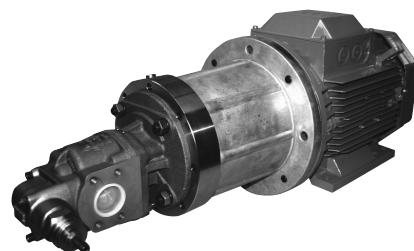


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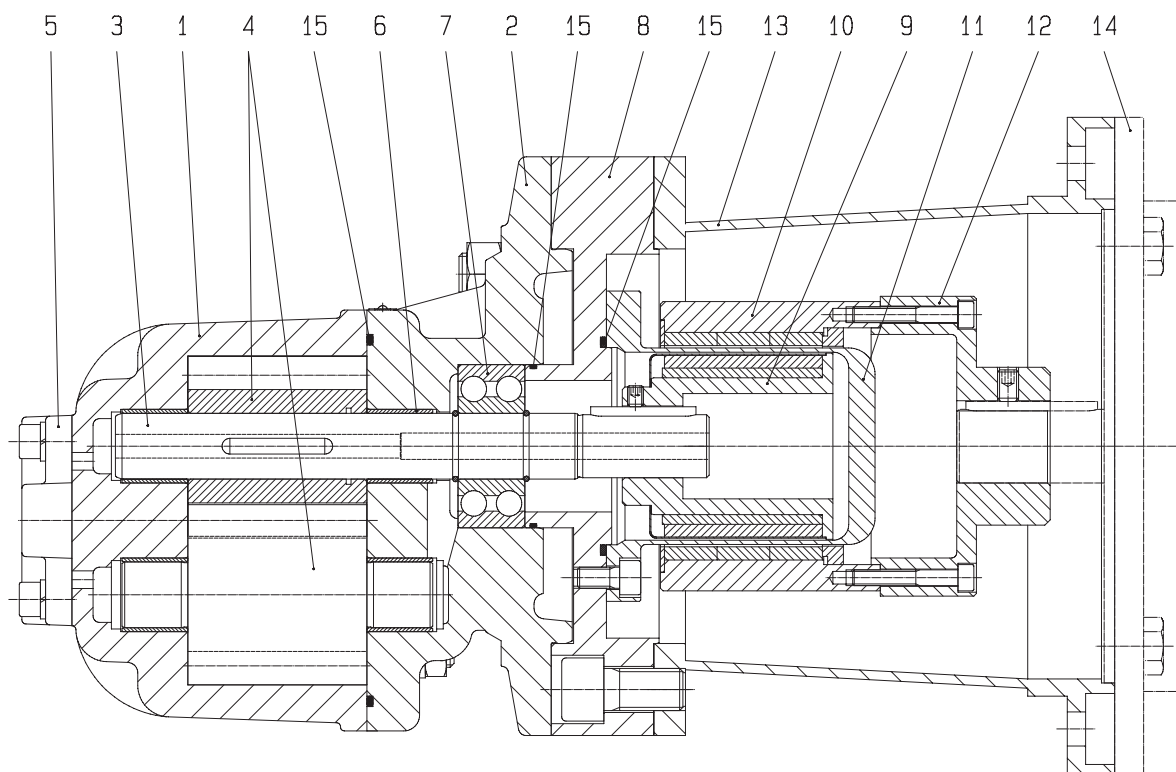


Transfer Gear Pumps

KF 3/100 ... KF 6/630

with magnetic coupling

Construction



- | | | |
|-------------------------|----------------------|-----------------|
| 1 Housing | 6 Plain bearing bush | 11 Split case |
| 2 Flange mounting cover | 7 Outboard bearing | 12 Flange hub |
| 3 Drive shaft | 8 Adapter flange | 13 Bell housing |
| 4 Gearing | 9 Inner rotor | 14 Driven motor |
| 5 End cover | 10 Outer rotor | 15 O-Ring |



Function

Conventional sealing gaskets are pushed to their limits with different applications. Typical applications are found in polyurethane facilities, refrigerating machines and vacuum facilities. For these applications, you have the possibility to equip the KF 3/100... KF 6/630 with a magnetic coupling.

