



PP 511A (Provisional Data Sheet)

PP Homopolymer for Spunbond applications

Product Description

PP 511A is a controlled rheology grade with narrow molecular weight distribution intended for spun bond fiber extrusion applications.

PP 511A has following features:

- Consistent processability
- Good thread line stability
- Good color consistency
- Good gas fading resistance

Typical Applications

PP 511A can be found suitable for high speed production of fine filament spun bond fabrics having excellent tensile properties.

Typical data

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Properties	Unit	Value (1)	ASTM Method
Resin Properties			
Melt Flow Rate @ 230°C & 2.16 kg load Density @ 23°C	g/10 min. kg/m³	25 905	D 1238 D 792
Tensile Strength @ Yield Tensile Elongation @ Yield Flexural Modulus (1% Secant) Notched Izod Impact Strength @ 23°C Rockwell Hardness, R-Scale	MPa % MPa J/m -	35 11 1520 22 104	D 638 D 638 D 790A D 256 D 785
Vicat Softening Point Heat Deflection Temperature @ 455 KPa	°C °C	155 106	D 1525B D 648

⁽¹⁾ Typical values; not to be construed as specification limits.

Processing Conditions

Average extrusion temperature range may be kept at 210 - 250°C.

PP 511A is recommended for Reicofil 3&4 spun bond machines at high line speeds .

Food Regulation

PP 511A is suitable for Food contact application. Detailed information is provided in relevant Material Safety Datasheet and for additional specific information please contact SABIC local representative for certificate.

⁽²⁾ Based on injection molded specimens.

Storage and Handling

PP resin should be stored to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably don't exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

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