, the word RESET above the word TOTAL disappears, and the RESET LCD is replaced by the GENERAL TOTAL. This situation is called STANDBY and remains stable until the user operates the GREASER again.



8.1.1 PARTIAL RESET (NORMAL MODE)

1 The partial register can be reset by pressing the reset key when the meter is in standby, meaning when the display screen shows the word "TOTAL".

2 After pressing the reset key, during reset, the display screen first of all shows all the lit-up digits and then all the digits that are not lit up.

3 At the end of the process, a display page is lit up all shown with the reset partial and the reset total.

and, after a few moments, the reset total is replaced by the non resettable total.

8.1.2 RESETTING THE RESET TOTAL

The reset total resetting operation can only be performed after resetting the partial register. The reset total can in fact be reset by pressing the reset key at length while the display screen shows reset total as on the following display page:

Schematically, the steps to be taken are:

- 1 Wait for the display to show normal standby display page (with total only displayed)
2 Press the reset key quickly
3 The meter starts to reset the partial
4 While the display page showing the reset total is displayed Press the reset key again for at least 1 second

5 The display screen again shows all the segments of the display followed by all the switched-off segments and finally shows the display page where the reset Reset Total is shown.

9 CALIBRATION

When operating close to extreme use or flow rate conditions (close to minimum or maximum acceptable values), an on-the-spot calibration may be required to suit the real conditions in which the GREASER is required to operate.

9.1 DEFINITIONS

CALIBRATION FACTOR OR "K FACTOR" Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.

Factory-set default factor. It is equal to 1000. This calibration factor ensures utmost precision in the following operating conditions: Fluids: Grease NLGI grade 1 Temperature: 20°C Flow rate: 0.1-2.5 kg/min - 0.1-2.8 L/min - 0.2-5.5 lb/min

Even after any changes have been made by the user, the factory k factor can be restored by means of a simple procedure.

GREASER is supplied with a factory calibration that ensures precise measuring in most operating conditions. Nevertheless, when operating close to extreme conditions, such as for instance: - using grease with viscosity in the extremes of the acceptable range - in extreme flow rate conditions (close to minimum or maximum acceptable values) - on-the-spot calibration may be required to suit the real conditions in which GREASER is required to operate.

9.2 WHY CALIBRATE

GREASER is supplied with a factory calibration that ensures precise measuring in most operating conditions. Nevertheless, when operating close to extreme conditions, such as for instance: - using grease with viscosity in the extremes of the acceptable range - in extreme flow rate conditions (close to minimum or maximum acceptable values) - on-the-spot calibration may be required to suit the real conditions in which GREASER is required to operate.

9.3 CALIBRATION MODE

FOREWORD GREASER permits making quick and precise electronic calibration by changing the Calibration Factor (K FACTOR). Two procedures are available for changing the Calibration Factor.

- 1 FIELD CALIBRATION, performed by means of a dispensing operation
2 DIRECT CALIBRATION, performed by directly changing the calibration factor

The calibration phases can be entered by keeping the CAL key pressed for a long time to:

- Display the currently used calibration factor.
- Return to factory calibration (Factory K Factor) after a previous calibration by the user.
- Change the calibration factor using one of the two previously indicated procedures.

In calibration mode, the partial and total dispensed quantities indicated on the display screen take on different meanings according to the calibration procedure phase. In calibration mode, GREASER cannot be used for normal dispensing operations. Calibration mode the totals are not increased.

ATTENTION GREASER features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity stored for an indefinite time, even in the case of a long power break; after changing the batteries, calibration need not be repeated.

9.3.1 DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTORY FACTOR.

By pressing the CAL key while the appliance is in Standby, the display page appears showing the current calibration factor, two cases can occur:

- A) If no calibration has ever been performed, or the factory setting has been restored after previous calibrations, the following display page will appear. The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used.

B) If on the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0.998). The word "user" indicates a calibration factor set by the user is being used.



The flow chart alongside shows the switchover logic: from one display page to another. In this condition, the Reset key permits switching from User factor to Factory factor.

To confirm the new calibration factor, press CAL briefly while the display reads "User" or "Fact".

ATTENTION When the Factory Factor is confirmed, the old User factor is deleted from the memory.

9.3.2 IN FIELD CALIBRATION

FOREWORD This procedure calls for the fluid to be dispensed into a graduated sample container in real operating conditions (flow rate, viscosity, etc.) requiring maximum precision.

ATTENTION For correct GREASER calibration, it is most important to:

- 1 Completely remove the air from the system before performing the calibration;
2 Use a precise sample container with a capacity of not less than 5 litres, featuring an accurate graduated indication;
3 Ensure calibration dispensing is done at a constant flow rate equivalent to that of normal use, until the container is full;
4 Do not reduce the flow rate to reach the graduated area of the container during the final dispensing stage (the correct method during the final stages of sample container filling consists in making short top-ups at normal operation flow rate);
5 After dispensing, wait a few minutes to make sure any air bubbles are eliminated from the sample container; only read the real value at the end of this stage, during which the level in the container could drop;
6 Carefully follow the procedure indicated below.

9.3.2.1 IN-FIELD CALIBRATION PROCEDURE

ACTION NONE GREASER in Standby

LONG CAL KEY KEYING GREASER enters calibration mode, and the display shows "C" and the current calibration factor instead of the partial. The words "Fact" and "User" indicate which of the two factors (factory or user) is currently in use. Important: This factor is that with the instrument also used for field calibration measurement operations.

