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SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: EMKARATE(TM) RL 68H

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses:Not determined.Uses advised against:Not determined.

1.3 Details of the supplier of the safety data sheet

Supplier

Company Name: CPI FLUID ENGINEERING

A DIV. OF THE LUBRIZOL CORPORATION

Address: 2300 JAMES SAVAGE ROAD

MIDLAND, MI 48642

US

Telephone: 989-496-3780

E-mail contact:

1.4 Emergency telephone number:

FOR TRANSPORT EMERGENCY CALL CHEMTREC (+1)703 527 3887, OR WITHIN USA 800 424 9300 (LUBRIZOL)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

This product does not meet the classification requirements of the current European legislation.

Classification according to Regulation (EC) No 1272/2008 as amended.

Not classified

Classification according to Directive 67/548/EEC or 1999/45/EC as amended.

Not classified

2.2 Label elements according to Regulation (EC) No 1272/2008 as amended

not applicable

2.3 Other hazards: None identified.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Regulation No. 1272/2008.

This material has no known hazards under applicable laws.

Directive 67/548/EEC.

This material has no known hazards under applicable laws.

SECTION 4: First aid measures



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4.1 Description of first aid measures

Inhalation: Remove exposed person to fresh air if adverse effects are observed. If

breathing is labored, administer oxygen. If breathing has stopped, apply artificial respiration. If experiencing respiratory symptoms call a poison

center or doctor.

Eye contact: Any material that contacts the eye should be washed out immediately with

water. If easy to do, remove contact lenses. If eye irritation persists: Get

medical advice/attention.

Skin Contact: Wash with soap and water. If skin irritation occurs, get medical attention.

Remove contaminated clothing. Launder contaminated clothing before

reuse.

Ingestion: Treat symptomatically. Get medical attention.

4.2 Most important symptoms and effects, both acute and

delayed:

See section 11.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Use water to cool containers exposed to fire.

5.1 Extinguishing media

Suitable extinguishing

media:

CO2, dry chemical, foam, water spray, water fog.

Unsuitable extinguishing

media:

Not determined.

5.2 Special hazards arising from the substance or

mixture:

See section 10 for additional information. Water may cause splattering. Container may rupture on heating. Burning may produce irritating, toxic and

obnoxious fumes.

5.3 Advice for firefighters

Special fire fighting

procedures:

No data available.

Special protective

equipment for fire-fighters:

Recommend wearing self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Personal Protective Equipment must be worn, see Personal Protection Section for PPE recommendations. Ventilate area if spilled in confined space or other poorly ventilated areas. Only trained personnel should be permitted in area. Caution: Contaminated surfaces may be slippery.

6.2 Environmental Precautions:

Avoid release to the environment. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so.



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6.3 Methods and material for containment and cleaning up:

Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert

material.

6.4 Reference to other sections:

See sections 8 and 13 for additional information.

SECTION 7: Handling and storage:

7.1 Precautions for safe handling:

Observe good industrial hygiene practices. Provide adequate ventilation.

Wear appropriate personal protective equipment.

Keep containers closed when not in use. Avoid eye contact. Avoid repeated or prlonged skin contact. When using do not eat, drink or smoke. Product can accumulate static charge when handled. Equipment should be grounded. Use grounding and bonding connection when transferring material. Use spark-proof tools and explosion-proof equipment. Wash thoroughly after handling. Launder contaminated clothing before reuse. Empty containers retain material residue. Do not cut, weld, braze, solder, drill, grind or expose containers to heat, flame, spark or other sources of

ignition.

Maximum Handling Temperature:

Not determined.

7.2 Conditions for safe storage, including any incompatibilities:

Store away from incompatible materials. See section 10 for incompatible materials. Store away from oxidizers. Keep container tightly closed. Do not

store in open, unlabeled or mislabeled containers.

Maximum Storage Temperature:

Not determined.

7.3 Specific end use(s): End uses are listed in an attached exposure scenario when one is required.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

8.2 Exposure controls

Appropriate engineering

controls:

Use material in well ventilated area only. Adequate ventilation should be provided so that exposure limits are not exceeded. Mechanical ventilation

or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand Protection: Neoprene. Consult clothing/glove manufacturer to determine appropriate

type of glove for given situation. Gloves should always be inspected before each use and discarded if they show tears, pinholes, or signs of wear. Use good industrial hygiene practices to avoid skin contact. If contact with the

material may occur wear chemically protective gloves.



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Other: Long sleeve shirt is recommended. Do not wear rings, watches or similar

apparel that could entrap the material.

Respiratory Protection: Consult with an industrial hygienist to determine the appropriate

respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator. Use respirator with a combination organic vapor and high efficiency filter cartridge if recommended exposure limit is exceeded. Use self-contained breathing apparatus for entry into confined space, for other poorly

ventilated areas and for large spill clean-up sites.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing to remove contaminants. Discard contaminated

footwear that cannot be cleaned.

Environmental No data available. **Controls:** See section 6 for details.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: liquid Form: liquid

Color: Colorless to yellow

Odor: Mild

Odor Threshold:No data available.pH:No data available.Freezing point:No data available.Boiling Point:No data available.

