

2K US Clear Coat 2:1

DESCRIPTION

Two-component gloss acrylic clear coat for two-coat finishes in partial and complete vehicle refinish.

APPLICATION

For two-coat paintworks in car refinishing.

CHARACTERISTICS

- UV protection
- It is ready for use after mix with hardener
- Gloss durability
- Anti-yellowing properties
- Excellent weathering resistance
- Non VOC compliant

SUBSTRATES

Waterborne and solvent-based basecoats, OEM coatings.



Articles	Description	Pcs. / pack
7-151-1000	1 L, Clear Coat	6
7-151-5000	15 L, Clear Coat	4
7-353-0500	0.5 L, Hardener	4
7-353-2500	2.5 L, Hardener	4

VOC: > 420 g/L
EU limit value: 2004/42/IB(d)(420)

APPLICATION



2:1 with Hardener for 2K US Clear Coat 2:1



16 – 18 sec at 20°C (DIN 4 mm)



4 – 6 h at 20°C



1.2 – 1.3 mm / Inlet pressure: see spray gun manufacturer's tips



1.5 – 2 coats = 40 – 50 µ
Flash-off between layers: 5 – 10 min

FURTHER TREATMENT



Flash-off before forced drying: 10 min at 20°C



· Dust dry	Baking at 60°C	IR drying*	Air drying at 20°C
· Dry to assembly	5 min	-	30 min
· Dry to polish	30 min	10-15 min / 8 min	12 h
	2 h	35 min	24 h

* medium- / shortwave infrared drying

TECHNICAL DATA

Density	968 g/L (clear coat)
Density	973 g/L (hardener)

STORAGE



Keep away from direct sunlight