

CALIPER REPAIR KITS



# MERITOR



*Always the Best...*

All Original Numbers, Marks and Models From Vehicle Manufacturers Listed in This Catalogue are for Comparison Purpose Only.

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# Meritor Repair Kits - D3 TYPE

**2082 - D3**  
Caliper Shaft Lever (48 teeth)



**2252 - D3**  
Caliper Calibration Bolt Seal



**2061 - D3**  
Caliper Shaft Lever (26 teeth)



**2057 - D3**  
Caliper Seal and Circlip Kit



		REF	DESCRIPTION	DIMENSION	QTY
2057	01	2734	SEAL	-	10
	02	2674	CIRCLIP	Ø59 x 1,5 mm	10

**2083 - D3**  
Caliper Guides & Seals Repair Kit



		REF	DESCRIPTION	DIMENSION	QTY
2083	01	2502	GUIDE PIN (SHORT)	Ø32 x 73 mm	1
	02	2503	GUIDE PIN (LONG)	Ø32 x 117 mm	1
	03	2554	BOLT (SHORT)	M18x1,5 x 95 mm	1
	04	2555	BOLT (LONG)	M18x1,5 x 120 mm	1
	05	2522	PLAIN BUSH	Ø36 x Ø32 x 40 mm	2
	06	2524	BRONZE OVAL BUSH	Ø36 x Ø33,2/32,5 x 30 mm	1
	07	2541	STEEL CAP	Ø37 x 11mm	2
	08	2547	STEEL CAP	Ø61 x 17mm	2
	09	2581	DUST EXCLUDER	-	2

# Meritor Repair Kits - D3 TYPE

## 2084 - D3

### Caliper Overhaul Repair Kit (Front - Left)



2084

	REF	DESCRIPTION	DIMENSION	QTY
01	2088	SHAFT ASSEMBLY (SHORT - LEFT)	26 TEETH	1
02	2102	SHAFT ROLLER BEARING	-	1
03	2096	TAPPET ADJUSTER ASSEMBLY	-	1
04	2103	(LEFT)	-	1
05	2101	WAVY WASHER	-	1
06	2629	SHAFT ROLLER BEARING	-	1
07	2630	PLASTIC COVER	-	1
08	2104	DUST EXCLUDER	Ø55 x Ø50 x 20mm	1
09	2105	SHAFT BUSH	-	1
10	2661	ADJUSTER BOLT	-	1
11	2662	LARGE SPRING (LEFT)	-	1
12	2631	SMALL SPRING (LEFT)	-	1
13	2100	ADJUSTER COVER	-	1
14	2733	GEAR	-	1
15	2688	DUST COVER	-	1
16	2689	SCREW	M8 x 16mm	2
		SCREW	M8 x 40mm	4

## 2085 - D3

### Caliper Overhaul Repair Kit (Front - Right)



2085

	REF	DESCRIPTION	DIMENSION	QTY
01	2089	SHAFT ASSEMBLY (SHORT - RIGHT)	26 TEETH	1
02	2102	SHAFT ROLLER BEARING	-	1
03	2097	TAPPET ADJUSTER ASSEMBLY	-	1
04	2103	(RIGHT)	-	1
05	2101	WAVY WASHER	-	1
06	2629	SHAFT ROLLER BEARING	-	1
07	2630	PLASTIC COVER	-	1
08	2104	DUST EXCLUDER	Ø55 x Ø50 x 20mm	1
09	2105	SHAFT BUSH	-	1
10	2663	ADJUSTER BOLT	-	1
11	2664	LARGE SPRING (RIGHT)	-	1
12	2664	SMALL SPRING (RIGHT)	-	1
13	2631	ADJUSTER COVER	-	1
14	2100	GEAR	-	1
15	2733	DUST COVER	-	1
16	2688	SCREW	M8 x 16mm	2
	2689	SCREW	M8 x 40mm	4

## 2086 - D3

### Caliper Overhaul Repair Kit (Rear - Left)



2086

	REF	DESCRIPTION	DIMENSION	QTY
01	2092	SHAFT ASSEMBLY (LONG - LEFT)	26 TEETH	1
02	2102	SHAFT ROLLER BEARING	-	1
03	2096	TAPPET ADJUSTER ASSEMBLY	-	1
04	2103	(LEFT)	-	1
05	2101	WAVY WASHER	-	1
06	2629	SHAFT ROLLER BEARING	-	1
07	2630	PLASTIC COVER	-	1
08	2104	DUST EXCLUDER	Ø55 x Ø50 x 20mm	1
09	2105	SHAFT BUSH	-	1
10	2661	ADJUSTER BOLT	-	1
11	2662	LARGE SPRING (LEFT)	-	1
12	2662	SMALL SPRING (LEFT)	-	1
13	2631	ADJUSTER COVER	-	1
14	2100	GEAR	-	1
15	2733	DUST COVER	-	1
16	2688	SCREW	M8 x 16mm	2
	2689	SCREW	M8 x 40mm	4

# Meritor Repair Kits - D3 TYPE

## 2087 - D3 Caliper Overhaul Repair Kit (Rear - Right)



	REF	DESCRIPTION	DIMENSION	QTY
2087	01	SHAFT ASSEMBLY (LONG - RIGHT)	26 TEETH	1
	02	SHAFT ROLLER BEARING	-	1
	03	TAPPET ADJUSTER ASSEMBLY	-	1
	04	(RIGHT)	-	1
	05	WAVY WASHER	-	1
	06	SHAFT ROLLER BEARING	-	1
	07	PLASTIC COVER	-	1
	08	DUST EXCLUDER	-	1
	09	SHAFT BUSH	Ø55 x Ø50 x 20mm	1
	10	ADJUSTER BOLT	-	1
	11	LARGE SPRING (RIGHT)	-	1
	12	SMALL SPRING (RIGHT)	-	1
	13	ADJUSTER COVER	-	1
	14	GEAR	-	1
	15	SCREW	M8 x 16mm	2
	16	SCREW	M8 x 40mm	4

## 2088 - D3 Caliper Shaft Assembly (Short - Left)



## 2089 - D3 Caliper Shaft Assembly (Short - Right)



## 2090 - D3 Caliper Shaft Assembly (Short - Left)



## 2091 - D3 Caliper Shaft Assembly (Short - Right)



## 2092 - D3 Caliper Shaft Assembly (Long - Left)



## 2093 - D3 Caliper Shaft Assembly (Long - Right)



# Meritor Repair Kits - D3 TYPE

**2094 - D3**  
Caliper Shaft Support (Left)



**2095 - D3**  
Caliper Shaft Support (Right)



**2096 - D3**  
Caliper Tappet Adjuster Assembly (Left)



**2097 - D3**  
Caliper Tappet Adjuster Assembly (Right)



**2100 - D3**  
Caliper Gear



**2101 - D3**  
Caliper Shaft Roller Bearing



**2098 - D3**  
Caliper Dust Cover



	REF	DESCRIPTION	DIMENSION	QTY	
2098	01	2733	DUST COVER	-	1
	02	2688	SCREW	M8 x 16mm	2
	03	2689	SCREW	M8 x 40mm	4

# Meritor Repair Kits - D3 TYPE

## 2099 - D3

### Caliper Dust Cover & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2099	01	2629	PLASTIC COVER	-	1
	02	2630	DUST EXCLUDER	-	1
	03	2631	ADJUSTER COVER	-	1
	04	2733	DUST COVER	-	1
	05	2688	SCREW	M8 x 16mm	2
	06	2689	SCREW	M8 x 40mm	4

## 2102 - D3

### Caliper Shaft Roller Bearing



## 2103 - D3

### Caliper Wavy Washer



## 2104 - D3

### Caliper Shaft Bush (Ø55 x Ø50 x 20mm)



## 2105 - D3

### Caliper Adjuster Bolt



## 2186 - D3

### Caliper Return Spring



## 2187 - D3

### Caliper Push Plate



# Meritor Repair Kits - D3 TYPE

## 2106 - D3 Caliper Spring Set (Left)



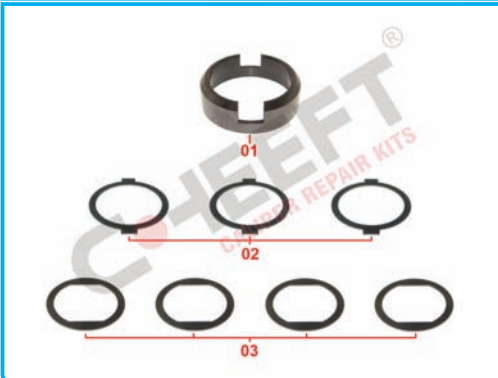
2106		REF	DESCRIPTION	DIMENSION	QTY
	01	2661	LARGE SPRING (LEFT)	-	1
	02	2662	SMALL SPRING (LEFT)	-	1

## 2107 - D3 Caliper Spring Set (Right)



2107		REF	DESCRIPTION	DIMENSION	QTY
	01	2663	LARGE SPRING (RIGHT)	-	1
	02	2664	SMALL SPRING (RIGHT)	-	1

## 2185 - D3 Caliper Clutch Repair Kit



2185		REF	DESCRIPTION	DIMENSION	QTY
	01	2650	CLUTCH	-	1
	02	2651	CLUTCH PLATE	-	3
	03	2652	CLUTCH PLATE	-	4



# Meritor Repair Kits - D3 TYPE

## 2244 - D3 Caliper Repair Kit (Left)



	REF	DESCRIPTION	DIMENSION	QTY	
2244	01	2662	SMALL SPRING (LEFT)	-	1
	02	2105	ADJUSTER BOLT	-	1
	03	2631	ADJUSTER COVER	-	1
	04	2100	GEAR	-	1
	05	2706	WASHER	-	1

## 2245 - D3 Caliper Repair Kit (Right)



	REF	DESCRIPTION	DIMENSION	QTY	
2245	01	2664	SMALL SPRING (RIGHT)	-	1
	02	2105	ADJUSTER BOLT	-	1
	03	2631	ADJUSTER COVER	-	1
	04	2100	GEAR	-	1
	05	2706	WASHER	-	1

