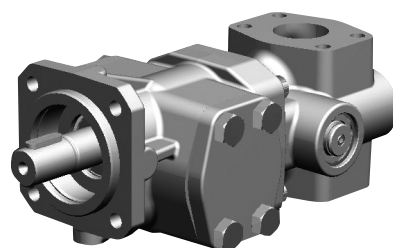


# KRACHT



Transfer Gear Pumps

**KF 32...80**

with Universal Valve



**Description**

Transfer Gear Pumps KF gear pumps are used for pumping a wide variety of fluids.

Transfer Gear Pumps KF gear pumps are distinguished especially by their wide range of variants which are assembled as required on the modular principle and also permit subsequent upgrade.

The pumps are also suitable for media with low lubricating properties. The mounting position can be chosen arbitrarily. The KF 32...80 with universal valve also promotes with varying direction of rotation of the drive shaft to the same outlet port.

Principle-partly outlet port and inlet port stays the same with any drive direction.

The pump housing are in gray cast iron and in spheroidal cast iron available. The valve housing is made of spheroidal cast iron.

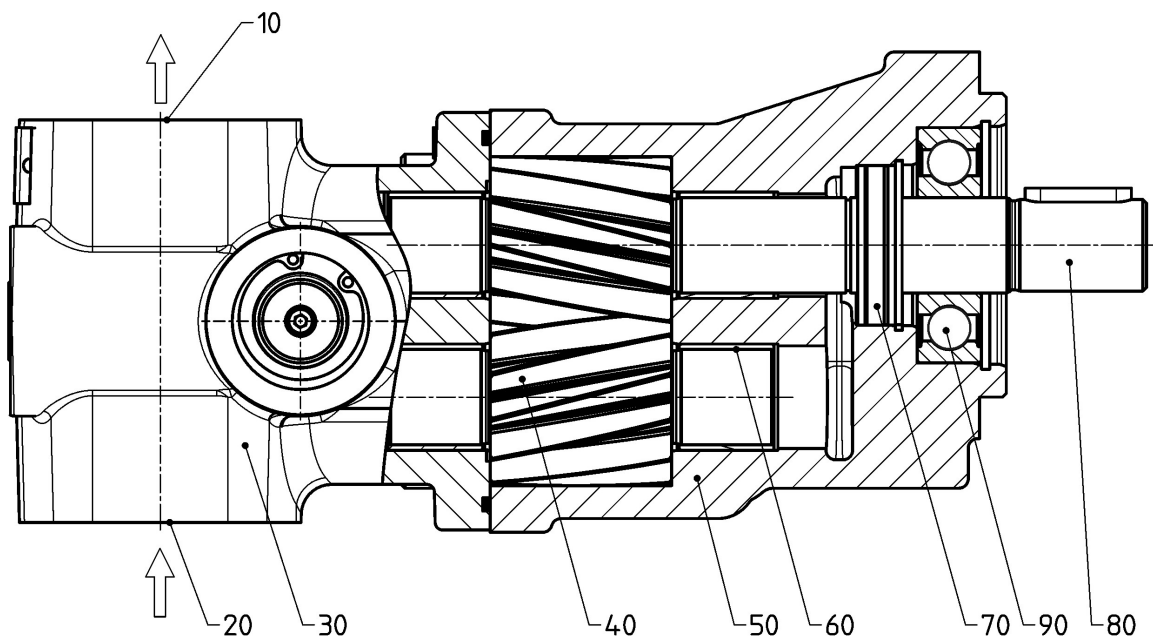
The gear units are manufactured from high-strength case-hardening steel, hardened and mounted in special multi-compound plain bearing bushes.

The standard drive shaft is sealed by rotary shaft lip-type seal. All pump sizes incorporate helical tooth system. This feature combined with special gear geometry, results in low noise levels and reduced pressure pulsation.

**Operating Notes**

- The fluids should ensure a certain minimum lubricating properties, should not contain solids and should be chemically compatible.
- Avoid dry operation.
- In order to prevent excessive overpressure, is a safety valve provided in the system.
- To drain off a partial discharge flow over a prolonged period, a separate pressure relief valve with return line must be inserted in the reservoir.