The magnetic coupling serves as a shaft seal and for the transmission of the torque. The outer rotor of the magnetic coupling is assembled on the engine shaft and the inner rotor is assembled directly on the pumping shaft. The torque is transmitted through the magnetic forces between the outer and inner rotor. Between the two rotors, you have the split case which hermetically seals the pump.

The magnetic coupling is used when an absolute sealing is required between the pumping room and the atmosphere, for example, in the case of a dosage of isocyanate, where the contact with air would lead to an unwanted cure of the medium. It can be used in vacuum operation – for example, filling brake fluid – in which an intrusion of air into the system is steadily prevented.

Also, a leak-free operation is ensured when operating in closed systems with high pressure on the pump inlet side. The magnetic coupling is predestined for dispensing dangerous and health hazardous mediums.

Technical Data

General Characteristics

Fixing type	flange type
Connection type	flange connection, welding connection, threaded connection
Direction of rotation	clockwise or anticlockwise
Mounting position	horizontal, vertical (shaft end facing downward / at the bottom)

Operating Characteristics

Nominal size	$V_g =$	100 / 112 / 125 / 150 / 180 / 200 / 250 / 315 / 400 / 500 / 630 cm ³ /r
Operating pressure	Suction side	
	$p_{e \text{ min}}$	0.4 bar, vacuum facility – 0.92
	$p_{e \text{ max}}$	16 bar (SN1 / SS1 / NN1)
	$p_{e \text{ max}}$	25 bar (SN2 / SS2 / NN2)
	$p_{e \text{ max}}$	40 bar (SN3 / SS3 / NN3)
	Standstill	
	$p_{e \text{ min}}$	- 1 bar
	$p_{e \text{ max}}$	16 bar (SN1 / SS1 / NN1)
	$p_{e \text{ max}}$	25 bar (SN2 / SS2 / NN2)
	$p_{e \text{ max}}$	40 bar (SN3 / SS3 / NN3)
Pressures > 25 bar only after release by the KRACHT GmbH.		

Technical Data

Operating Characteristics

Speed	n_{\min}	=	200 1/min
	n_{\max}	=	2 000 1/min
Viscosity	v_{\min}	=	12 mm ² /s
	v_{\min}	=	4 mm ² /s (Special version for low viscose medias)
	v_{\max}	=	8 000 mm ² /s
Fluid temperature pump	$\vartheta_{m \min}$	=	- 10 °C
	$\vartheta_{m \max}$	=	120 °C (EPDM)
	$\vartheta_{m \max}$	=	100 °C (CR)
	$\vartheta_{m \max}$	=	100 °C (HNBR)
	$\vartheta_{m \max}$	=	150 °C (FKM)
	$\vartheta_{m \max}$	=	200 °C (FEP)
Fluid temperature magnetic coupling	$\vartheta_{m \max}$	=	150 °C Magnet material NdFeB
	$\vartheta_{m \max}$	=	300 °C Magnet material Sm2Co17
Ambient temperature	$\vartheta_{u \min}$	=	-20 °C
	$\vartheta_{u \max}$	=	60 °C
Materials pump	Housing and cover		EN-GJL-250 (GG 25)
			EN-GJS-400-15 (GGG 40) on request
	Gearing		16 Mn Cr 5
	Bearing bushes		DU (Multilayer plain bearings P10, DP4) optional Iglidur X
	Seals		EPDM, CR, HNBR, FKM, FEP
Materials magnetic coupling	Inner rotor		Hub made of stainless steel 1.4571
			Magnets made of Sm2Co17
			Magnet covering made of stainless steel 1.4571
	Split case		Flange made of stainless steel 1.4571
			Pod made of stainless steel 1.4571
			From construction size 75; alternatively of Hastelloy In ceramics (ZrO2MgO) on request
Outer rotor		Hub made of 355J2G3 (St 52)	
		Magnet made of Sm2Co17 or NdFeB	

Selection Assistance

Pump / Nom. size	Coupling size	Stat. cutt-off torque $T_{Kmax.}$ bei 20 °C
KF 3 /.	MSB 75	24
	MSC 75	40
	MSB 110	60
	MSC 110	95
KF 4 /.	MSB 75	24
	MSC 110	95
	MSC 135	145
KF 5 /.	MSB 110	60
	MSC 110	95
	MSD 135	200
KF 6 /.	MSC 135	145
	MSD 135	200