## 2055 - D3 Caliper Seal Repair Kit



## 2056 - D3 Caliper Circlip Kit



# Meritor Repair Kits - DUCO TYPE

## 2070 - DUCO

### Caliper Half Bearing Repair Kit (Axial)



	REF	DESCRIPTION	DIMENSION	QTY	
2070	01	2071	ROLLER BEARING SET	-	1
	02	2633	LEVER BUSH	-	2
	03	2634	ROLLER	-	2

## 2071 - DUCO

### Caliper Roller Bearings



## 2111 - DUCO

### Caliper Tappet Dust Covers



## 2108 - DUCO

### Caliper Guides & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2108	01	2507	GUIDE PIN	Ø35 x 102 mm	2
	02	2559	BOLT	M20x2 x 124 mm	2
	03	2530	PLASTIC BUSH	Ø39 x Ø35 x 76,5 mm	1
	04	2525	BRONZE OVAL BUSH	Ø39 x Ø36,2/35,3 x 30 mm	2
	05	2542	STEEL CAP	Ø40 x 20mm	2
	06	2571	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	07	2582	DUST EXCLUDER	-	2

# Meritor Repair Kits - DUCO TYPE

## 2109 - DUCO

### Caliper Guides & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2109	01	GUIDE PIN (SHORT)	Ø35 x 60 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 102 mm	1
	03	BOLT (SHORT)	M20x2 x 83 mm	1
	04	BOLT (LONG)	M20x2 x 124 mm	1
	05	PLASTIC BUSH	Ø39 x Ø35 x 76,5 mm	1
	06	BRONZE OVAL BUSH	Ø39 x Ø36,2/35,3 x 30 mm	1
	07	STEEL CAP	Ø40 x 20mm	2
	08	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	09	DUST EXCLUDER	-	2

## 2110 - DUCO

### Caliper Guide & Dust Cover Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2110	01	GUIDE PIN	Ø35 x 102 mm	1
	02	STEEL CAP	Ø40 x 20mm	2
	03	DUST EXCLUDER	-	2

## 2112 - DUCO

### Caliper Tappet Head Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2112	01	TAPPET DUST EXCLUDER	-	2
	02	PISTON HEAD	-	2
	03	PISTON HEAD CIRCLIP	-	2

# Meritor Repair Kits - DUCO TYPE

## 2113 - DUCO

### Caliper Adjuster Tappet Repair Kit (Left)



2113		REF	DESCRIPTION	DIMENSION	QTY
	01	2608	MECHANISM (LEFT)	-	2
	02	2579	DUST EXCLUDER RETAINER	Ø63,5 x 11,5 mm	2
	03	2611	PISTON HEAD	-	2
	04	2613	PISTON HEAD CIRCLIP	-	2
	05	2532	PLASTIC BUSH	Ø49 x Ø45 x 30 mm	2
	06	2584	TAPPET DUST EXCLUDER	-	2

## 2114 - DUCO

### Caliper Adjuster Tappet Repair Kit (Right)



2114		REF	DESCRIPTION	DIMENSION	QTY
	01	2609	MECHANISM (RIGHT)	-	2
	02	2579	DUST EXCLUDER RETAINER	Ø63,5 x 11,5 mm	2
	03	2611	PISTON HEAD	-	2
	04	2613	PISTON HEAD CIRCLIP	-	2
	05	2532	PLASTIC BUSH	Ø49 x Ø45 x 30 mm	2
	06	2584	TAPPET DUST EXCLUDER	-	2

## 2115 - DUCO

### Caliper Gear & Springs Repair Kit



2115		REF	DESCRIPTION	DIMENSION	QTY
	01	2665	RETURN SPRING	-	1
	02	2666	FRICTION SPRING	-	1
	03	2648	INTERMEDIATE GEAR	-	1

# Meritor Repair Kits - DUCO TYPE

**2118 - DUCO**  
Caliper Automatic Adjuster Right



**2119 - DUCO**  
Caliper Automatic Adjuster Left



**2120 - DUCO**  
Caliper Lever Repair Kit (Axial - Right)



		REF	DESCRIPTION	DIMENSION	QTY
2120	01	2691	CALIPER LEVER (RIGHT)	-	1
	02	2071	ROLLER BEARING SET	-	1
	03	2633	LEVER BUSH	-	2
	04	2628	ACTUATOR SEAL	-	1

**2121 - DUCO**  
Caliper Lever Repair Kit (Axial - Left)



		REF	DESCRIPTION	DIMENSION	QTY
2121	01	2692	CALIPER LEVER (LEFT)	-	1
	02	2071	ROLLER BEARING SET	-	1
	03	2633	LEVER BUSH	-	2
	04	2628	ACTUATOR SEAL	-	1

# Meritor Repair Kits - DUCO TYPE

## 2122 - DUCO

### Caliper Lever Repair Kit (Radial L/R)



	REF	DESCRIPTION	DIMENSION	QTY	
2122	01	2693	CALIPER LEVER	-	1
	02	2071	ROLLER BEARING SET	-	1
	03	2672	LEVER BUSH	-	2
	04	2628	ACTUATOR SEAL	-	1

## 2123 - DUCO

### Caliper Tappet Anti-Rotation Plate



## 2163 - DUCO

### Caliper Adjuster Dust Cover



## 2221 - DUCO (Ø37,5 / 5,5 mm)

### Caliper Dust Excluder Retainer Set



## 2249 - DUCO

### Caliper Gear Mechanism Right



## 2250 - DUCO

### Caliper Gear Mechanism Left



# Meritor Repair Kits - DUCO TYPE

## 2124 - DUCO

### Caliper Cover Plate Seal Repair Kit



		REF	DESCRIPTION	DIMENSION	QTY
2124	01	2624	GASKET	-	1
	02	2627	ADJUSTER SEAL	-	1
	03	2628	ACTUATOR SEAL	-	1
	04	2163	ADJUSTER DUST COVER	-	1

## 2125 - DUCO

### Caliper Cover Plate Seal Repair Kit



		REF	DESCRIPTION	DIMENSION	QTY
2125	01	2625	GASKET	-	1
	02	2627	ADJUSTER SEAL	-	1
	03	2628	ACTUATOR SEAL	-	1
	04	2163	ADJUSTER DUST COVER	-	1

## 2126 - DUCO

### Caliper Cover Plate Seal Repair Kit



		REF	DESCRIPTION	DIMENSION	QTY
2126	01	2626	GASKET	-	1
	02	2627	ADJUSTER SEAL	-	1
	03	2628	ACTUATOR SEAL	-	1
	04	2163	ADJUSTER DUST COVER	-	1

# Meritor Repair Kits - DUCO TYPE

## 2204 - DUCO

### Caliper Half Bearing Repair Kit (Radial)



	REF	DESCRIPTION	DIMENSION	QTY	
2204	01	2071	ROLLER BEARING SET	-	1
	02	2672	LEVER BUSH	-	2
	03	2634	ROLLER	-	2

## 2208 - DUCO

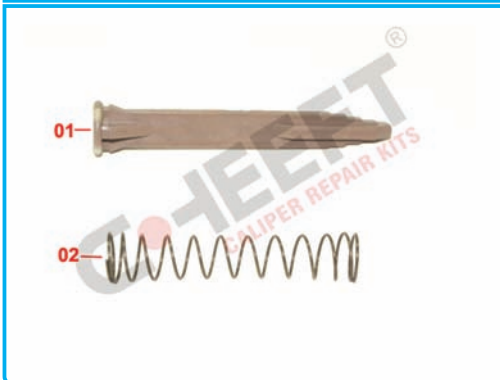
### Caliper Adjuster Seal & Cover Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2208	01	2163	ADJUSTER DUST COVER	-	1
	02	2704	DUST COVER RETAINER	Ø30 x 4mm	1
	03	2627	ADJUSTER SEAL	-	1

## 2226 - DUCO

### Caliper Visual Indicator

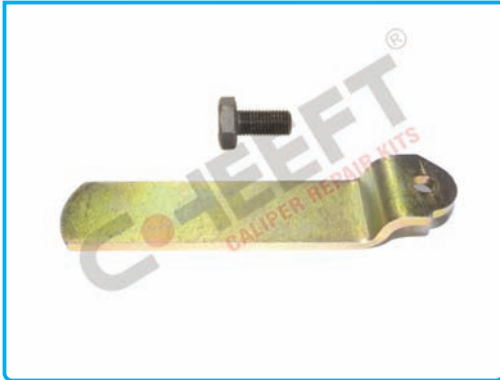


	REF	DESCRIPTION	DIMENSION	QTY	
2226	01	2722	VISUAL INDICATOR	-	1
	02	2670	VISUAL INDICATOR SPRING	Ø16 x Ø80 mm	1

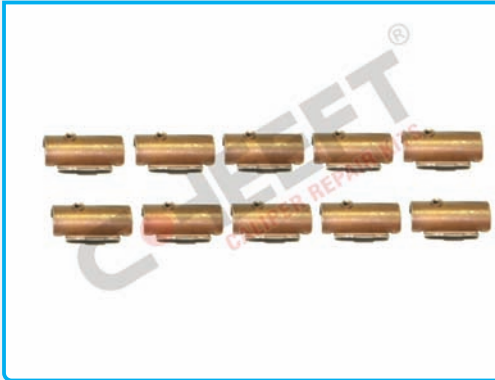


# Meritor Repair Kits - DUCO TYPE

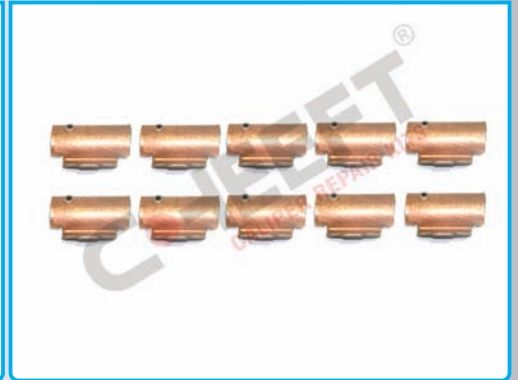
**2253 - DUCO**  
Caliper Pad Retainer Repair Kit