**Construction**



10 Outlet port	40 Gear	70 Shaft seal
20 Inlet port	50 Pump housing	80 Drive shaft end
30 Universal valve	60 Bearing bush	90 Outboard bearing (optional)

**Materials**

Pump housing	EN-GJL-250 (GG 25) or EN-GJS-400-15 (GGG 40)
Valve	EN-GJS-400-15 (GGG 40)
Gear	Steel 1.7139
Bearing bush	DU (multi-layer friction-type bearings P 10, DP 4) Bearings free of nonferrous metal on request
Shaft seal	NBR, FKM, low temperature FKM (other sealing materials on request)
O-ring	NBR, FKM, low temperature FKM (other sealing materials on request)

**Characteristics**

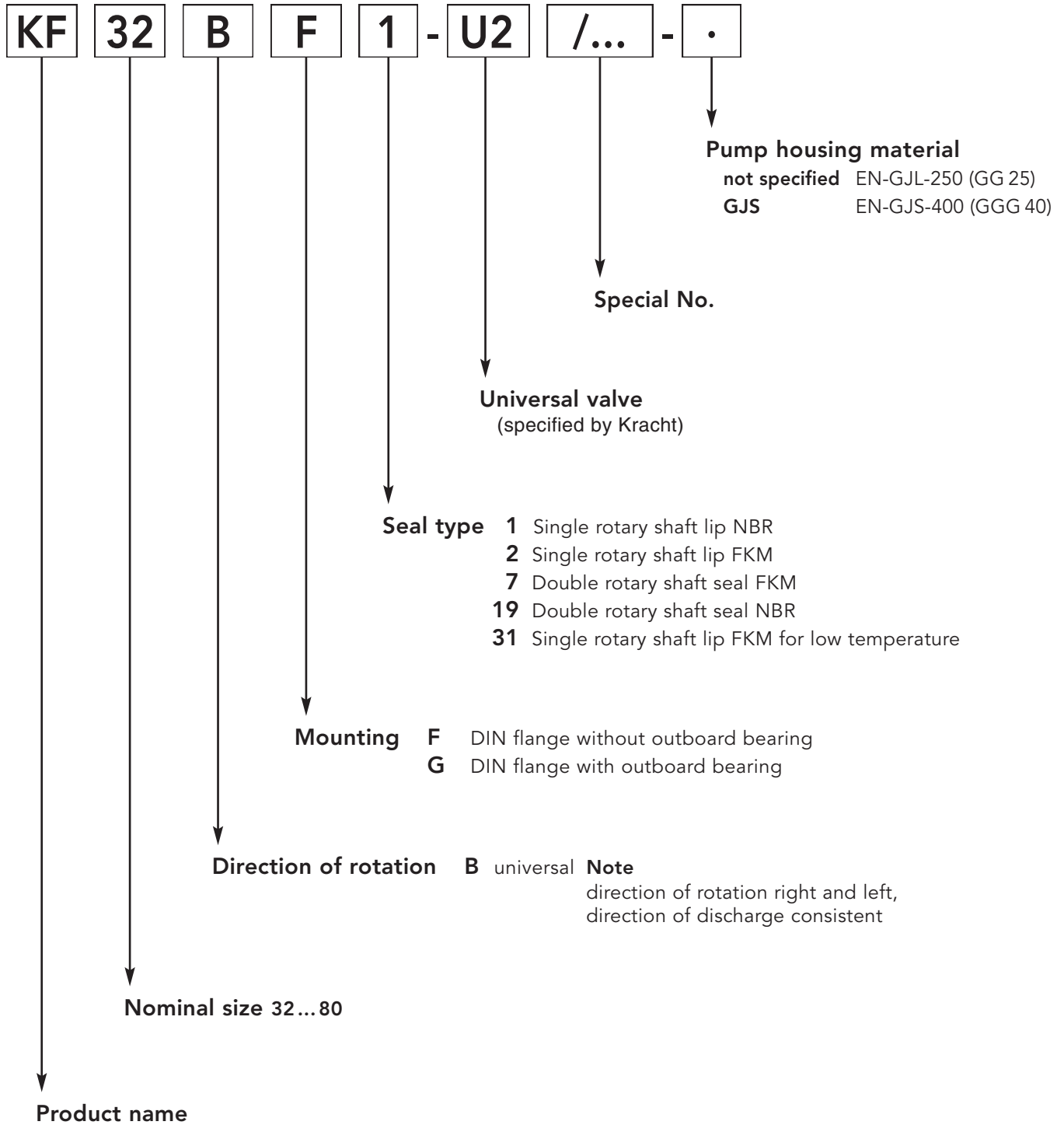
Nominal sizes 32...80 cm <sup>3</sup>	V <sub>g</sub>	32 / 40 / 50 / 63 / 80
Mounting position		arbitrary
Direction of rotation		bidirectional
Fixing type		flange (DIN ISO 3019)
Pipe connection		1 ½ SAE flange
Drive shaft end		ISO R 775 short cylindrical
Working pressure Suction side (Version BABSL)	p <sub>e min</sub>	= - 0.4 bar (- 0.6 bar short term during startup status)
	p <sub>e max</sub>	= 2 bar
	Pressure side p <sub>n max</sub>	= 25 bar
Speed	n <sub>min</sub>	= 200 1/min
	n <sub>max</sub>	= 3000 1/min (at nominal size 32/40/50)
Viscosity (dependent on pressure and rotational speed)	v <sub>min</sub>	= 12 mm <sup>2</sup> /s
	v <sub>max</sub>	= 20000 mm <sup>2</sup> /s
Fluid temperature	ϑ <sub>m min</sub>	= - 30 °C
	ϑ <sub>m max</sub>	= 150 °C
Ambient temperature Standard version	ϑ <sub>u min</sub>	= - 20 °C
	ϑ <sub>u max</sub>	= 60 °C
Version 31	ϑ <sub>u min</sub>	= - 40 °C
	ϑ <sub>u max</sub>	= 60 °C

