



Level



Pressure



Flow



Temperature

Liquid  
Analysis

Registration

Systems  
Components

Services



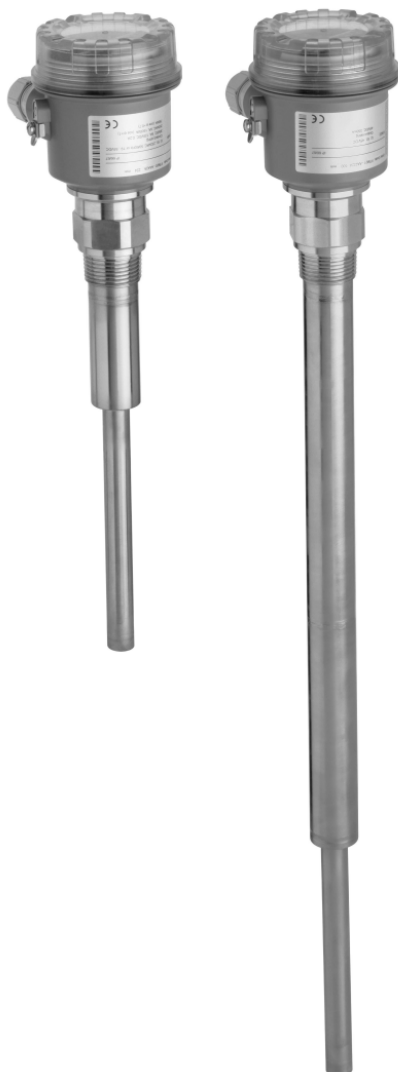
Solutions

## Technical Information

# Soliphant T FTM20, FTM21

Level limit switch

Robust vibration limit switch for bulk solids,  
also for dust incensive hazard areas



### Application

Soliphant T is a robust level limit switch for silos with fine-grained or coarse-grained, non-fluidised bulk solids. The various designs means the device has a wide range of applications. Certificates are also available for use in dust incensive hazard areas.

**FTM20:** compact design (250 mm) as vibrating rod for installation in any direction

**FTM21:** vibrating rod with extension pipe (500 mm/1000 mm/1500 mm/20 in/40 in/60 in) for installation in any direction

Typical applications: cereals, coffee beans, sugar, animal feed, rice, detergents, dye powder, chalk, gypsum, cement, sand, plastic granules

### Your benefits

- No calibration: easy commissioning
- Insensitive to build-up: maintenance-free operation
- No mechanically moving parts: no wear, long operating life
- Sensor material 316L: hardly any abrasion even with building materials
- F16 plastic housing with cover with sight glass: switch status visible from outside
- F18 aluminium housing also available
- Insensitive to external vibration and flow noises
- Also available with explosion protection ATEX II 1/3 D, FM or CSA approval

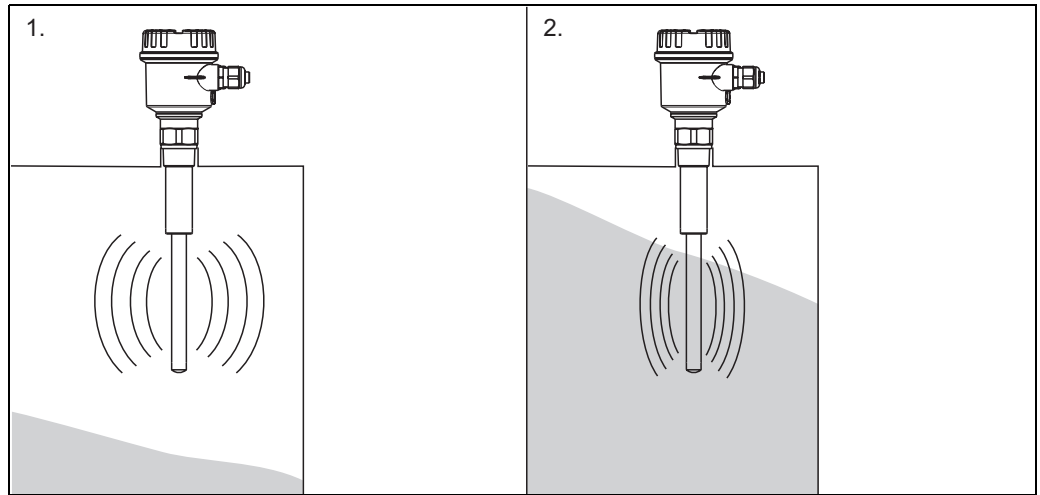
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## Function and system design

### Measuring principle

A piezoelectric drive excites the vibrating rod of Soliphant T FTM20, FTM21 to its resonance frequency. If medium covers the vibrating rod, the rod's vibrating amplitude changes (the vibration is damped). Soliphant's electronics compare the actual amplitude with a target value and indicates whether the vibrating rod is vibrating freely or whether it is covered by medium.



