PR Series

Simple installing cylinder type photo sensor

- · Simple installing cylinder type photo sensor
- Built in output break protective circuit and over current protective circuit
- · Attached the sensitivity adjustment volume
- · L.ON/D.ON selection





| | Brass case | PR-T10NC | PR-M1NC | PR-M2NC | PR-R300NC |
|----------------------------|------------|--|---|---------|--------------------------------------|
| Model | | | | | |
| | Plastic | PR-T10NP | PR-M1NP PR-M2NP PR-R300NP | | |
| Sensing method | | Through beam type | Retro reflection type Diffusion reflection type | | |
| Sensing distance | | 10 m | 1 m | 2 m | 300 mm |
| Sensing object | | min Ø10 mm | min Ø25 mm 200X200 mm | | 200X200 mm |
| | | (Opaque above) | (Opaque above) (White non-glossy pap | | (White non-glossy paper) |
| Power supply voltage | | 12 - 24 V DC, ± 10% | | | |
| Current | Emitter | max 15 mA | max 35 mA | | |
| consumptio | n Receiver | max 20 mA | | | |
| Control output | | NPN voltage output, Load current max 200 mA (30 V DC). Resistive load | | | |
| Output action | | L.ON, D.ON * Selected by the control line, but limited with receiver in the through beam type | | | |
| Response time | | max 1.5 ms | | | |
| Hysteresis | | | _ | | Less than ±20 % of the sensing range |
| Light source (wave length) | | Infrared lightening LED (890 nm) | | | |
| LED | | Control output indicator: Red LED (Red LED of through beam type emitter is the power indicator) | | | |
| Sensitivity adjustment | | By the sensitivity adjusting volume (But limited with the receiver in the through beam type) | | | |
| Protective circuit | | Built in the reversed power supply connection protective circuit and output short protective circuit | | | |
| Ambient illumination | | Sunlight: max 10,000 Lux, Incandescent lamp: max 3,000 Lux | | | |
| Ambient temperature | | -10 \sim 60 °C (Surrounding storage temperature : −25 \sim 70 °C) | | | |
| Ambient humidity | | 35 \sim 85 % RH (With no condensation) | | | |
| Protective structure | | IP 66 (IEC) | | | |
| Insulation resistance | | min 20 M Ω (500 V DC, Between the code and case) | | | |
| Dielectric strength | | 500 V AC, 50/60 Hz for 1 min | | | |
| Vibration resistance | | 10 - 55 Hz double amplitude 1.5mm, for 2 hours each in X, Y and Z directions | | | |
| Shock resistance | | 500 %, 3 times each in X, Y and Z directions | | | |
| Connection method | | Code extended type 2 m, 4P (Emitter: 3P) | | | |
| Material | | Case: brass (Nickel plating) / P.B.T, lens: PC | | | |
| Weight | | Brass case : Approx. 120 g, Plastic case : Approx. 100 g | | | |

(Note 1) The sensing distance can be varied depending on the size, surface condition, glossy, non-glossy of the sensing object

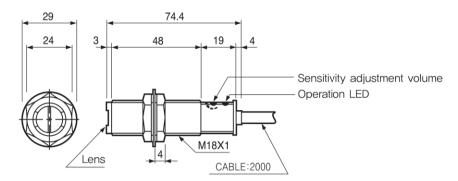
(Note 2) PR-TL10N□ is emitter and PR-TR10N□ is receiver

(Note 3) Sensing range of the retro reflection type is a distance when using HY-M5 (Mirror)



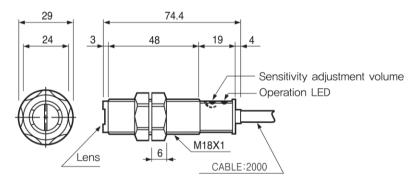
Oimension (unit: mm)

■ Brass case (C)

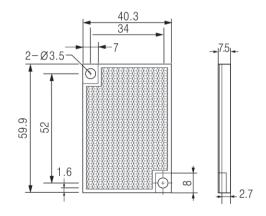


■ Plastic case (P)





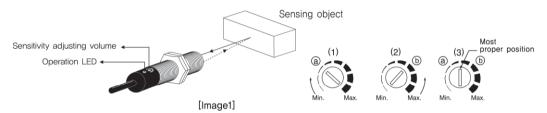
■ Mirror (HY-M5)



