

Transfer Instructions for:
FOREVER Subli-Flock
 for COTTON AND POLYESTER



PRINT SETTINGS:

- **Only for use** in Ink-Jet Printers with Sublimation Inks!
- **Suitable** for direct print or digital transfer printing with Sublimation paper!
- **Image Mode:** Mirror Image in Transfer Printing



TRANSFER SETTINGS:

COTTON/POLYESTER	
PRESSURE	2 bar (29 PSI)
TEMPERATURE	160°C (320°F)
TIME	10 Seconds



TRANSFER APPLICATION (DIRECT PRINT):

- **Print** the design and cut the contours with a hybridplotter with Sublimation Inks.
- **First** press the T-shirt for 5 seconds and place the FOREVER Subli-Flock transfer onto the garment.
- **Press** it according the table above.
- **Peel** off the transfer paper.

TRANSFER APPLICATION (TRANSFER PRINTING):

- **Print** your logo or letters in „mirror image“ mode and with registration marks onto an appropriate Sublimation paper with an Ink-Jet printer equipped with Sublimation inks.
- **Transfer** your logo from the Sublimation paper to FOREVER Subli-Flock by using the following parameters: **195°C / 383°F, 30 seconds, low pressure.**
- **Afterwards** cut out the logo by using a plotter equipped with an optical eye.
- **Pre-Press** shortly the T-shirt and place your logo onto the desired place.
- **Press** it according the table above.
- **Peel off** the backing paper.

IMPORTANT! Dyed textiles or Polyester textiles with a poor migration resistance can cause the discoloring of FOREVER Subli-Dark during the application or the stocking.



WASHING:

- **Up to 60°C (warm wash cycle).** Turn the textile inside out.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.