**Recommended speed**

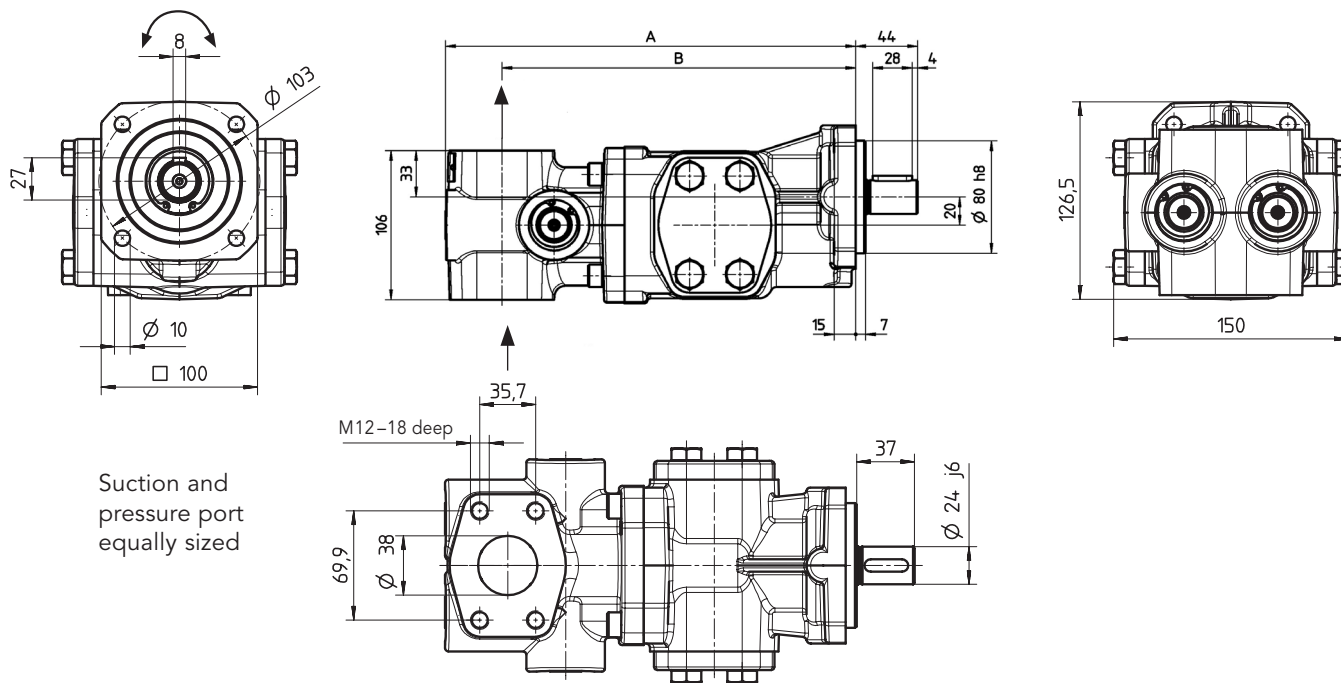
Kinematic viscosity v [mm <sup>2</sup> /s]	< 300	300	500	1000	2000	3000	6000	10000	20000	30000
Speed n [1/min]	≥ 1450	1250	1000	750	600	500	400	300	200	100