Installation method

■ Diffuse reflection type (PR-R300N)

- Generally it is used with the max sensitivity setting but it may be affected by the front side wall, pole and etc without the sensing object so please be cautious when adjusting.
- · Increasing the sensitivity too much may end up with malfunction so please be cautious
- (1) With the sensing object in the position, increase the volume gradually from the min sensitivity to the state when operation LED becomes ON and that position will be referred as point @.
- (2) With the sensing object not in the position, decrease the volume gradually from the max sensitivity to the state when operation LED becomes OFF and that position will be referred as point **(b)**.
- (3) The position halfway between point (a) and (b) is the most suitable position

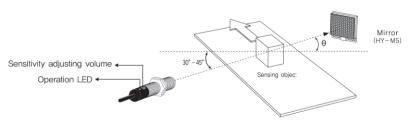


[sensitivity adjusting method]

Photo Sensor

■ Retro reflection type (PR-M1N, PR-M2N)

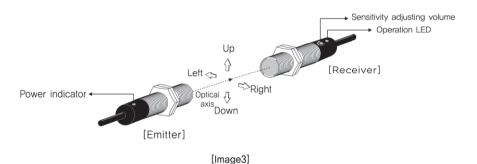
- Install the sensor and mirror to face each other. After that, adjust the position of mirror to the direction of up, down, left and right and confirm the range where the operation LED becomes turned OFF. Install it at the center of position where light became turned OFF.
- Adjust the sensitivity adjustment volume at the most suitable position according to the sensing range, sensing object and etc.
- When installing more than 1 sensor, please keep the distance (gap) more than 30 cm due to the possibility of malfunction occurrence.
- When the sensing object is glossy or highly reflective, please install an angle of 30 $^{\circ}$ C $^{\circ}$ 45 $^{\circ}$ C degree according to the moving direction of sensing object in order to prevent malfunction from occurring [refer to the image 2 provided below]



[Image2]

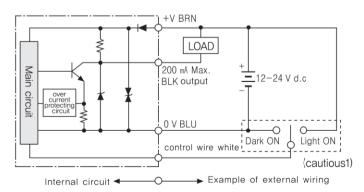
■ Through beam type (PR-T10N)

- Install the emitter and receiver to face each other in the straight line and check for the proper wiring.
 After finishing confirmation, supply in the power.
- Fix either the emitter or receiver and check for the range where operation indicator becomes turned OFF by controlling in the direction of up, down, left and right. After finishing the confirmation, place it in the middle and fix it.
- · Place the sensing object within the optical axis range and confirm the condition of proper operation
- If the sensing objects are semitransparent or too small (less than Ø8 mm) then there is possibility that sensor will not detect any objects because they just pass through so please be cautious
- · Use it within the 95 % of max operation range
- Adjust the sensitivity adjustment volume at the most suitable position according to the sensing range, sensing object and etc





■ Receiver of diffuse reflection type, Retro reflection type, Through beam type



(cautious 1)

Display the Light ON/Dark ON mode selection wiring method

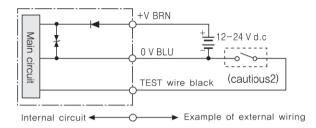
-Light ON : Open or connect the control wire to +V

-Dark ON: When connecting the control wire to 0V



PR Series

■ Emitter of through beam type



(cautious 2)

- ① Transmitting LED and power indicator become OFF when connecting with the TEST wire 0V. (TEST operation state) Transmitting LED and power indicator become ON when connecting with the TEST wire 0V. (Normal operation state)
- 2 Maintain the TEST wire in an OFF state when operating
- 3 Insulated the wires that are not used.

Operation chart

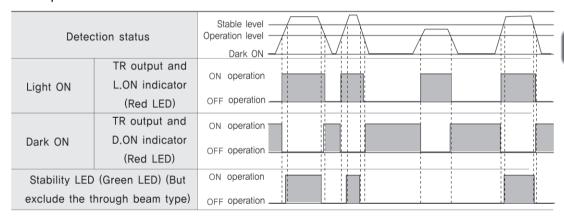


Photo Sensor