1. Vibrating amplitude with probe vibrating freely  
2. Vibrating amplitude with probe covered

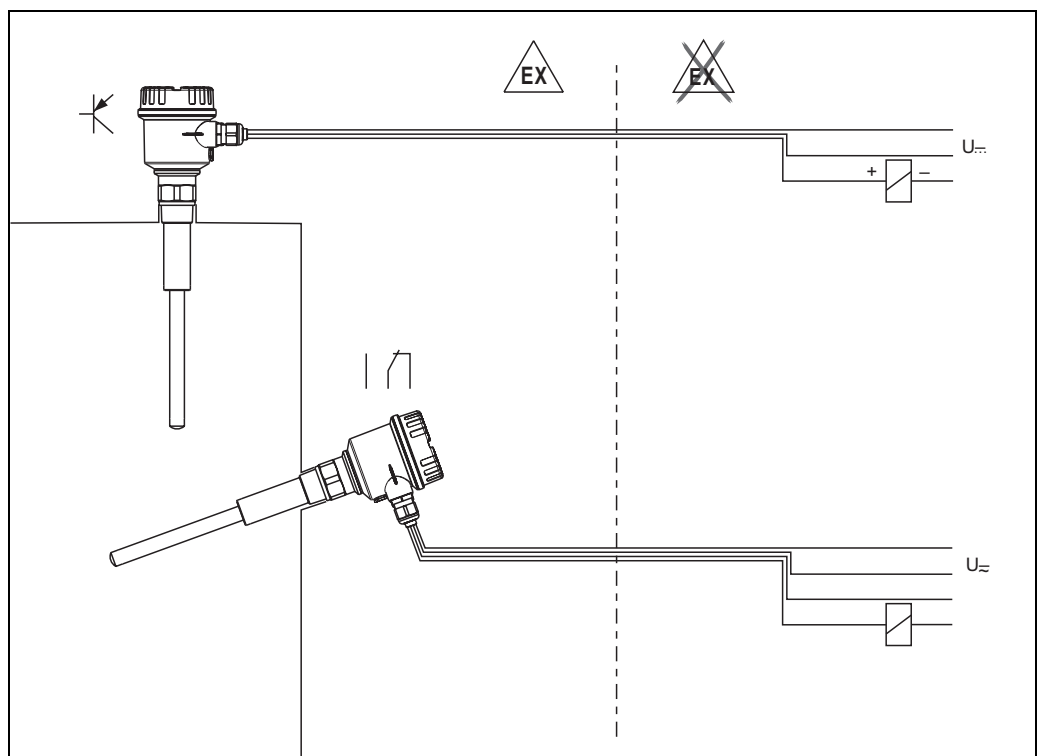
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### Measuring system

#### Soliphant T is a compact electronic switch.

Thus, the entire measuring system only consists of:

- Soliphant T FTM20 or FTM21 with FEM22 or FEM24 electronic insert
- a supply point and
- the connected control systems, switching units, signalling systems (e.g. lamps, horns, PCS, PLC, etc.)



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## Cable specifications



Use a usual commercial cable (max. 2.5 mm<sup>2</sup>).

Note!

Use a shielded cable in the event of strong electromagnetic radiation.

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**Cable entries** M20x1.5 (cable gland); NPT $\frac{1}{2}$ "; G $\frac{1}{2}$ "

## Input

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**Measured variable** From 200 g/l within the length of the sensor.

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**Measuring range (application)** The measuring range depends on the mounting location of Soliphant T and the length of the pipe extension selected. The pipe extension is available in the following lengths: 500 mm, 1000 mm, 1500 mm, 20 in, 40 in, 60 in.