Type Key

Ordering example

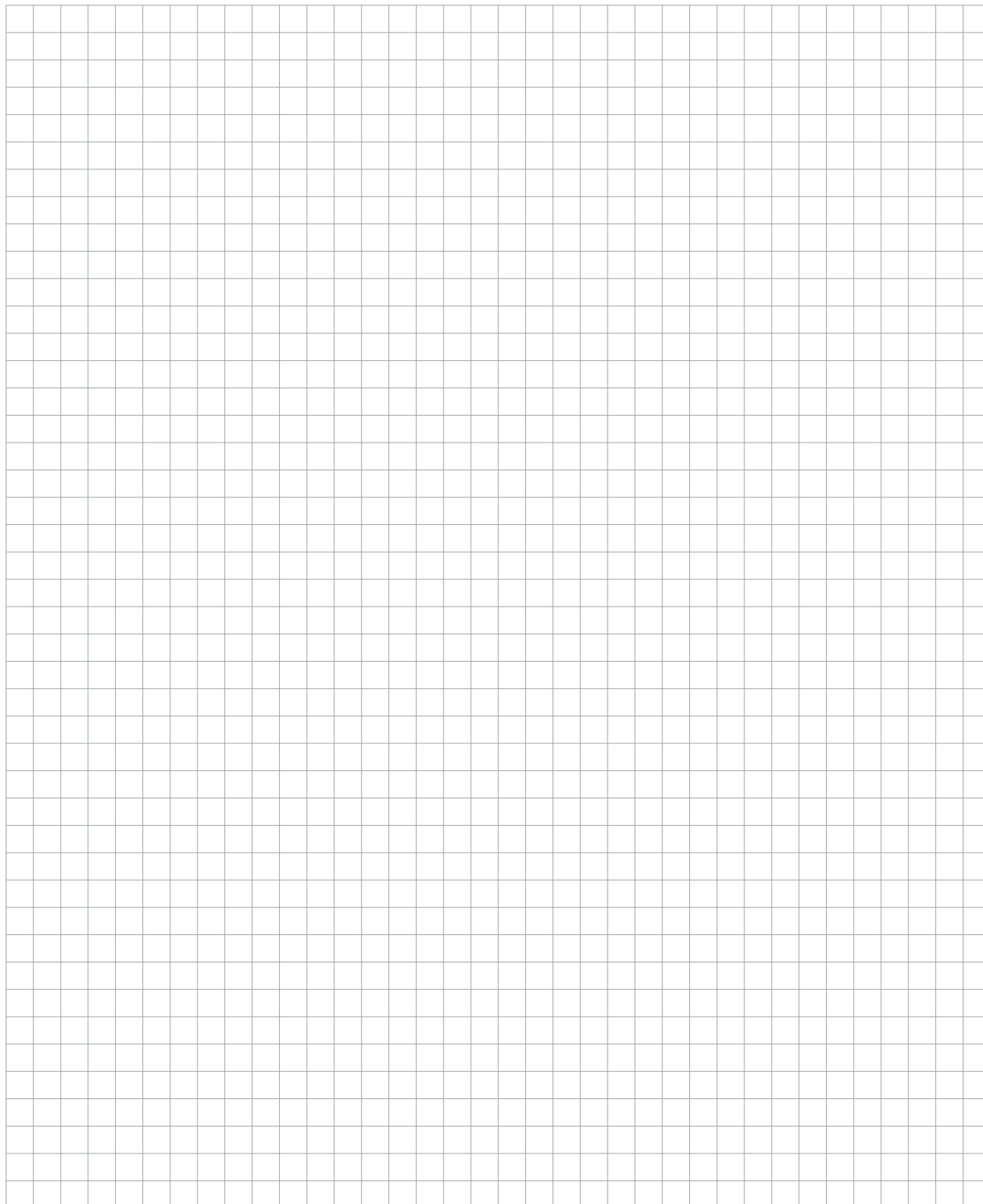


**Dimensions** (in mm)



Nominal displacement	A	B	Weight in kg
32			
40	256	216	15.5
50			
63	291	251	17.5
80			

**Note**



# Product Portfolio

## Transfer Pumps

Transfer pumps for lubricating oil supply equipment, low pressure filling and feed systems, dosing and mixing systems.

## Mobile Hydraulics

Single and multistage high pressure gear pumps, hydraulic motors and valves for construction machinery, vehicle-mounted machines.

## Flow Measurement

Gear and turbine flow meters and electronics for volume and flow metering technology in hydraulics, processing and laquering technology.

## Industrial Hydraulics / Test Bench Construction

Cetop directional control and proportional valves, hydraulic cylinders, pressure, quantity and stop valves for pipe and slab construction, hydraulic accessories for industrial hydraulics (mobile and stationary use).

Technology Test benches / Fluid Test benches.



*KF32-80 with universal valve / GB / 1.10*

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