Flash Point: 270 °C (Cleveland Open Cup)

Evaporation Rate: No data available. Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability Limit - Upper (%):

Flammability Limit - Lower (%):

Vapor pressure:

Vapor density (air=1):

Relative density:

No data available.

No data available.

No data available.

No data available.

0.977 (20 °C)

Solubility(ies)

Solubility in Water:
Solubility (other):
No data available.
Partition coefficient (n-octanol/water):
No data available.
Autoignition Temperature:
No data available.
Decomposition Temperature:
No data available.

Viscosity: Approximate 72.3 mm2/s (72.3 °C); Approximate 9.8

mm2/s (100 °C)

Explosive properties:No data available.Oxidizing properties:No data available.VOC Content:No data available.



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Other information

Pour Point Temperature: Approximate -39 °C

SECTION 10: Stability and reactivity

10.1 Reactivity: No data available.

10.2 Chemical Stability: Material is stable under normal conditions.

10.3 Possibility of Hazardous

Reactions:

Will not occur.

10.4 Conditions to Avoid: Do not expose to excessive heat, ignition sources, or oxidizing materials.

10.5 Incompatible Materials: Strong oxidizing agents. Strong acids. Strong bases.

10.6 Hazardous Thermal decomposition or combustion may generate smoke, carbon

Decomposition Products: monoxide, carbon dioxide, and other products of incomplete combustion.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation: No data available.

Ingestion: No data available.

Skin Contact: No data available.

Eye contact: No data available.

11.1 Information on toxicological effects

Acute toxicity

Oral

Product: LD 50 (Rat): > 2,000 mg/kg (Read across) Not classified

Dermal

Product: LD 50 (Rabbit): > 2,000 mg/kg (Read across) Not classified

Inhalation

Product: Not classified for acute toxicity based on available data.

Skin Corrosion/Irritation:

Product: Classification: May cause irritation. (Read across); Rabbit.

Remarks: Not classified as a primary skin irritant.

Prolonged or repeated skin contact as from clothing wet with material may cause dermatitis. Symptoms may include redness,

edema, drying, and cracking of the skin.

Serious Eye Damage/Eye Irritation:

Product: Classification: May cause irritation. (Read across); Rabbit.

Remarks: Not classified as a primary eye irritant.

Respiratory sensitization:

No data available

Skin sensitization:

Product: Classification: Not a skin sensitizer. (Read across) Not a skin



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sensitizer.

Specific Target Organ Toxicity - Single Exposure:

Product: If material is misted or if vapors are generated from heating,

exposure may cause irritation of mucous membranes and the upper

respiratory tract.

Aspiration Hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

Germ Cell Mutagenicity:

No data available

Reproductive toxicity:

No data available

Specific Target Organ Toxicity - Repeated Exposure:

No data available

SECTION 12: Ecological information

12.1 Ecotoxicity

Fish

Product: LC 50 (Fathead Minnow, 4 d): > 10,000 mg/l

Aquatic Invertebrates

Product: EC 50 (Water flea (Daphnia magna), 2 d): > 1,000 mg/l

Toxicity to Aquatic Plants

Product: EC 50 (Green algae (Selenastrum capricornutum), 4 d): > 1,000

mg/l

Toxicity to soil dwelling organisms

No data available

Sediment Toxicity

No data available

Toxicity to Terrestrial Plants

No data available

Toxicity to Above-Ground Organisms

No data available

Toxicity to microorganisms

Product: EC 50 (Sludge, 0.1 d): > 10,000 mg/l

12.2 Persistence and Degradability Biodegradation



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Product: Carbon dioxide generation 35 % (28 d, OECD TG 302 B)

BOD/COD Ratio

No data available

12.3 Bioaccumulative Potential
Bioconcentration Factor (BCF)

No data available

Partition Coefficient n-octanol / water (log Kow)

No data available

12.4 Mobility:

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Disposal methods: Treatment, storage, transportation, and disposal must be in accordance

with applicable Federal, State/Provincial, and Local regulations.

Since emptied containers retain product residue, follow label warnings even

after container is emptied.

Contaminated Packaging: Container packaging may exhibit hazards.

SECTION 14: Transport information

ADR

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: not applicable.

For transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

Shipping descriptions may vary based on mode of transport, quantities ,temperature of the material, package size, and/or origin and destination It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. Review classification requirements before shipping materials at elevated temperatures.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.:



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Inventory Status

Australia (AICS)

All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)

All components are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List.

China (IECSC)

All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACh)

To obtain information on the REACH compliance status of this product, please visit Lubrizol.com/REACH, or e-mail us at REACH MSDS INQUIRIES@Lubrizol.com

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)

All components are in compliance in Korea.

New Zealand (NZIoC)

All components are in compliance with chemical notification requirements in New Zealand.

Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)

All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.

Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

United States (TSCA)

All components of this material are on the US TSCA Inventory.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

15.2 Chemical safety assessment:

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

sources for data:

Key literature references and Internal company data and other publically available resources.

Wording of the R-phrases and H-statements in section 2 and 3: none

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