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**Input signal** Probes covered => small amplitude  
Probe not covered => large amplitude

## Output

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**Switching delay** 0.5 s when the sensor is covered  
1 s when the sensor is exposed

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**Switch behaviour** ON/OFF

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**Fail-safe mode** Minimum/maximum quiescent current safety can be switched at electronic insert

Max. = maximum safety:  
When the vibrating rod is covered, the output switches in the direction of the signal on alarm  
Used for overfill protection for example

Min. = minimum safety:  
When the vibrating rod becomes exposed, the output switches in the direction of the signal on alarm  
Used for dry running protection and empty running protection for example

## FEM22 electronic insert (DC PNP)

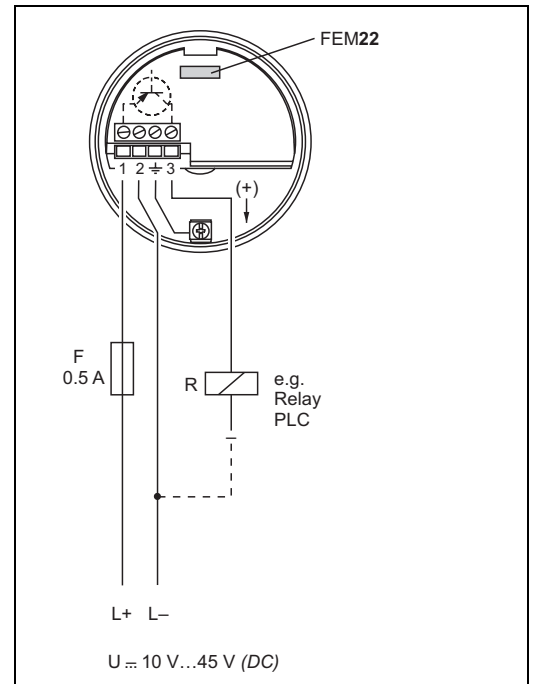
### Power supply

DC voltage 10 V...45 V  
 Ripple max. 5 V, 0...400 Hz  
 Current consumption max. 15 mA  
 Power consumption max. 0.68 W  
 Reverse polarity protection  
 FEM22 overvoltage protection: overvoltage category III

### Electrical connection

#### Three-wire direct current connection

Preferred in conjunction with programmable logic controllers (PLC), DI modules as per EN 61131-2.  
 Positive signal at electronics switch output (PNP);  
 Output blocked at level limit.



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### Output signal

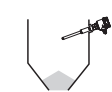


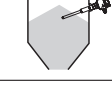


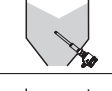


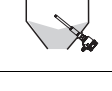


IL = Load current (switched through)

< 100 μA = Residual current (blocked)

 = Lit

 = Not lit

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Fail-safe mode	Level	Output signal	LEDs	
			green	yellow
Max.		$L+ \xrightarrow{I_L} +$ 1 → 3		
		$1 \xrightarrow{< 100 \mu A} 3$		
Min.		$L+ \xrightarrow{I_L} +$ 1 → 3		
		$1 \xrightarrow{< 100 \mu A} 3$		

L00-FTM2xxxx-04-05-xx-xx-003

### Signal on alarm

Output signal in event of power failure: < 100 μA

### Connectable load

Load switched via transistor and separate PNP connection.  
 Max. 45 V (cyclical overload and short-circuit protection);  
 Continuous max. 350 mA;  
 Max. 0.5 μF for 45 V, max. 1.0 μF for 24 V;  
 Residual voltage < 3 V (for transistor switched through);  
 Residual current < 100 μA (for blocked transistor).

## FEM24 electronic insert (AC/DC with relay output)

### Power supply

Alternating voltage 19 V...253 V, 50/60 Hz or DC voltage 19 V...55 V  
 Power consumption max. 1.3 W  
 Reverse polarity protection  
 FEM24 overvoltage protection: overvoltage category III

### Electrical connection

#### Universal current connection with relay output

##### Output:


When connecting a device with high inductance, provide a spark arrester to protect the relay contact.

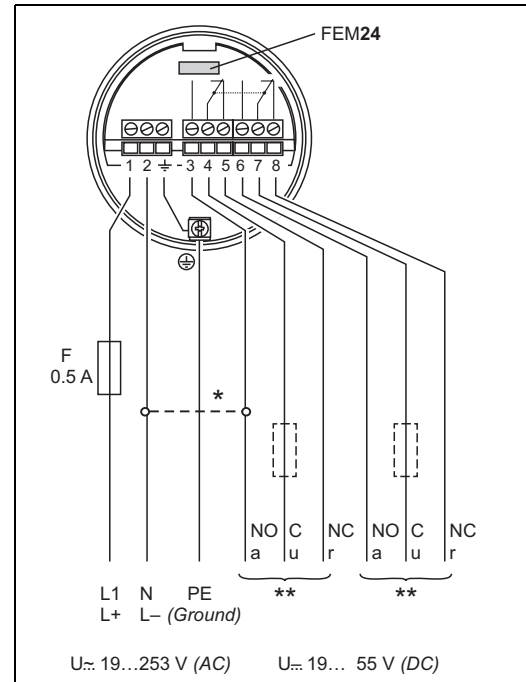
A fine-wire fuse (depending on the load connected) protects the relay contact in the event of a short-circuit.