Characteristics

Pump	Nom. displace- ment	Geom. displace- ment V_g cm^3/r	Operating pressure p_b bar	Max. pressure $p_{max.}$ bar	Speed range	
					n_{min} 1/min	n_{max} 1/min
3 /.	100	100.8	25	30	200	2000
	112	112.6	25	25	200	2000
4 /.	125	129	25	40	200	2000
	150	153	25	30	200	2000
5 /.	180	184	25	25	200	2000
	200	204	25	30	200	2000
6 /.	250	255	20	25	200	2000
	315	321	16	20	200	2000
6 /.	400	405	25	30	200	2000
	500	505	20	25	200	2000
	630	629	16	20	200	2000

Design of the magnetic coupling

To design the magnetic coupling, the following information needs to be available:

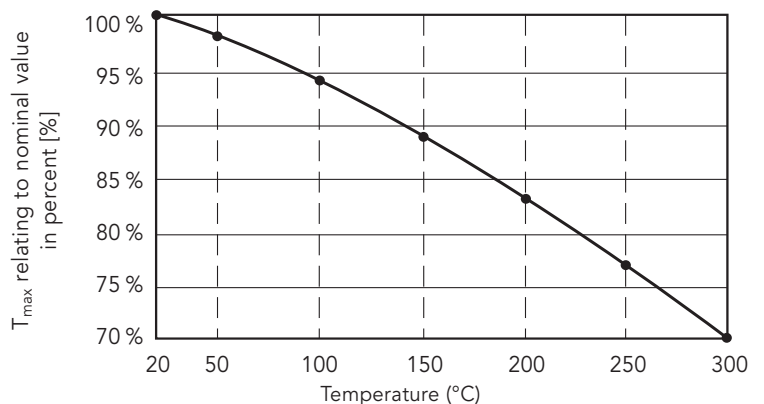
- Pump size
- Pump pressure, operating and start-up pressure
- operating and starting viscosity
- Precise name of media – required static seals (if possible) – possibly main media characteristics
- Drive motor power
- Speed or speed range
- Switch on type – direct or with frequency inverter, media and ambient temperature

The magnetic coupling should be designed by engineering. Here, the max. start-up torque needs to be considered and the media-specific characteristics in the fluid to be sealed need to be complied with. The split case implementation on the housing and the interior rotor on the shaft are then made based on the structural circumstances and expected number of pieces.

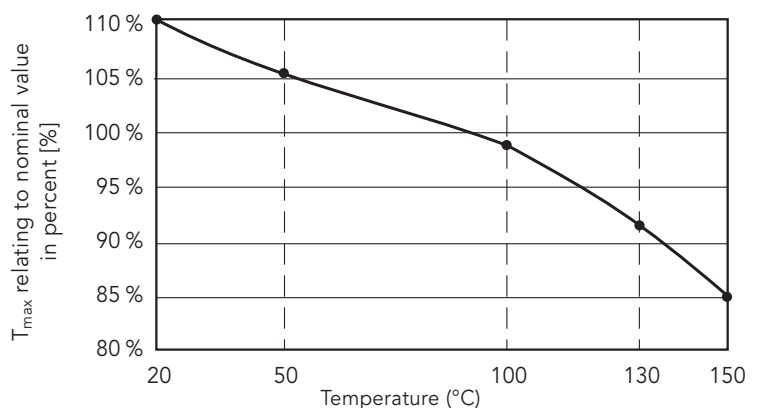
Improper design of the sensitive seal/torque transmission system can lead to irreparable damage.

Do not mix up magnetic coupling with a Rotex coupling!