**2255 - DUCO**  
Caliper Lever Bushes Set



**2256 - DUCO**  
Caliper Lever Bushes Set



**2259 - DUCO**  
Caliper Lever Repair Kit ( Right )



**2260 - DUCO**  
Caliper Lever Repair Kit ( Left )



# Meritor Repair Kits - DX.195 TYPE

## 2047 - DX.195

### Caliper Seals & Bolts Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2047	01	BOLT (SHORT)	M16x1,5 x 55 mm	1
	02	BOLT (LONG)	M16x1,5 x 80 mm	1
	03	GUIDE PIN DUST EXCLUDER	-	2
	04	PISTON DUST EXCLUDER	-	2
	05	STEEL CAP	Ø42 x 29mm	2
	06	SEAL	-	2
	07	STEEL CAP	Ø37 x 15mm	1

## 2048 - DX.195

### Caliper Overhaul Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2048	01	GUIDE PIN (LONG)	Ø32 x 97,5 mm	1
	02	GUIDE PIN (SHORT)	Ø32 x 97,5 mm	1
	03	BOLT (SHORT)	M16x1,5 x 55 mm	1
	04	BOLT (LONG)	M16x1,5 x 80 mm	1
	05	GUIDE PIN DUST EXCLUDER	-	2
	06	SEAL	-	2
	07	PISTON DUST EXCLUDER	-	2
	08	PLAIN BUSH	Ø36 x Ø32 x 55 mm	2
	09	STEEL CAP	Ø42 x 29mm	2
	10	GASKET	-	1
	11	WASHER	Ø19 / Ø13 mm	1
	12	PLUG SCREW	-	1
	13	PISTON SCREW	M10x1,5 x 20 mm	2
	14	COVER PLATE SCREW	M8x1,25 x 20 mm	2
	15	PLATE SCREW	M12x1,75 x 23 mm	2
	16	PLATE SCREW	M12x1,75 x 29 mm	4
	17	STEEL CAP	Ø37 x 15mm	1

## 2049 - DX.195

### Caliper Shaft Assembly



	REF	DESCRIPTION	DIMENSION	QTY
2049	01	ECCENTRIC SHAFT SEAL	Ø44 / Ø35 mm	1
	02	ECCENTRIC SHAFT BEARING	Ø52 / Ø46 x 20 mm	2
	03	ECCENTRIC SHAFT	-	1

# Meritor Repair Kits - DX.195 TYPE

**2050 - DX.195**  
Caliper Roller Bearing



**2059 - DX.195**  
Caliper Washer Repair Kit



**2062 - DX.195**  
Caliper Shaft Lever



**2053 - DX.195**  
Caliper Push Plate Repair Kit (Right)



	REF	DESCRIPTION	DIMENSION	QTY	
2053	01	2205	PUSH PLATE	-	1
	02	2228	CALIBRATION BOLT	-	2
	03	2683	PISTON SCREW	M10x1,5 x 20 mm	2

**2054 - DX.195**  
Caliper Push Plate Repair Kit (Left)



	REF	DESCRIPTION	DIMENSION	QTY	
2054	01	2205	PUSH PLATE	-	1
	02	2229	CALIBRATION BOLT	-	2
	03	2683	PISTON SCREW	M10x1,5 x 20 mm	2

# Meritor Repair Kits - DX.195 TYPE

**2164 - DX.195**  
Caliper Shaft Dust Cover



**2165 - DX.195**  
Caliper Cover Plate Seal



**2194 - DX.195**  
Caliper Bridge Assembly



**2193 - DX.195**  
Caliper Guide & Caps Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2193	01	2512	GUIDE PIN (LONG)	Ø32 x 97,5 mm	1
	02	2519	GUIDE PIN (SHORT)	Ø32 x 97,5 mm	1
	03	2551	BOLT (SHORT)	M16x1,5 x 55 mm	1
	04	1513	BOLT (LONG)	M16x1,5 x 80 mm	1
	05	2533	PLAIN BUSH	Ø36 x Ø32 x 55 mm	2
	06	2543	STEEL CAP	Ø42 x 29mm	2

**2205 - DX.195**  
Caliper Push Plate



**2228 - DX.195**  
Caliper Calibration Bolt (Right)



**2229 - DX.195**  
Caliper Calibration Bolt (Left)



# Meritor Repair Kits - DX.195 TYPE

**2233 - DX.195**  
Caliper Adjustment Sleeve (Driven)-(Left)



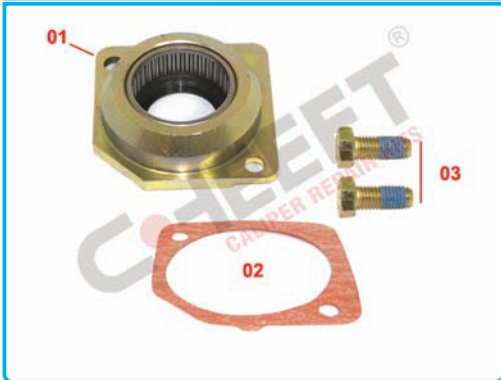
**2234 - DX.195**  
Caliper Adjustment Sleeve (Driven)-(Right)



**2237 - DX.195**  
Caliper Pad Retainer



**2236 - DX.195**  
Caliper Shaft Bearing



	REF	DESCRIPTION	DIMENSION	QTY	
2236	01	2699	SHAFT BEARING	-	1
	02	2632	GASKET	-	1
	03	2682	SCREW	M8x1,25 x 20 mm	2

**2238 - DX.195**  
Caliper Centering Gear Set



	REF	DESCRIPTION	DIMENSION	QTY	
2238	01	2728	FORK GEAR	-	1
	02	2729	GEAR	-	1

# Meritor Repair Kits - DX.195 TYPE

## 2240 - DX.195

### Caliper Adjusting Mechanism Repair Kit Right



	REF	DESCRIPTION	DIMENSION	QTY	
2240	01	2675	ADJUSTING MECHANISM (RIGHT)	-	1
	02	2676	CALIBRATION BOLT	-	1
	03	2677	CLAMP	-	2
	04	2678	WASHER	-	2
	05	2673	SPRING	-	1
	06	2679	RING	-	2

## 2241 - DX.195

### Caliper Adjusting Mechanism Repair Kit Left



	REF	DESCRIPTION	DIMENSION	QTY	
2241	01	2680	ADJUSTING MECHANISM (LEFT)	-	1
	02	2676	CALIBRATION BOLT	-	1
	03	2677	CLAMP	-	2
	04	2678	WASHER	-	2
	05	2673	SPRING	-	1
	06	2679	RING	-	2

## 2242 - DX.195

### Caliper Bearing Repair Kit



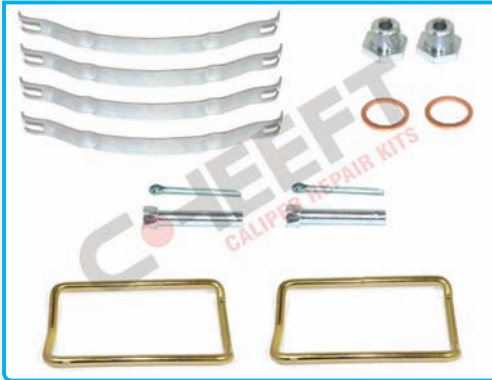
	REF	DESCRIPTION	DIMENSION	QTY	
2242	01	2050	ROLLER BEARING	-	1
	02	2687	BEARING OUTER RACE EXCENTRIC SHAFT ROLLER	Ø72 / Ø68 x 28 mm	1
	03	2593	BEARING	Ø52 / Ø46 x 20 mm	2

# Meritor Repair Kits - DX.195 TYPE

**2243 - DX.195 (Ø72 / Ø68 x 28 mm)**  
Caliper Bearing Outer Race Set



**2248 - DX.195**  
Caliper Pad Retainer Repair Kit



# Meritor Repair Kits - DX.225 TYPE

## 2052 - DX.225

### Caliper Seals & Bolts Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2052	01	BOLT (SHORT)	M18 x 2,5 x 55,8 mm	1
	02	BOLT (LONG)	M18 x 2,5 x 90 mm	1
	03	GUIDE PIN DUST EXCLUDER	-	2
	04	PISTON DUST EXCLUDER	-	2
	05	SEAL	-	2
	06	STEEL CAP	Ø42 mm x 31 mm	2
	07	STEEL CAP	Ø37 x 15mm	1

## 2060 - DX.225

### Caliper Overhaul Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2060	01	GUIDE PIN (LONG)	Ø35 x 98 mm	1
	02	GUIDE PIN (SHORT)	Ø35 x 98 mm	1
	03	BOLT (SHORT)	M18 x 2,5 x 55,8 mm	1
	04	BOLT (LONG)	M18 x 2,5 x 90 mm	1
	05	GUIDE PIN DUST EXCLUDER	-	2
	06	PISTON DUST EXCLUDER	-	2
	07	SEAL	-	2
	08	PLAIN BUSH	Ø39,3 x Ø35 x 50 mm	2
	09	STEEL CAP	Ø42 mm x 31 mm	2
	10	GASKET	-	1
	11	WASHER	Ø19 / Ø13 mm	1
	12	PLUG SCREW	-	1
	13	PISTON SCREW	M10x1,5 x 20 mm	2
	14	COVER PLATE SCREW	M8x1,25 x 20 mm	2
	15	PLATE SCREW	M12x1,75 x 23 mm	2
	16	PLATE SCREW	M12x1,75 x 29 mm	4
	17	STEEL CAP	Ø37 x 15mm	1

## 2148 - DX.225

### Caliper Guide & Caps Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2148	01	GUIDE PIN (LONG)	Ø35 x 98 mm	1
	02	GUIDE PIN (SHORT)	Ø35 x 98 mm	1
	03	BOLT (SHORT)	M18 x 2,5 x 55,8 mm	1
	04	BOLT (LONG)	M18 x 2,5 x 90 mm	1
	05	PLAIN BUSH	Ø39,3 x Ø35 x 50 mm	2
	06	STEEL CAP	Ø42 mm x 31 mm	2