Both relay contacts switch simultaneously.  
 DPDT (double pole double throw)

\* When jumpered, the relay output works with NPN logic.





\*\* Please refer to "Connectable load" section

 **Note!**  
 Please note the different voltage ranges for direct and alternating current.

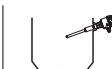



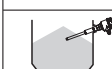








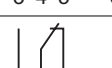




L00-FTM2xxxx-04-05-xx-xx-004

### Output signal

 = Relay energised  
 = Relay de-energised  
 = Lit  
 = Not lit

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	Fail-safe mode	Level	Output signal	LEDs	
				green	yellow
Max.					
					
Min.					
					

L00-FTM2xxxx-04-05-xx-xx-005

### Signal on alarm

Output signal in event of power failure: relay de-energised

### Connectable load

Loads switched via 2 floating change-over contacts.

I~ max. 6 A, U~ max. 253 V;

P~ max. 1500 VA,  $\cos \varphi = 1$ , P~ max. 750 VA,  $\cos \varphi > 0.7$ ;

I- max. 6 A to 30 V, I- max. 0.2 A to 125 V.

The following applies when connecting a functional extra-low voltage circuit with double insulation as per IEC 1010: Sum of voltages of relay output and power supply max. 300 V

## Performance characteristics

<b>Reference operating conditions</b>	Ambient temperature: 20 °C Fluid temperature: 20 °C Medium: ABS granules (610...680 g/l) grain size: 2...3.5 mm Atmospheric pressure Sensor installation: vertical from above or below; horizontal from the side
<b>Measuring frequency</b>	700...800 Hz
<b>Maximum measured error</b>	≤ 5 mm
<b>Repeatability</b>	< 1 mm
<b>Start-up settling time</b>	< 3 s