LONG RESET KEY KEYING GREASER displays "FIELD" and the partial at zero. GREASER is ready to perform field calibration by dispensing - see previous paragraph.

LONG RESET KEY KEYING GREASER displays "FIELD" and the partial at zero ready for field calibration.

DISPENSING INTO SAMPLE CONTAINER Without pressing any key start dispensing into the sample container.

DISPENSING IS INTERRUPTED AND STARTED AGAIN AT WILL. Continue dispensing until the level of the fluid in the sample container has reached the graduated area. There is no need to reach a preset quantity.

When replacing the batteries, the meter features two low-battery alarm levels:

1 When the battery charge falls below the first level on the LCD, the fixed battery symbol appears. In this condition, GREASER continues to operate correctly, but the fixed icon warns the user that it is ADVISABLE to change the batteries.

2 Press RESET to update all the totals. Unscrew the battery cap (pos. 8). Remove the old batteries. Place the new batteries in the same position as the old ones, making sure the positive pole is positioned as indicated alongside. Re-tighten the battery cap, making sure the seal and tapered spring are correctly positioned. GREASER will switch on automatically and normal operation can be resumed.

GREASER will display the same Reset Total, the same total and the same Partial indicated before the batteries were changed. After changing the batteries, the meter does not need calibrating again.

ATTENTION Do not discard the old batteries in the environment. Refer to local disposal regulations.

10 MAINTENANCE

10.1 REPLACE BATTERY

PREMESSA GREASER has been designed to require a minimum amount of maintenance. The only maintenance jobs required are:

- 1 Battery change - necessary when the batteries have run down;
2 Cleaning of the measuring chamber, possibly required for the particular nature of the fluid.

ATTENTION Maintenance should be performed only by authorised personnel who have read and understood this manual. In order to guarantee the product correctly works, users choose original spare parts when replacing damaged components.

BATTERY REPLACEMENT

1 Press RESET to update all the totals. Unscrew the battery cap (pos. 8). Remove the old batteries. Place the new batteries in the same position as the old ones, making sure the positive pole is positioned as indicated alongside. Re-tighten the battery cap, making sure the seal and tapered spring are correctly positioned. GREASER will switch on automatically and normal operation can be resumed.

GREASER will display the same Reset Total, the same total and the same Partial indicated before the batteries were changed. After changing the batteries, the meter does not need calibrating again.

ATTENTION Do not discard the old batteries in the environment. Refer to local disposal regulations.

9.3.3 DIRECT MODIFICATION OF K FACTOR

If normal GREASER operation shows a mean percentage error, this can be corrected by applying to the currently used calibration factor a correction of the same percentage. In this case, the percentage correction of the USER K FACTOR must be calculated by the operator in the following way:

New Cal. Factor = Old Cal. Factor * (100 - %Err / 100)

EXAMPLE: CURRENT calibration factor: 1000 Error percentage: 10% New USER K FACTOR: 1000 * (100 - 10) / 100 = 900

If GREASER indicates less than the real dispensed value (negative error) the new calibration factor must be higher than the old one as shown in the example. The opposite applies if the "Meter" shows more than the real dispensed value (positive error).

1 NONE GREASER in Standby

LONG CAL KEY KEYING GREASER enters calibration mode, and the display shows "C" and the current calibration factor instead of the partial. The words "Fact" and "User" indicate which of the two factors (factory or user) is currently being used.

LONG RESET KEY KEYING GREASER displays "FIELD" and the partial at zero. GREASER is ready to perform field calibration by dispensing - see previous paragraph.

LONG RESET KEY KEYING We now go to Direct change of the calibration factor: the word "Direct" appears together with the currently used calibration factor. The lower corner of the display shows the current calibration factor (down) that says how the factor will change (increase or decrease) when the following steps 5 or 6 are performed.

SHORT RESET KEY KEYING Changes the direction of the arrow. The operation can be repeated to alternate the direction of the arrow.

SHORT/LONG CAL KEY KEYING The indicated value changes in the direction indicated by the arrow one unit for every short CAL key keying. Even after any changes have been made by the user, the factory k factor can be restored by means of a simple procedure.

LONG RESET KEY KEYING GREASER is informed that the calibration procedure is finished. Before doing this, make sure the DISPLAYED value is the ACTUAL factor (see previous part). IMPORTANT: From now on, the indicated factor will become the calibration factor used by GREASER and will continue to remain such even after a battery change.

NO OPERATION GREASER stores the new calibration factor and is ready for dispensing, applying the newly defined USER K FACTOR.

10 MAINTENANCE

10.1 REPLACE BATTERY

PREMESSA GREASER has been designed to require a minimum amount of maintenance. The only maintenance jobs required are:

- 1 Battery change - necessary when the batteries have run down;
2 Cleaning of the measuring chamber, possibly required for the particular nature of the fluid.

ATTENTION Maintenance should be performed only by authorised personnel who have read and understood this manual. In order to guarantee the product correctly works, users choose original spare parts when replacing damaged components.

BATTERY REPLACEMENT

1 Press RESET to update all the totals. Unscrew the battery cap (pos. 8). Remove the old batteries. Place the new batteries in the same position as the old ones, making sure the positive pole is positioned as indicated alongside. Re-tighten the battery cap, making sure the seal and tapered spring are correctly positioned. GREASER will switch on automatically and normal operation can be resumed.

GREASER will display the same Reset Total, the same total and the same Partial indicated before the batteries were changed. After changing the batteries, the meter does not need calibrating again.

ATTENTION Do not discard the old batteries in the environment. Refer to local disposal regulations.