# Meritor Repair Kits - DX.225 TYPE

## 2049 - DX.225 Caliper Shaft Assembly



	REF	DESCRIPTION	DIMENSION	QTY
2049	01	ECCENTRIC SHAFT SEAL	Ø44 / Ø35 mm	1
	02	ECCENTRIC SHAFT BEARING	Ø52 / Ø46 x 20 mm	2
	03	ECCENTRIC SHAFT	-	1

## 2050 - DX.225 Caliper Roller Bearing



## 2059 - DX.225 Caliper Washer Repair Kit



## 2062 - DX.225 Caliper Shaft Lever



## 2058 - DX.225 Caliper Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2058	01	GUIDE PIN DUST EXCLUDER	-	2
	02	PISTON DUST EXCLUDER	-	2
	03	SEAL	-	2

# Meritor Repair Kits - DX.225 TYPE

**2143 - DX.225**  
Caliper Push Plate



**2164 - DX.225**  
Caliper Shaft Dust Cover



**2165 - DX.225**  
Caliper Cover Plate Seal



**2144 - DX.225**  
Caliper Adjustment Sleeve (Driven)-(Left)



**2145 - DX.225**  
Caliper Adjustment Sleeve (Driven)-(Right)



**2149 - DX.225**  
Caliper Bridge Assembly



**2146 - DX.225**  
Caliper Push Plate Repair Kit (Right)



		REF	DESCRIPTION	DIMENSION	QTY
2146	01	2143	PUSH PLATE	-	1
	02	2228	CALIBRATION BOLT	-	2
	03	2683	PISTON SCREW	M10x1,5 x 20 mm	2

# Meritor Repair Kits - DX.225 TYPE

## 2147 - DX.225

### Caliper Push Plate Repair Kit (Left)



	REF	DESCRIPTION	DIMENSION	QTY	
2147	01	2143	PUSH PLATE	-	1
	02	2229	CALIBRATION BOLT	-	2
	03	2683	PISTON SCREW	M10x1,5 x 20 mm	2

## 2166 - DX.225

### Caliper Adjusting Mechanism Repair Kit (Right)



	REF	DESCRIPTION	DIMENSION	QTY	
2166	01	2713	ADJUSTING MECHANISM (RIGHT)	-	1
	02	2676	CALIBRATION BOLT	-	1
	03	2677	CLAMP	-	2
	04	2678	WASHER	-	2
	05	2673	SPRING	-	1
	06	2679	RING	-	2

## 2167 - DX.225

### Caliper Adjusting Mechanism Repair Kit (Left)



	REF	DESCRIPTION	DIMENSION	QTY	
2167	01	2714	ADJUSTING MECHANISM (LEFT)	-	1
	02	2676	CALIBRATION BOLT	-	1
	03	2677	CLAMP	-	2
	04	2678	WASHER	-	2
	05	2673	SPRING	-	1
	06	2679	RING	-	2

# Meritor Repair Kits - DX.225 TYPE

**2228 - DX.225**  
Caliper Calibration Bolt (Right)



**2229 - DX.225**  
Caliper Calibration Bolt (Left)



**2237 - DX.225**  
Caliper Pad Retainer



**2236 - DX.225**  
Caliper Shaft Bearing



	REF	DESCRIPTION	DIMENSION	QTY
2236	01	SHAFT BEARING	-	1
	02	GASKET	-	1
	03	SCREW	M8x1,25 x 20 mm	2

**2238 - DX.225**  
Caliper Centering Gear Set



	REF	DESCRIPTION	DIMENSION	QTY
2238	01	FORK GEAR	-	1
	02	GEAR	-	1

# Meritor Repair Kits - DX.225 TYPE

## 2242 - DX.225 Caliper Bearing Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2242	01	2050	ROLLER BEARING	-	1
	02	2687	BEARING OUTER RACE EXCENTRIC SHAFT ROLLER	Ø72 / Ø68 x 28 mm	1
	03	2593	BEARING	Ø52 / Ø46 x 20 mm	2

## 2243 - DX.225 (Ø72 / Ø68 x 28 mm) Caliper Bearing Outer Race Set



## 2248 - DX.225 Caliper Pad Retainer Repair Kit



# Meritor Repair Kits - ELSA1 TYPE

## 2067- ELSA1 Caliper Guides & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2067	01	GUIDE PIN (SHORT)	Ø35 x 73 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 135 mm	1
	03	BOLT (SHORT)	M20x1,5 x 90 mm	1
	04	BOLT (LONG)	M20x1,5 x 150 mm	1
	05	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	06	BRONZE OVAL BUSH	Ø40 x Ø37,3/35,3 x 32,5 mm	1
	07	STEEL CAP	Ø44 x 27mm	2
	08	DUST EXCLUDER RETAINER	Ø39 x 15 mm	1
	09	DUST EXCLUDER RETAINER	Ø40 x 15 mm	1
	10	DUST EXCLUDER RETAINER	Ø48 x 13,5 mm	2
	11	DUST EXCLUDER	-	2

## 2069 - ELSA1 Caliper Tappet Dust Covers



## 2071 - ELSA1 Caliper Roller Bearings



## 2070 - ELSA1 Caliper Half Bearing Repair Kit (Axial)



	REF	DESCRIPTION	DIMENSION	QTY
2070	01	ROLLER BEARING SET	-	1
	02	LEVER BUSH	-	2
	03	ROLLER	-	2

# Meritor Repair Kits - ELSA1 TYPE

## 2072 - ELSA1

Caliper Adjusting Mechanism Clutch (Right)



## 2073 - ELSA1

Caliper Adjusting Mechanism Clutch (Left)



## 2074 - ELSA1

Caliper Adjusting Mechanism



## 2075 - ELSA1

Caliper Tappet Gear Assembly (Right)



## 2076 - ELSA1

Caliper Tappet Gear Assembly (Left)



## 2079 - ELSA1

Caliper Locking Shim



## 2077 - ELSA1

Caliper Tappet Adjusting Mechanism (Right)



		REF	DESCRIPTION	DIMENSION	QTY
2077	01	2075	TAPPET GEAR ASSEMBLY (RIGHT)	35mm	2
	02	2635	STEEL CAP	-	2
	03	2649	INTERMEDIATE GEAR	-	1

# Meritor Repair Kits - ELSA1 TYPE

## 2078 - ELSA1

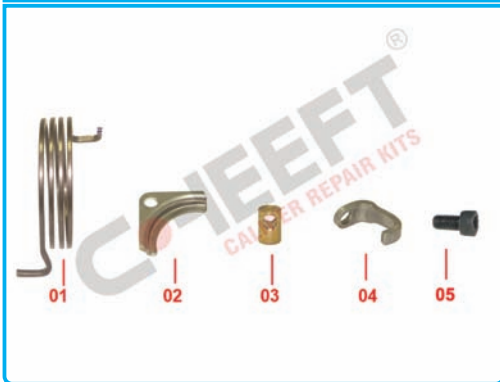
### Caliper Tappet Adjusting Mechanism (Left)



2078		REF	DESCRIPTION	DIMENSION	QTY
	01	2076	TAPPET GEAR ASSEMBLY (LEFT)	35mm	2
	02	2635	STEEL CAP	-	2
	03	2649	INTERMEDIATE GEAR	-	1

## 2080 - ELSA1

### Caliper Spring & Retainers Repair Kit (Right)



2080		REF	DESCRIPTION	DIMENSION	QTY
	01	2668	LEVER SPRING (RIGHT)	-	1
	02	2705	SPRING RETAINER	-	1
	03	2640	LEVER PIN RETAINER	-	1
	04	2639	SPRING BRACKET	-	1
	05	2598	SCREW	-	1

## 2081 - ELSA1

### Caliper Spring & Retainers Repair Kit (Left)



2081		REF	DESCRIPTION	DIMENSION	QTY
	01	2669	LEVER SPRING (LEFT)	-	1
	02	2705	SPRING RETAINER	-	1
	03	2640	LEVER PIN RETAINER	-	1
	04	2639	SPRING BRACKET	-	1
	05	2598	SCREW	-	1



# Meritor Repair Kits - ELSA1 TYPE

## 2141 - ELSA1

### Caliper Guides & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2141	01	GUIDE PIN WITH BOLT END	Ø28,5 x 85 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 135 mm	1
	03	BOLT (LONG)	M20x1,5 x 150 mm	1
	04	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	05	RUBBER BUSH	Ø40 x Ø29 x 27 mm	1
	06	STEEL CAP	Ø44 x 27mm	2
	07	DUST EXCLUDER RETAINER	Ø39 x 15 mm	1
	08	DUST EXCLUDER RETAINER	Ø40 x 19,3 mm	1
	09	DUST EXCLUDER	-	2

## 2211 - ELSA1

### Caliper Cover Plate Seal



## 2212 - ELSA1

### Caliper Cover Plate Seal



## 2213 - ELSA1

### Caliper Cover Plate Seal



## 2215 - ELSA1

### Caliper Tappet Gear Assembly (Right)



## 2216 - ELSA1

### Caliper Tappet Gear Assembly (Left)



## 2254 - ELSA1

### Caliper Pad Retainer Repair Kit



# Meritor Repair Kits - ELSA1 TYPE

## 2217 - ELSA1

### Caliper Tappet Adjusting Mechanism (Right)



2217		REF	DESCRIPTION	DIMENSION	QTY
	01	2215	TAPPET GEAR ASSEMBLY (RIGHT)	Ø37,5 mm	2
	02	2635	STEEL CAP	-	2
	03	2653	INTERMEDIATE GEAR	Ø37,5 mm	1

## 2218 - ELSA1

### Caliper Tappet Adjusting Mechanism (Left)



2218		REF	DESCRIPTION	DIMENSION	QTY
	01	2216	TAPPET GEAR ASSEMBLY (LEFT)	Ø37,5 mm	2
	02	2635	STEEL CAP	-	2
	03	2653	INTERMEDIATE GEAR	Ø37,5 mm	1