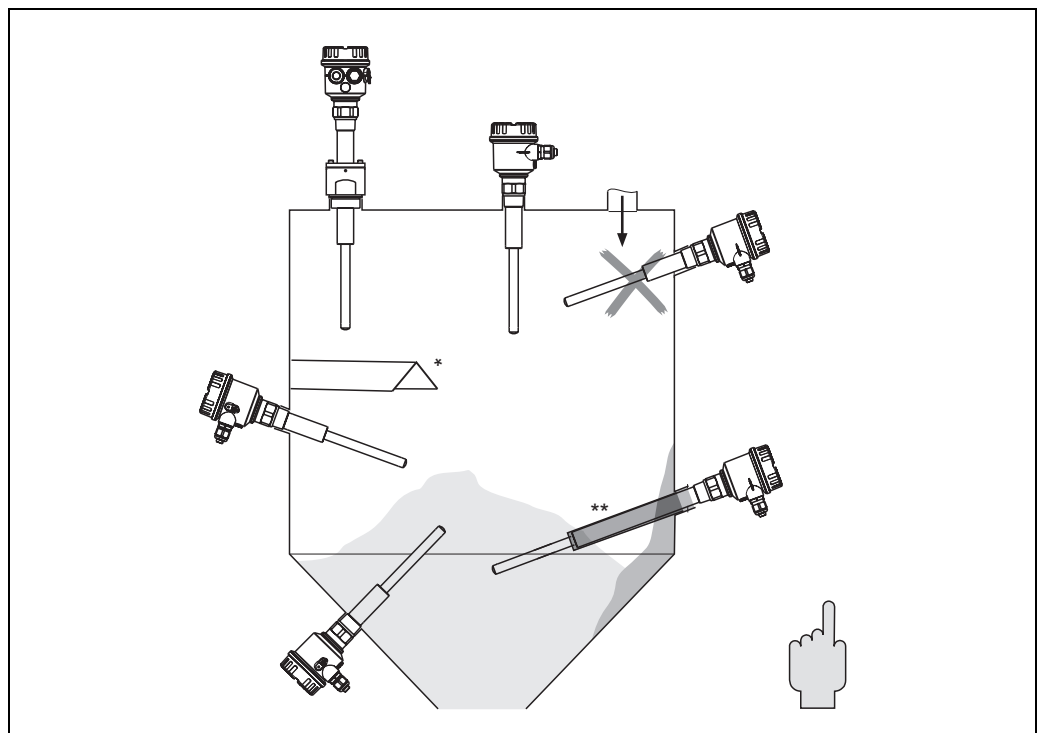
## Installation

### Installation instructions

#### Mounting location

e.g. storage or buffer container

#### Orientation



Horizontal installation/vertical installation

\* With protective cover (to be provided by customer)

\*\* With protecting tube (to be provided by customer)

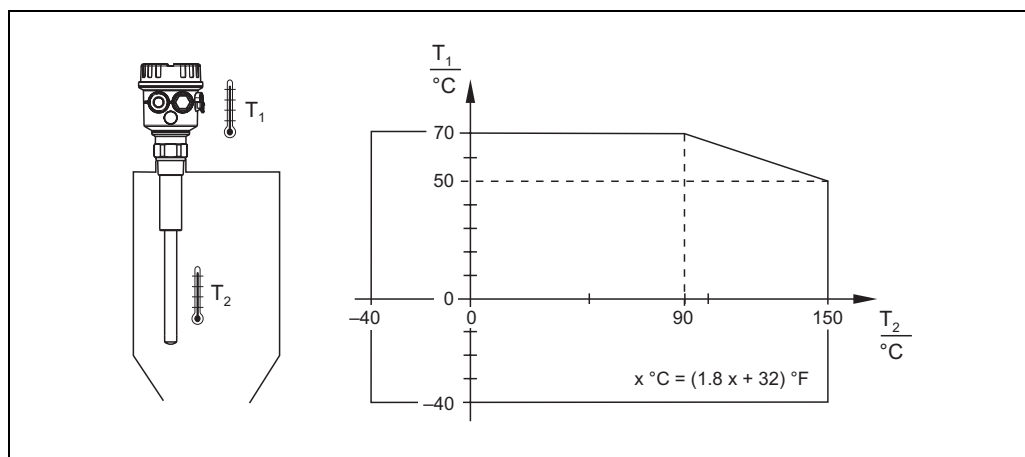
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## Environment

<b>Ambient temperature range</b>	-40...70 °C
<b>Storage temperature</b>	-40...85 °C
<b>Climate class</b>	Tropicalised as per DIN IEC 68 Part 2-38
<b>Degree of protection</b>	IP66/IP67 (F16, F18 housing)
<b>Electrical safety</b>	IEC 61010, CSA 1010.1-92, FM3600
<b>Vibration resistance</b>	DIN 60068-2-27 / IEC 68-2-27: shock 50 g; vibration 0.05 g <sup>2</sup> /Hz
<b>Electromagnetic compatibility</b>	Interference emission to EN 61326, Electrical Equipment Class B Interference immunity to EN 61326, Annex A (Industrial)

## Process

**Environment** Permitted ambient temperature  $T_1$  at housing depending on the medium temperature  $T_2$  in the container:



<b>Thermal shock resistance</b>	120 K
<b>Limiting medium pressure range</b>	-1...25 bar
<b>State of aggregation</b>	Solids
<b>Density</b>	Bulk solids weight: $\geq 200$ g/l, not fluidised Grain size: $\leq 25$ mm
<b>Rod lateral load</b>	$\leq 450$ N
<b>Pipe lateral load</b>	$\leq 160$ N (1 m)