Torque reduction with temperature increase

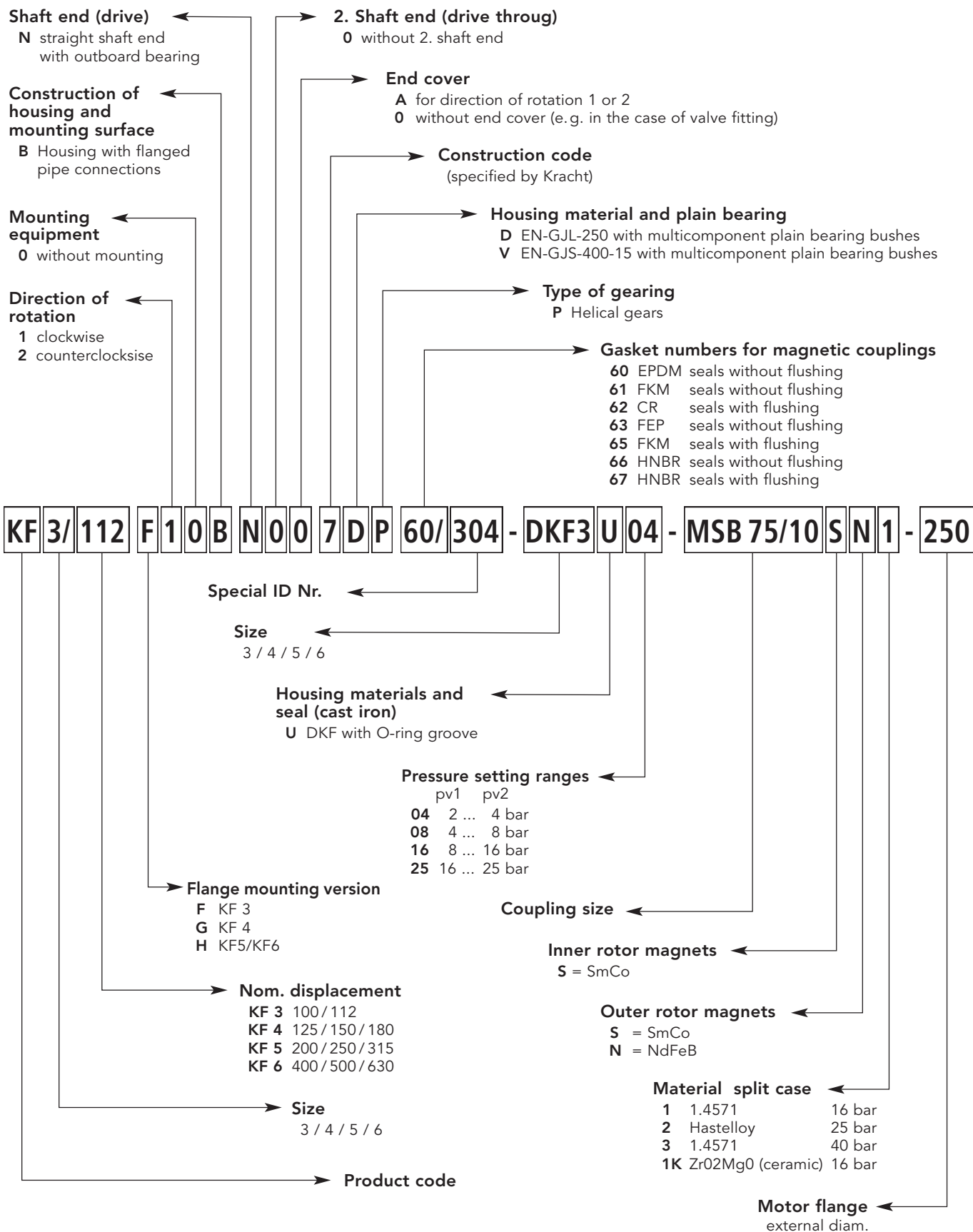


Torque reduction with increased temperature for SmCo magnets on internal and external rotor.



Torque reduction with increased temperature for SmCo magnets on internal rotor, NdFeB magnets on external rotor.