## 2219 - ELSA1

### Caliper Lever (Right)



## 2220 - ELSA1

### Caliper Lever (Left)



## 2255 - ELSA1

### Caliper Lever Bushes Set



# Meritor Repair Kits - ELSA2/195/225 TYPE

**2134 - ELSA2/195/225**  
Caliper Adjuster Mechanism



**2135 - ELSA2/195/225**  
Caliper Calibration Gear (49,5mm)



**2140 - ELSA2/195/225**  
Caliper Bearing Caps



**2136 - ELSA2/195/225**  
Caliper Calibration Mechanism Cap (Aluminium)



	REF	DESCRIPTION	DIMENSION	QTY
2136	01	SCREW	M8x45mm	8
	02	GASKET	-	1
	03	COVER	-	1

**2224 - ELSA2/195/225**  
Caliper Mechanism, Piston & Cover Kit



	REF	DESCRIPTION	DIMENSION	QTY
2224	-	ADJUSTER MECHANISM	-	1
	-	CALIBRATION GEAR	-	2
	-	CALIBRATION MECHANISM CAP	-	1

# Meritor Repair Kits - ELSA2/195/225 TYPE

**2137 - ELSA2/195/225**  
Caliper Adjuster Gear (Left)



**2138 - ELSA2/195/225**  
Caliper Adjuster Gear (Right)



**2071 - ELSA2/195/225**  
Caliper Roller Bearings



**2139 - ELSA2/195/225**  
Caliper Adjusting Mechanism Sealings



	REF	DESCRIPTION	DIMENSION	QTY	
2139	01	2534	TEFLON BUSHING	-	2
	02	2580	DUST EXCLUDER RETAINER	-	2
	03	2638	SEAL	-	2

**2133 - ELSA2/195/225**  
Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2133	01	2501	GUIDE PIN (SHORT)	Ø31 x 83,5 mm	1
	02	2510	GUIDE PIN (LONG)	Ø35 x 144 mm	1
	03	2553	BOLT (SHORT)	M18 x 1,5 x 90 mm	1
	04	2556	BOLT (LONG)	M18x1,5 x 150 mm	1
	05	2552	BRIDGE BOLT	M16x1,5 x 40 mm	4
	06	2681	SCREW	M10x1,25 x 20 mm	1
	07	2521	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	08	2528	BRONZE OVAL BUSH	Ø42 x Ø33,0/31,8 x 30 mm	1
	09	2545	STEEL CAP	Ø44 x 28mm	2
	10	2575	DUST EXCLUDER RETAINER	Ø42 x 14 mm	2
	11	2582	DUST EXCLUDER	-	2

# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2066 - ELSA2/195/225 Caliper Bolts Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2066	01	BOLT (LONG)	M18x1,5 x 120 mm	1
	02	STEEL CAP	Ø44 x 20mm	2
	03	DUST EXCLUDER	-	2
	04	BOLT	M14x1,5 x 40 mm	4
	05	BOLT	M16x1,5 x 40 mm	4

## 2064 - ELSA2/195/225 Caliper Boot & Bolts Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2064	01	STEEL CAP	Ø44 x 20mm	2
	02	DUST EXCLUDER	-	2
	03	BOLT	M14x1,5 x 40 mm	4

## 2065 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2065	01	GUIDE PIN (SHORT)	Ø31 x 77,5 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 117 mm	1
	03	BOLT (SHORT)	M18x1,5x82 mm	1
	04	BOLT (LONG)	M18x1,5 x 120 mm	1
	05	BRONZE OVAL BUSH	Ø42xØ33,0/Ø31,8x30mm	1
	06	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	07	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	08	STEEL CAP	Ø44 x 20mm	2
	09	DUST EXCLUDER	-	2
	10	BOLT	M14x1,5 x 40 mm	4
	11	BOLT	M16x1,5 x 40 mm	4

# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2063 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2063	01	GUIDE PIN (SHORT)	Ø31 x 77,5 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 117 mm	1
	03	BOLT (SHORT)	M18 x 1,5 x 82 mm	1
	04	BOLT (LONG)	M18 x 1,5 x 120 mm	1
	05	BRONZE OVAL BUSH	Ø42xØ33,0/Ø31,8x30mm	1
	06	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	07	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	08	STEEL CAP	Ø44 x 20mm	2
	09	DUST EXCLUDER	-	2
	10	BOLT	M14x1,5 x 40 mm	4

## 2070 - ELSA2/195/225 Caliper Half Bearing Repair Kit (Axial)



	REF	DESCRIPTION	DIMENSION	QTY
2070	01	ROLLER BEARING SET	-	1
	02	LEVER BUSH	-	2
	03	ROLLER	-	2

## 2204 - ELSA2/195/225 Caliper Half Bearing Repair Kit (Radial)



	REF	DESCRIPTION	DIMENSION	QTY
2204	01	ROLLER BEARING SET	-	1
	02	LEVER BUSH	-	2
	03	ROLLER	-	2

# Meritor Repair Kits - ELSA2/195/225 TYPE

**2195 - ELSA2/195/225**  
Caliper Lever (length 123 mm)



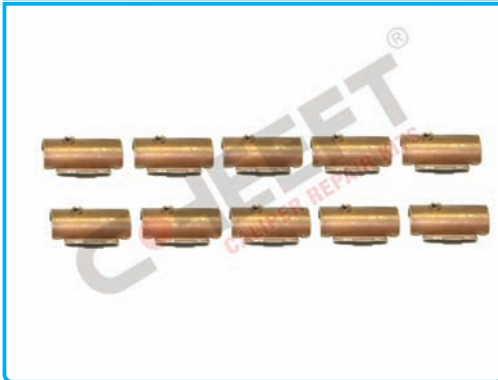
**2206 - ELSA2/195/225**  
Caliper Lever (Radial)



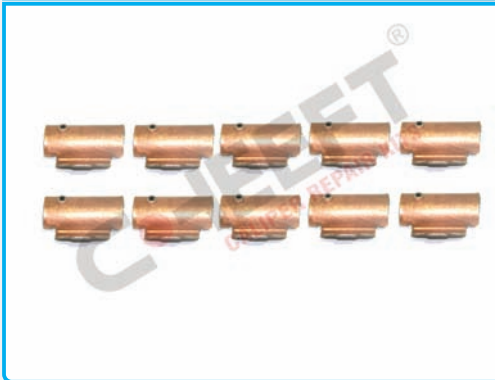
**2207 - ELSA2/195/225**  
Caliper Lever (length 114 mm)



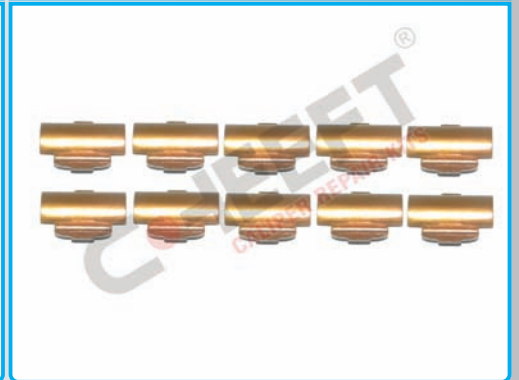
**2255 - ELSA2/195/225**  
Caliper Lever Bushes Set



**2256 - ELSA2/195/225**  
Caliper Lever Bushes Set



**2257 - ELSA2/195/225**  
Caliper Lever Bushes Set



**2239 - ELSA2/195/225**  
Caliper Pad Retainer Repair Kit



**2251 - ELSA2/195/225**  
Caliper Lever



**2258 - ELSA2/195/225**  
Caliper Lever



# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2189 - ELSA2/195/225 Caliper Tappet Head Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2189	01	TAPPET DUST COVER	-	2
	02	PISTON HEAD	-	2
	03	PISTON HEAD RING	Ø34 x 6,5 mm	2

## 2191 - ELSA2/195/225 Caliper Seals & Bolts Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2191	01	BRIDGE BOLT	M16x1,5 x 40 mm	4
	02	ADJUSTER DUST BOOT	-	1
	03	ACTUATOR SEAL	-	1
	04	STEEL CAP	Ø44 x 28mm	2
	05	TAPPET DUST EXCLUDER	-	2
	06	DUST EXCLUDER	-	2

## 2068 - ELSA2/195/225 Caliper Adjuster Gear



## 2188 - ELSA2/195/225 Caliper Adjuster Gear



## 2192 - ELSA2/195/225 Caliper Adjuster Dust Boot





# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2210 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2210	01	GUIDE PIN (SHORT)	Ø31 x 77,5 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 117 mm	1
	03	BOLT (SHORT)	M18x1,5x82 mm	1
	04	BOLT (LONG)	M18x1,5 x 120 mm	1
	05	BRIDGE BOLT	M16x1,5 x 40 mm	4
	06	SCREW	M10x1,25 x 20 mm	1
	07	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	08	BRONZE OVAL BUSH	Ø42 x Ø33,0/31,8 x 30 mm	1
	09	STEEL CAP	Ø44 x 20mm	2
	10	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	11	DUST EXCLUDER	-	2

## 2197 - ELSA2/195/225 Caliper Calibration Mechanism Cap (Aluminium)



	REF	DESCRIPTION	DIMENSION	QTY
2197	01	SCREW	M8x45mm	8
	02	GASKET	-	1
	03	COVER	-	1

## 2225 - ELSA2/195/225 Caliper Mechanism, Piston & Cover Kit



	REF	DESCRIPTION	DIMENSION	QTY
2225	-	ADJUSTER MECHANISM	-	1
	-	CALIBRATION GEAR	-	2
	-	CALIBRATION MECHANISM CAP	-	1

# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2247 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2247	01	GUIDE PIN (LONG)	Ø31 x 117 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 117 mm	1
	03	BOLT (LONG)	M18x1,5 x 120 mm	2
	04	BRIDGE BOLT	M16x1,5 x 40 mm	4
	05	SCREW	M10x1,25 x 20 mm	1
	06	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	07	BRONZE OVAL BUSH	Ø42 x Ø33,0/31,8 x 30 mm	2
	08	STEEL CAP	Ø44 x 20mm	2
	09	DUST EXCLUDER RETAINER	Ø40 x 11,5 mm	2
	10	DUST EXCLUDER	-	2