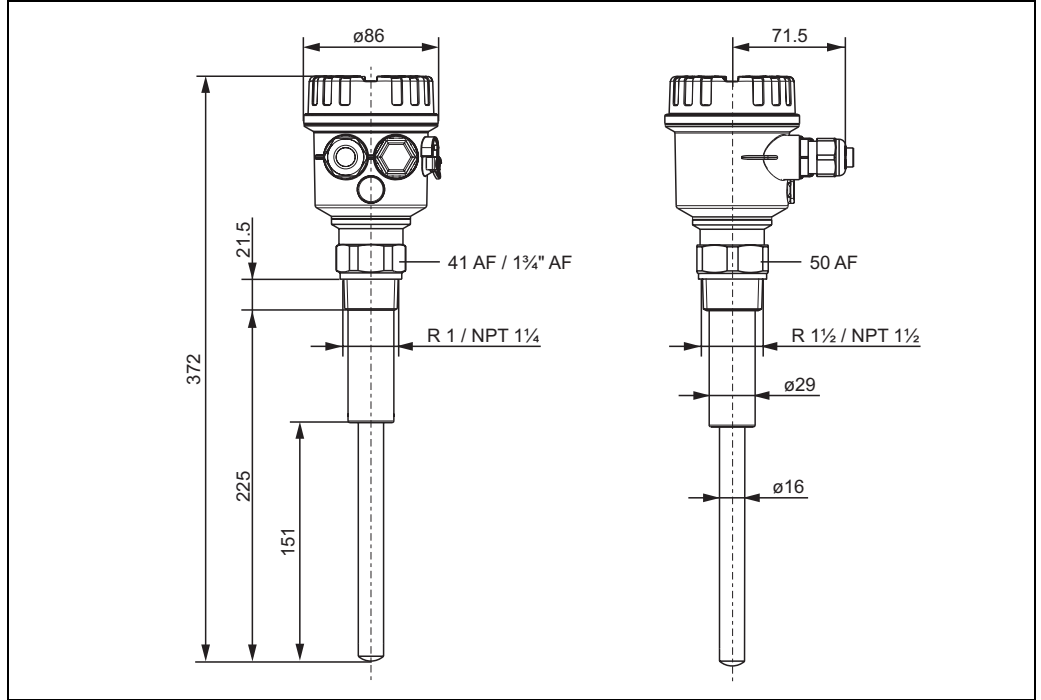
## Mechanical construction



Note!  
All dimensions in mm.

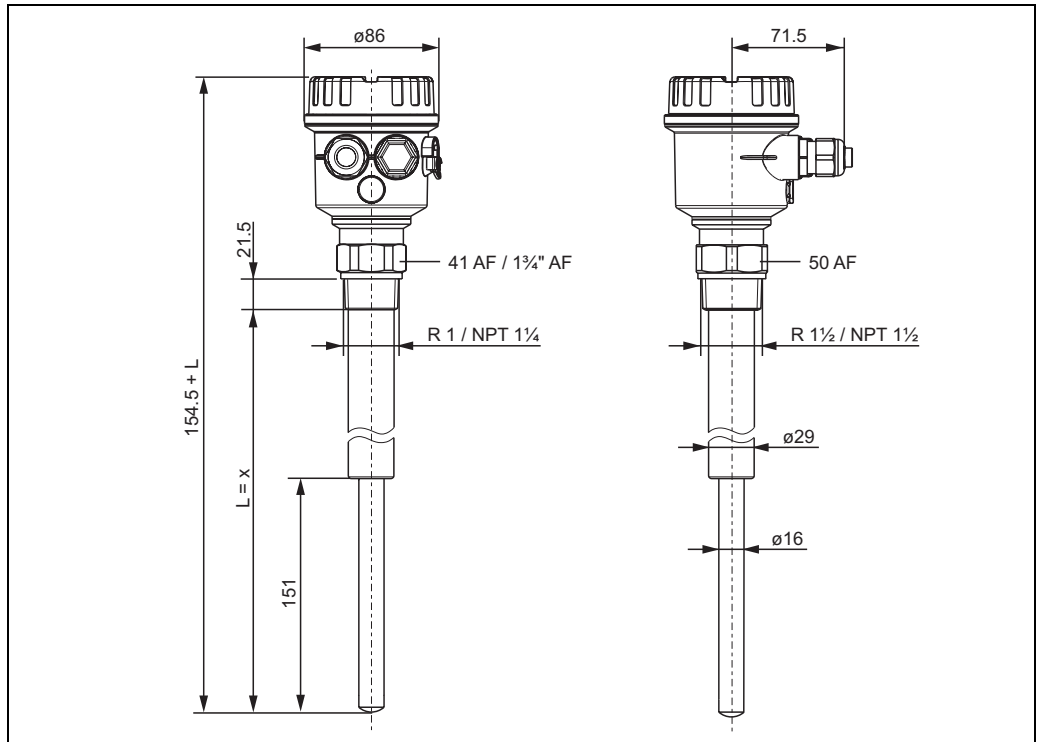
### Design, dimensions

Compact version



L00-FTM20xxx-06-05-xx-en-001

Pipe extension



L00-FTM20xxx-06-05-xx-en-000

$x = 500 \text{ mm}; 1000 \text{ mm}; 1500 \text{ mm}; 20 \text{ in}; 40 \text{ in}; 60 \text{ in}$