Type Key



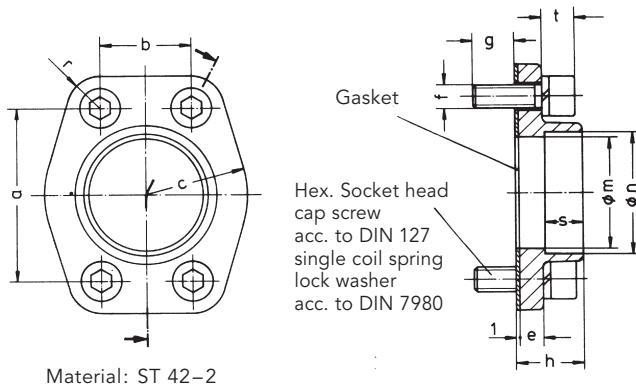
Accessories, Flanged Pipe Connections

Welding connector KF 3, KF 4

Ordering example

2 pieces welding connector KF 4

complete welding connector with gasket and screws for the size KF 4



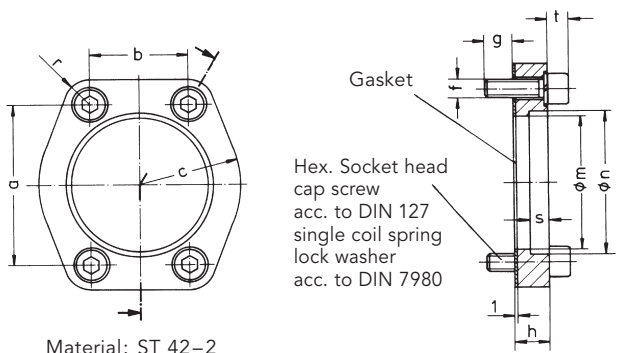
Material: ST 42-2

Welding connector KF 5, KF 6

Ordering example

2 pieces welding connector KF 5

complete welding connector with gasket and screws for the size KF 5 / 250



Material: ST 42-2

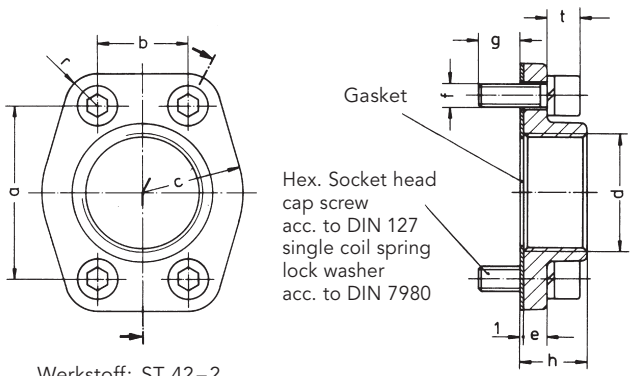
Size	Nom-displacement	Dimensions												Screws DIN 912-8.8	Nom-size	Pipe external Ø	Weight kg
		a	b	c	e	f	g	h	m	n	r	s	t				
KF 3		69.9	35.7	40	9	M10	13	26	45	49	13	15	-	M10x25	40	48.3	0.44
KF 4		77.8	42.9	50	9	M12	17	26	57	61	13	15	-	M12x30	50	60.3	0.63
KF 5 / 200		88.9	50.8	55	-	M12	16	18	68	77	15	12	12	M12x35	65	76.1	0.86
KF 5 / 250 / 315		106.4	61.9	65	-	M12	16	18	82	90	15	12	12	M12x35	80	88.9	1.2
KF 6		130.2	77.8	80	-	M16	24	24	107	115.3	20	15	20	M16x50	100	114.3	2.5

Welding connector KF 3, KF 4

Ordering example

2 pieces welding connector KF 4

complete welding connector with gasket and screws for the size KF 4



Werkstoff: ST 42-2

Product Portfolio

Transfer Pumps

Transfer pumps for lubricating oil supply equipment, low pressure filling and feed systems, dosing and mixing systems.

Mobile Hydraulics

Single and multistage high pressure gear pumps, hydraulic motors and valves for construction machinery, vehicle-mounted machines.

Flow Measurement

Gear and turbine flow meters and electronics for volume and flow metering technology in hydraulics, processing and laquering technology.

Industrial Hydraulics / Test Bench Construction

Cetop directional control and proportional valves, hydraulic cylinders, pressure, quantity and stop valves for pipe and slab construction, hydraulic accessories for industrial hydraulics (mobile and stationary use).

Technology Test benches / Fluid Test benches.



KF3-KF6 with magn. coupl./GB/02.08

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