## 2142 - ELSA2/195/225 Caliper Tappet Dust Covers



## 2111 - ELSA2/195/225 Caliper Tappet Dust Covers



## 2199 - ELSA2/195/225 Caliper Actuator Seal



## 2214 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2214	01	OVAL GUIDE PIN (SHORT)	Ø35 / 33 x 67 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 128,5 mm	1
	03	BOLT (SHORT)	M20x1,5 x 90 mm	1
	04	BOLT (LONG)	M20x1,5 x 150 mm	1
	05	BRIDGE BOLT	M16x1,5 x 40 mm	4
	06	SCREW	M10x1,25 x 20 mm	1
	07	PLAIN BUSH	Ø39 x Ø35 x 30 mm	3
	08	STEEL CAP	Ø44 x 28mm	2
	09	DUST EXCLUDER RETAINER	Ø42,5 x 2,5 mm	2
	10	DUST EXCLUDER RETAINER	Ø42 x 14 mm	2
	11	DUST EXCLUDER	-	2

# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2230 - ELSA2/195/225

Caliper Calibration Mechanism Cap (Aluminium)



	REF	DESCRIPTION	DIMENSION	QTY
2230	01	SCREW	M8x45mm	8
	02	GASKET	-	1
	03	COVER	-	1

## 2200 - ELSA2/195/225

Caliper Actuator Seal



## 2232 - ELSA2/195/225

Caliper Adjuster Mechanism



## 2235 - ELSA2/195/225

Caliper Calibration Gear (47mm)



## 2246 - ELSA2/195/225

Caliper Mechanism, Piston & Cover Kit



	REF	DESCRIPTION	DIMENSION	QTY
2246	-	ADJUSTER MECHANISM	-	1
	-	CALIBRATION GEAR	-	2
	-	CALIBRATION MECHANISM CAP	-	1

# Meritor Repair Kits - ELSA2/195/225 TYPE

## 2231 - ELSA2/195/225 Caliper Guide & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2231	01	2501	GUIDE PIN (SHORT)	Ø31 x 83,5 mm	1
	02	2510	GUIDE PIN (LONG)	Ø35 x 144 mm	1
	03	2553	BOLT (SHORT)	M18 x1,5 x 90 mm	1
	04	2556	BOLT (LONG)	M18x1,5 x 150 mm	1
	05	2552	BRIDGE BOLT	M16x1,5 x 40 mm	4
	06	2681	SCREW	M10x1,25 x 20 mm	1
	07	2521	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	08	2536	METAL-RUBBER BUSH	Ø42 x Ø31 x 45 mm	1
	09	2545	STEEL CAP	Ø44 x 28 mm	2
	10	2575	DUST EXCLUDER RETAINER	Ø42 x 14 mm	2
	11	2582	DUST EXCLUDER	-	2

## 2227 - ELSA2/195/225 Caliper Visual Indicator



	REF	DESCRIPTION	DIMENSION	QTY	
2227	01	2723	VISUAL INDICATOR	-	1
	02	2671	VISUAL INDICATOR SPRING	Ø14 x Ø80 mm	1

## 2209 - ELSA2/195/225 Caliper Adjuster Seal & Cover Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2209	01	2192	ADJUSTER DUST COVER	-	1
	02	2704	DUST COVER RETAINER	Ø30 x 4mm	1
	03	2627	ADJUSTER SEAL	-	1

# Meritor Repair Kits - C LISA TYPE

## 2051 - C LISA

Caliper Guides&Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2051	01	GUIDE PIN (LONG)	Ø30 x 115 mm	1
	02	GUIDE PIN (SHORT)	Ø30 x 75 mm	1
	03	BOLT (LONG)	M18x1,5 x 135 mm	1
	04	BOLT (SHORT)	M18x1,5 x 95 mm	1
	05	DUST EXCLUDER	-	2
	06	DUST EXCLUDER RETAINER	Ø42 x 12 mm	2
	07	PLASTIC BUSH	Ø30 x Ø34 x 26 mm	2
	08	STEEL CAP	Ø37 x 11mm	1
	09	STEEL CAP	Ø42 x 45mm	1
	10	BUSH	Ø34 x Ø30-30,5 x 26 mm	1

## 2129 - C LISA

Caliper Tappet Adjuster Assembly (Left)



## 2130 - C LISA

Caliper Tappet Adjuster Assembly (Right)



## 2131 - C LISA

Caliper Adjusting Mechanism (Left)



## 2132 - C LISA

Caliper Adjusting Mechanism (Right)



## 2150 - C LISA

Caliper Push Plate



## 2151 - C LISA

Caliper Shaft Lever



# Meritor Repair Kits - C LISA TYPE

## 2152 - C LISA Caliper Overhaul Seal Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2152	01	2620	GASKET	-	1
	02	2617	SHAFT INNER SEAL	Ø52 / Ø39 mm	1
	03	2619	SHAFT SEAL COVER	Ø62 x 6 mm	1
	04	2618	SHAFT OUTER SEAL	Ø57 / Ø40 mm	1
	05	2621	ADJUSTER DUST COVER	-	1
	06	2622	SEAL	-	1
	07	2541	STEEL CAP	Ø37 x 11mm	1
	08	2586	TAPPET DUST EXCLUDER	-	1
	09	2596	DUST EXCLUDER	-	2
	10	2549	STEEL CAP	Ø42 x 45mm	1

## 2196 - C LISA Caliper Bush & Bearing Kit



	REF	DESCRIPTION	DIMENSION	QTY	
2196	01	2591	SHAFT ROLLER BEARING	Ø72,5 / Ø46 x 8,5 mm	1
	02	2615	WASHER	Ø73 / Ø47 mm	1
	03	2592	SHAFT ROLLER BEARING	Ø52 / Ø46 x 16 mm	1
	04	2531	PLAIN BUSH	Ø44 x Ø40 x 15 mm	1
	05	2578	DUST EXCLUDER RETAINER	Ø44 x 13 mm	1

## 2222 - C LISA Caliper Operating Shaft Repair Kit (Left)



	REF	DESCRIPTION	DIMENSION	QTY	
2222	01	2654	OPERATION SHAFT (LEFT)	-	1
	02	2656	FIXED RAMP (LEFT)	-	1
	03	2658	ANTI ROTATION PIN	-	1
	04	2647	BALL	-	3

# Meritor Repair Kits - C LISA TYPE

## 2223 - C LISA

### Caliper Operating Shaft Repair Kit (Right)



	REF	DESCRIPTION	DIMENSION	QTY	
2223	01	2655	OPERATION SHAFT (RIGHT)	-	1
	02	2657	FIXED RAMP (RIGHT)	-	1
	03	2658	ANTI ROTATION PIN	-	1
	04	2647	BALL	-	3

# Meritor Repair Kits - D LISA TYPE

## 2128 - D LISA

### Caliper Guides & Seals Repair Kit



	REF	DESCRIPTION	DIMENSION	QTY
2128	01	GUIDE PIN (SHORT)	Ø35 x 78 mm	1
	02	GUIDE PIN (LONG)	Ø35 x 131,5 mm	1
	03	BOLT (SHORT)	M20x1,5 x 100 mm	1
	04	BOLT (LONG)	M20x1,5 x 150 mm	1
	05	PLAIN BUSH	Ø39 x Ø35 x 30 mm	2
	06	PLAIN BUSH	Ø41 x Ø35 x 30 mm	2
	07	BRONZE OVAL BUSH	Ø39 x Ø36,2/35,3 x 47,5 mm	1
	08	STEEL CAP	Ø45 x 17mm	2
	09	DUST EXCLUDER RETAINER	Ø47 x 12,5 mm	2
	10	DUST EXCLUDER	-	2

## 2129 - D LISA

### Caliper Tappet Adjuster Assembly (Left)



## 2130 - D LISA

### Caliper Tappet Adjuster Assembly (Right)



## 2190 - D LISA

### Caliper Push Plate



## 2131 - D LISA

### Caliper Adjusting Mechanism (Left)



## 2132 - D LISA

### Caliper Adjusting Mechanism (Right)



## 2151 - D LISA

### Caliper Shaft Lever





# Meritor Repair Kits - D LISA TYPE

## 2196 - D LISA Caliper Bush & Bearing Kit



2196	REF	DESCRIPTION	DIMENSION	QTY	
	01	2591	SHAFT ROLLER BEARING	Ø72,5 / Ø46 x 8,5 mm	1
	02	2615	WASHER	Ø73 / Ø47 mm	1
	03	2592	SHAFT ROLLER BEARING	Ø52 / Ø46 x 16 mm	1
	04	2531	PLAIN BUSH	Ø44 x Ø40 x 15 mm	1
	05	2578	DUST EXCLUDER RETAINER	Ø44 x 13 mm	1

## 2198 - D LISA Caliper Overhaul Seal Kit



2198	REF	DESCRIPTION	DIMENSION	QTY	
	01	2620	GASKET	-	1
	02	2617	SHAFT INNER SEAL	Ø52 / Ø39 mm	1
	03	2619	SHAFT SEAL COVER	Ø62 x 6 mm	1
	04	2618	SHAFT OUTER SEAL	Ø57 / Ø40 mm	1
	05	2621	ADJUSTER DUST COVER	-	1
	06	2622	SEAL	-	1
	07	2546	STEEL CAP	Ø45 x 17mm	2
	08	2586	TAPPET DUST EXCLUDER	-	1
09	2582	DUST EXCLUDER	-	2	

## 2222 - D LISA Caliper Operating Shaft Repair Kit (Left)



2222	REF	DESCRIPTION	DIMENSION	QTY	
	01	2654	OPERATION SHAFT (LEFT)	-	1
	02	2656	FIXED RAMP (LEFT)	-	1
	03	2658	ANTI ROTATION PIN	-	1
04	2647	BALL	-	3	

# Meritor Repair Kits - D LISA TYPE

## 2223 - D LISA

Caliper Operating Shaft Repair Kit (Right)



	REF	DESCRIPTION	DIMENSION	QTY	
2223	01	2655	OPERATION SHAFT (RIGHT)	-	1
	02	2657	FIXED RAMP (RIGHT)	-	1
	03	2658	ANTI ROTATION PIN	-	1
	04	2647	BALL	-	3