**Weight** FTM20/FTM21 with F16 housing, FEM24 and R1" thread:

Compact	= 963 g
500 mm	= 1325 g
1000 mm	= 2011 g
1500 mm	= 2607 g

**Material**

**Sensor**

316L

**F16 housing**

PTB-FR, cover with sight glass made of PA12, EPDM cover seal

**F18 housing**

Aluminium EN-AC-AISi10Mg, plastic-coated  
EPDM cover seal

**Process connections**



- R1; R1½ (316L, DIN 2999)
- 1¼ - 11½ NPT; 1½ - 11½ NPT (316L, ANSI B 1.20.1)

## Human interface

**Operating elements**

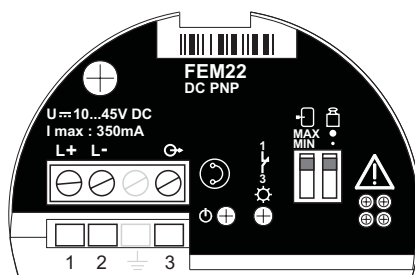
**FEM22, FEM24**

One switch to set maximum or minimum detection (see also fail-safe mode on Page 4)

One switch to set the density of the bulk solids (> 400g/l  or > 200g/l )

**Display elements**

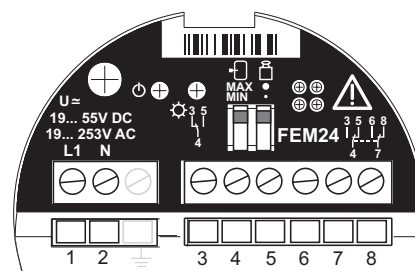
**FEM22**



L00-FEM22xxx-07-05-xx-xx-001

One green LED: operation  
One yellow LED: electronic switch closed

**FEM24**



L00-FEM24xxx-07-05-xx-xx-002

One green LED: operation  
One yellow LED: contact closed (relay energised or fed with current)

## Certificates and approvals

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<b>CE mark</b>	Soliphant T meets the statutory requirements of the EC Directives. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.
<b>Other standards and guidelines</b>	<p>Other standards and guidelines that were taken into consideration in designing and developing Soliphant T FTM20, FTM21:</p> <ul style="list-style-type: none"><li>■ Low Voltage Directive (73/23/EEC)</li><li>■ DIN EN 61010 Part 1, 2001 Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures Part 1: General requirements</li><li>■ EN 61326 Electrical Equipment for Measurement, Control and Laboratory Use EMC requirements</li></ul>
<b>Ex approval</b>	<p>Your Endress+Hauser sales centre can provide you with information on the Ex versions which can currently be delivered (ATEX II 1/3 D).</p> <p>All explosion protection data are given in a separate documentation (see "Documentation") which is available upon request</p>
<b>Type of protection</b>	<ul style="list-style-type: none"><li>■ ATEX II 1/3 D</li><li>■ CSA DIP</li><li>■ FM DIP</li></ul>

## Ordering information

### Soliphant T FTM20

<b>10</b>	<b>Approval</b>				
	A	Non-hazardous area			
	C	CSA General Purpose, CSA C US			
	D	CSA DIP+FM DIP			
	Y	Special version			
	4	ATEX II 1/3 D			
<b>20</b>	<b>Process connection</b>				
	A	Thread, DIN2999	R1,	316L	
	G	Thread, DIN2999	R1½,	316L	
	M	Thread, ANSI	NPT1¼,	316L	
	N	Thread, ANSI	NPT1½,	316L	
	Y	Special version			
<b>30</b>	<b>Electronics; output</b>				
	2	FEM22:	3-wire PNP,	10... 45 V DC	
	4	FEM24:	Relay DPDT,	19...253 V AC / 55 V DC	
	9	Special version			
<b>40</b>	<b>Housing; cable entry</b>				
	2	F16	Polyester	IP66/IP67	M20 gland
	3	F16	Polyester	IP66/IP67	Thread, NPT½
	4	F16	Polyester	IP66/IP67	Thread, G½
	5	F18	Aluminium	IP66/IP67	M20 gland
	6	F18	Aluminium	IP66/IP67	Thread, NPT¾
	7	F18	Aluminium	IP66/IP67	Thread, G½
	9	Special version			
<b>50</b>	<b>Additional fittings</b>				
	A	Basic version			
	Y	Special version			
FTM20					Complete product designation

