



BORMA WACHS[®]
Wood Professional Cosmetics



Technical Data Sheet

REV 00 of 20.10.2012

HOLZMASSE K2

Two component wood filler

DESCRIPTION:

Filler compound with polyester resins and mineral charges with an addition of wood floor. It is particularly recommended for restorations of ancient furniture (remaking of wood particulars) and all what foresees the employment of the wood (houses, fixtures, boats, etc...) Supports: Wood in general.

CHEMICAL/PHYSICAL CHARACTERISTICS:

Appearance:	paste
Colour:	clear and dark wood
Shelf-life:	12 months in a dry and fresh place, far from heating points.
Solubility:	Insoluble
Catalyst percentage:	1/3%
Gel time:	5 – 8 minutes at 20°C
Flammability Point:	>31°C
Flexibility:	good
Shrinkage:	none
Resistance to water and thinner:	excellent
Dry residue:	78% in weight
VOC content:	280 g/l *
Pot life:	4 – 6 minutes at 20°C

* Data referred to VOC are given considering styrene as solvent.



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METHOD OF USE:

Clean the surface carefully; bran using an anti-silicon thinner. Add the hardener to the filler with reference to the room temperature:

- Less than 10°C 3 - 3,5 %
- 10 - 20°C 2 - 2,5%
- more than 20°C 1 - 1,5%

Mix the two components well, then apply one or more coats depending to the thickness required.

Drying-process:

Air Drying - 20°C

Time lag between coats: 6 - 7 min.

Can be sanded 35-40min. after application.

Sanding: on dried filler with paper P 80, P 180.

STORAGE:

Keep the product in dry, well ventilated place, away from heat and direct sunlight.

Keep away from any source of flames or sparks. Professional product.

PACKAGING:

The product comes in tins of 125ml, 750ml.

WARNING:

Our technical sheets are compiled on the bases of results of our tests. Nevertheless our technical advice is given in good faith, but without a guarantee. Indeed different supports, conditions, applications, installations, dilutions are integrating parts of the final result and often beyond every control. The user must test the supplied products to verify if it is adaptable for his/her needs.

We can guarantee the continuity of the physical and chemical characteristics.