# Meritor Repair Kits - MERITOR SETS

## CHS2001 - MERITOR SETS RENAULT 420 SET (OLD MODEL) LEFT



### CHS2001

	REF	DESCRIPTION	QTY
01	2070	Caliper Half Bearing Repair Kit (Axial)	1
02	2133	Caliper Guide & Seals Repair Kit	1
03	2224	Caliper Mechanism, Piston & Cover Kit	1
04	2137	Caliper Adjuster Gear (Left)	1
05	2140	Caliper Bearing Caps	1
06	2200	Caliper Actuator Seal	1
07	2209	Caliper Adjuster Seal & Cover Repair Kit	1
08	2227	Caliper Visual Indicator	1

## CHS2002 - MERITOR SETS RENAULT 420 SET (OLD MODEL) RIGHT



### CHS2002

	REF	DESCRIPTION	QTY
01	2070	Caliper Half Bearing Repair Kit (Axial)	1
02	2133	Caliper Guide & Seals Repair Kit	1
03	2224	Caliper Mechanism, Piston & Cover Kit	1
04	2138	Caliper Adjuster Gear (Right)	1
05	2140	Caliper Bearing Caps	1
06	2200	Caliper Actuator Seal	1
07	2209	Caliper Adjuster Seal & Cover Repair Kit	1
08	2227	Caliper Visual Indicator	1

# Meritor Repair Kits - MERITOR SETS

## CHS2003 - MERITOR SETS RENAULT 420 - MAN TGA SET (NEW MODEL) LEFT



### CHS2003

	REF	DESCRIPTION	QTY
01	2070	Caliper Half Bearing Repair Kit (Axial)	1
02	2214	Caliper Guide & Seals Repair Kit	1
03	2246	Caliper Mechanism, Piston & Cover Kit	1
04	2137	Caliper Adjuster Gear (Left)	1
05	2140	Caliper Bearing Caps	1
06	2200	Caliper Actuator Seal	1
07	2209	Caliper Adjuster Seal & Cover Repair Kit	1
08	2227	Caliper Visual Indicator	1

## CHS2004 - MERITOR SETS RENAULT 420 - MAN TGA SET (NEW MODEL) RIGHT



### CHS2004

	REF	DESCRIPTION	QTY
01	2070	Caliper Half Bearing Repair Kit (Axial)	1
02	2214	Caliper Guide & Seals Repair Kit	1
03	2246	Caliper Mechanism, Piston & Cover Kit	1
04	2138	Caliper Adjuster Gear (Right)	1
05	2140	Caliper Bearing Caps	1
06	2200	Caliper Actuator Seal	1
07	2209	Caliper Adjuster Seal & Cover Repair Kit	1
08	2227	Caliper Visual Indicator	1

# Meritor Repair Kits - MERITOR SETS

## CHS2005 - MERITOR SETS RENAULT 440 SET



### CHS2005

	REF	DESCRIPTION	QTY
01	2070	Caliper Half Bearing Repair Kit (Axial)	1
02	2210	Caliper Guide & Seals Repair Kit	1
03	2225	Caliper Mechanism, Piston & Cover Kit	1
04	2188	Caliper Adjuster Gear	1
05	2140	Caliper Bearing Caps	1
06	2200	Caliper Actuator Seal	1
07	2209	Caliper Adjuster Seal & Cover Repair Kit	1
08	2227	Caliper Visual Indicator	1

## CHS2006 - MERITOR SETS RENAULT 370 - 390 - 400 SET LEFT



### CHS2006

	REF	DESCRIPTION	QTY
01	2128	Caliper Guides & Seals Repair Kit	1
02	2129	Caliper Tappet Adjuster Assembly (Left)	1
03	2190	Caliper Push Plate	1
04	2131	Caliper Adjusting Mechanism (Left)	1
05	2196	Caliper Bush & Bearing Kit	1
06	2618	Shaft Outer Seal	1
07	2619	Shaft Seal Cover	1
08	2617	Shaft Inner Seal	1
09	2621	Adjuster Dust Cover	1
10	2622	O-ring	1
11	2620	Cover Gasket	1
12	2222	Caliper Operating Shaft Repair Kit (Left)	1
13	2586	Tappet Dust Excluder	1
14	2151	Caliper Shaft Lever	1

# Meritor Repair Kits - MERITOR SETS

## CHS2007 - MERITOR SETS

RENAULT 370 - 390 - 400 SET RIGHT



## CHS2007

	REF	DESCRIPTION	QTY
01	2128	Caliper Guides & Seals Repair Kit	1
02	2130	Caliper Tappet Adjuster Assembly (Right)	1
03	2190	Caliper Push Plate	1
04	2132	Caliper Adjusting Mechanism (Right)	1
05	2196	Caliper Bush & Bearing Kit	1
06	2618	Shaft Outer Seal	1
07	2619	Shaft Seal Cover	1
08	2617	Shaft Inner Seal	1
09	2621	Adjuster Dust Cover	1
10	2622	O-ring	1
11	2620	Cover Gasket	1
12	2223	Caliper Operating Shaft Repair Kit (Right)	1
13	2586	Tappet Dust Excluder	1
14	2151	Caliper Shaft Lever	1

## CHS2008 - MERITOR SETS

463 - 464 MAN SET (NEW MODEL) RIGHT



## CHS2008

	REF	DESCRIPTION	QTY
01	2072	Caliper Adjusting Mechanism Clutch (Right)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2077	Caliper Tappet Adjusting Mechanism (Right)	1
05	2079	Caliper Locking Shim	1
06	2141	Caliper Guides & Seals Repair Kit	1
07	2212	Caliper Cover Plate Seal	1
08	2080	Caliper Spring & Retainers Repair Kit (Right)	1
09	2069	Caliper Tappet Dust Covers	1

# Meritor Repair Kits - MERITOR SETS

## CHS2009 - MERITOR SETS

463 - 464 MAN SET (NEW MODEL) LEFT



## CHS2009

	REF	DESCRIPTION	QTY
01	2073	Caliper Adjusting Mechanism Clutch (Left)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2078	Caliper Tappet Adjusting Mechanism (Left)	1
05	2079	Caliper Locking Shim	1
06	2141	Caliper Guides & Seals Repair Kit	1
07	2212	Caliper Cover Plate Seal	1
08	2081	Caliper Spring & Retainers Repair Kit (Left)	1
09	2069	Caliper Tappet Dust Covers	1

## CHS2010 - MERITOR SETS

463 - 464 MAN SET (OLD MODEL) RIGHT



## CHS2010

	REF	DESCRIPTION	QTY
01	2072	Caliper Adjusting Mechanism Clutch (Right)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2217	Caliper Tappet Adjusting Mechanism (Right)	1
05	2079	Caliper Locking Shim	1
06	2141	Caliper Guides & Seals Repair Kit	1
07	2213	Caliper Cover Plate Seal	1
08	2080	Caliper Spring & Retainers Repair Kit (Right)	1
09	2069	Caliper Tappet Dust Covers	1

# Meritor Repair Kits - MERITOR SETS

## CHS2011 - MERITOR SETS

463 - 464 MAN SET (OLD MODEL) LEFT



## CHS2011

	REF	DESCRIPTION	QTY
01	2073	Caliper Adjusting Mechanism Clutch (Left)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2218	Caliper Tappet Adjusting Mechanism (Left)	1
05	2079	Caliper Locking Shim	1
06	2141	Caliper Guides & Seals Repair Kit	1
07	2213	Caliper Cover Plate Seal	1
08	2081	Caliper Spring & Retainers Repair Kit (Left)	1
09	2069	Caliper Tappet Dust Covers	1

## CHS2012 - MERITOR SETS

VOLVO SET REAR-RIGHT



## CHS2012

	REF	DESCRIPTION	QTY
01	2109	Caliper Guides & Seals Repair Kit	1
02	2070	Caliper Half Bearing Repair Kit (Axial)	1
03	2114	Caliper Adjuster Tappet Repair Kit (Right)	1
04	2118	Caliper Tappet Adjusting Mechanism (Right)	1
05	2115	Caliper Gear & Springs Repair Kit	1
06	2123	Caliper Tappet Anti-Rotation Plate	1
07	2126	Caliper Cover Plate Seal Repair Kit	1
08	2226	Caliper Visual Indicator	1



# Meritor Repair Kits - MERITOR SETS

## CHS2013 - MERITOR SETS VOLVO SET REAR-LEFT



### CHS2013

	REF	DESCRIPTION	QTY
01	2109	Caliper Guides & Seals Repair Kit	1
02	2070	Caliper Half Bearing Repair Kit (Axial)	1
03	2113	Caliper Adjuster Tappet Repair Kit (Left)	1
04	2119	Caliper Automatic Adjuster (Axial - Left)	1
05	2115	Caliper Gear & Springs Repair Kit	1
06	2123	Caliper Tappet Anti-Rotation Plate	1
07	2126	Caliper Cover Plate Seal Repair Kit	1
08	2226	Caliper Visual Indicator	1

## CHS2015 - MERITOR SETS DX 195 SET (RIGHT)



### CHS2015

	REF	DESCRIPTION	QTY
01	2048	Caliper Overhaul Repair Kit	1
02	2049	Caliper Shaft Assembly	1
03	2050	Caliper Roller Bearing	1
04	2053	Caliper Push Plate Repair Kit (Right)	1
05	2062	Caliper Shaft Lever	1
06	2194	Caliper Bridge Assembly (163mm)	1
07	2724	Shaft Dust Cover	1
08	2725	Cover Plate Seal	1
09	2234	Caliper Adjustment Sleeve (Driven)-(Right)	1
10	2699	Shaft Bearing	1
11	2238	Caliper Centering Gear Set	1
12	2240	Caliper Adjusting Mechanism Repair Kit Right	1
13	2715	Washer	1

# Meritor Repair Kits - MERITOR SET

## CHS2016 - MERITOR SETS

DX 195 SET (LEFT)