**Soliphant T FTM21**

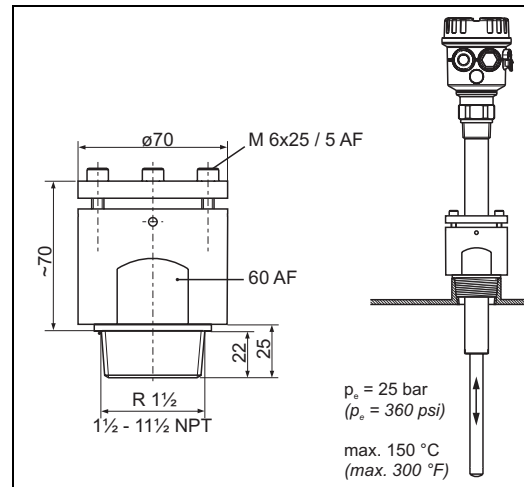
<b>10</b>		<b>Approval</b>			
	A	Non-hazardous area			
	C	CSA General Purpose, CSA C US			
	D	CSA DIP+FM DIP			
	Y	Special version			
	4	ATEX II 1/3 D			
<b>20</b>		<b>Process connection</b>			
	A	Thread, DIN2999	R1,	316L	
	G	Thread, DIN2999	R1½,	316L	
	M	Thread, ANSI	NPT1¼,	316L	
	N	Thread, ANSI	NPT1½,	316L	
	Y	Special version			
<b>25</b>		<b>Sensor length</b>			
	2	500 mm			
	3	1000 mm			
	4	1500 mm			
	6	20 inch			
	7	40 inch			
	8	60 inch			
	9	Special version			
<b>30</b>		<b>Electronics; output</b>			
	2	FEM22:	3-wire PNP,	10...45 V DC	
	4	FEM24:	Relay DPDT,	19...253 V AC / 55 V DC	
	9	Special version			
<b>40</b>		<b>Housing; cable entry</b>			
	2	F16	Polyester	IP66/IP67	M20 gland
	3	F16	Polyester	IP66/IP67	Thread, NPT½
	4	F16	Polyester	IP66/IP67	Thread, G½
	5	F18	Aluminium	IP66/IP67	M20 gland
	6	F18	Aluminium	IP66/IP67	Thread, NPT¾
	7	F18	Aluminium	IP66/IP67	Thread, G½
	9	Special version			
<b>50</b>		<b>Additional fittings</b>			
	A	Basic version			
	Y	Special version			
FTM21		Complete product designation			

## Accessories

### Soliphant T

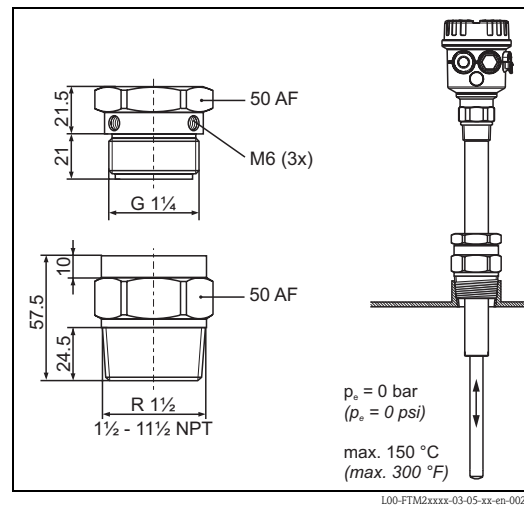
- Sliding sleeve, pressurised  
R 1½: TN 52023312  
NPT 1½-11½: TN 52025090

 Note!  
Suitable for multiple switch-point configurations



- Sliding sleeve, unpressurised, IP65  
R 1½: TN 52023313  
NPT 1½-11½: TN 52024578

 Note!  
Only suitable for one-time switch-point configuration!



### Spare parts

- FEM22 electronic insert  
TN 52025688
- FEM24 electronic insert  
TN 52025691
- Plastic cover with sight glass with seal  
TN 52025790
- Aluminium cover with seal  
TN 52005910

## Documentation

### Operating Instructions

- Soliphant T FTM20, FTM21  
KA227F/00/a6

### Certificates

- ATEX II 1/3 D T +12 K  
XA300F/00/a3



## International Head Quarter

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