## CHS2016

	REF	DESCRIPTION	QTY
01	2048	Caliper Overhaul Repair Kit	1
02	2049	Caliper Shaft Assembly	1
03	2050	Caliper Roller Bearing	1
04	2054	Caliper Push Plate Repair Kit (Left)	1
05	2062	Caliper Shaft Lever	1
06	2194	Caliper Bridge Assembly (163mm)	1
07	2724	Shaft Dust Cover	1
08	2725	Cover Plate Seal	1
09	2233	Caliper Adjustment Sleeve (Driven)-(Left)	1
10	2699	Shaft Bearing	1
11	2238	Caliper Centering Gear Set	1
12	2241	Caliper Adjusting Mechanism Repair Kit Left	1
13	2715	Washer	1

## CHS2017 - MERITOR SETS

463 - 464 MAN SET (NEW MODEL) RIGHT



## CHS2017

	REF	DESCRIPTION	QTY
01	2072	Caliper Adjusting Mechanism Clutch (Right)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2077	Caliper Tappet Adjusting Mechanism (Right)	1
05	2079	Caliper Locking Shim	1
06	2067	Caliper Guides & Seals Repair Kit	1
07	2211	Caliper Cover Plate Seal	1
08	2080	Caliper Spring & Retainers Repair Kit (Right)	1
09	2069	Caliper Tappet Dust Covers	1

# Meritor Repair Kits - MERITOR SETS

## CHS2018 - MERITOR SETS

463 - 464 MAN SET (NEW MODEL) LEFT



## CHS2018

	REF	DESCRIPTION	QTY
01	2073	Caliper Adjusting Mechanism Clutch (Left)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2078	Caliper Tappet Adjusting Mechanism (Left)	1
05	2079	Caliper Locking Shim	1
06	2067	Caliper Guides & Seals Repair Kit	1
07	2212	Caliper Cover Plate Seal	1
08	2081	Caliper Spring & Retainers Repair Kit (Left)	1
09	2069	Caliper Tappet Dust Covers	1

## CHS2019 - MERITOR SETS

463 - 464 MAN SET (OLD MODEL) RIGHT



## CHS2019

	REF	DESCRIPTION	QTY
01	2072	Caliper Adjusting Mechanism Clutch (Right)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2217	Caliper Tappet Adjusting Mechanism (Right)	1
05	2079	Caliper Locking Shim	1
06	2067	Caliper Guides & Seals Repair Kit	1
07	2213	Caliper Cover Plate Seal	1
08	2080	Caliper Spring & Retainers Repair Kit (Right)	1
09	2069	Caliper Tappet Dust Covers	1

# Meritor Repair Kits - MERITOR SET TYPE

## CHS2020 - MERITOR SETS 463 - 464 MAN SET (OLD MODEL) LEFT



### CHS2020

	REF	DESCRIPTION	QTY
01	2073	Caliper Adjusting Mechanism Clutch (Left)	1
02	2074	Caliper Adjusting Mechanism	1
03	2070	Caliper Half Bearing Repair Kit (Axial)	1
04	2218	Caliper Tappet Adjusting Mechanism (Left)	1
05	2079	Caliper Locking Shim	1
06	2067	Caliper Guides & Seals Repair Kit	1
07	2213	Caliper Cover Plate Seal	1
08	2081	Caliper Spring & Retainers Repair Kit (Left)	1
09	2069	Caliper Tappet Dust Covers	1

## CHS2021 - MERITOR SETS DX 225 REPAIR SET (RIGHT)



### CHS2021

	REF	DESCRIPTION	QTY
01	2060	Caliper Overhaul Repair Kit	1
02	2049	Caliper Shaft Assembly	1
03	2050	Caliper Roller Bearing	1
04	2146	Caliper Push Plate Repair Kit (Right)	1
05	2062	Caliper Shaft Lever	1
06	2149	Caliper Bridge Assembly (169mm)	1
07	2724	Shaft Dust Cover	1
08	2725	Cover Plate Seal	1
09	2145	Caliper Adjustment Sleeve (Driven)-(Right)	1
10	2699	Shaft Bearing	1
11	2238	Caliper Centering Gear Set	1
12	2166	Caliper Adjusting Mechanism Repair Kit (Right)	1
13	2715	Washer	1

# Meritor Repair Kits - MERITOR SETS

## CHS2022 - MERITOR SETS

### DX 225 REPAIR SET (LEFT)



## CHS2022

	REF	DESCRIPTION	QTY
01	2060	Caliper Overhaul Repair Kit	1
02	2049	Caliper Shaft Assembly	1
03	2050	Caliper Roller Bearing	1
04	2147	Caliper Push Plate Repair Kit (Left)	1
05	2062	Caliper Shaft Lever	1
06	2149	Caliper Bridge Assembly (169mm)	1
07	2724	Shaft Dust Cover	1
08	2725	Cover Plate Seal	1
09	2144	Caliper Adjustment Sleeve (Driven)-(Left)	1
10	2699	Shaft Bearing	1
11	2238	Caliper Centering Gear Set	1
12	2167	Caliper Adjusting Mechanism Repair Kit (Left)	1
13	2715	Washer	1

## CHS2023 - MERITOR SETS

### MERITOR D3 REPAIR SET (SHORT-LEFT)



## CHS2023

	REF	DESCRIPTION	QTY
01	2061	Caliper Shaft Lever (26 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2088	Caliper Shaft Assembly (Short - Left)	1
04	2096	Caliper Tappet Adjuster Assembly (Left)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2106	Caliper Spring Set (Left)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

# Meritor Repair Kits - MERITOR SETS

## CHS2024 - MERITOR SETS MERITOR D3 REPAIR SET (SHORT-RIGHT)



CHS2024			
	REF	DESCRIPTION	QTY
01	2061	Caliper Shaft Lever (26 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2089	Caliper Shaft Assembly (Short - Right)	1
04	2097	Caliper Tappet Adjuster Assembly (Right)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2107	Caliper Spring Set (Right)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

## CHS2025 - MERITOR SETS MERITOR D3 REPAIR SET (SHORT-LEFT)



CHS2025			
	REF	DESCRIPTION	QTY
01	2082	Caliper Shaft Lever (48 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2090	Caliper Shaft Assembly (Short - Left)	1
04	2096	Caliper Tappet Adjuster Assembly (Left)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2106	Caliper Spring Set (Left)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

# Meritor Repair Kits - MERITOR SETS

## CHS2026 - MERITOR SETS MERITOR D3 REPAIR SET (SHORT-RIGHT)



CHS2026			
	REF	DESCRIPTION	QTY
01	2082	Caliper Shaft Lever (48 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2091	Caliper Shaft Assembly (Short - Right)	1
04	2097	Caliper Tappet Adjuster Assembly (Right)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2107	Caliper Spring Set (Right)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

## CHS2027 - MERITOR SETS MERITOR D3 REPAIR SET (LONG-LEFT)



CHS2027			
	REF	DESCRIPTION	QTY
01	2061	Caliper Shaft Lever (26 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2092	Caliper Shaft Assembly (Long - Left)	1
04	2096	Caliper Tappet Adjuster Assembly (Left)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2106	Caliper Spring Set (Left)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

# Meritor Repair Kits - MERITOR SETS

## CHS2028 - MERITOR SETS MERITOR D3 REPAIR SET (LONG-RIGHT)



CHS2028			
	REF	DESCRIPTION	QTY
01	2061	Caliper Shaft Lever (26 teeth)	1
02	2083	Caliper Guides & Seals Repair Kit	1
03	2093	Caliper Shaft Assembly (Long - Right)	1
04	2097	Caliper Tappet Adjuster Assembly (Right)	1
05	2099	Caliper Dust Cover & Seals Repair Kit	1
06	2100	Caliper Gear	1
07	2101	Caliper Shaft Roller Bearing	1
08	2102	Caliper Shaft Roller Bearing	1
09	2103	Caliper Wavy Washer	1
10	2104	Caliper Shaft Bush	1
11	2105	Caliper Adjuster Bolt	1
12	2107	Caliper Spring Set (Right)	1
13	2185	Caliper Clutch Repair Kit	1
14	2186	Caliper Return Spring	1
15	2187	Caliper Push Plate	1
16	2597	Calibration Bolt Seal	1
17	2674	Circlip	1
18	2706	Washer	1
19	2734	Seal	1

## CHS2029 - MERITOR SETS MERITOR C LISA REPAIR SET (RIGHT)



CHS2029			
	REF	DESCRIPTION	QTY
01	2051	Caliper Guides&Seals Repair Kit	1
02	2130	Caliper Tappet Adjuster Assembly (Right)	1
03	2132	Caliper Adjusting Mechanism (Right)	1
04	2150	Caliper Push Plate	1
05	2151	Caliper Shaft Lever	1
06	2620	Cover Gasker	1
07	2617	Shaft Inner Seal (Ø52/39)	1
08	2619	Shaft Seal Cover (Ø55,5/42)	1
09	2618	Shaft Outer Seal (Ø57/40)	1
10	2621	Adjuster Dust Cover	1
11	2622	O-ring	1
12	2586	Tappet Dust Excluder	1
13	2196	Caliper Bush & Bearing Kit	1
14	2223	Caliper Operating Shaft Repair Kit (Right)	1



# Meritor Repair Kits - MERITOR SETS

## CHS2030 - MERITOR SETS MERITOR C LISA REPAIR SET (LEFT)



## CHS2030

	REF	DESCRIPTION	QTY
01	2051	Caliper Guides&Seals Repair Kit	1
02	2129	Caliper Tappet Adjuster Assembly (Left)	1
03	2131	Caliper Adjusting Mechanism (Left)	1
04	2150	Caliper Push Plate	1
05	2151	Caliper Shaft Lever	1
06	2620	Cover Gasket	1
07	2617	Shaft Inner Seal (Ø52/39)	1
08	2619	Shaft Seal Cover (Ø55,5/42)	1
09	2618	Shaft Outer Seal (Ø57/40)	1
10	2621	Adjuster Dust Cover	1
11	2622	O-ring	1
12	2586	Tappet Dust Excluder	1
13	2196	Caliper Bush & Bearing Kit	1
14	2222	Caliper Operating Shaft Repair Kit (Left)	1

